

Microscopic bulk damage in dielectric materials using nanojoule femtosecond laser pulses

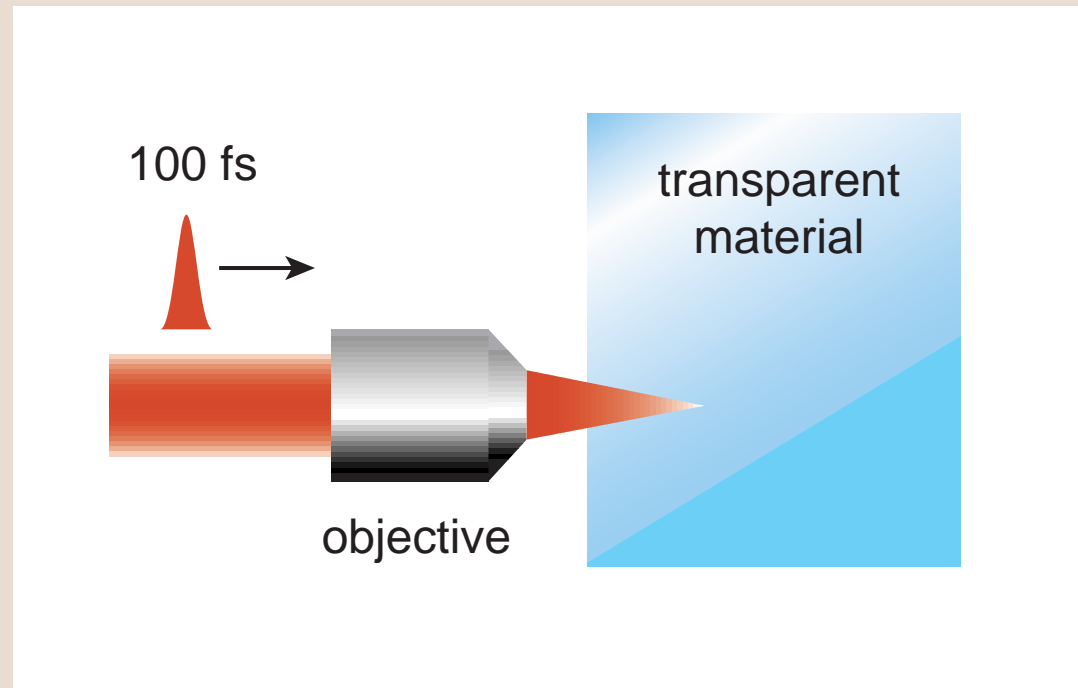
**Chris B. Schaffer
Andre Brodeur
Eric Mazur**



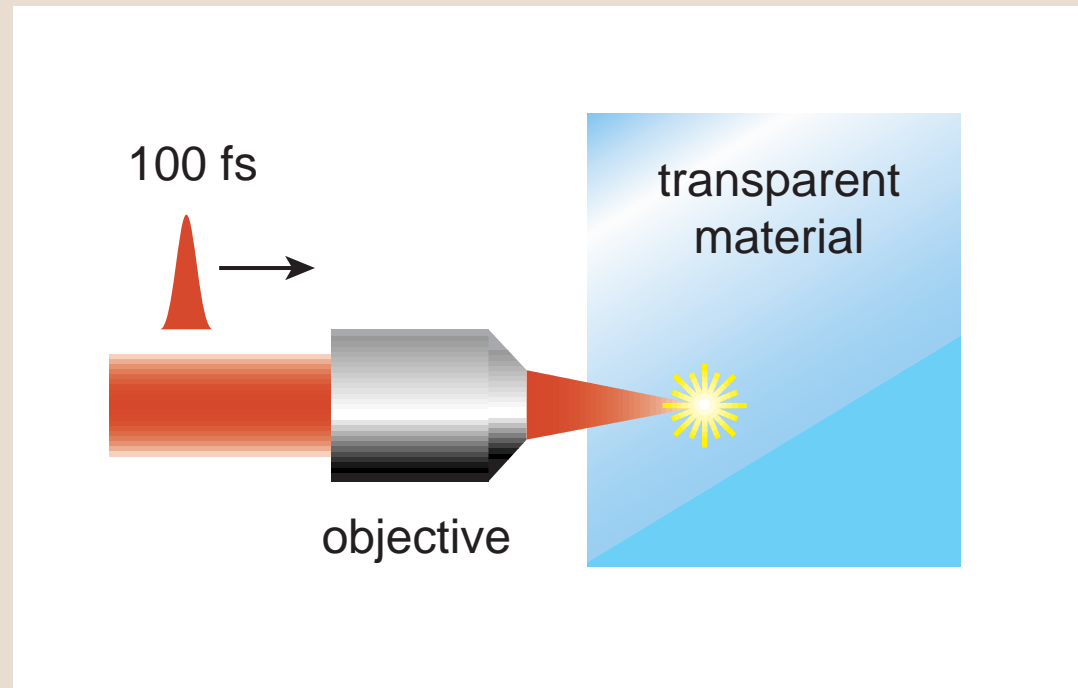
CLEO
May, 1999

Harvard University
Department of Physics

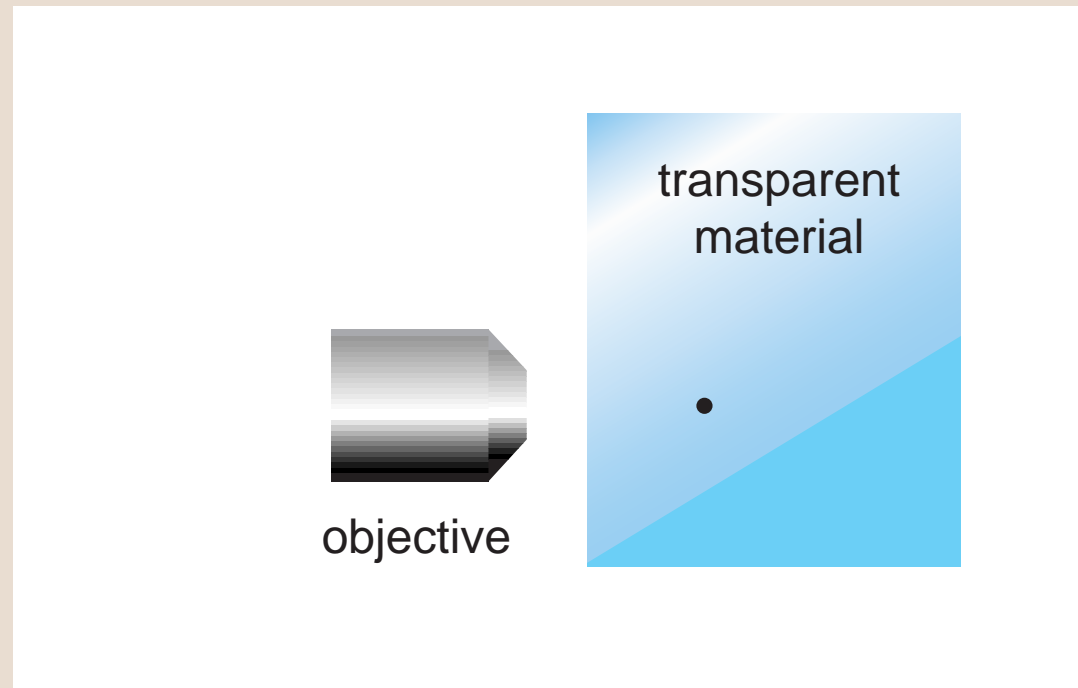
high intensity at focus



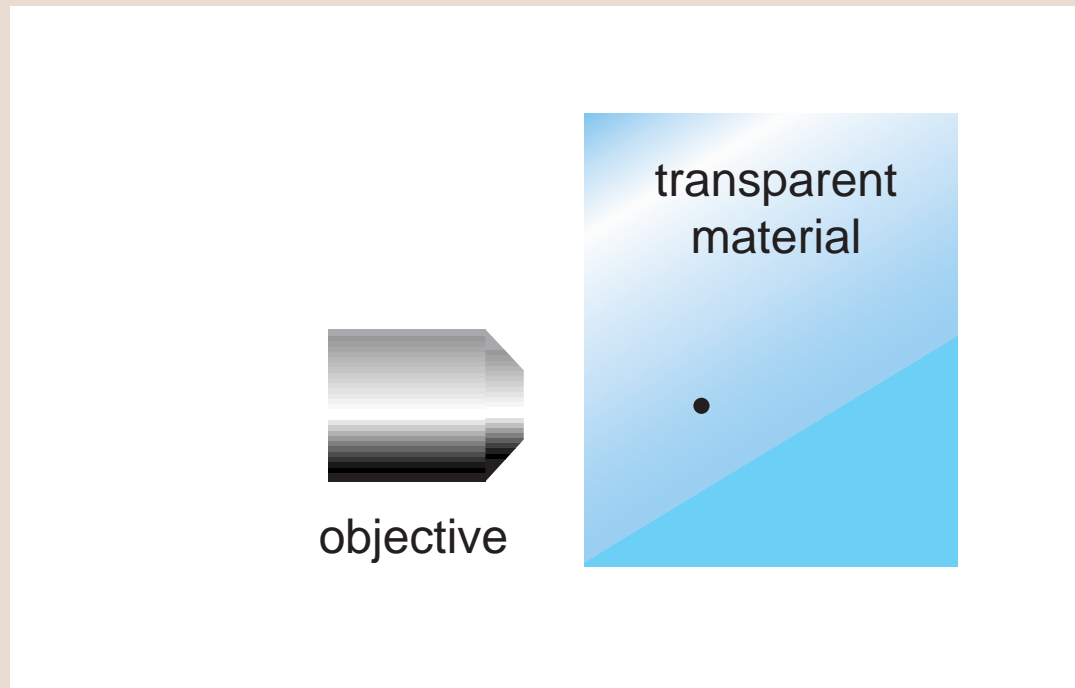
causes nonlinear ionization



producing microscopic bulk damage

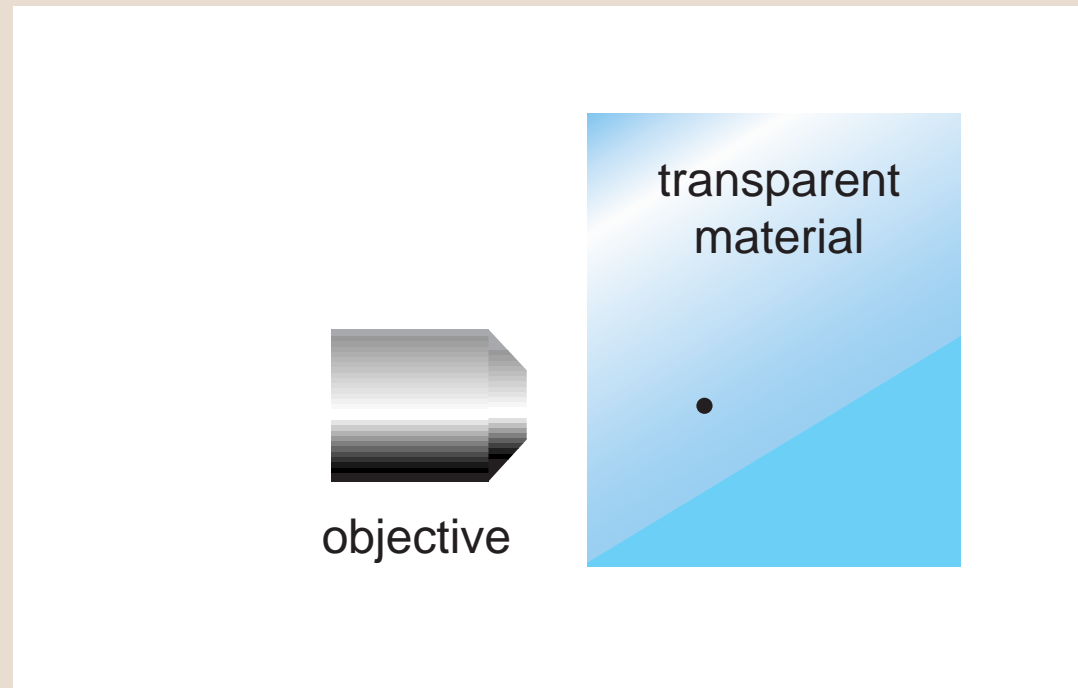


producing microscopic bulk damage



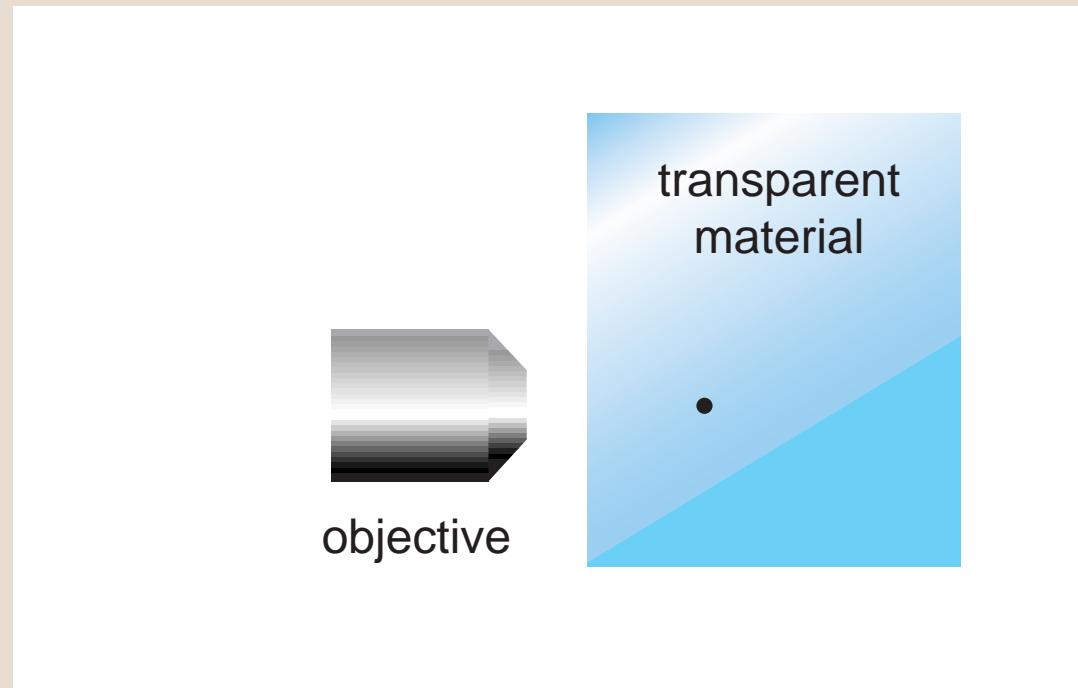
with only tens of nanojoules!

producing microscopic **bulk** damage



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producing microscopic **bulk** damage

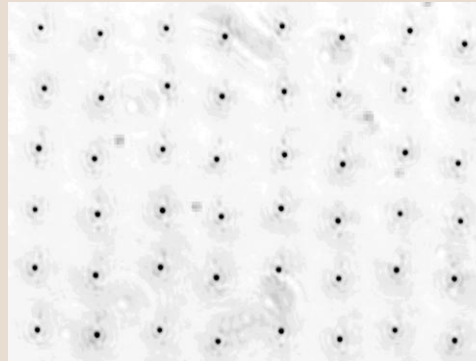


with only tens of **nanojoules!**

why **bulk**?

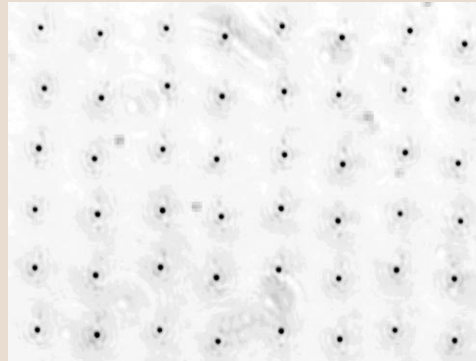
why **bulk**?

three-dimensional micromachining



why **bulk**?

