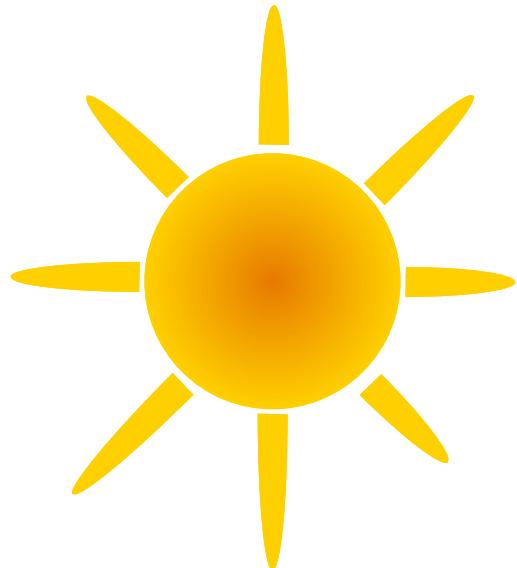
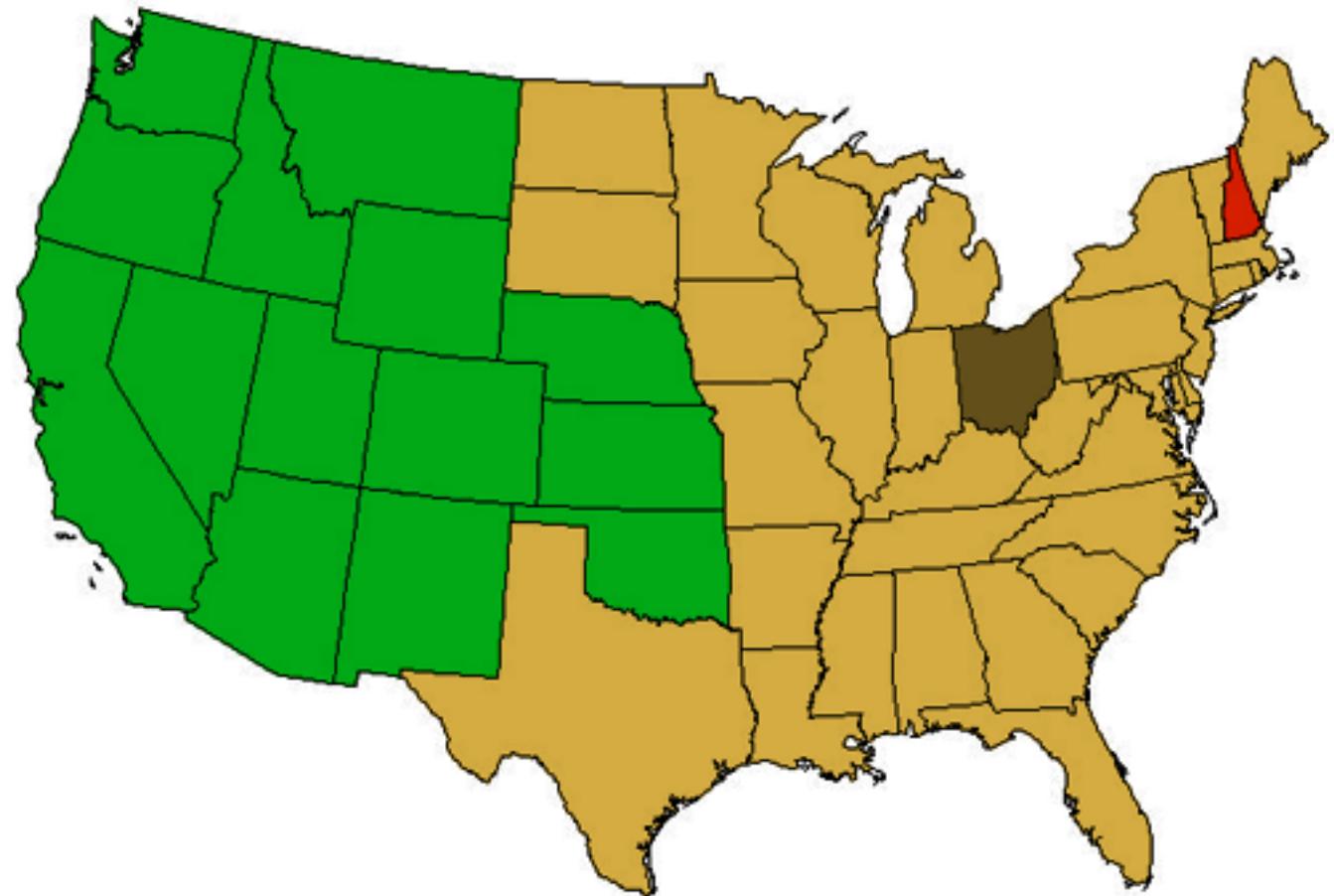
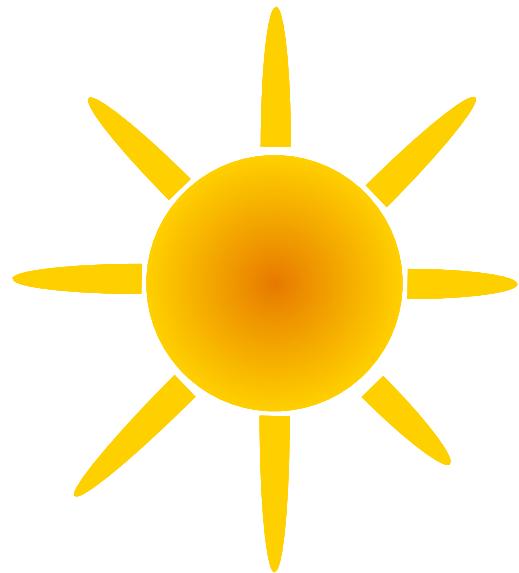


# Extending silicon's reach: non-equilibrium doping of silicon

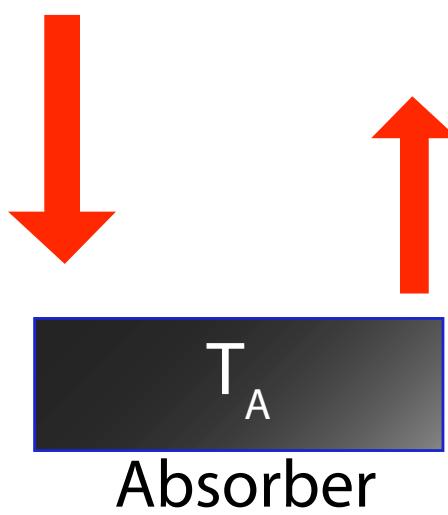
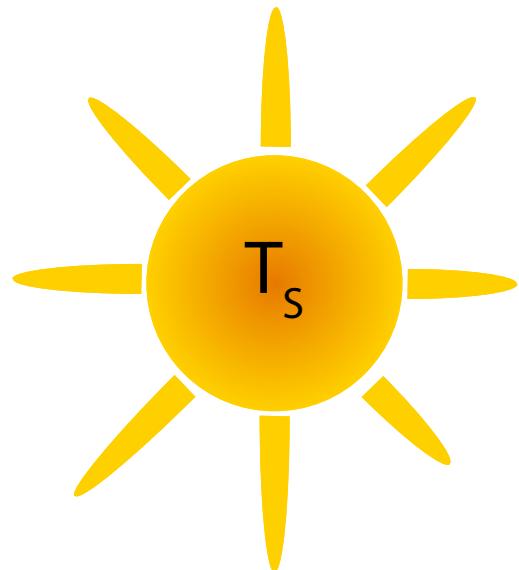
Mark Winkler  
Jones seminar  
2009.02.13



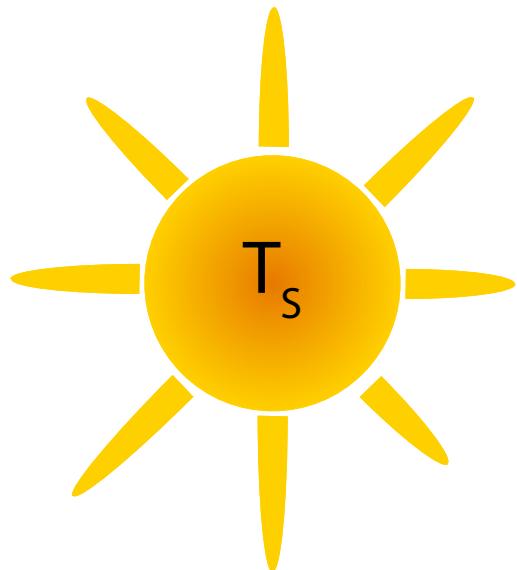
$$\frac{P_{\text{sun}}}{P_{\text{people}}} \approx 10^4$$



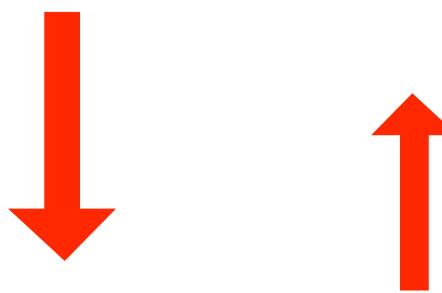
$$\frac{P_{\text{sun}}}{P_{\text{people}}} \approx 10^4$$



Absorber



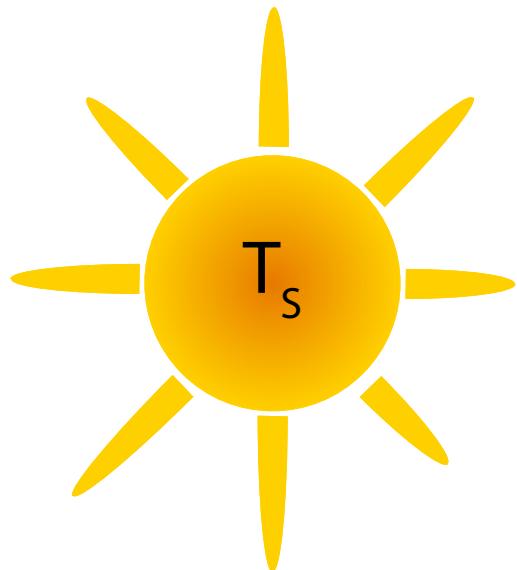
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



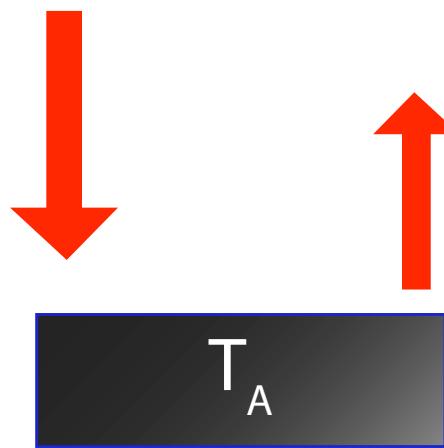
$$\dot{Q}_{emit} = \sigma T_A^4$$



Absorber



$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

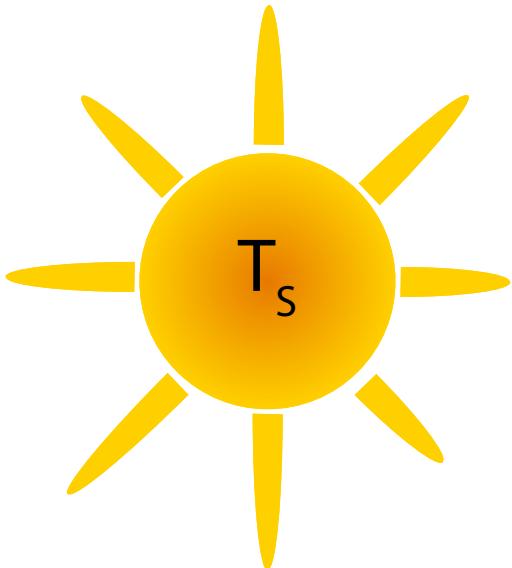


Absorber

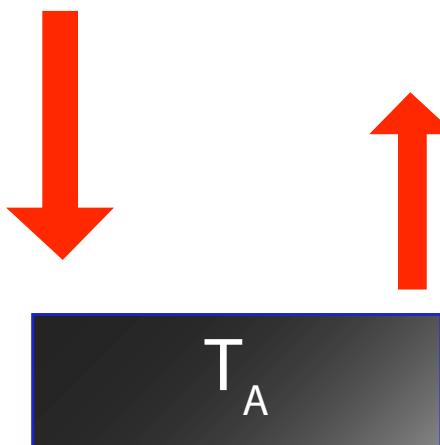
$$\dot{Q}_{emit} = \sigma T_A^4$$

$$\dot{Q}_{emit} = \dot{Q}_{sun}$$

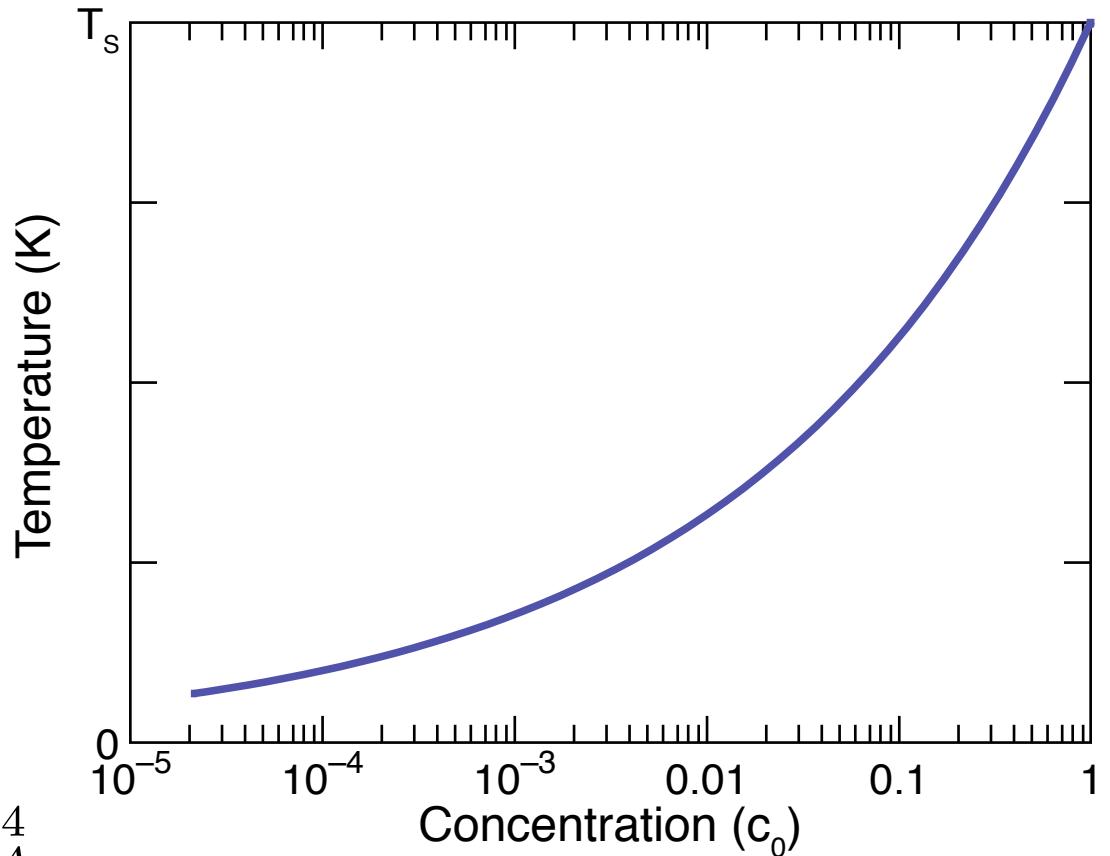
$$T_A = c_0^{\frac{1}{4}} T_S$$



$$\dot{Q}_{sun} = \sigma c_0 T_s^4$$

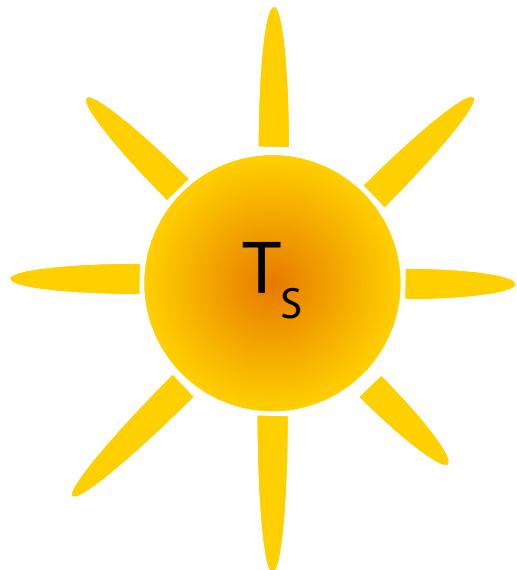


Absorber

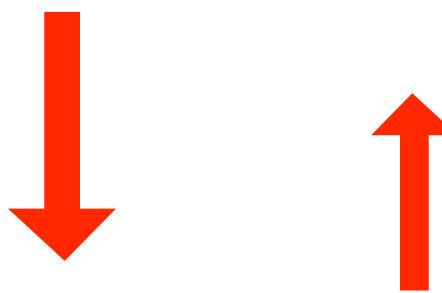


$$\dot{Q}_{emit} = \dot{Q}_{sun}$$

$$T_A = c_0^{\frac{1}{4}} T_s$$



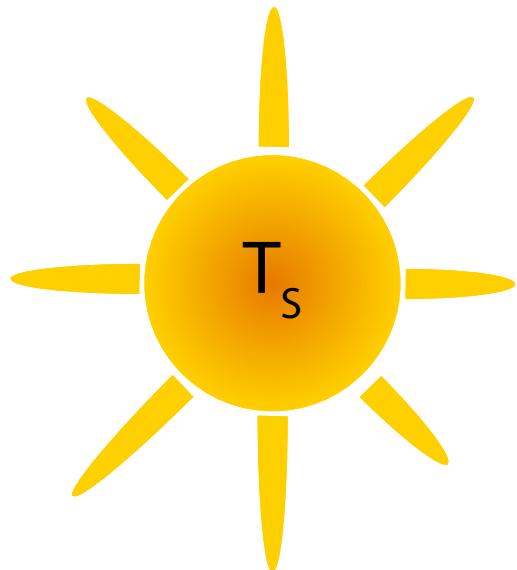
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