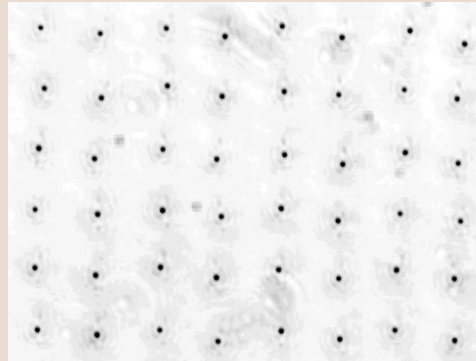
three-dimensional micromachining



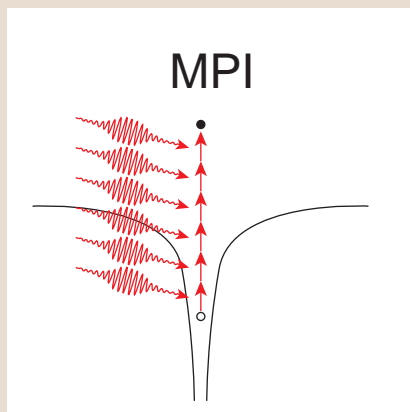
fundamental physics governing material damage

why **bulk**?

three-dimensional micromachining

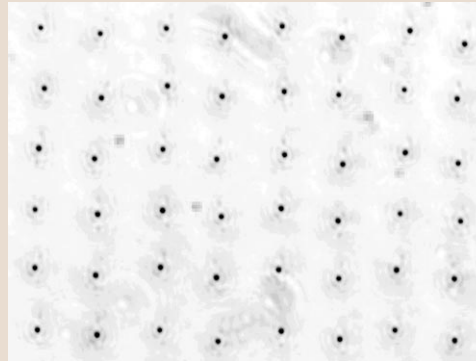


fundamental physics governing material damage

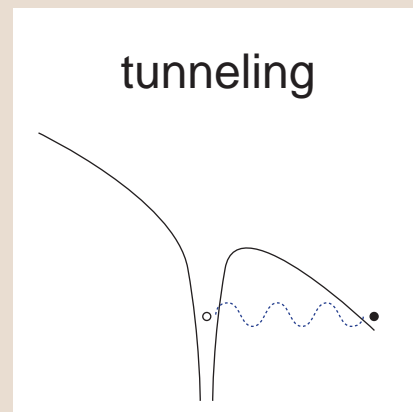
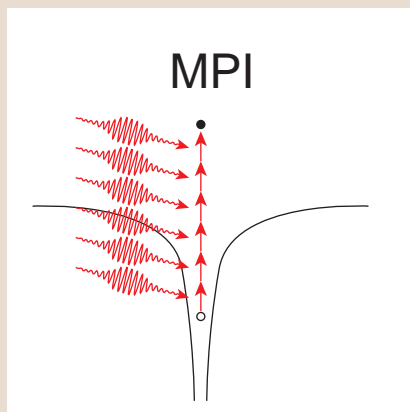


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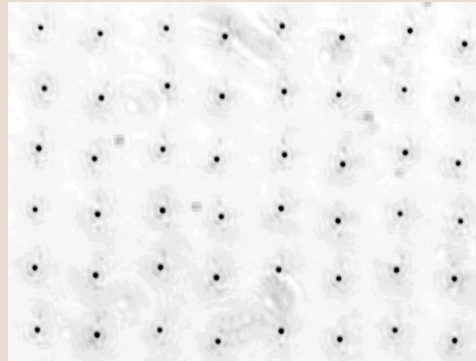


fundamental physics governing material damage

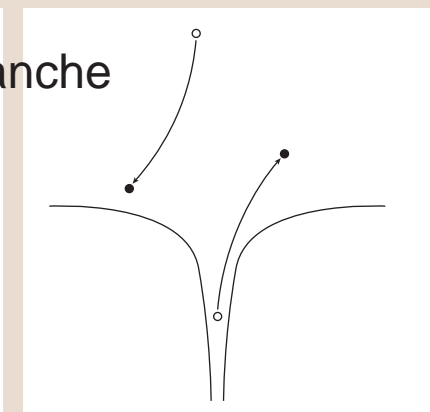
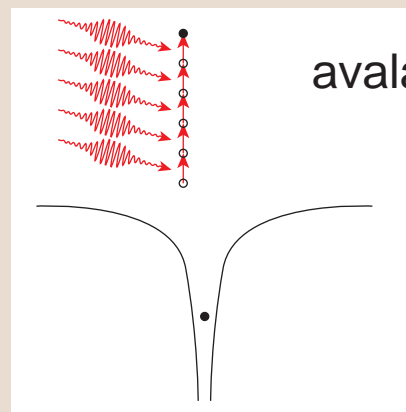
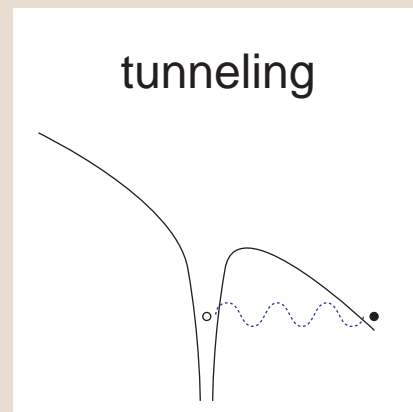
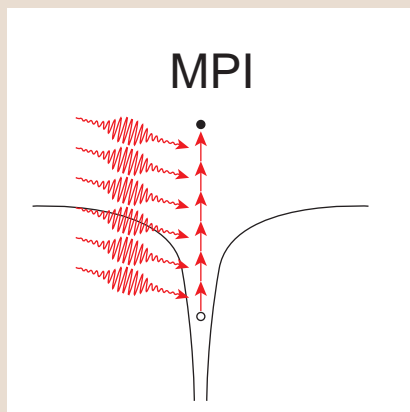


why **bulk**?

three-dimensional micromachining



fundamental physics governing material damage



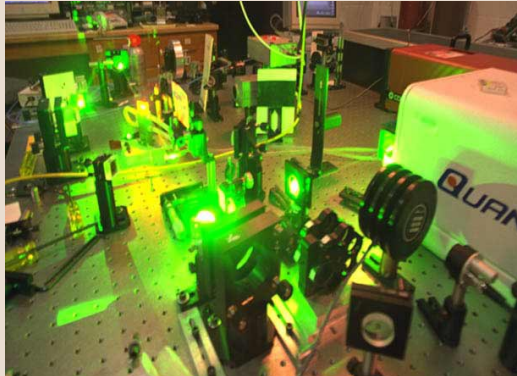
why **nanojoules**?

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non-amplified micromachining

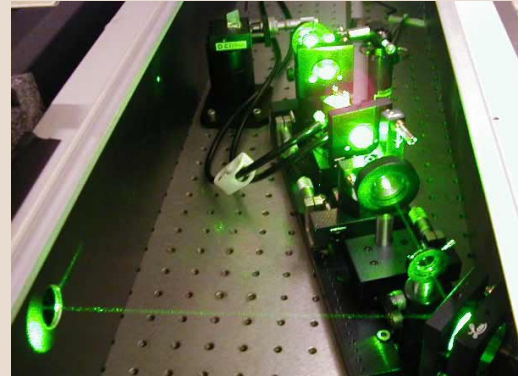
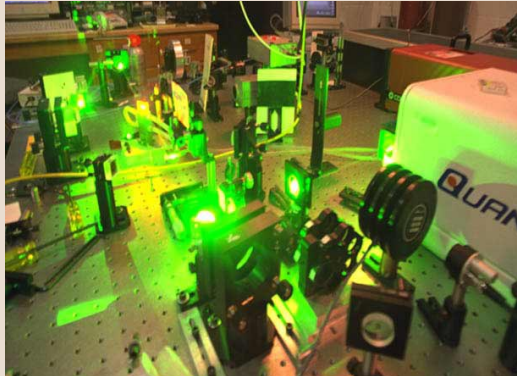
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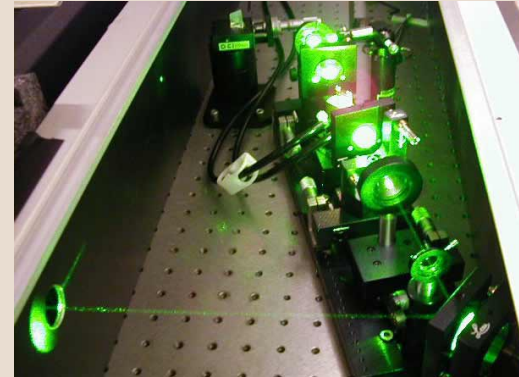
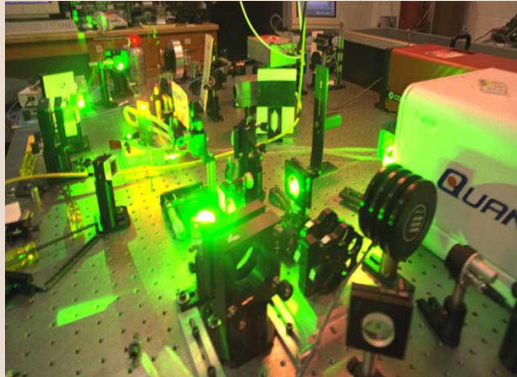
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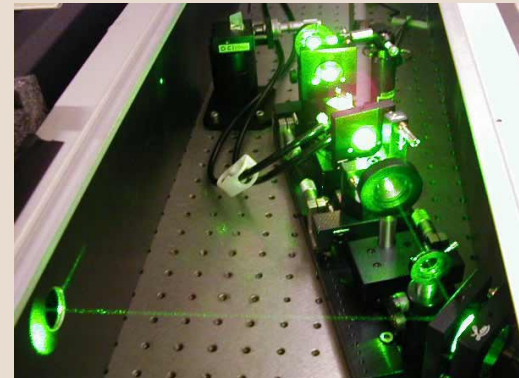
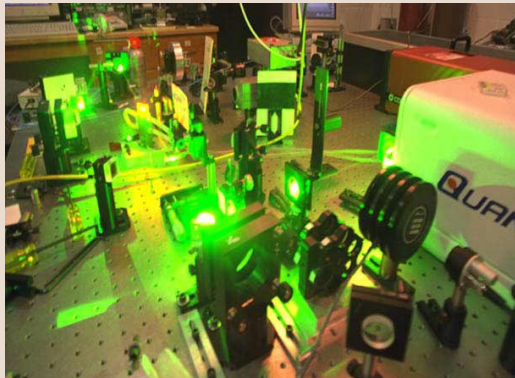
non-amplified micromachining



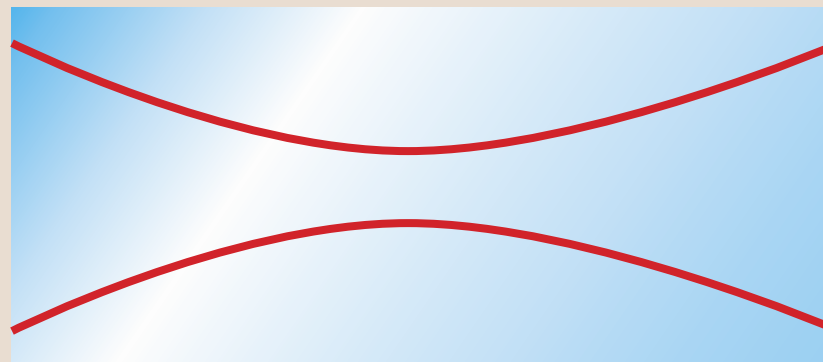
minimal self-focusing

why **nanojoules**?

non-amplified micromachining

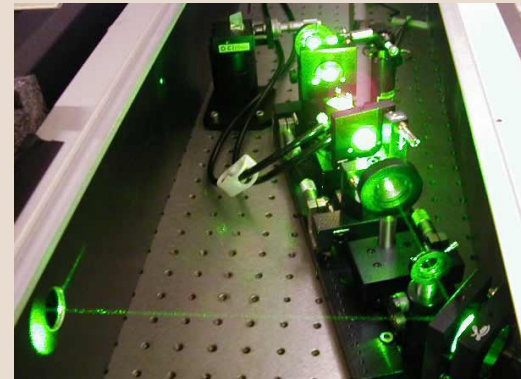
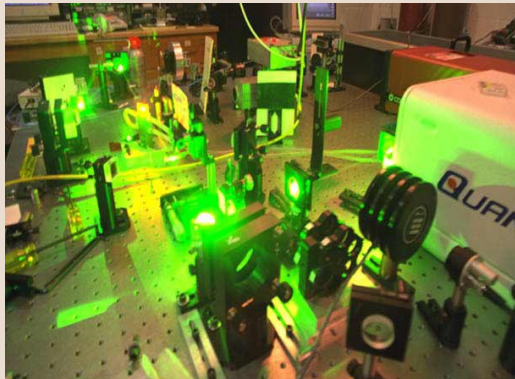


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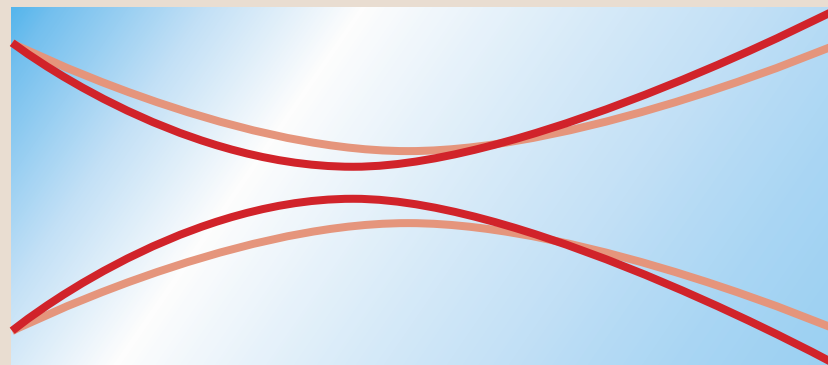
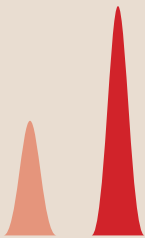


why **nanojoules**?