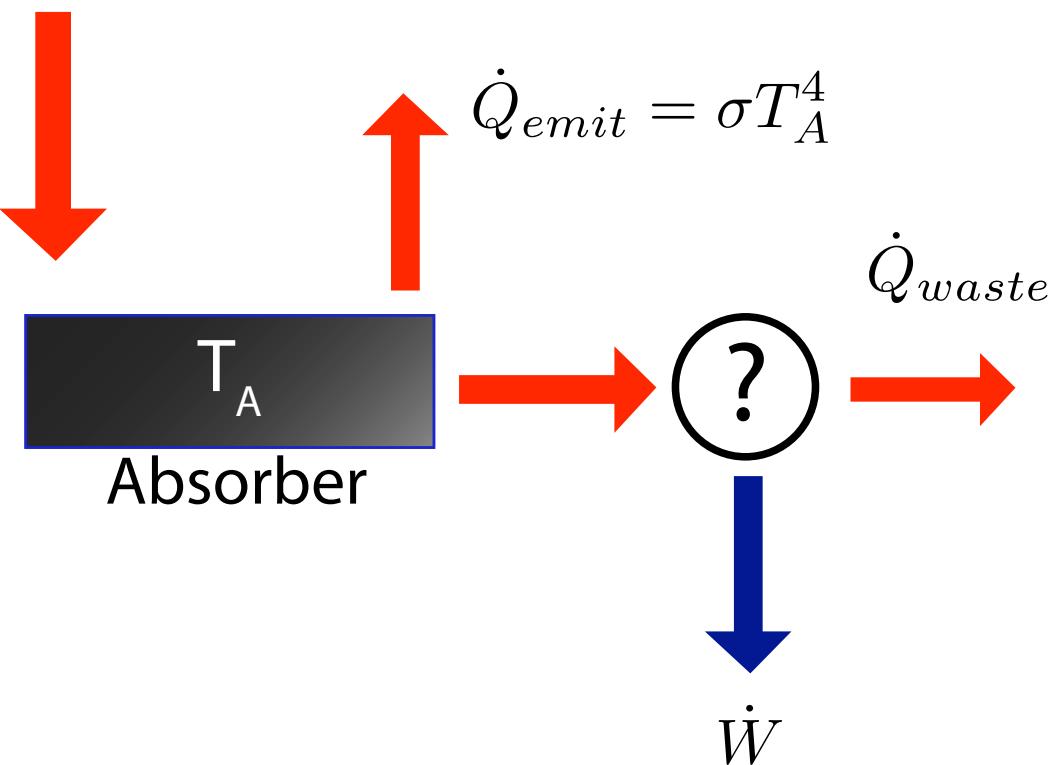
$$\dot{Q}_{emit} = \sigma T_A^4$$

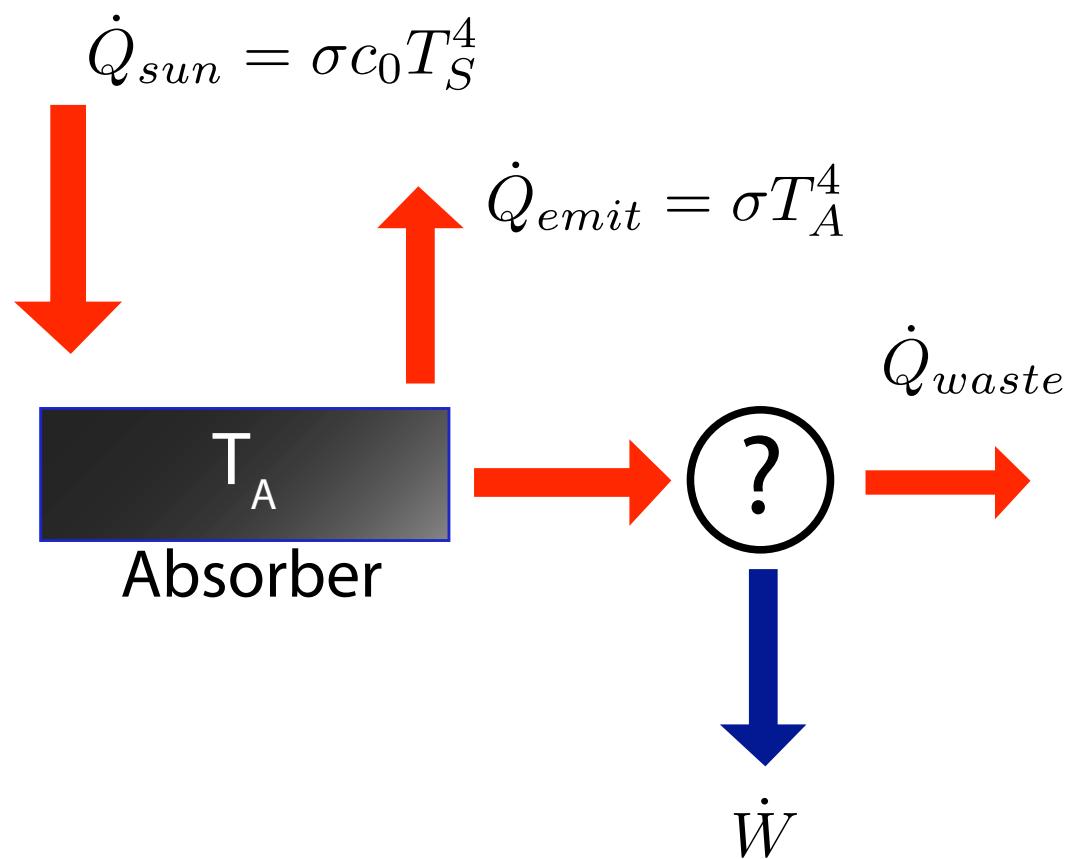
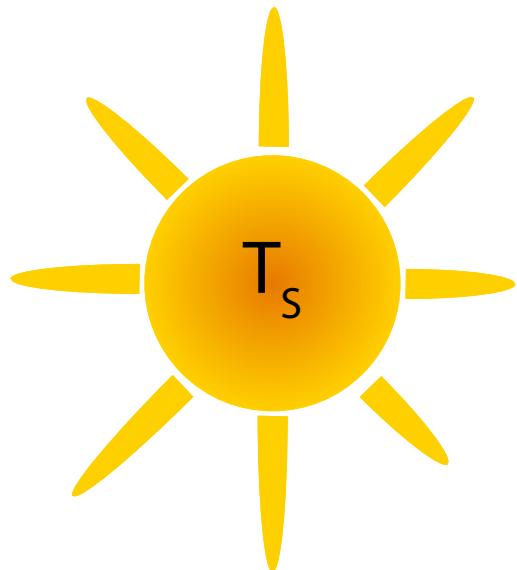


Absorber

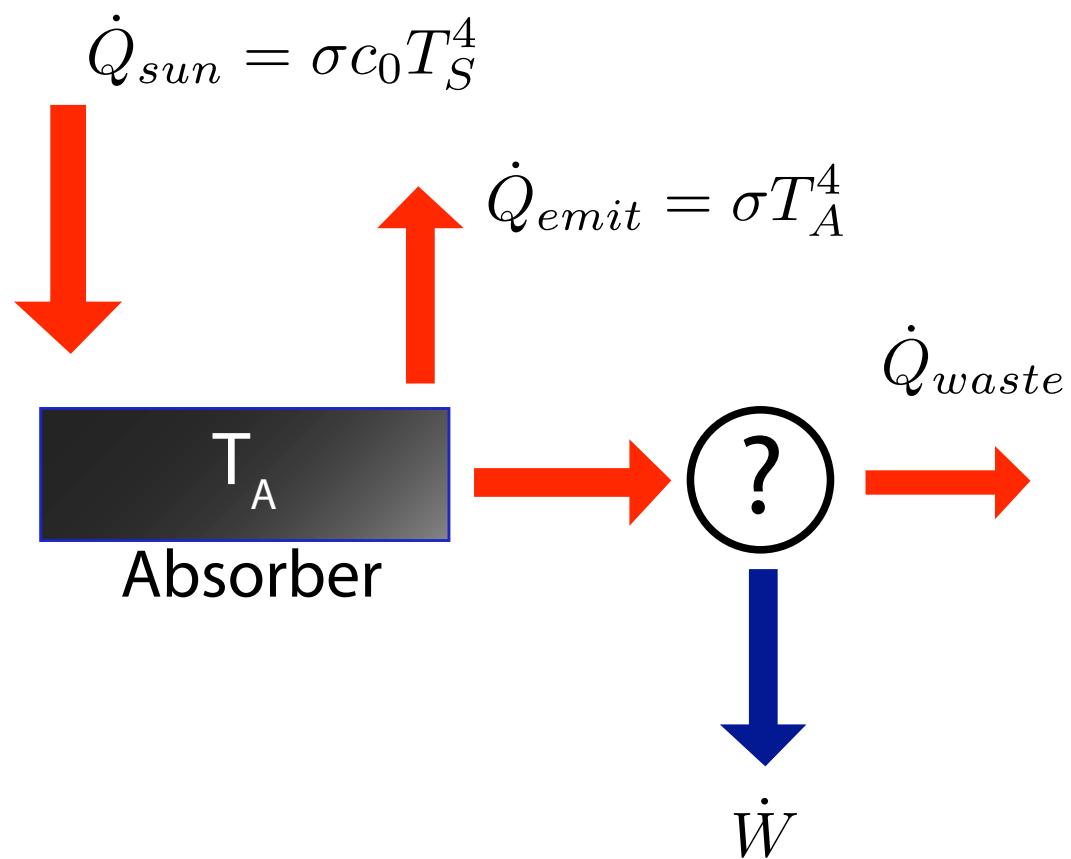
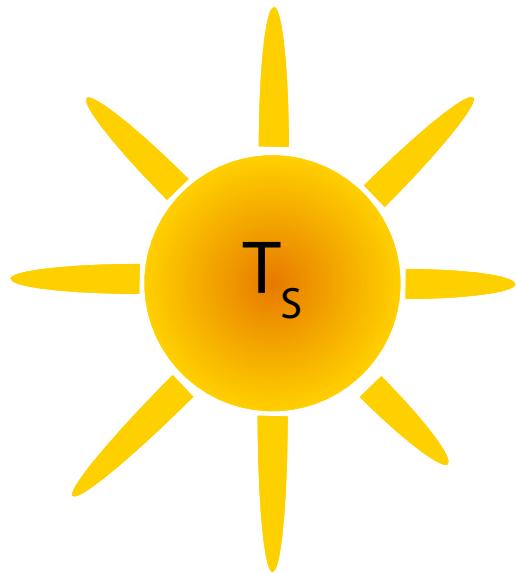


$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



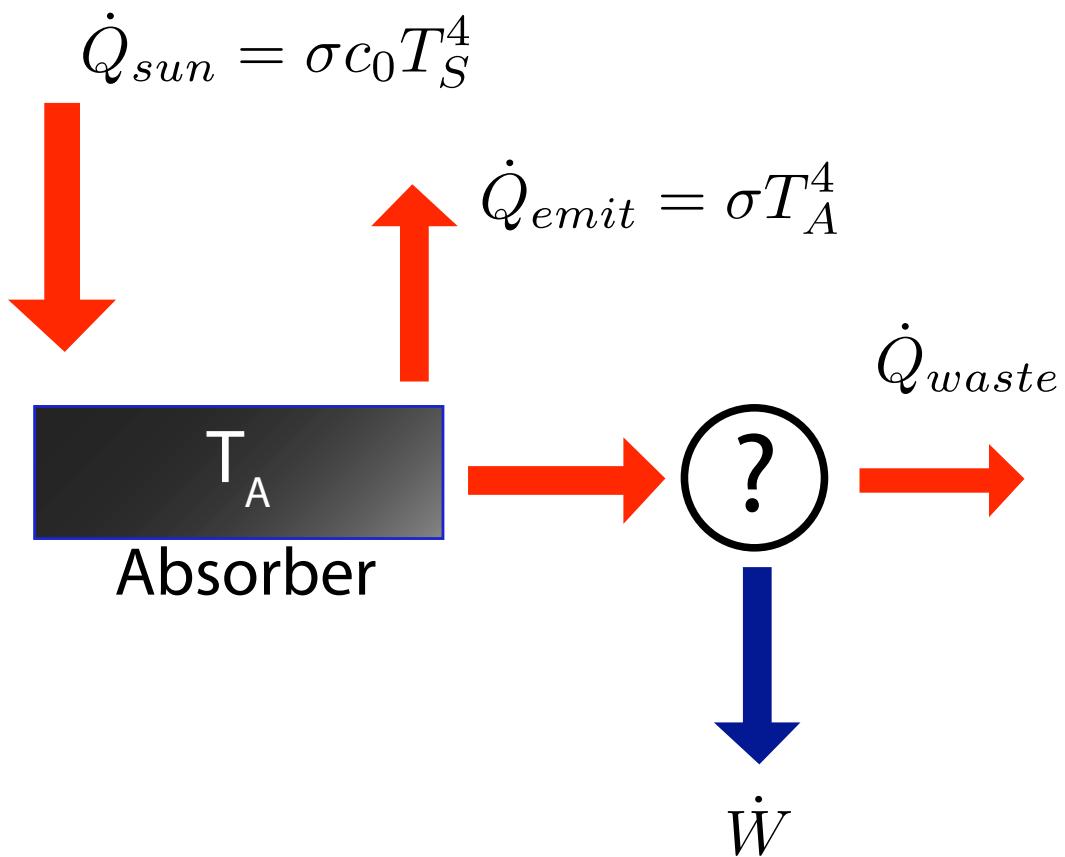
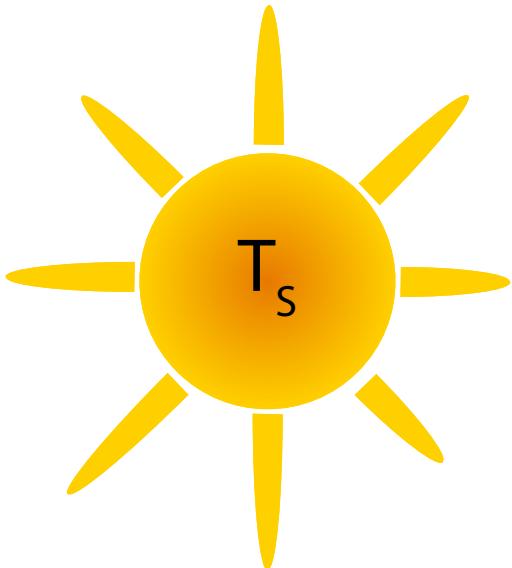


$$\eta = \frac{\dot{W}}{\dot{Q}_{sun}}$$



$$\eta = \frac{\dot{W}}{\dot{Q}_{sun}}$$

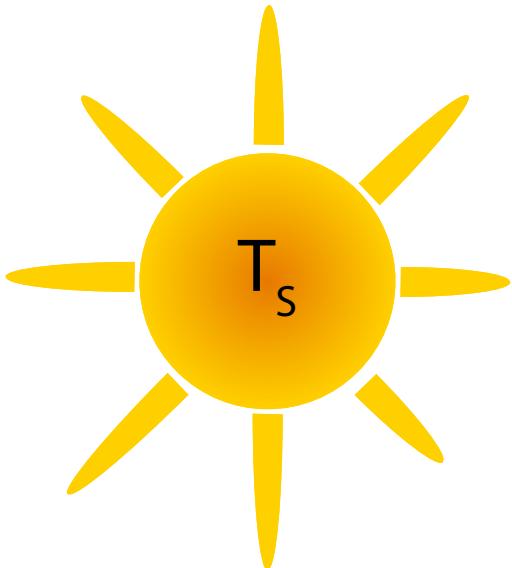
$$\eta = \frac{\dot{Q}_{sun} - \dot{Q}_{emit} - \dot{Q}_{waste}}{\dot{Q}_{sun}}$$



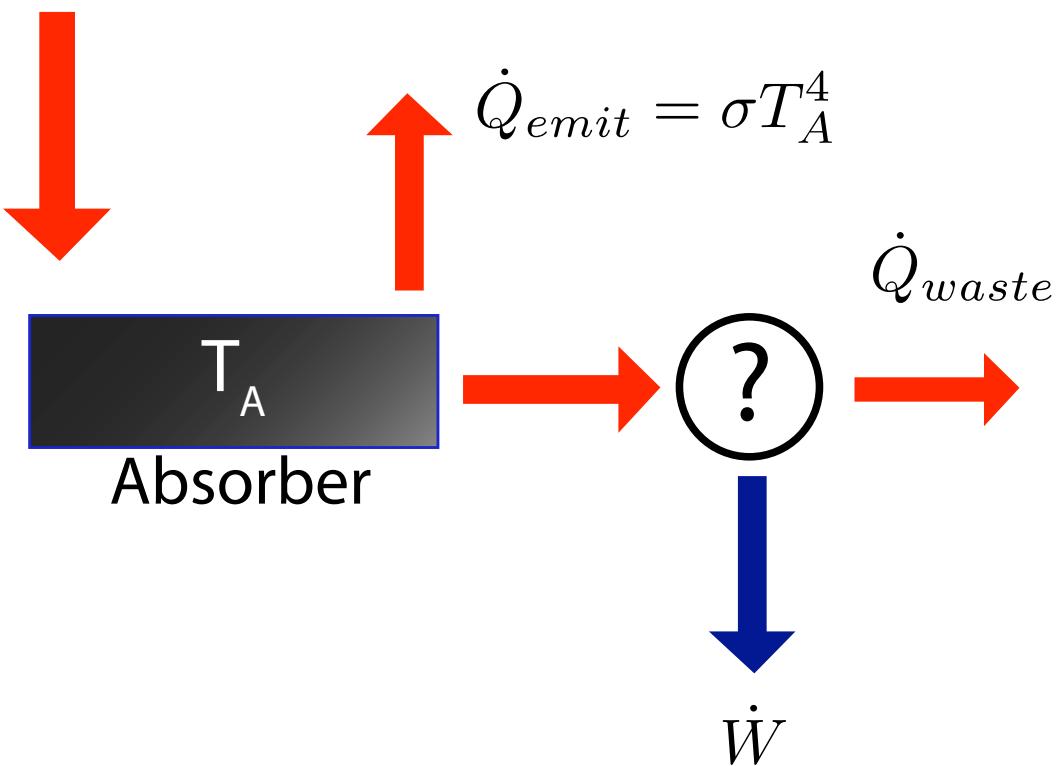
$$\eta = \frac{\dot{W}}{\dot{Q}_{sun}}$$

$$\eta = \frac{\dot{Q}_{sun} - \dot{Q}_{emit} - \dot{Q}_{waste}}{\dot{Q}_{sun}}$$

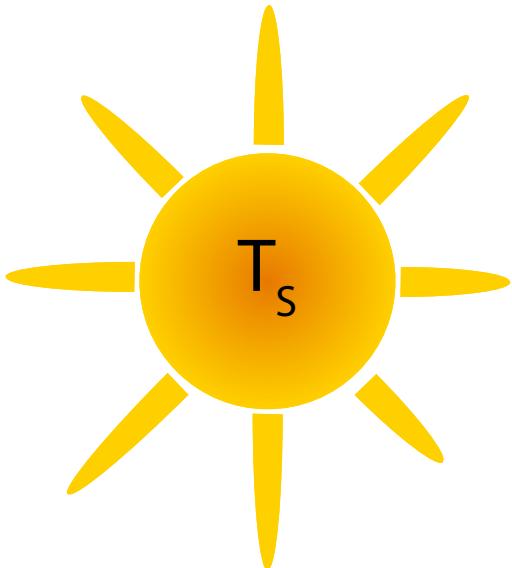
$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$



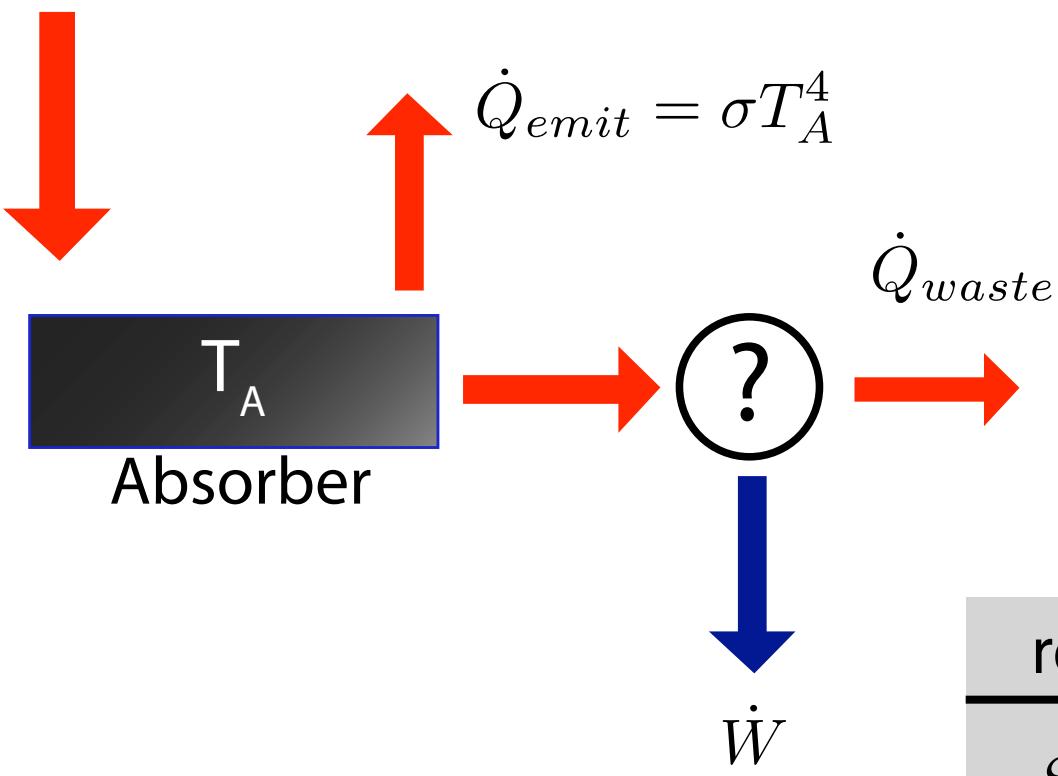
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$



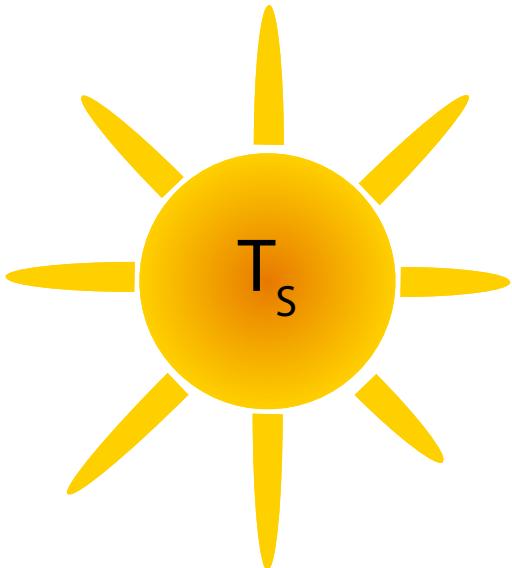
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