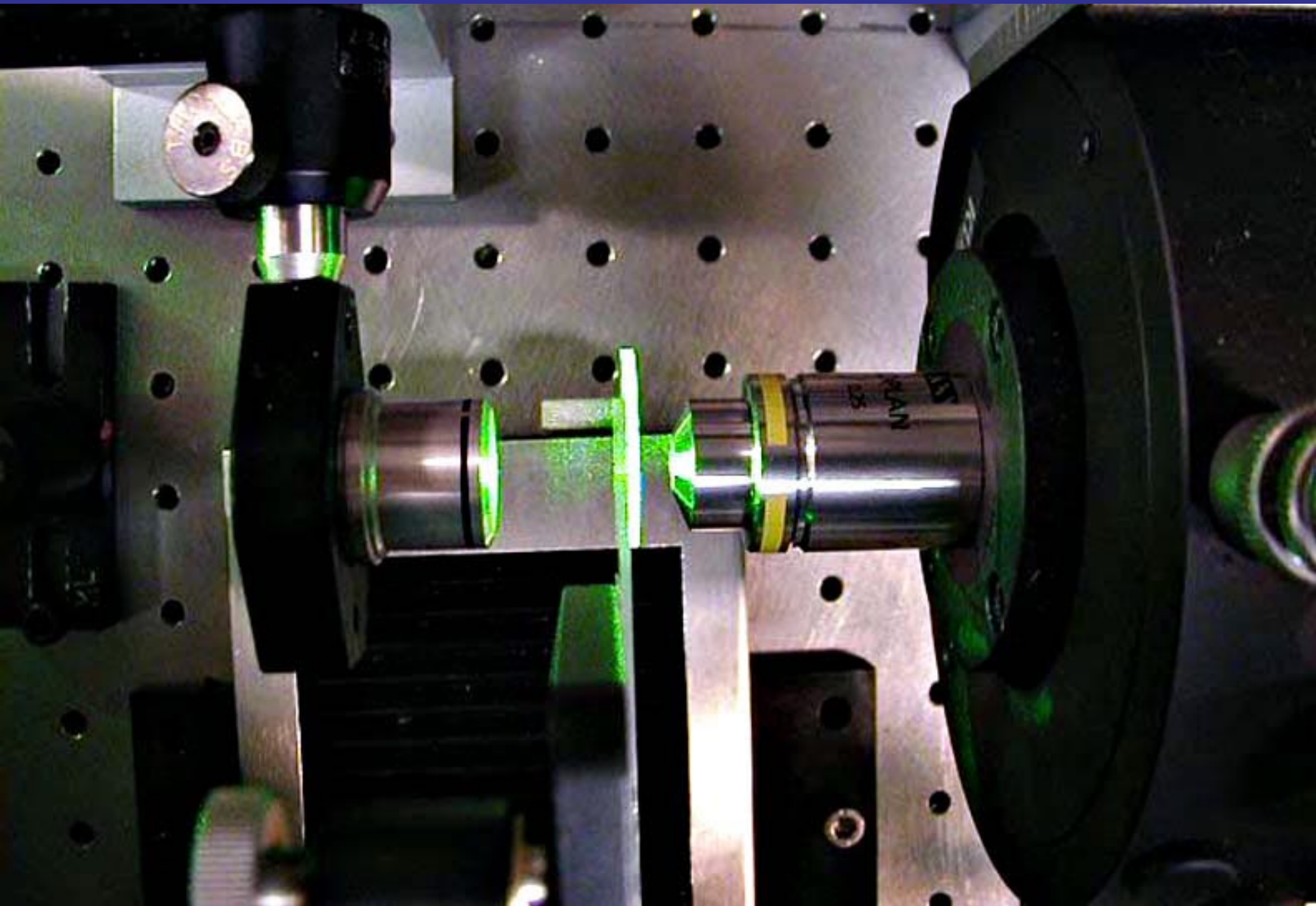
non-amplified micromachining



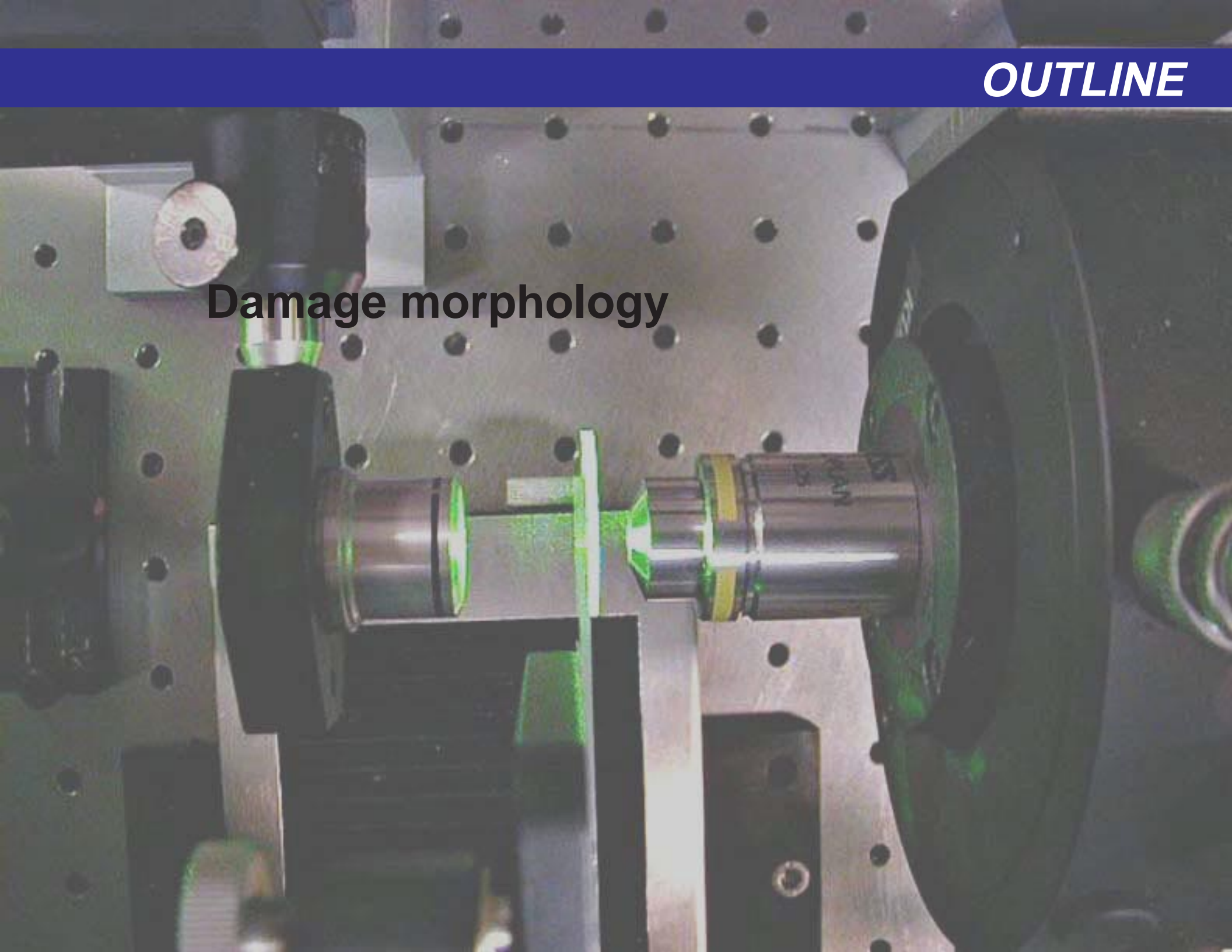
minimal self-focusing



OUTLINE

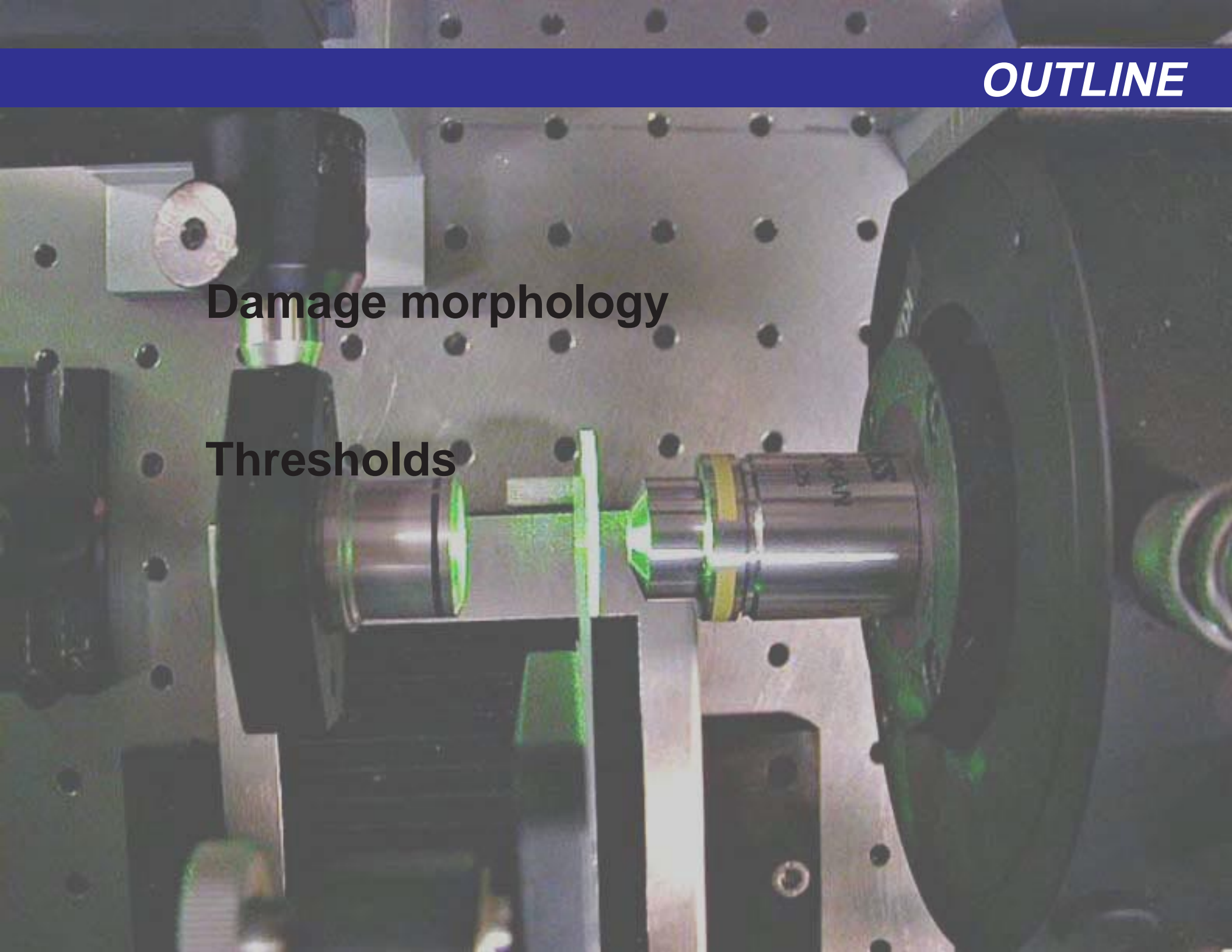


Damage morphology



Damage morphology

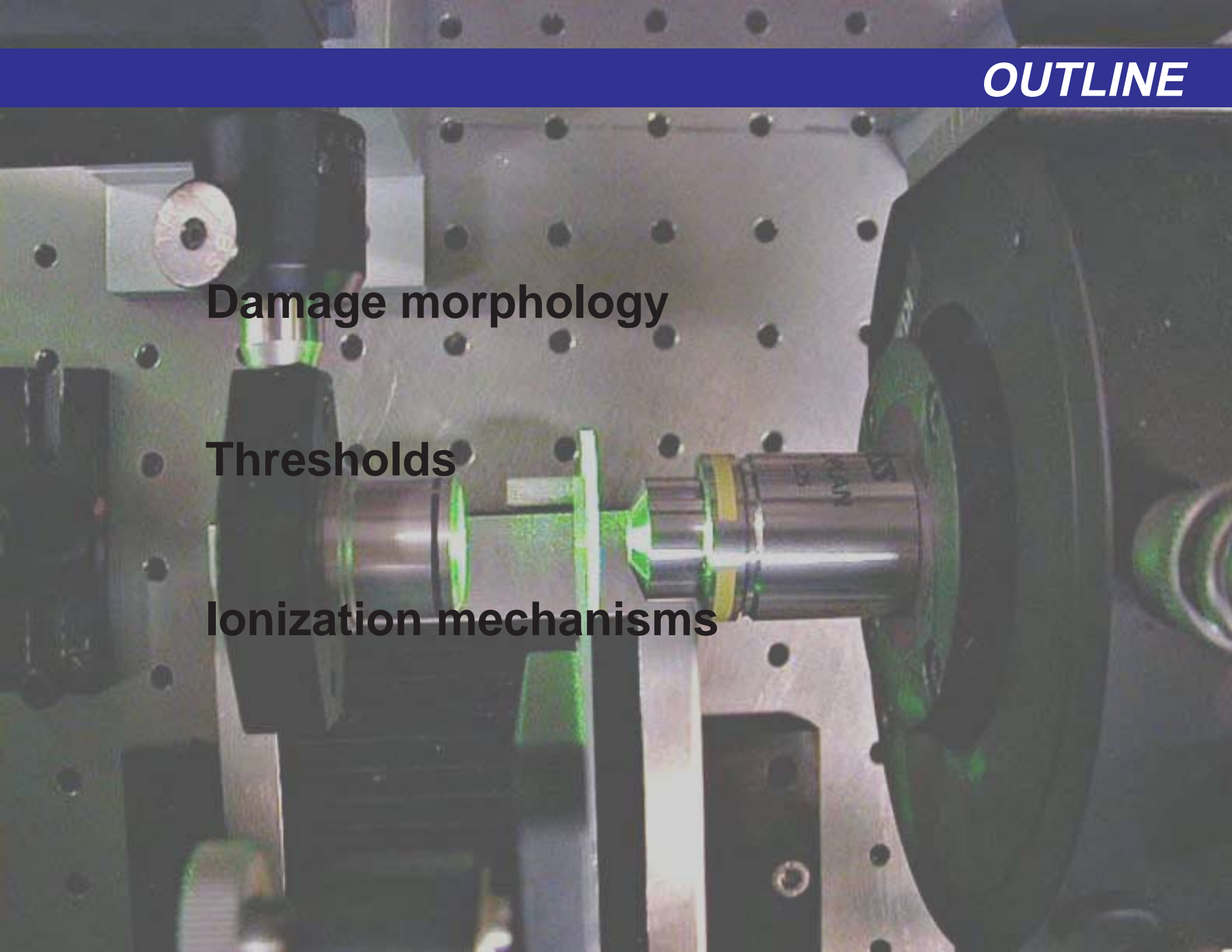
Thresholds



Damage morphology

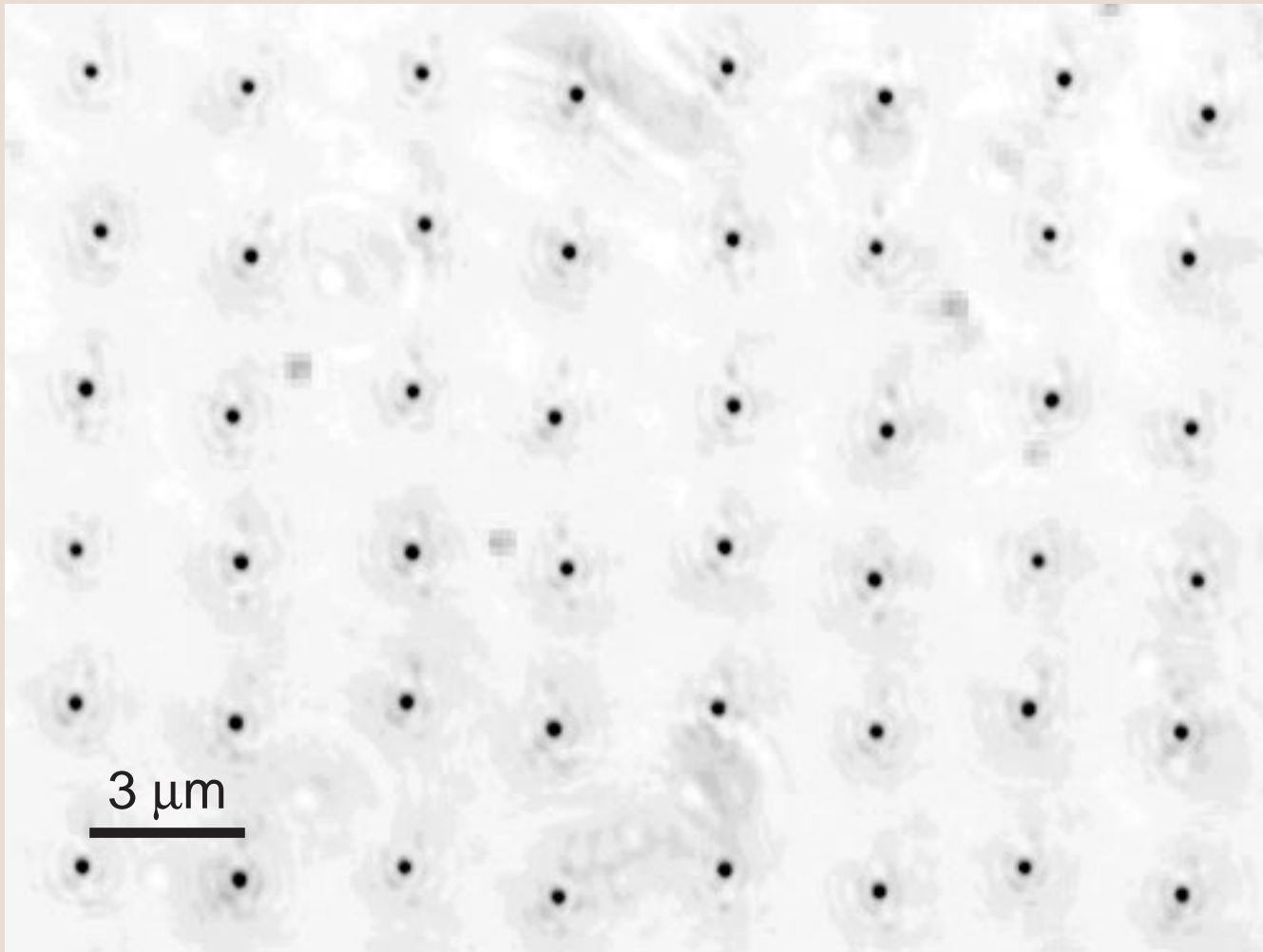
Thresholds

Ionization mechanisms



DAMAGE MORPHOLOGY

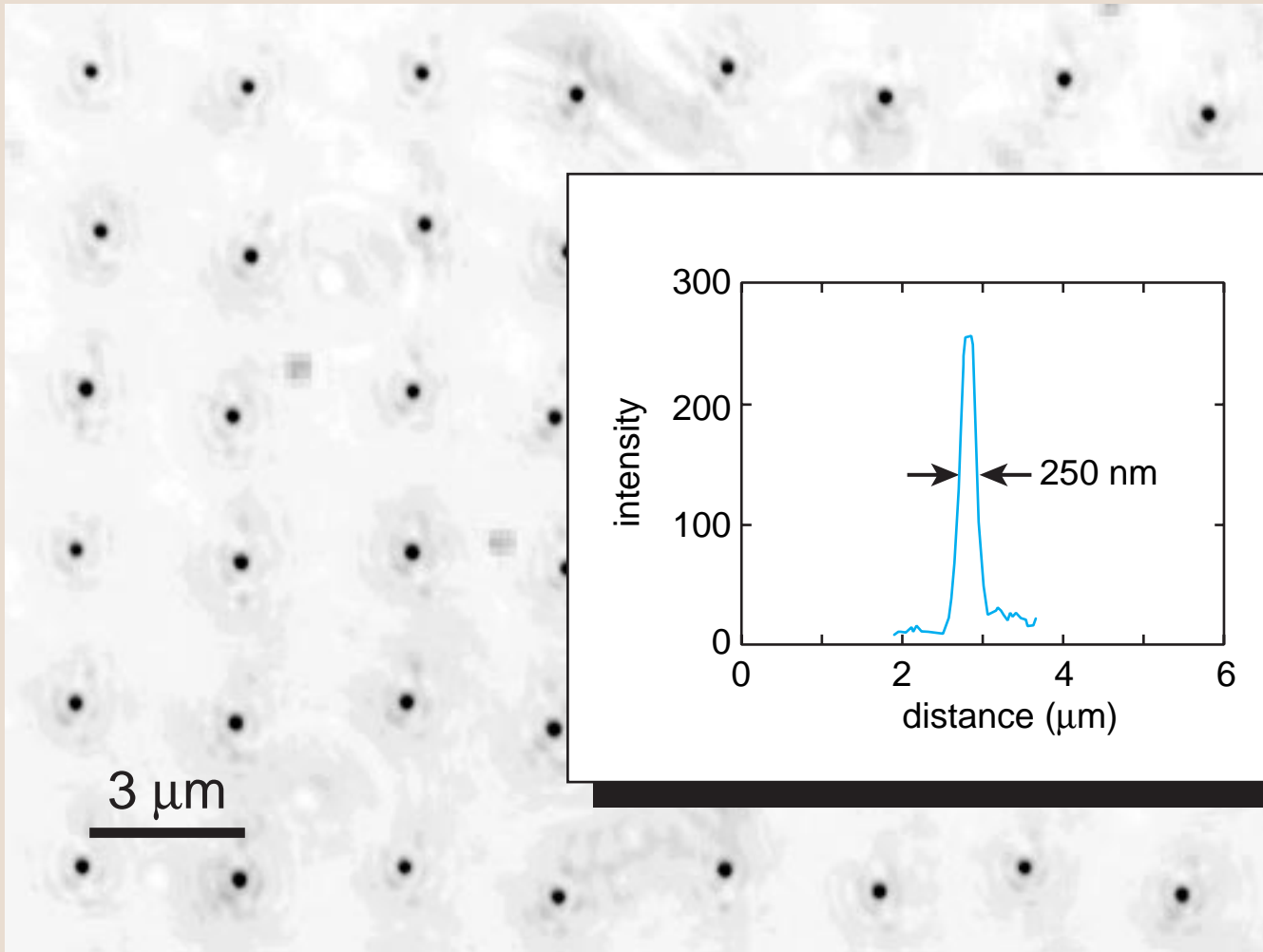
40 nJ
100 fs
800 nm
0.65 NA
Corning 0211



top view

DAMAGE MORPHOLOGY

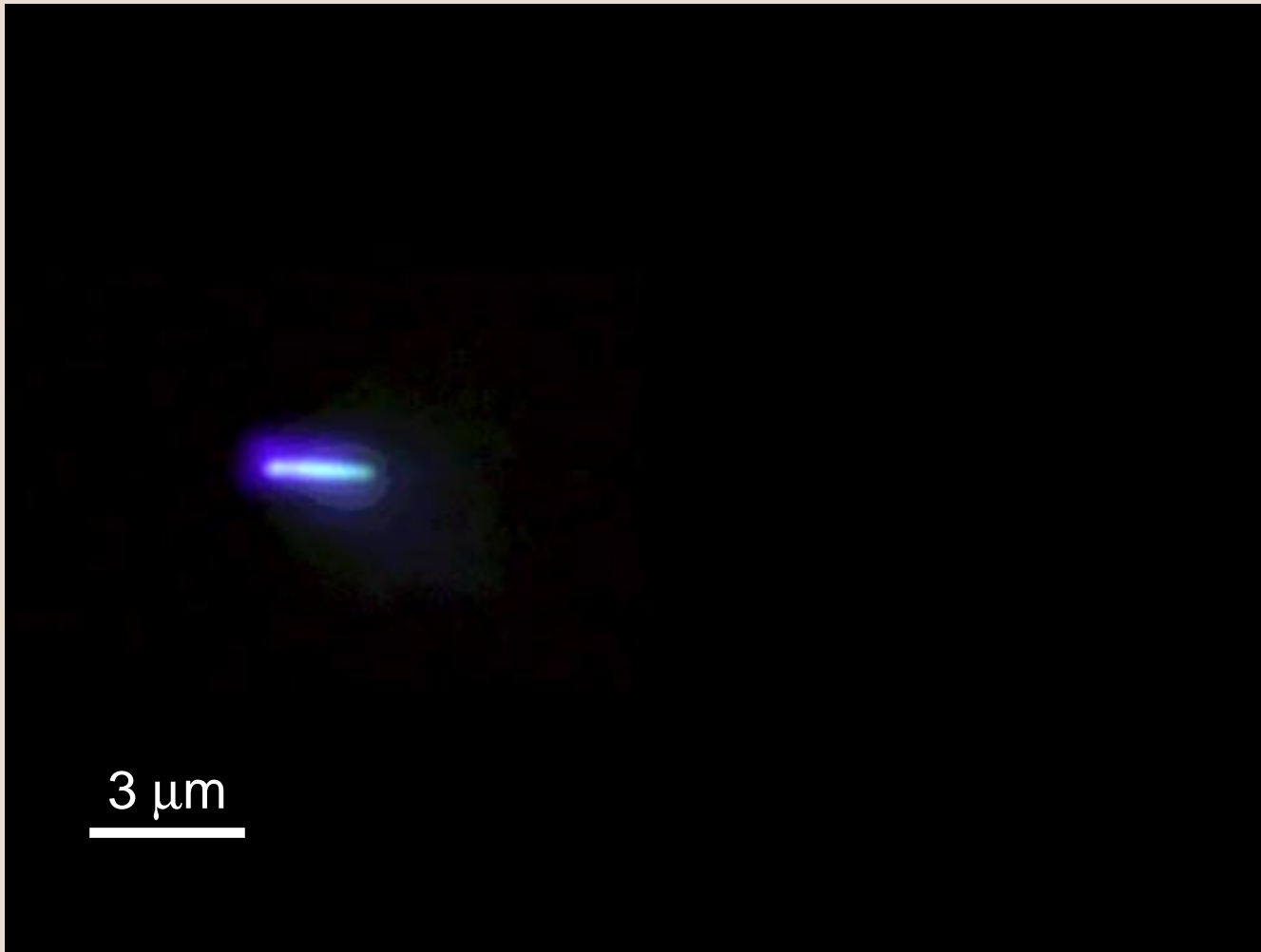
40 nJ
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top view

DAMAGE MORPHOLOGY

40 nJ
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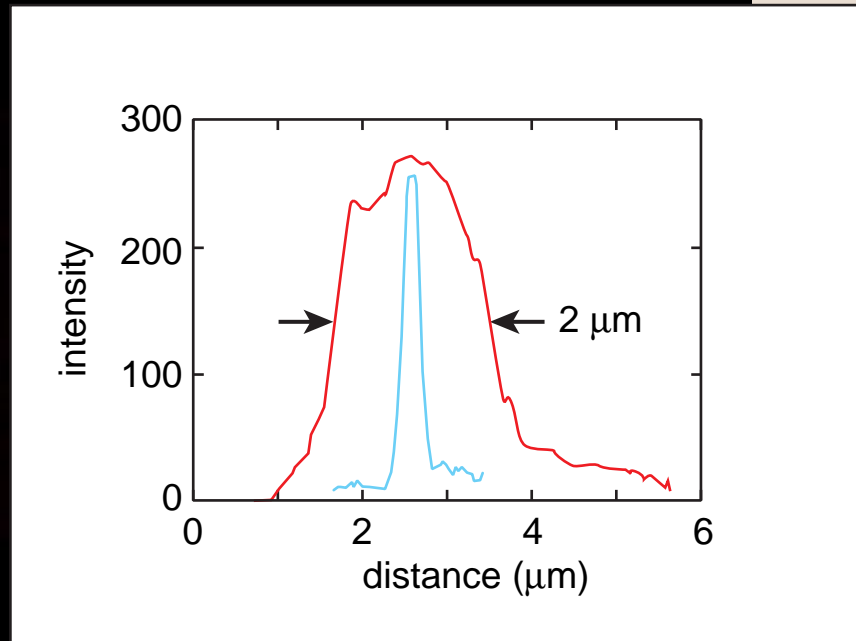


side view

DAMAGE MORPHOLOGY

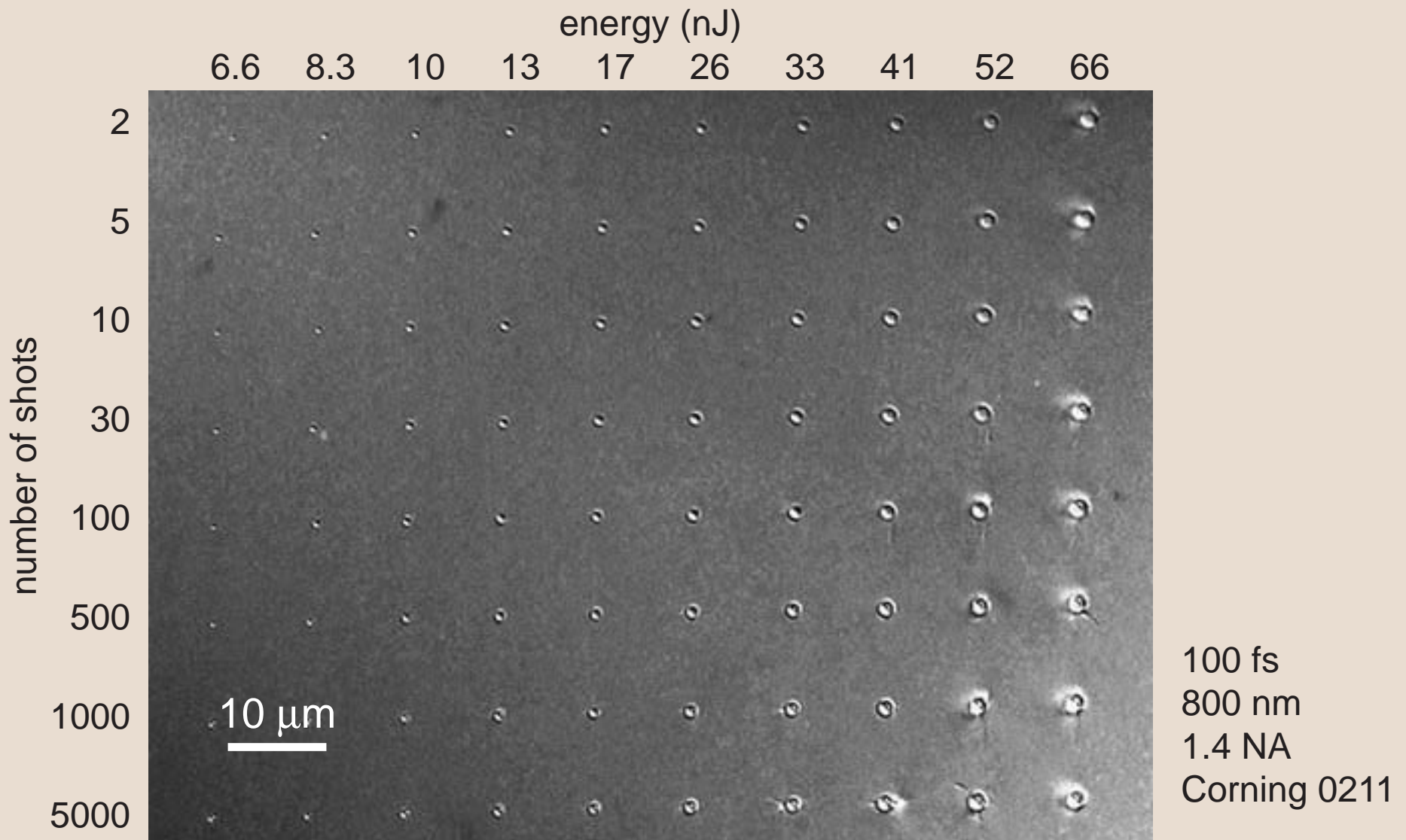
40 nJ
100 fs
800 nm
0.65 NA
Corning 0211

3 μm



side view

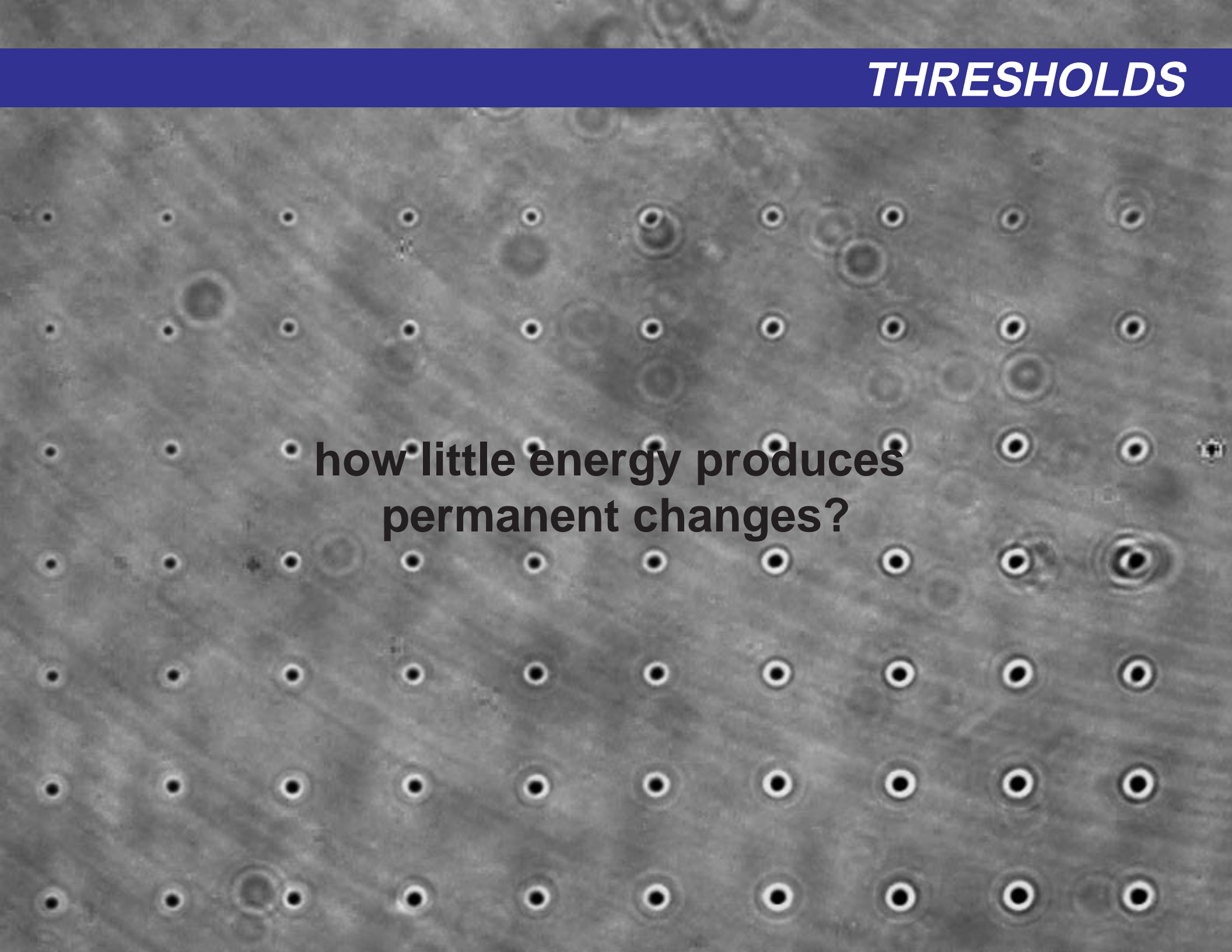
DAMAGE MORPHOLOGY



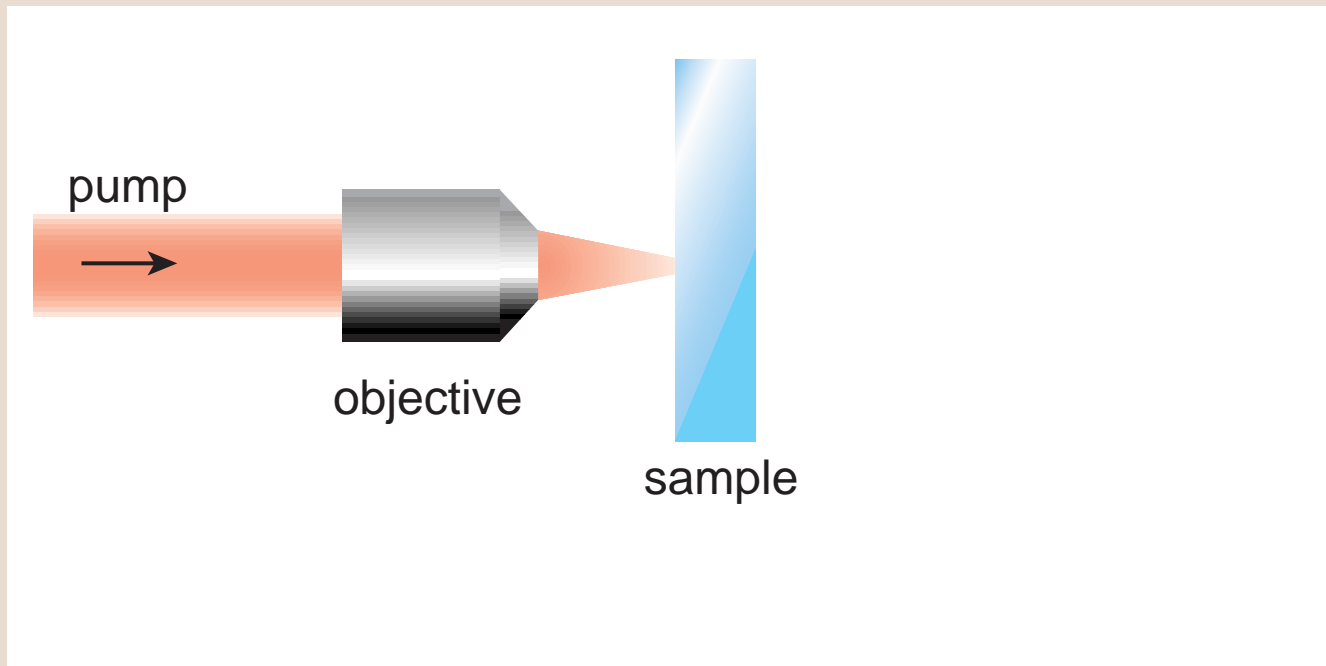
shot number and energy dependence

THRESHOLDS

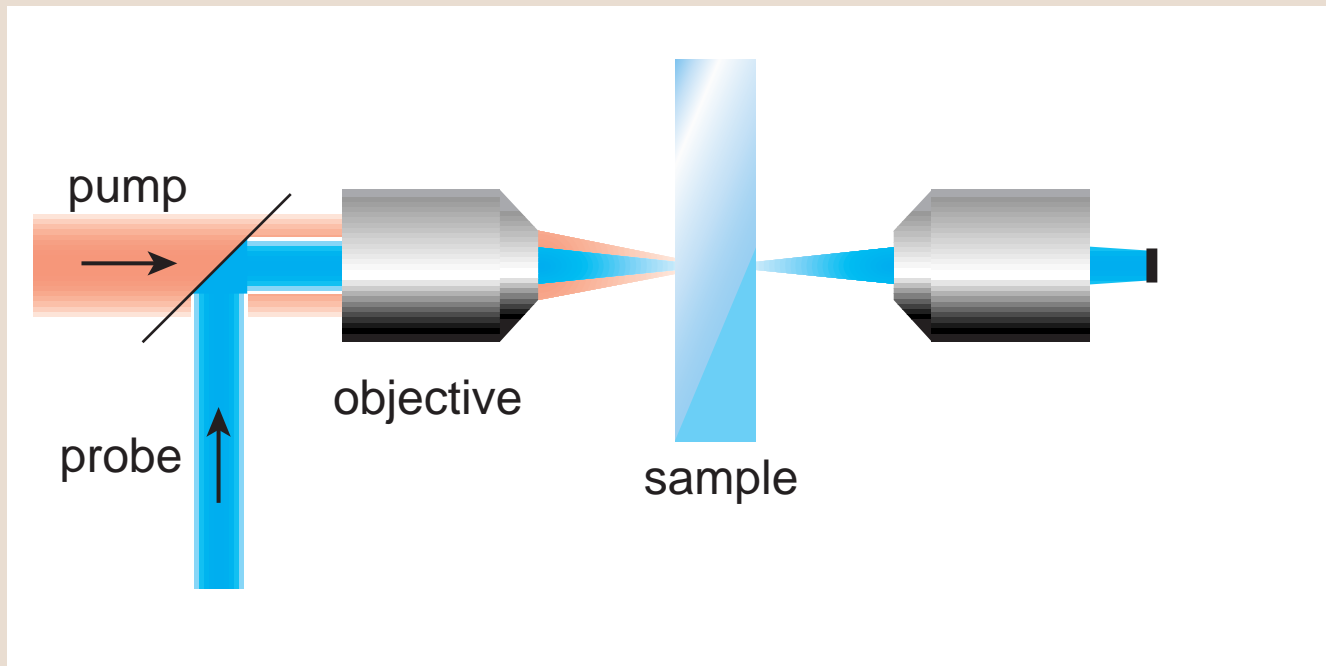
how little energy produces
permanent changes?