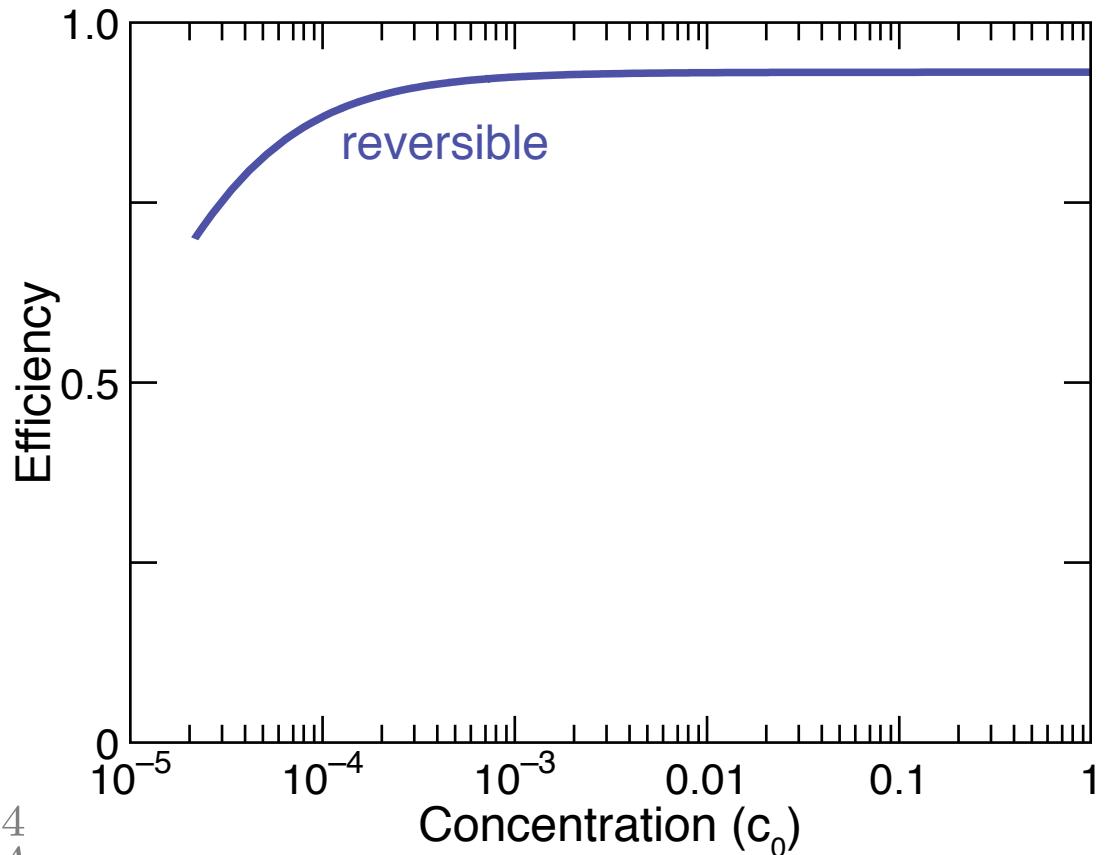
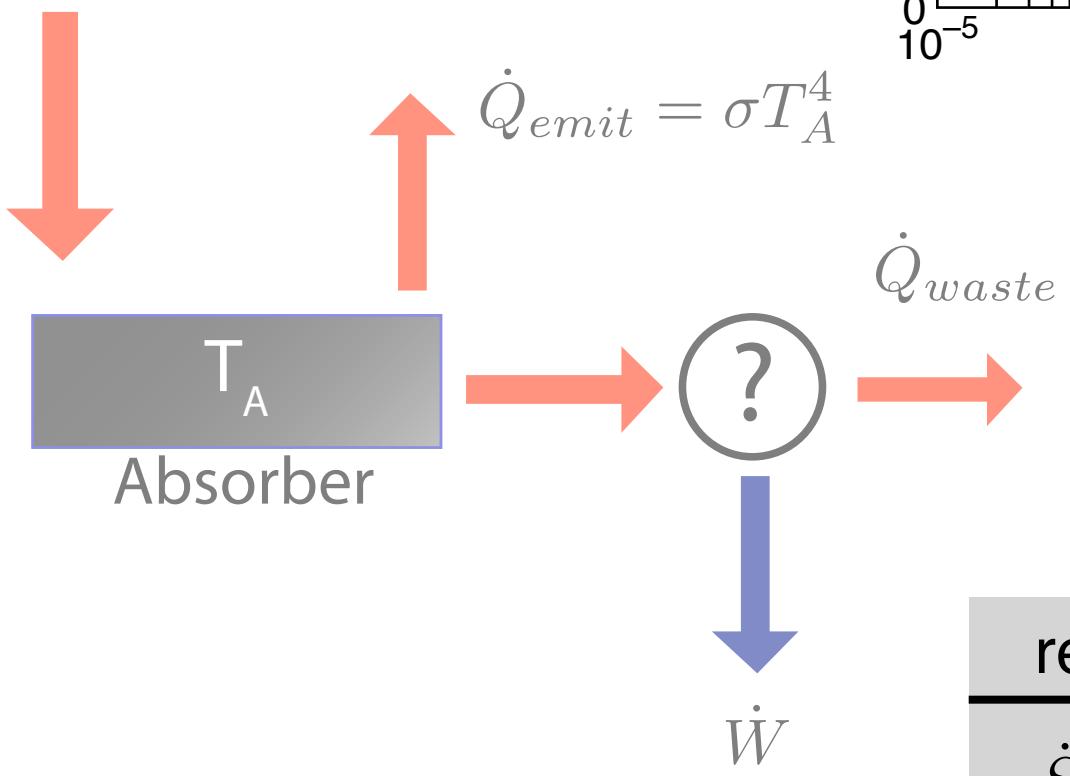
$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$

reversible

$$\dot{S}_{tot} = \dot{S}_{sun} - \dot{S}_{emit} - \dot{S}_{waste} = 0$$



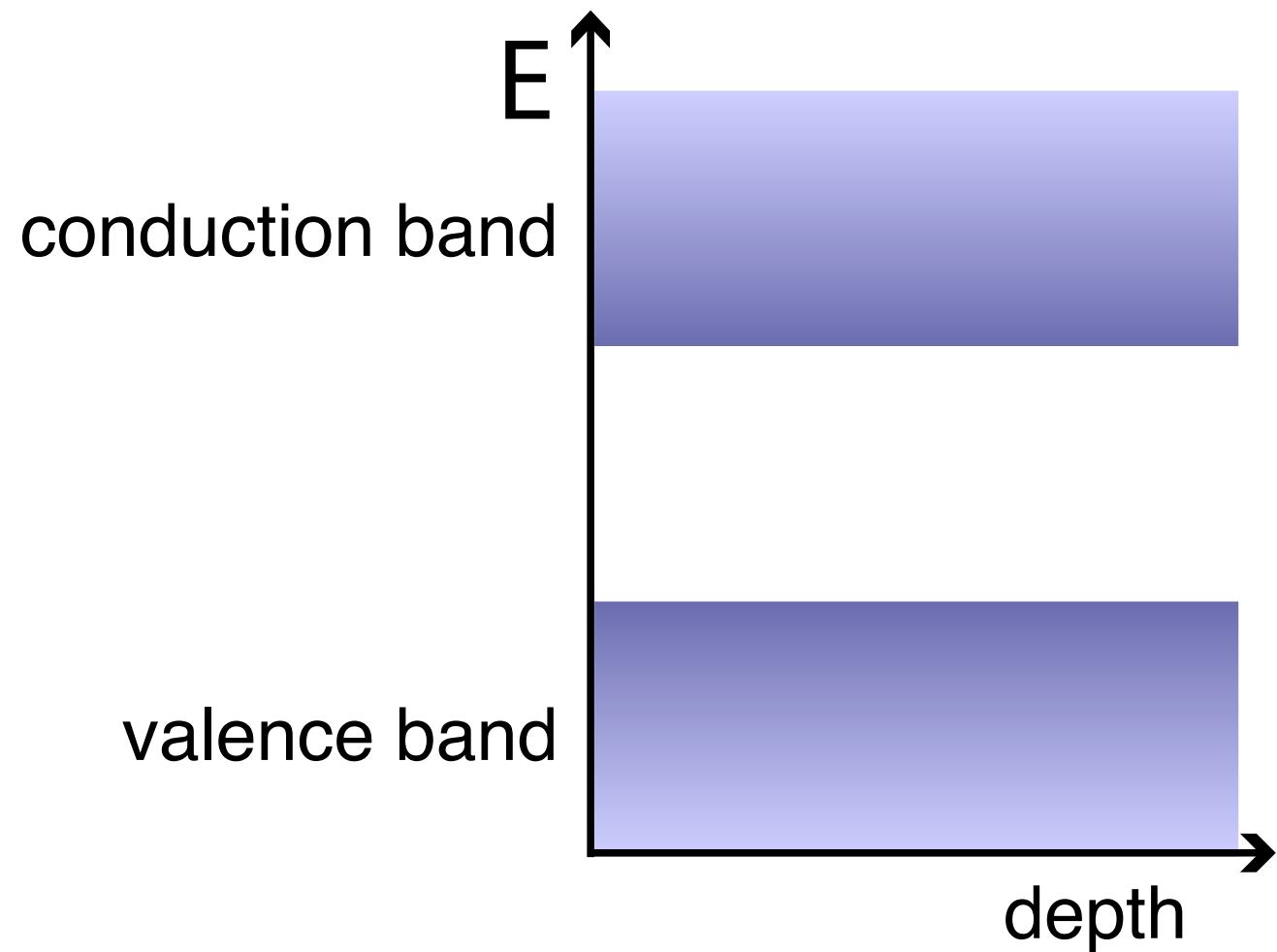
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