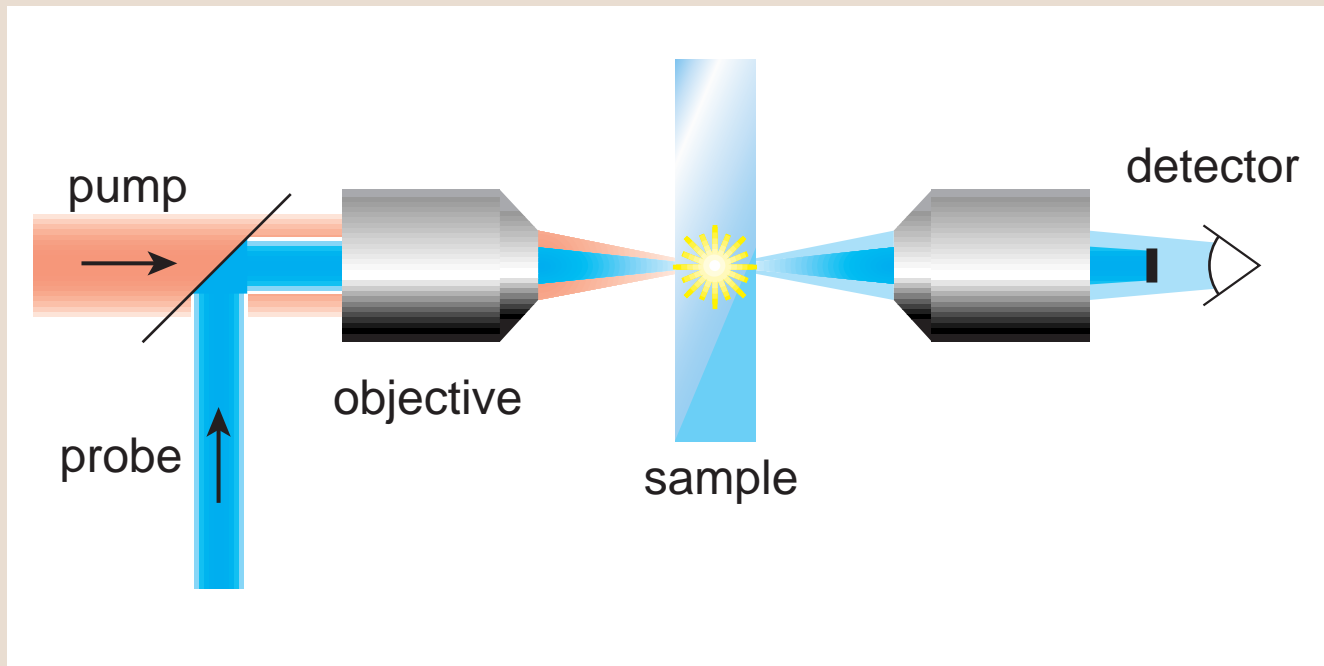
pump sample with femtosecond pulse

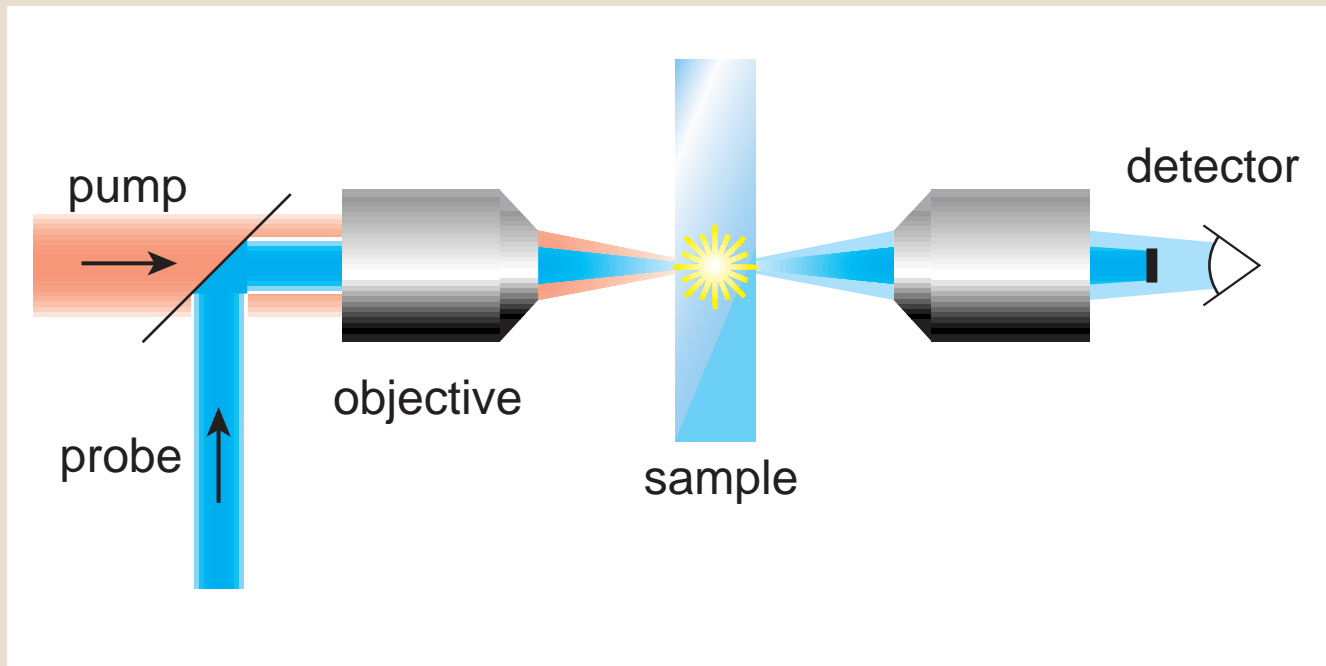


block probe beam



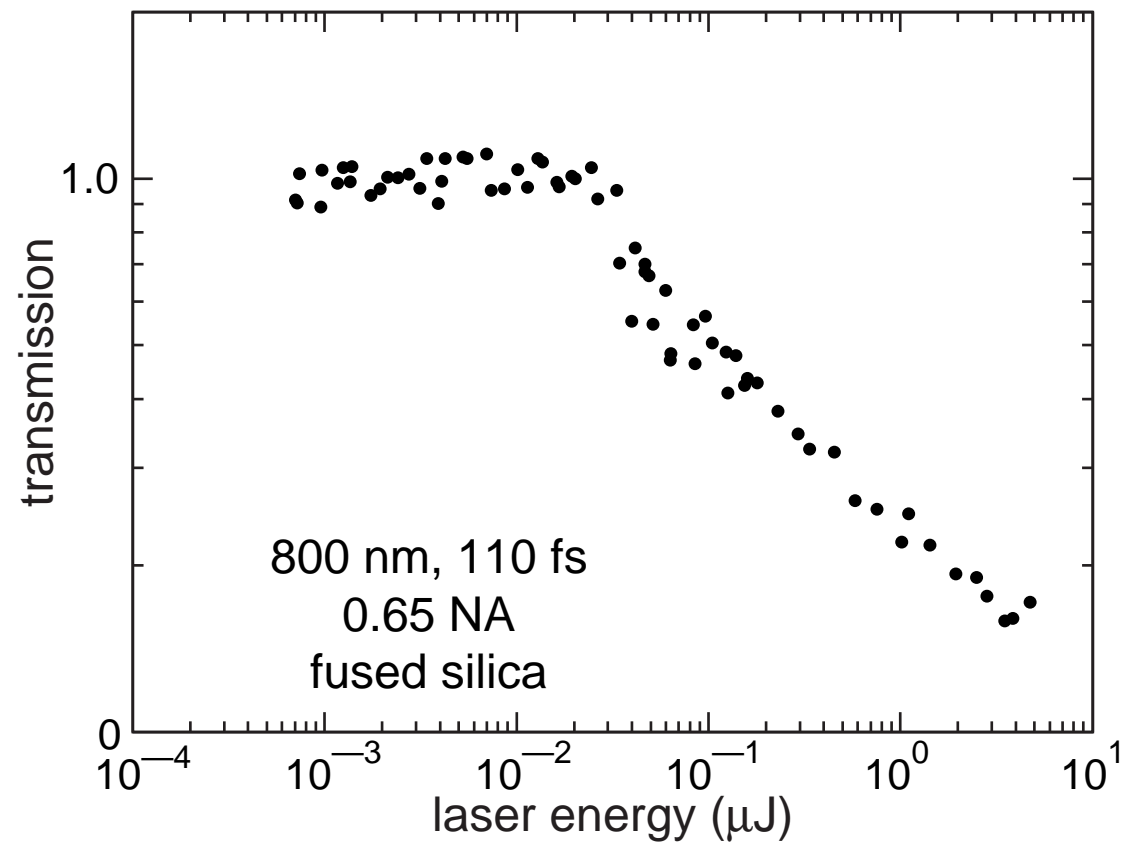
detect light scattered by damage



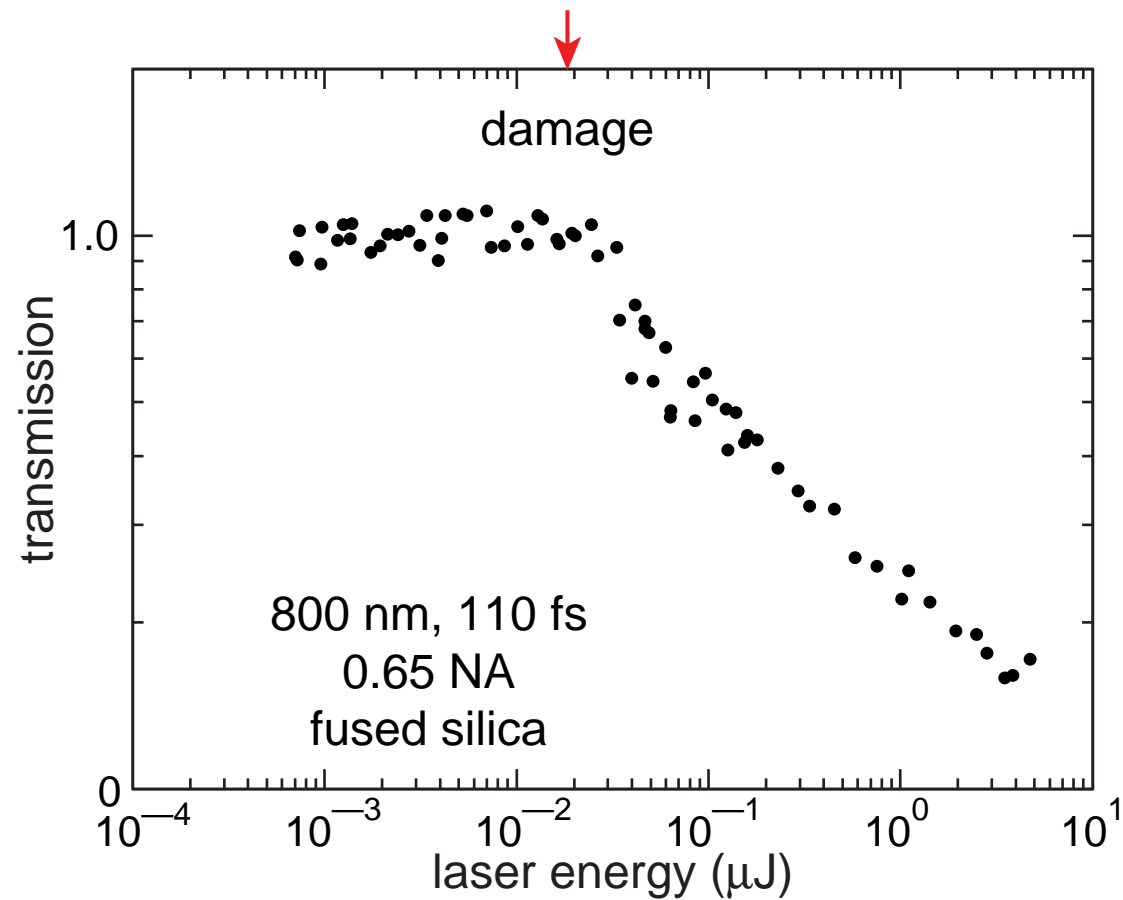


vary NA, material, pump wavelength

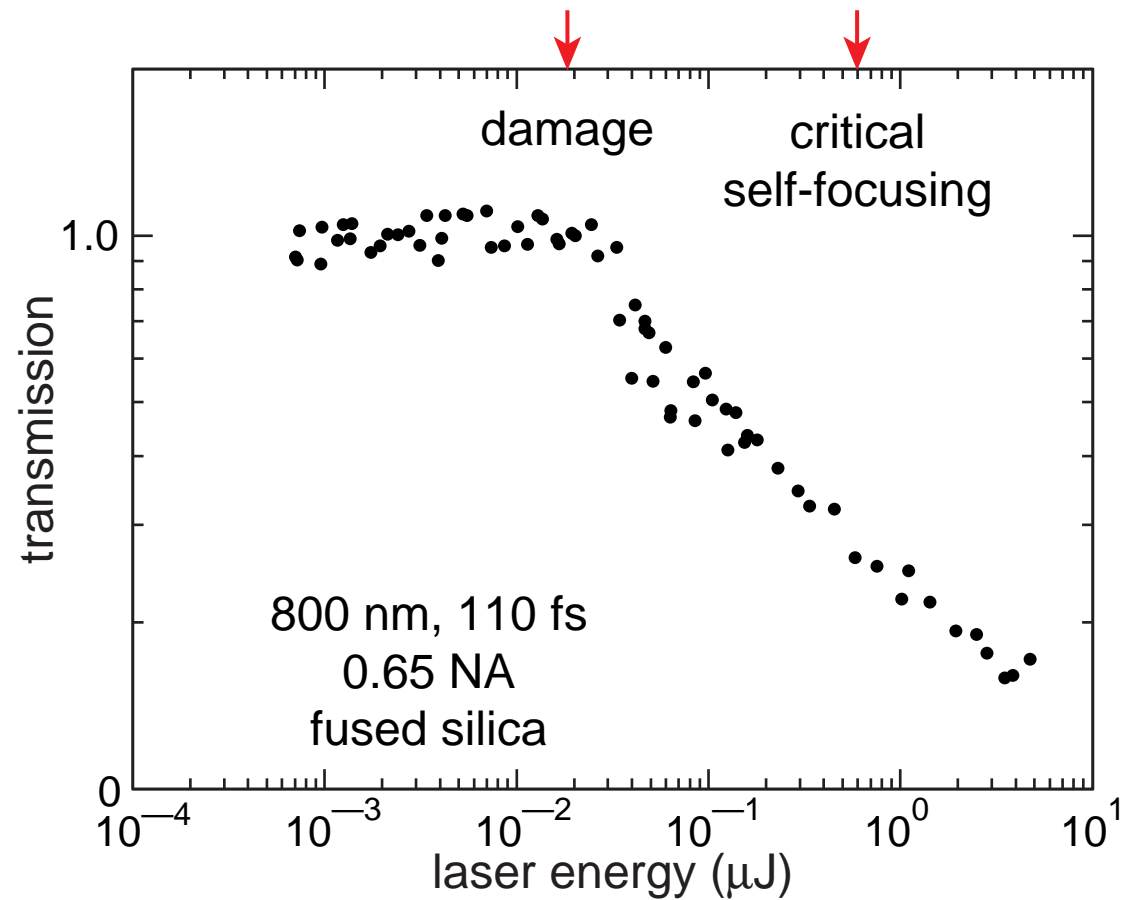
transmission of laser pulse as a function of energy



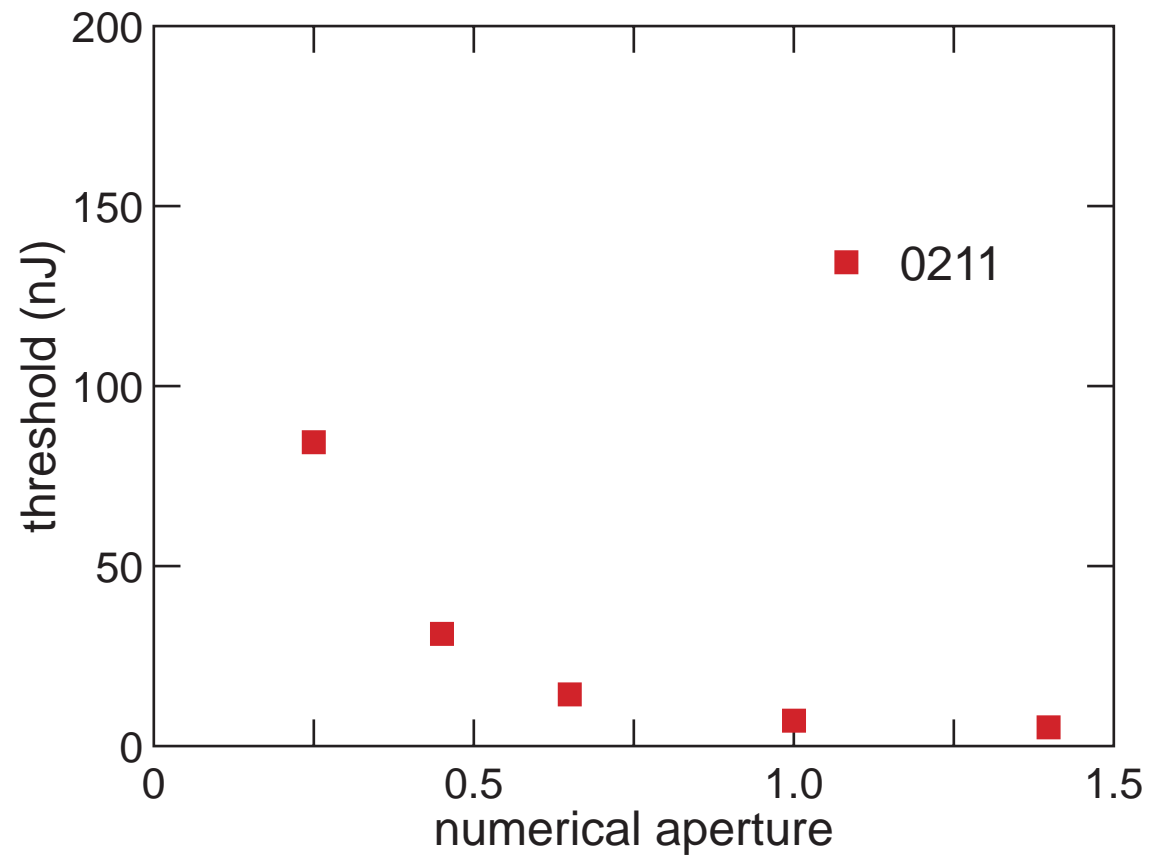
damage threshold corresponds to kink in transmission



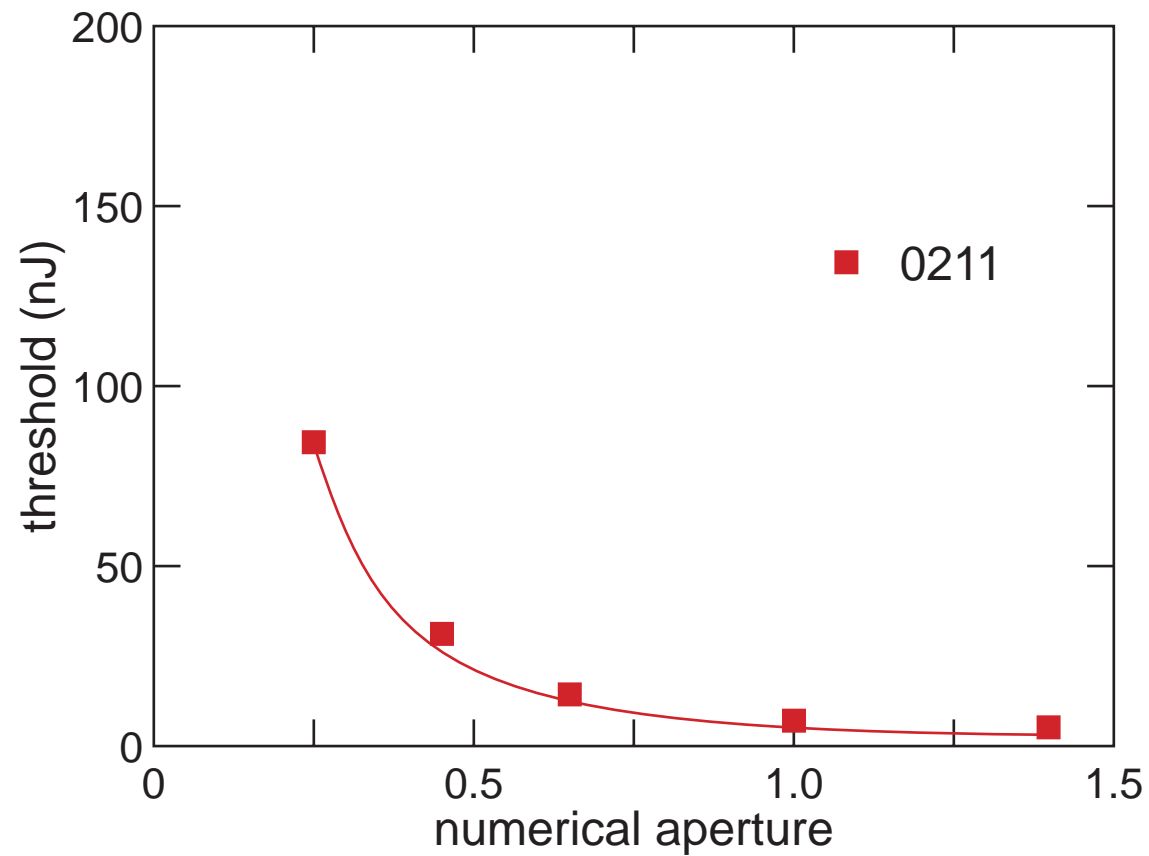
self-focusing threshold much higher



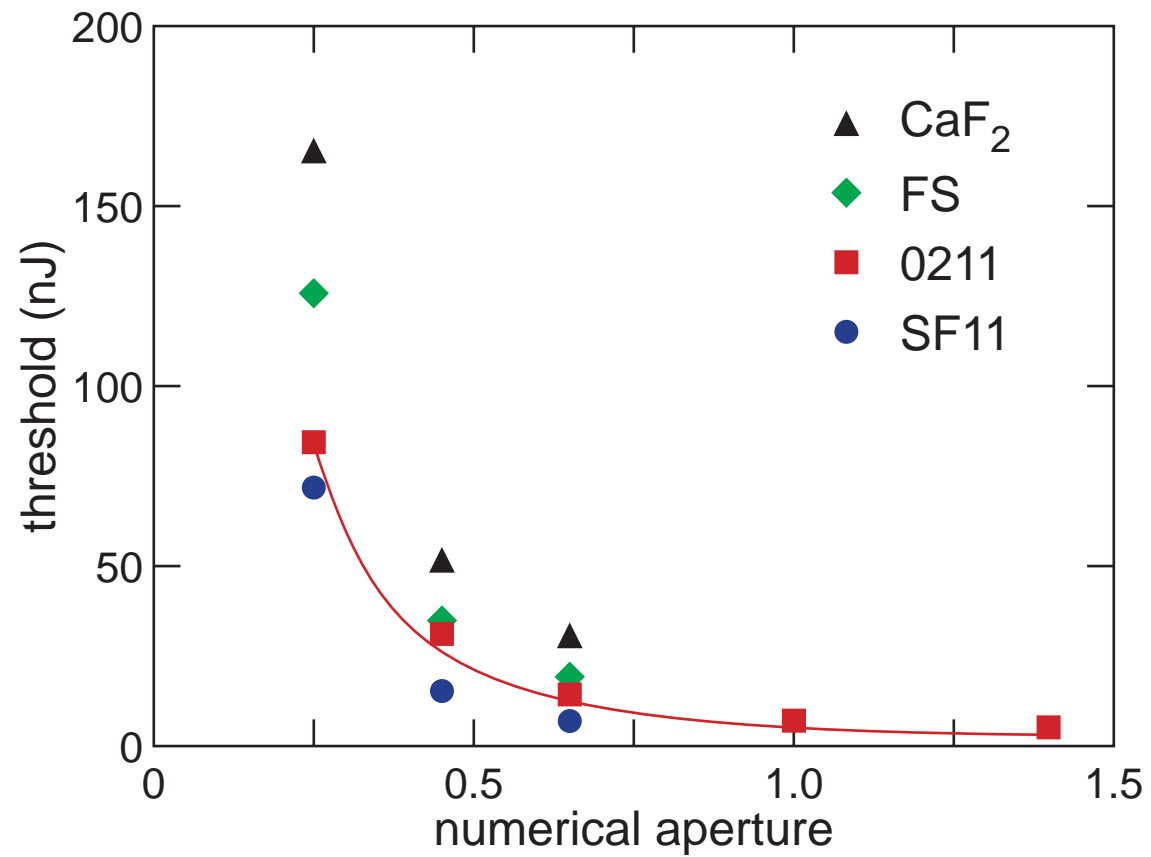
threshold at several numerical apertures



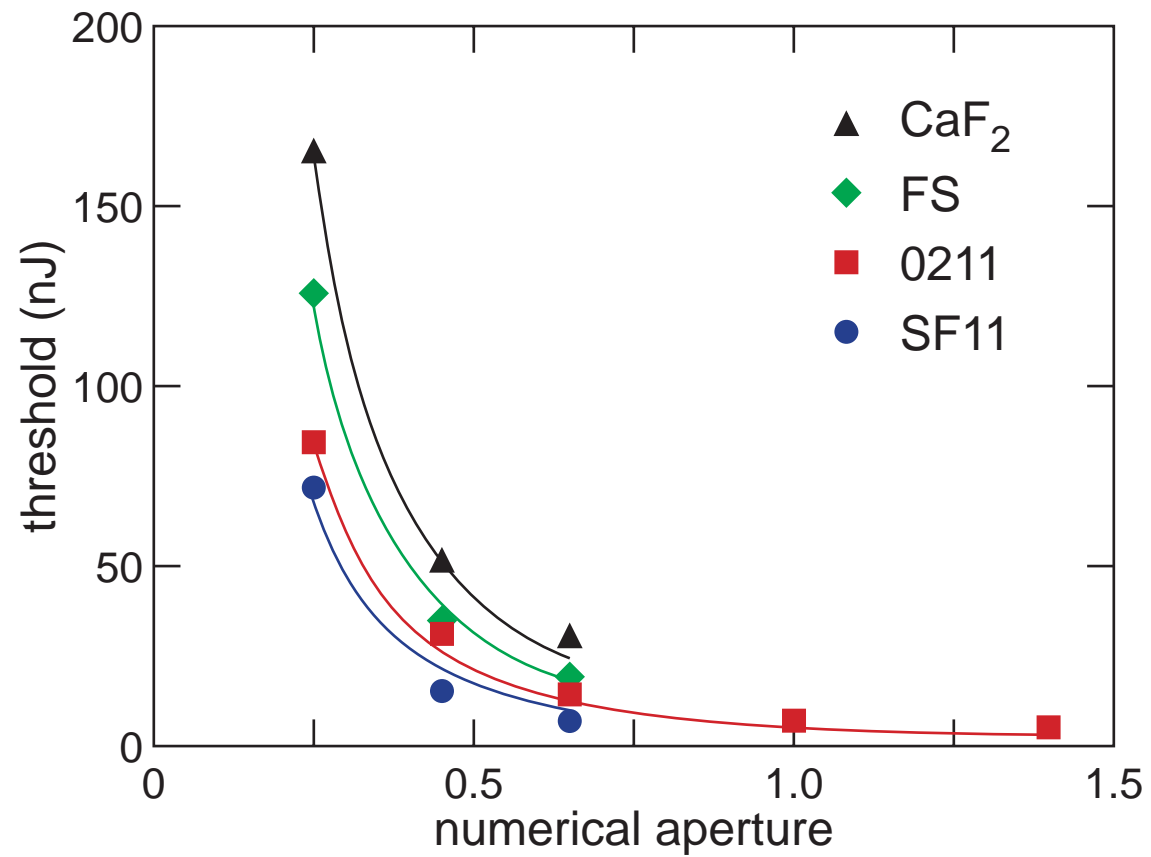
fit gives intensity: $I_0 = 2.5 \times 10^{13} \text{ W/cm}^2$



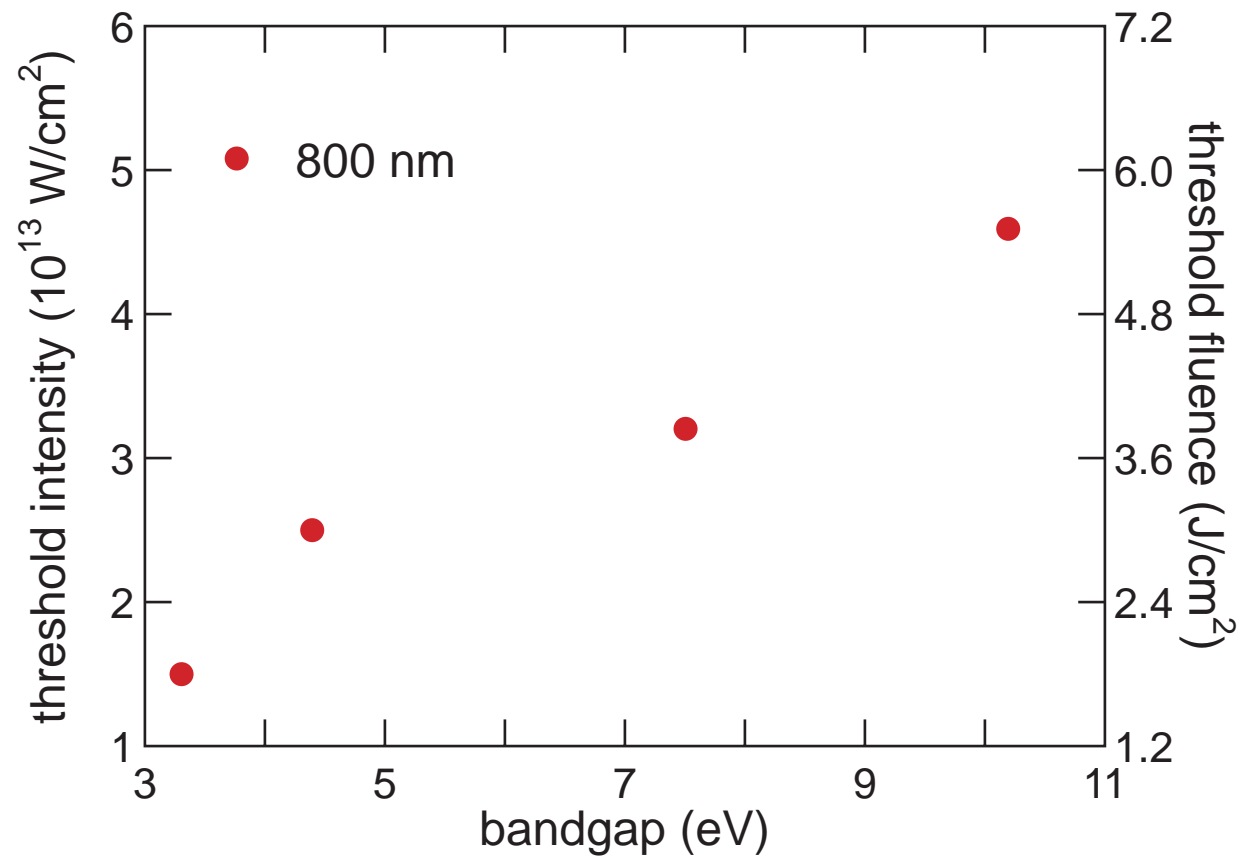
other materials



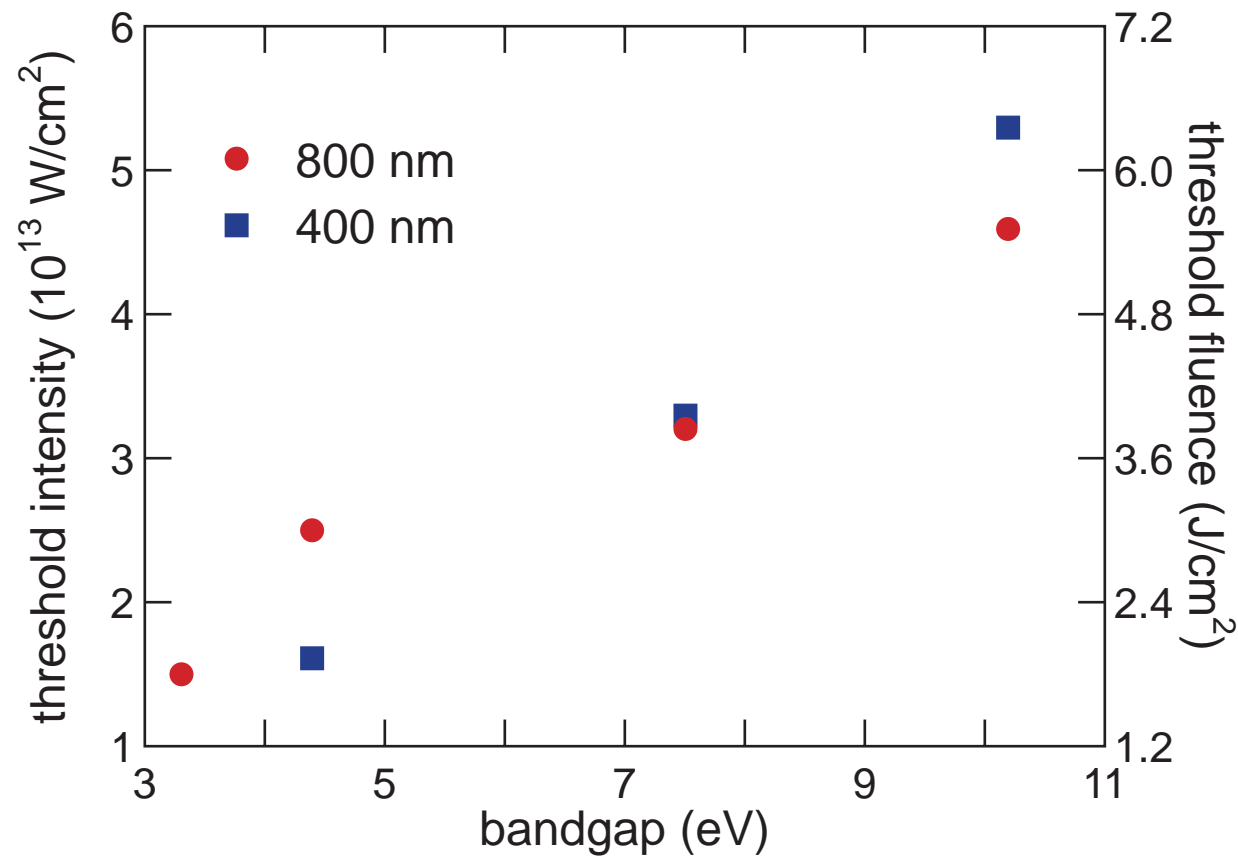
threshold intensity for various materials



bandgap dependence of threshold intensity



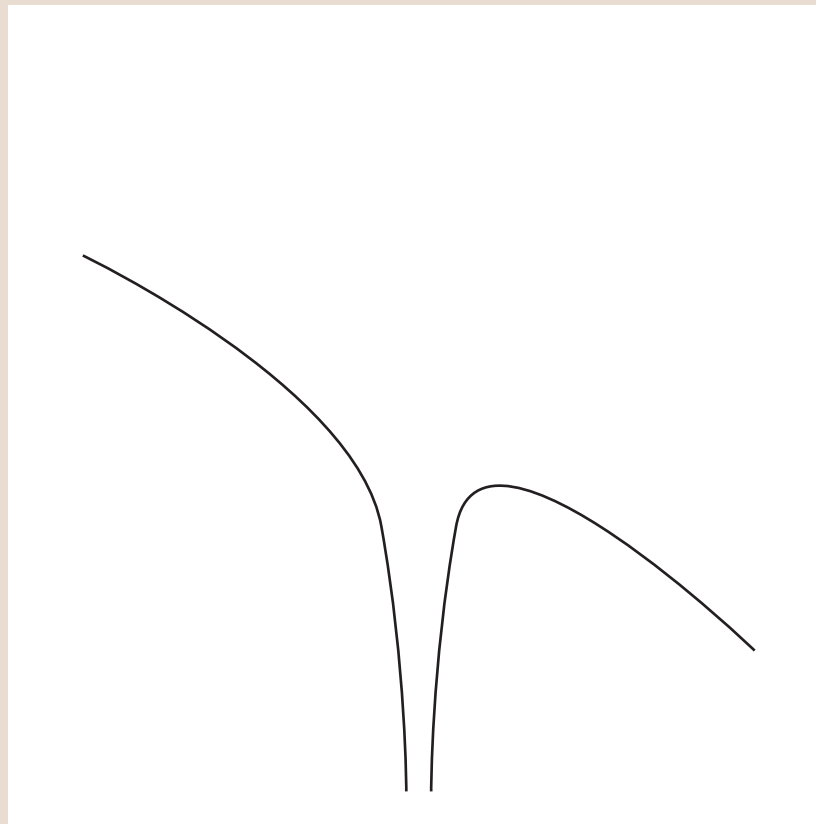
repeat experiment for frequency-doubled pulses