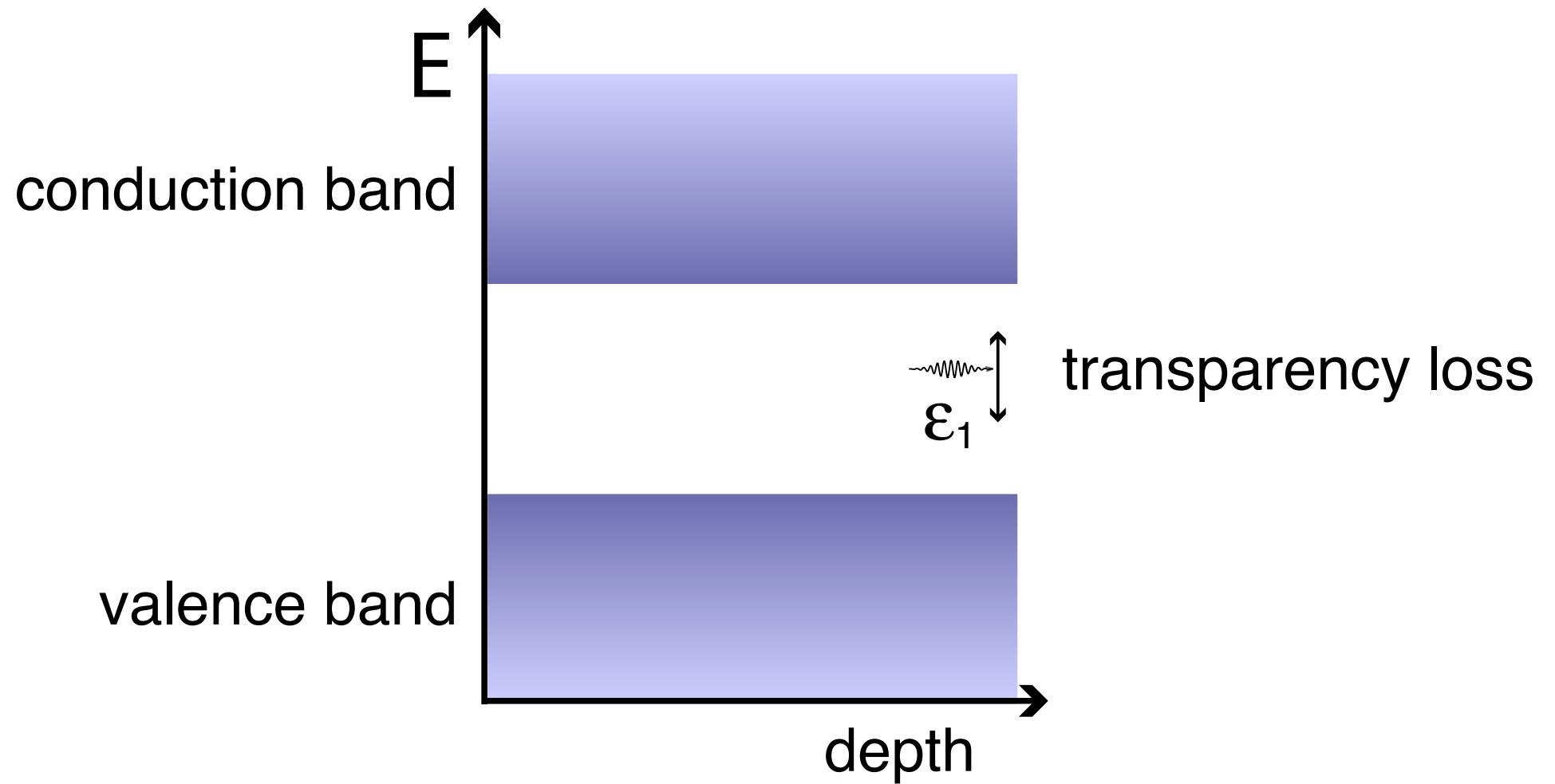


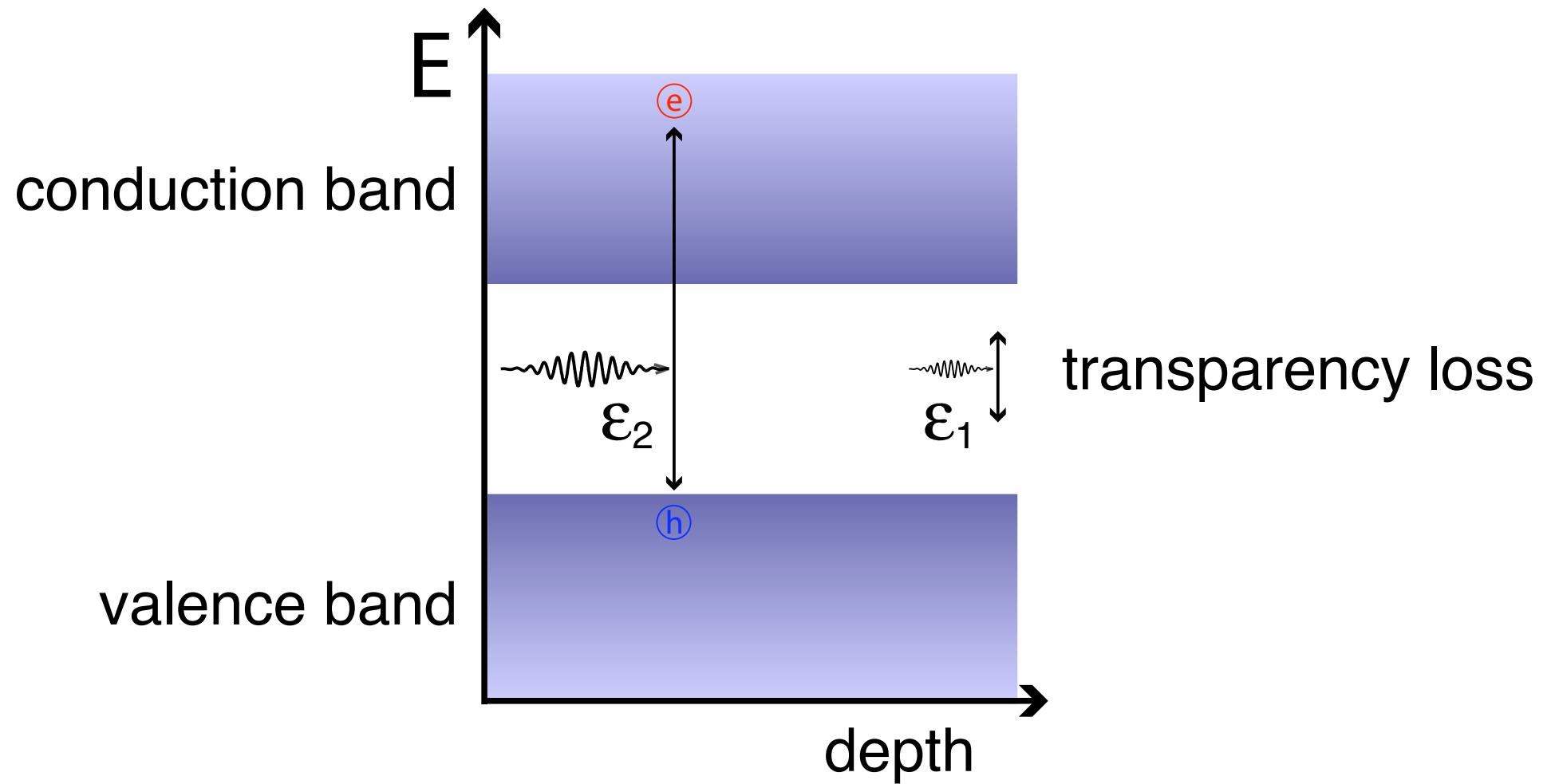
$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$