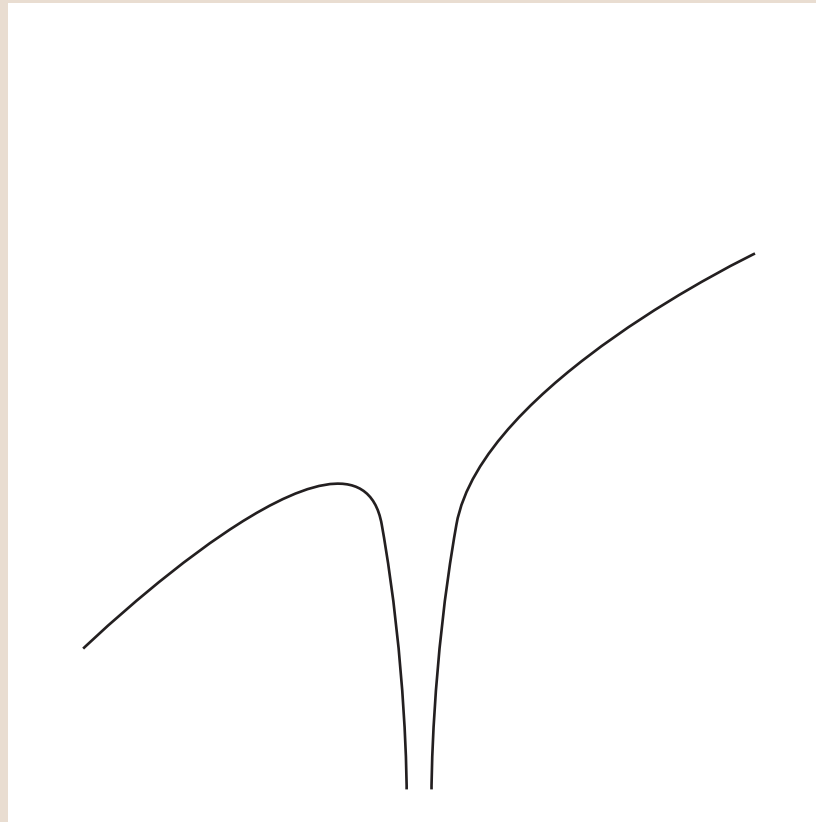
IONIZATION MECHANISMS

what do these thresholds tell us
about fundamental processes?

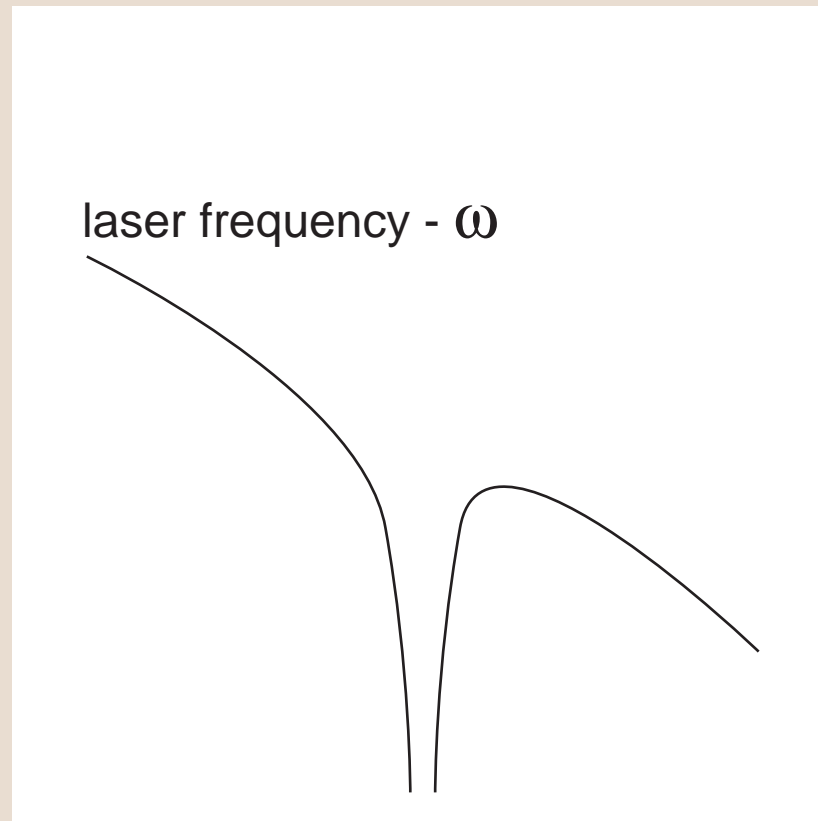
Keldysh parameter



Keldysh parameter

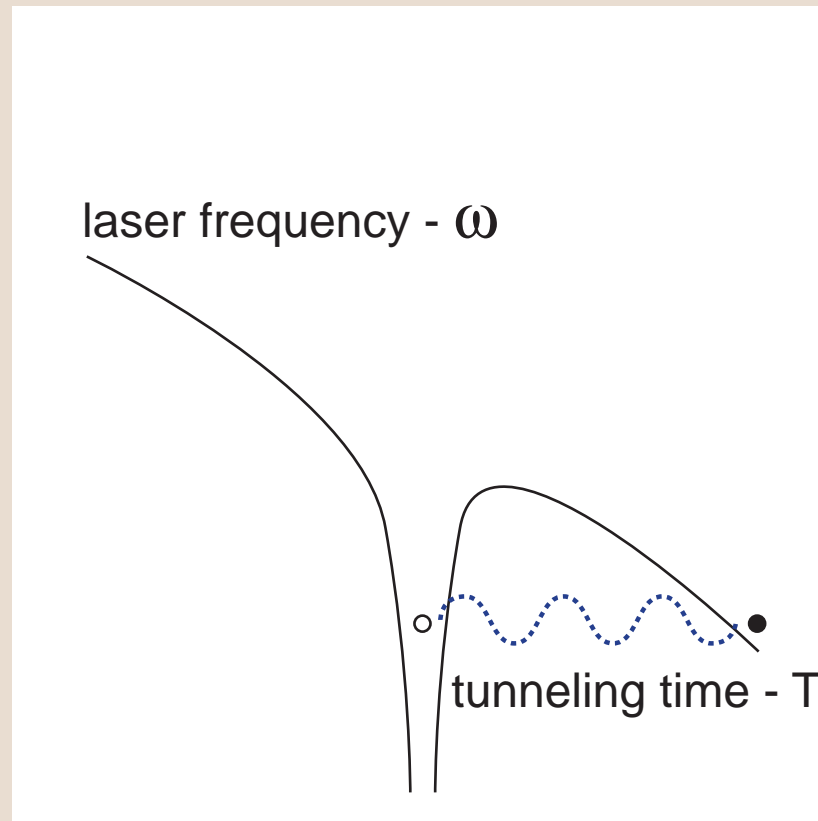


Keldysh parameter



IONIZATION MECHANISMS

Keldysh parameter



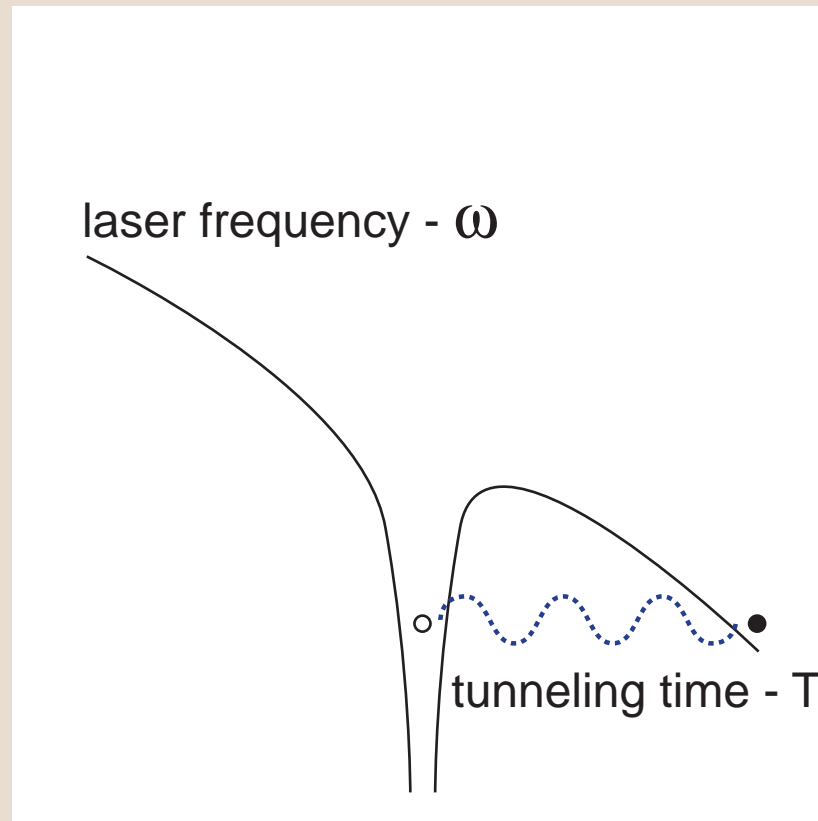
IONIZATION MECHANISMS

Keldysh parameter

$$\gamma = (\omega T) / 2^{1/2}$$

$$\gamma > 1.5 \text{ MPI}$$

$$\gamma < 1.5 \text{ tunneling}$$



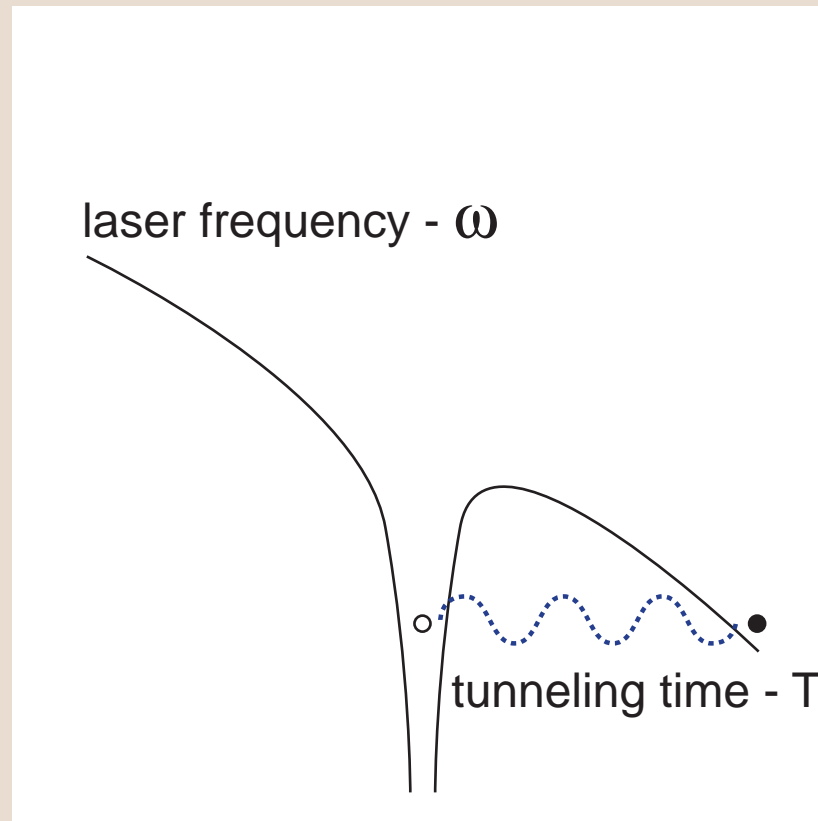
IONIZATION MECHANISMS

Keldysh parameter

$$\gamma = (\omega^2 m c n \varepsilon_0 E_g / e^2 I)^{1/2}$$

$$\gamma > 1.5 \text{ MPI}$$

$$\gamma < 1.5 \text{ tunneling}$$



IONIZATION MECHANISMS

Keldysh parameter

$$\gamma = (\omega^2 m c n \varepsilon_0 E_g / e^2 I)^{1/2}$$

$$\gamma > 1.5 \text{ MPI}$$

$$\gamma < 1.5 \text{ tunneling}$$

material γ (800 nm)

CaF₂ 1.2

FS 1.2

0211 1.1

SF11 1.3

IONIZATION MECHANISMS

Keldysh parameter

$$\gamma = (\omega^2 m c n \varepsilon_0 E_g / e^2 I)^{1/2}$$

$$\gamma > 1.5 \text{ MPI}$$

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material	γ (800 nm)	γ (400 nm)
CaF ₂	1.2	2.1
FS	1.2	2.4
0211	1.1	2.6
SF11	1.3	

IONIZATION MECHANISMS

Keldysh parameter

$$\gamma = (\omega^2 m c n \varepsilon_0 E_g / e^2 I)^{1/2}$$

$$\gamma > 1.5 \text{ MPI}$$

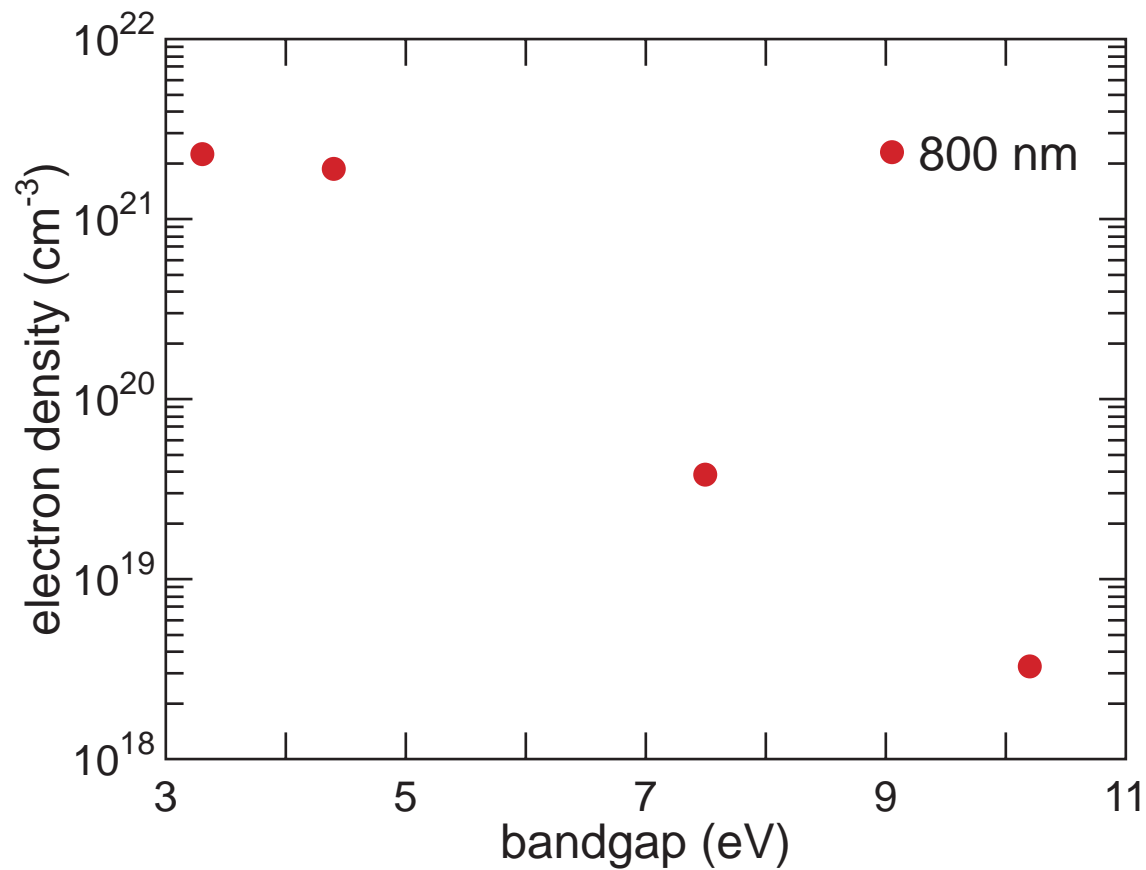
$$\gamma < 1.5 \text{ tunneling}$$

material	γ (800 nm)	γ (400 nm)
CaF ₂	1.2	2.1
FS	1.2	2.4
O211	1.1	2.6
SF11	1.3	

tunneling at 800 nm, MPI at 400 nm

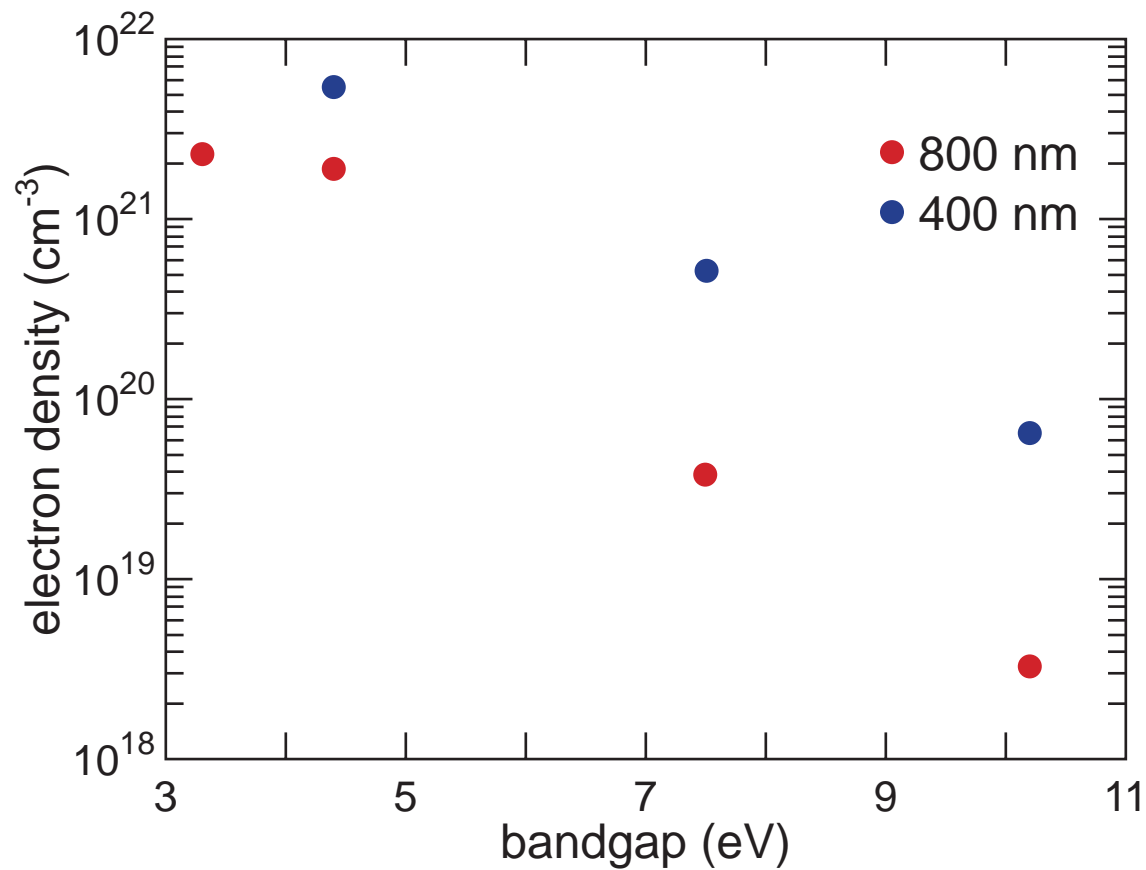
IONIZATION MECHANISMS

calculate electron density produced by MPI and tunneling



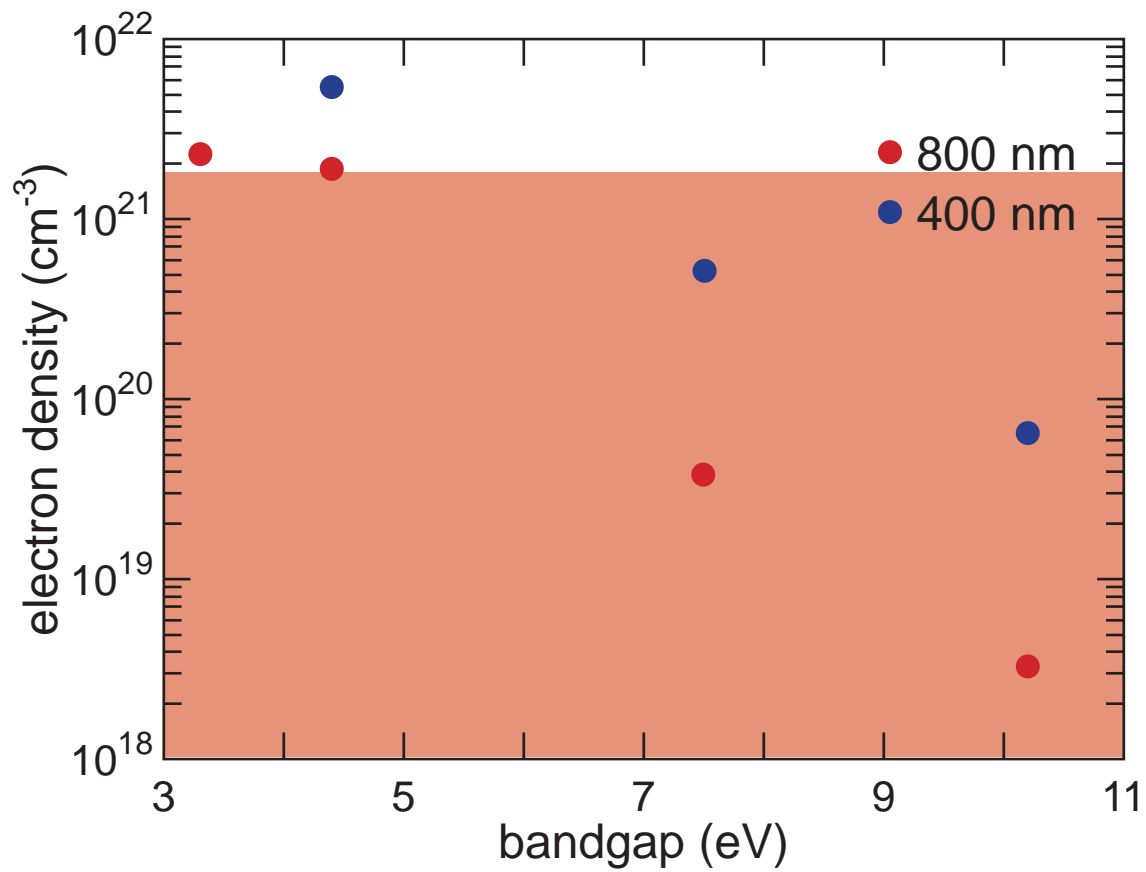
IONIZATION MECHANISMS

calculate electron density produced by MPI and tunneling



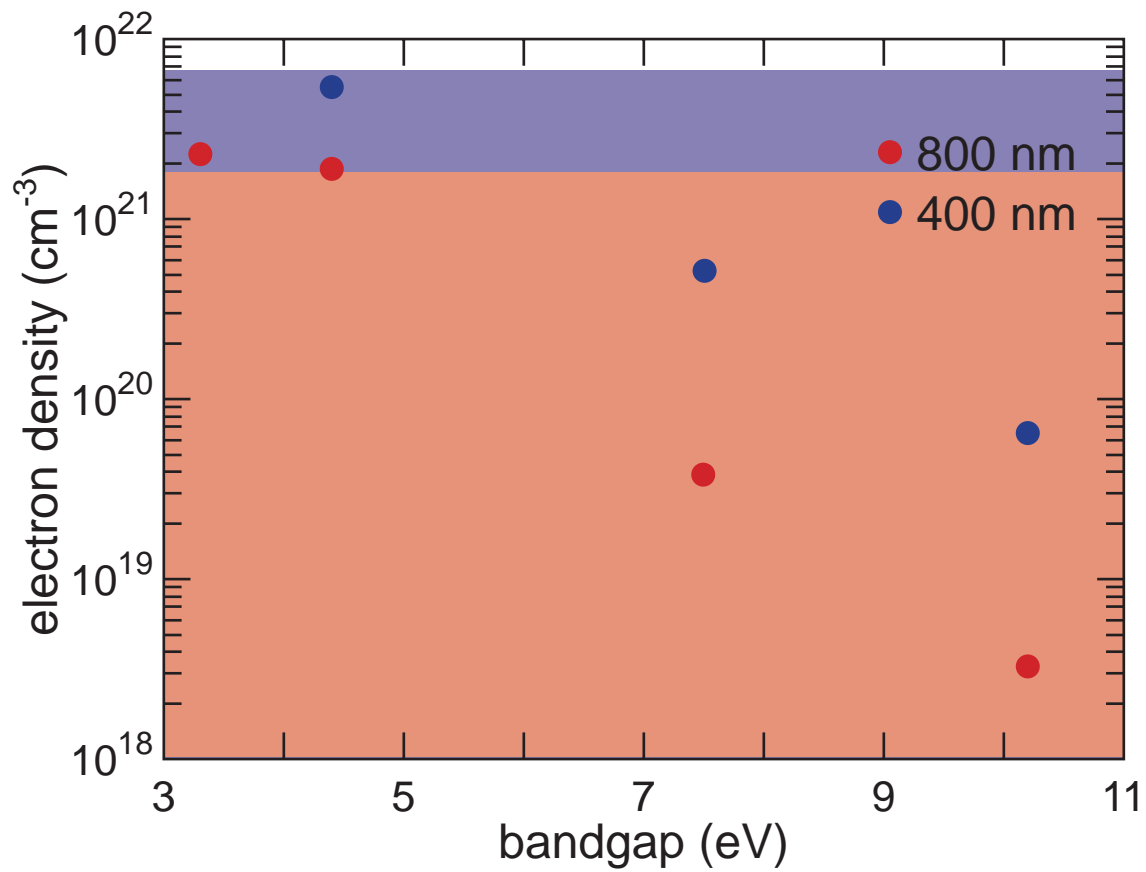
IONIZATION MECHANISMS

800 nm critical density



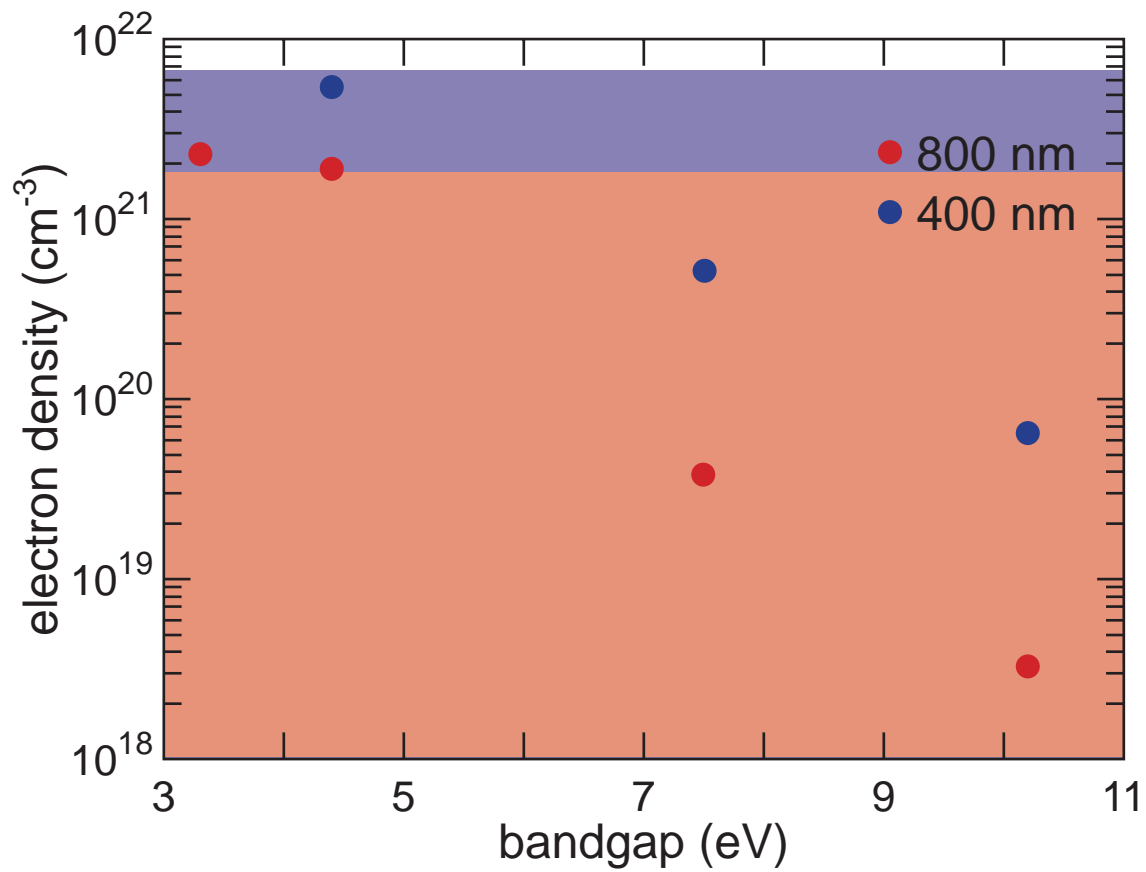
IONIZATION MECHANISMS

400 nm critical density



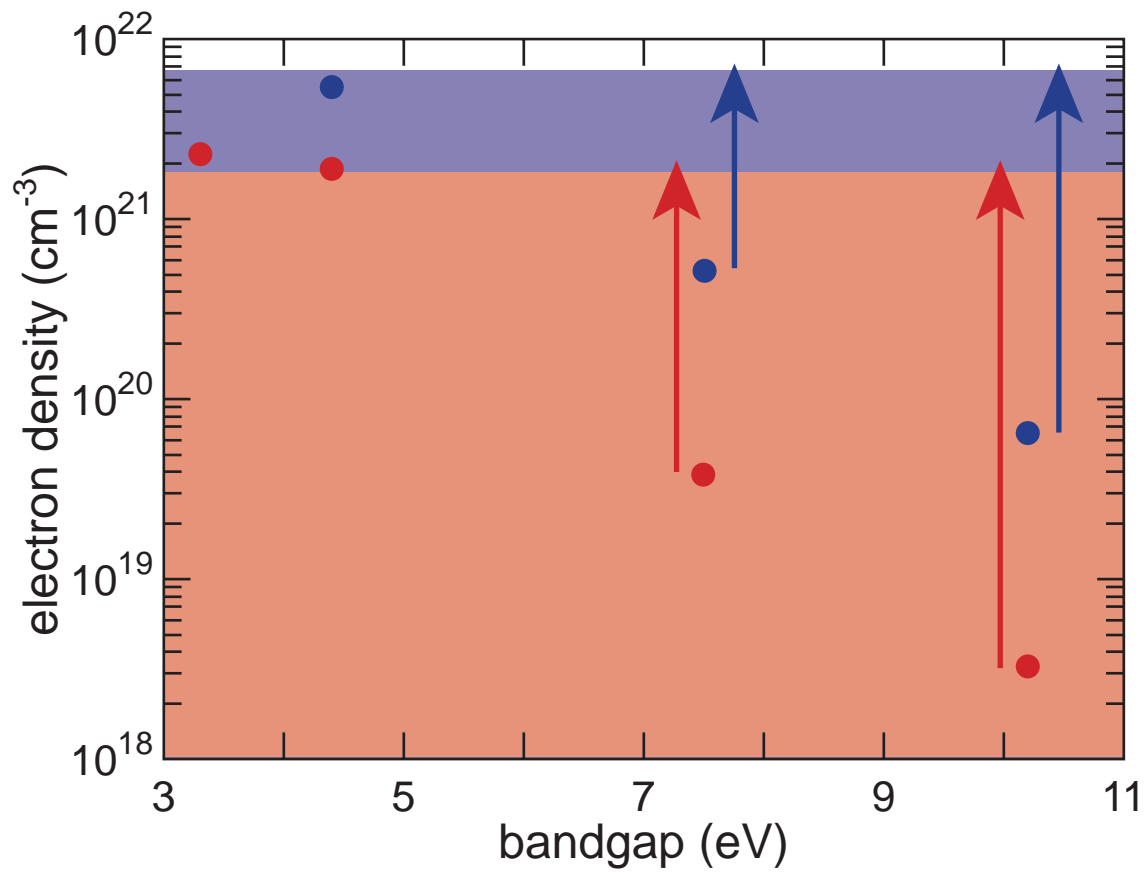
IONIZATION MECHANISMS

tunneling or MPI sufficient at low gap



IONIZATION MECHANISMS

avalanche required at large gap



Material damage with less than 10 nJ

**Bandgap and wavelength dependence
of damage threshold**

Material damage with less than 10 nJ

- **oscillator-only micromachining**

**Bandgap and wavelength dependence
of damage threshold**

Material damage with less than 10 nJ

- **oscillator-only micromachining**

Bandgap and wavelength dependence of damage threshold

- **extend wavelength studies**

ACKNOWLEDGEMENTS

**W. Leight
N. Nishimura
Prof. N. Bloembergen
Carl Zeiss, Inc.**

**For a copy of this talk and
additional information, see:**

<http://mazur-www.harvard.edu/>