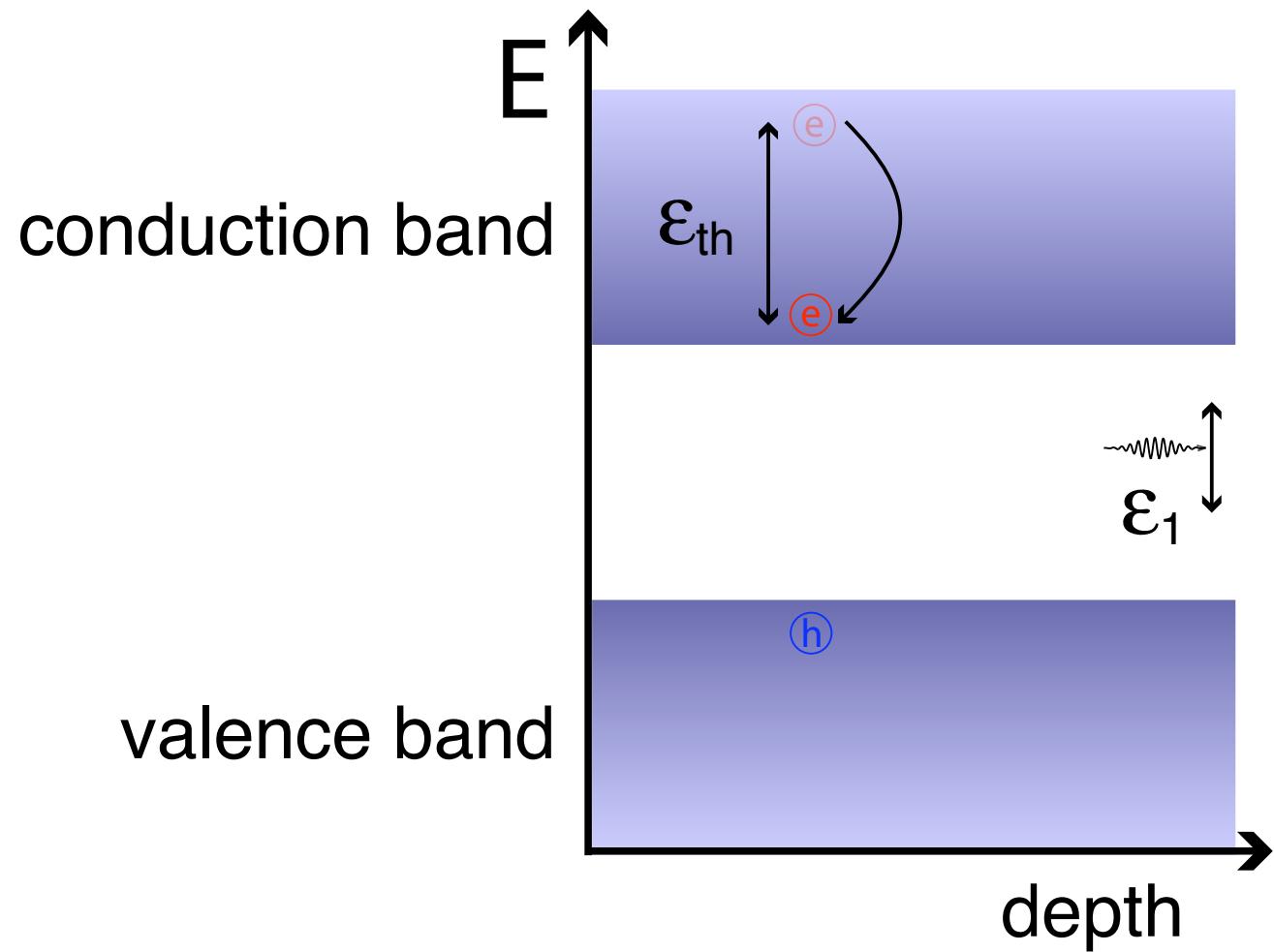
**reversible**

$$\dot{S}_{tot} = \dot{S}_{sun} - \dot{S}_{emit} - \dot{S}_{waste} = 0$$



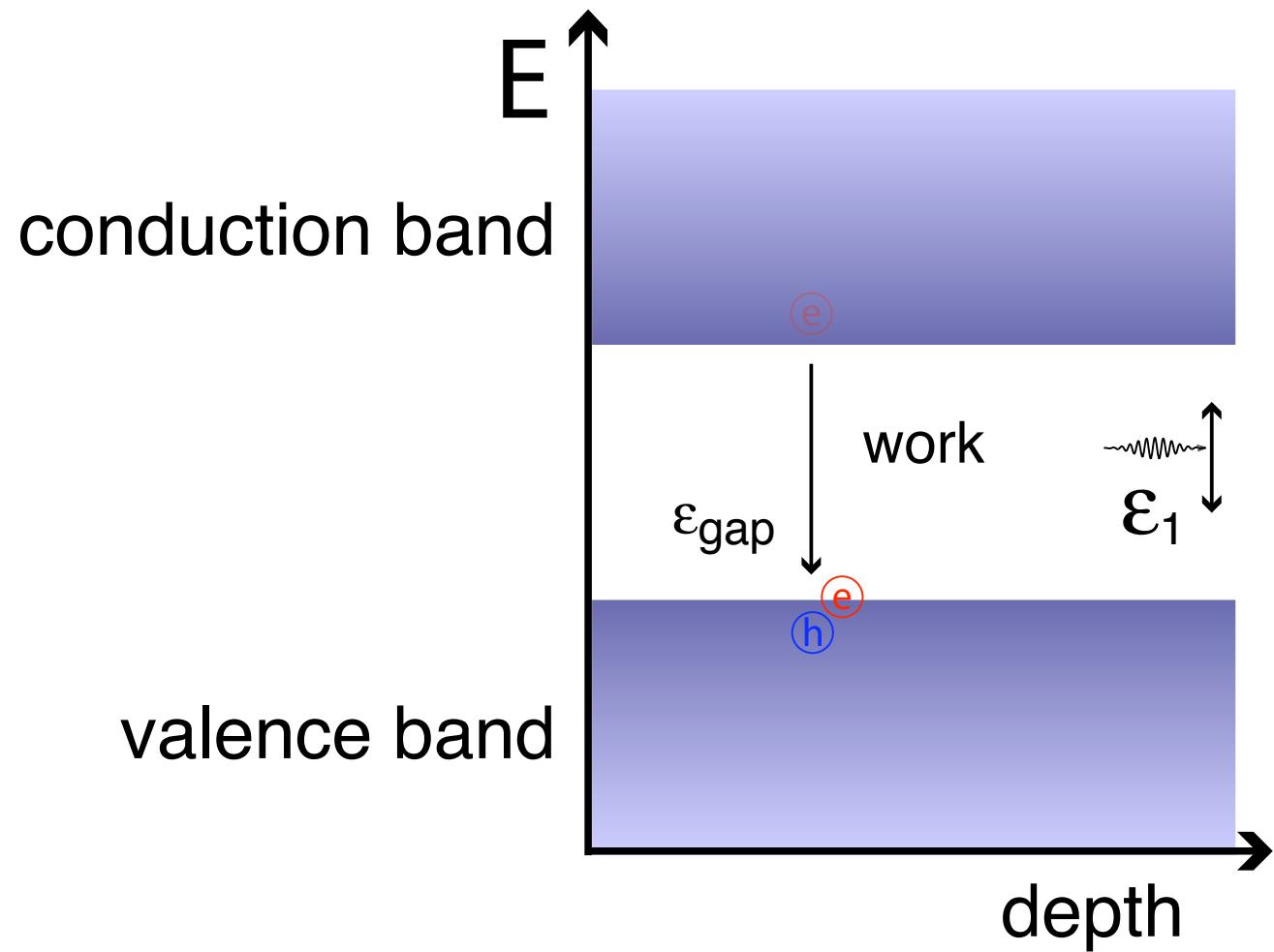






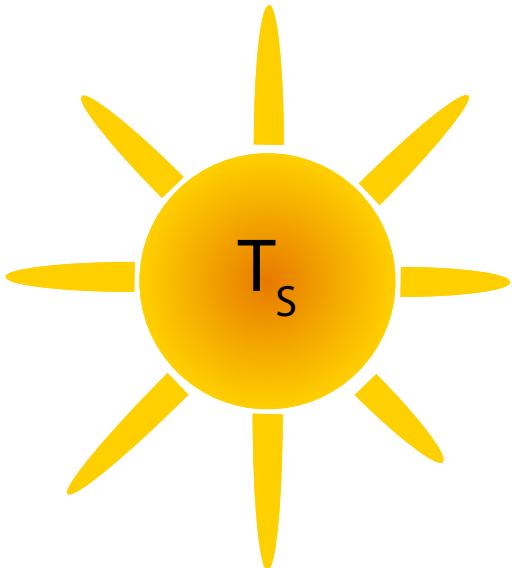
thermalization loss

transparency loss

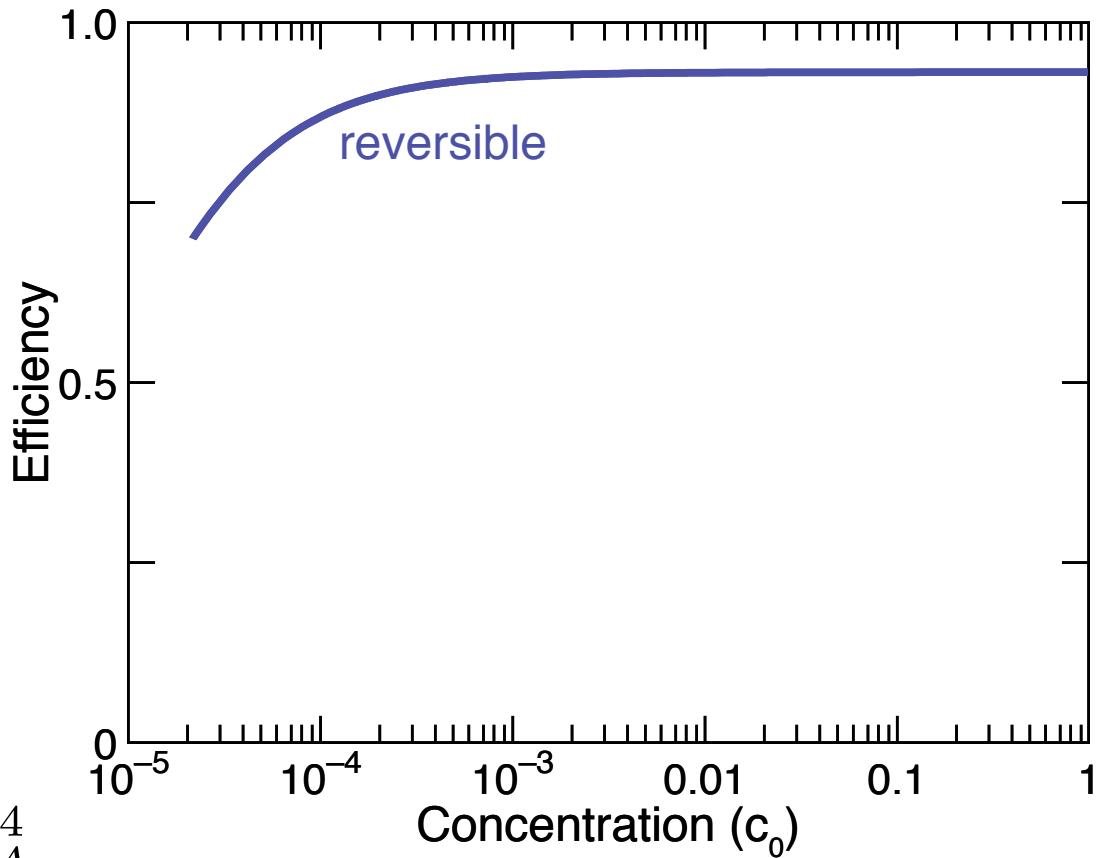
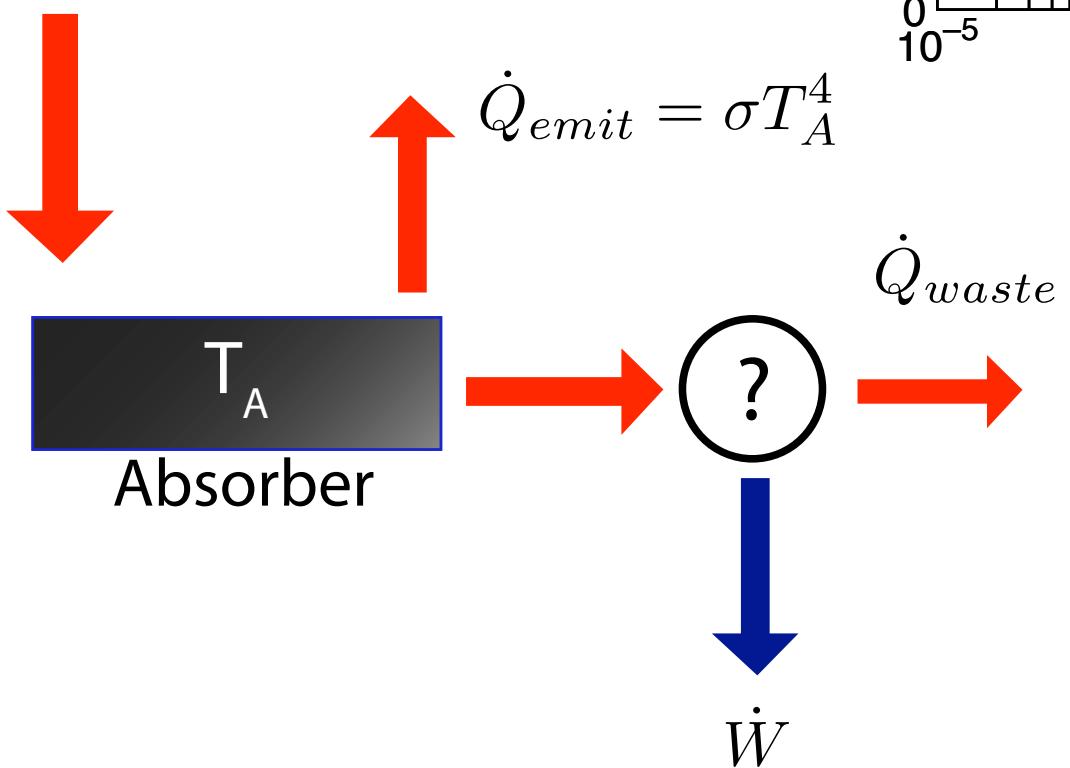


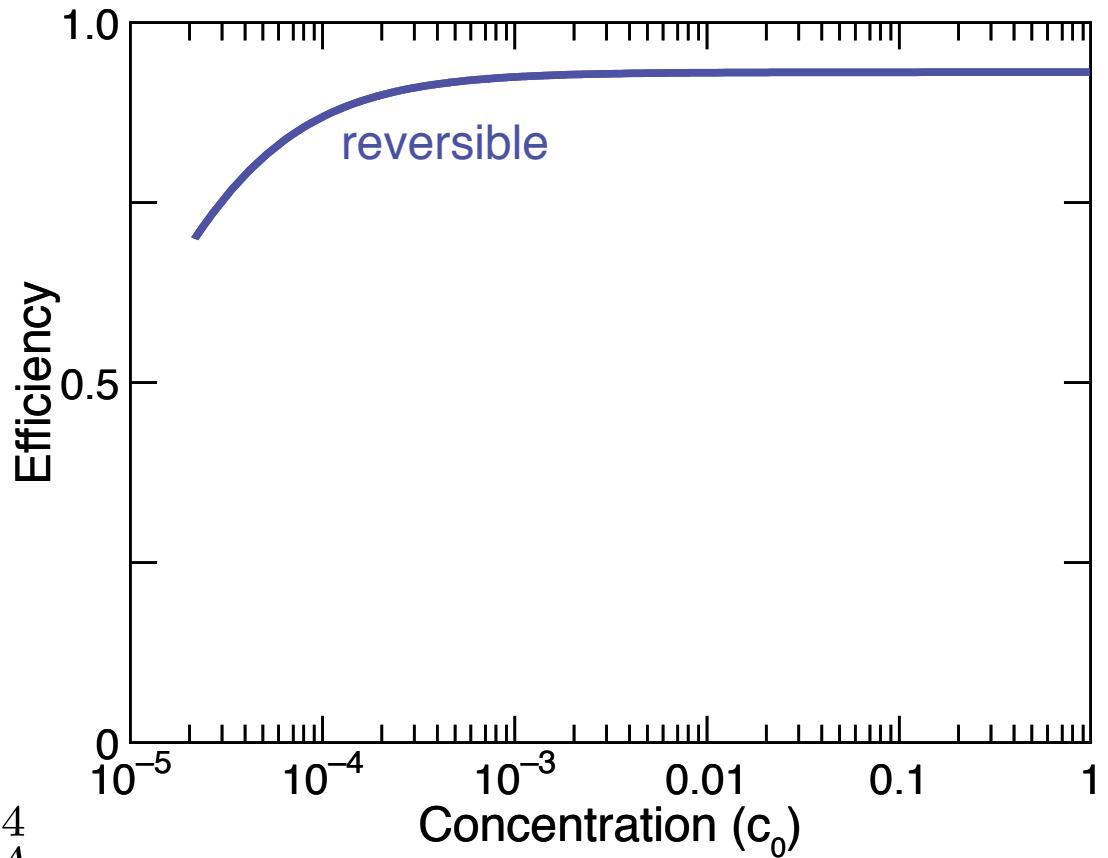
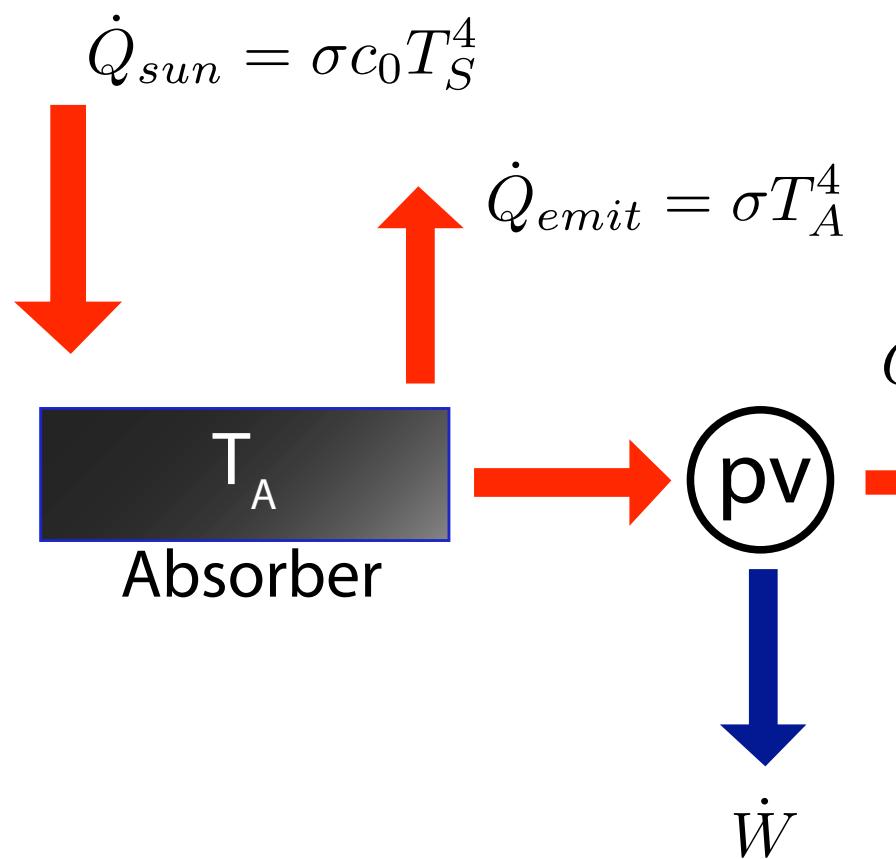
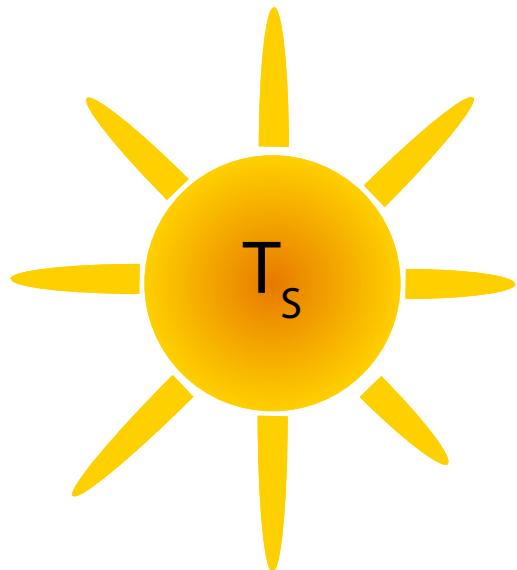
thermalization loss

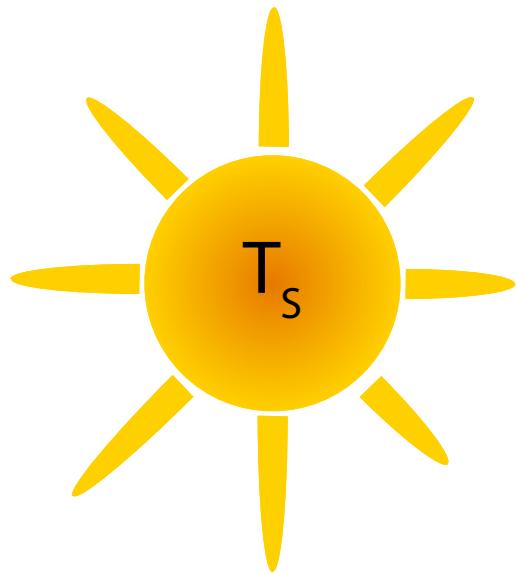
transparency loss



$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$





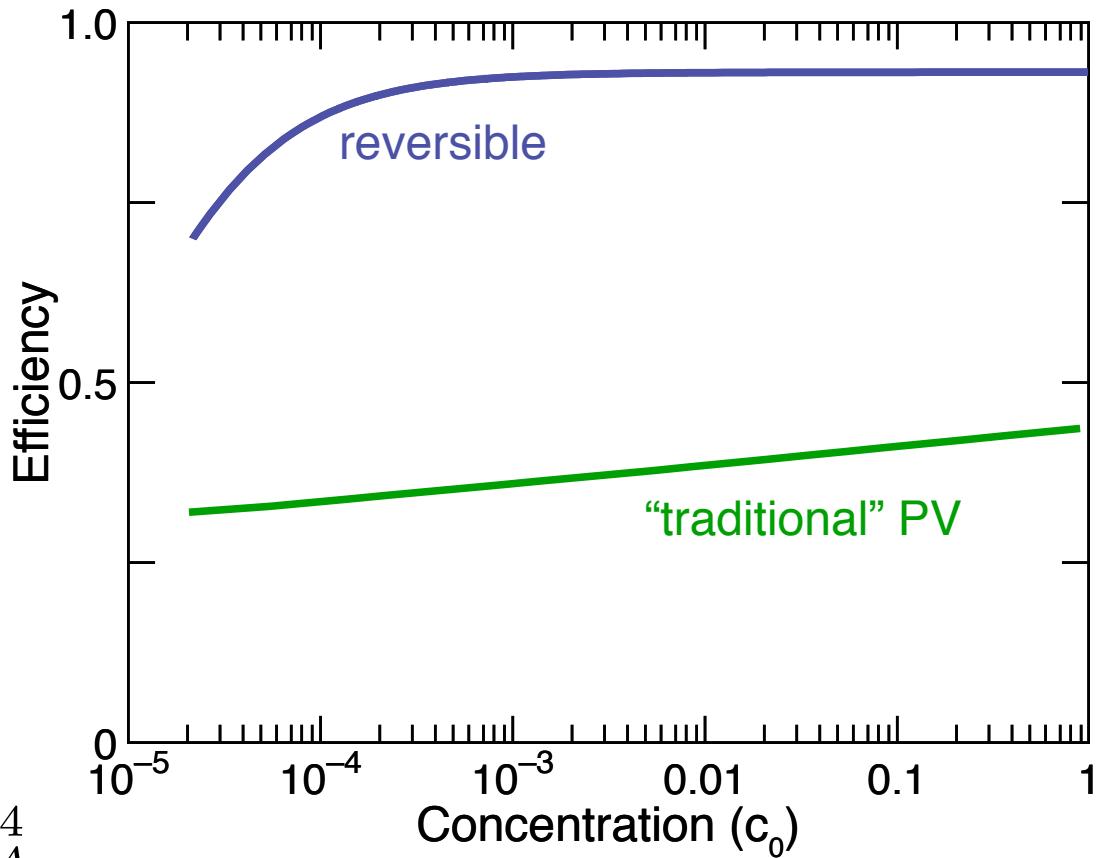
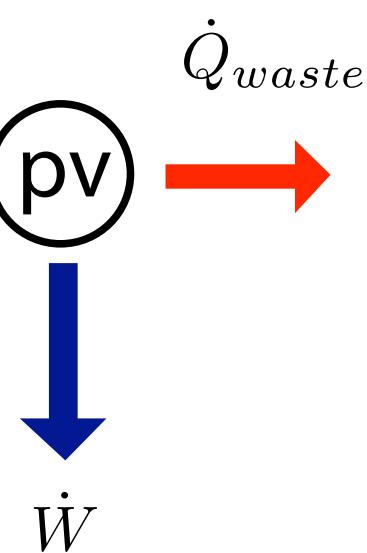


$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

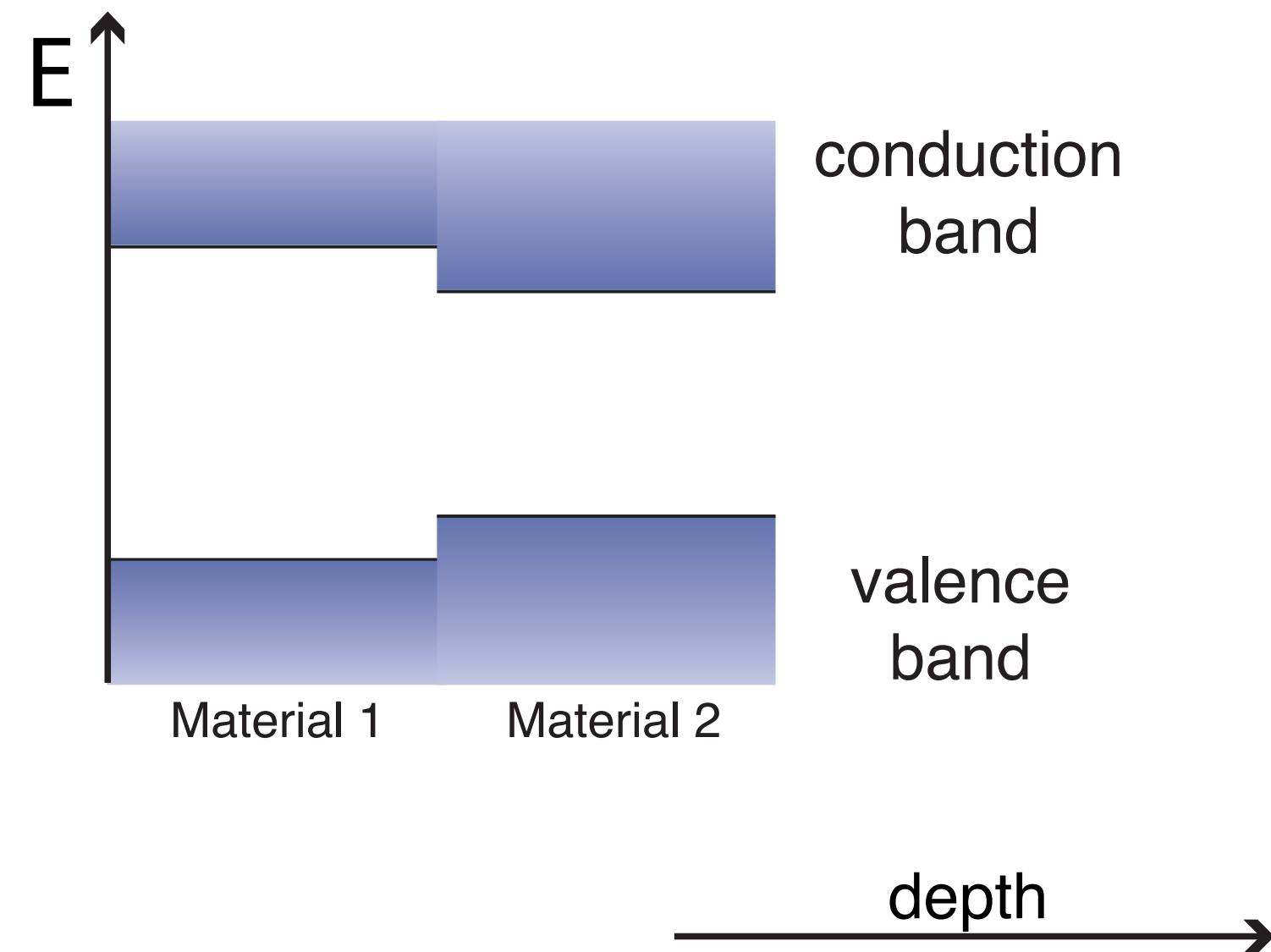
$$\dot{Q}_{emit} = \sigma T_A^4$$

$T_A$

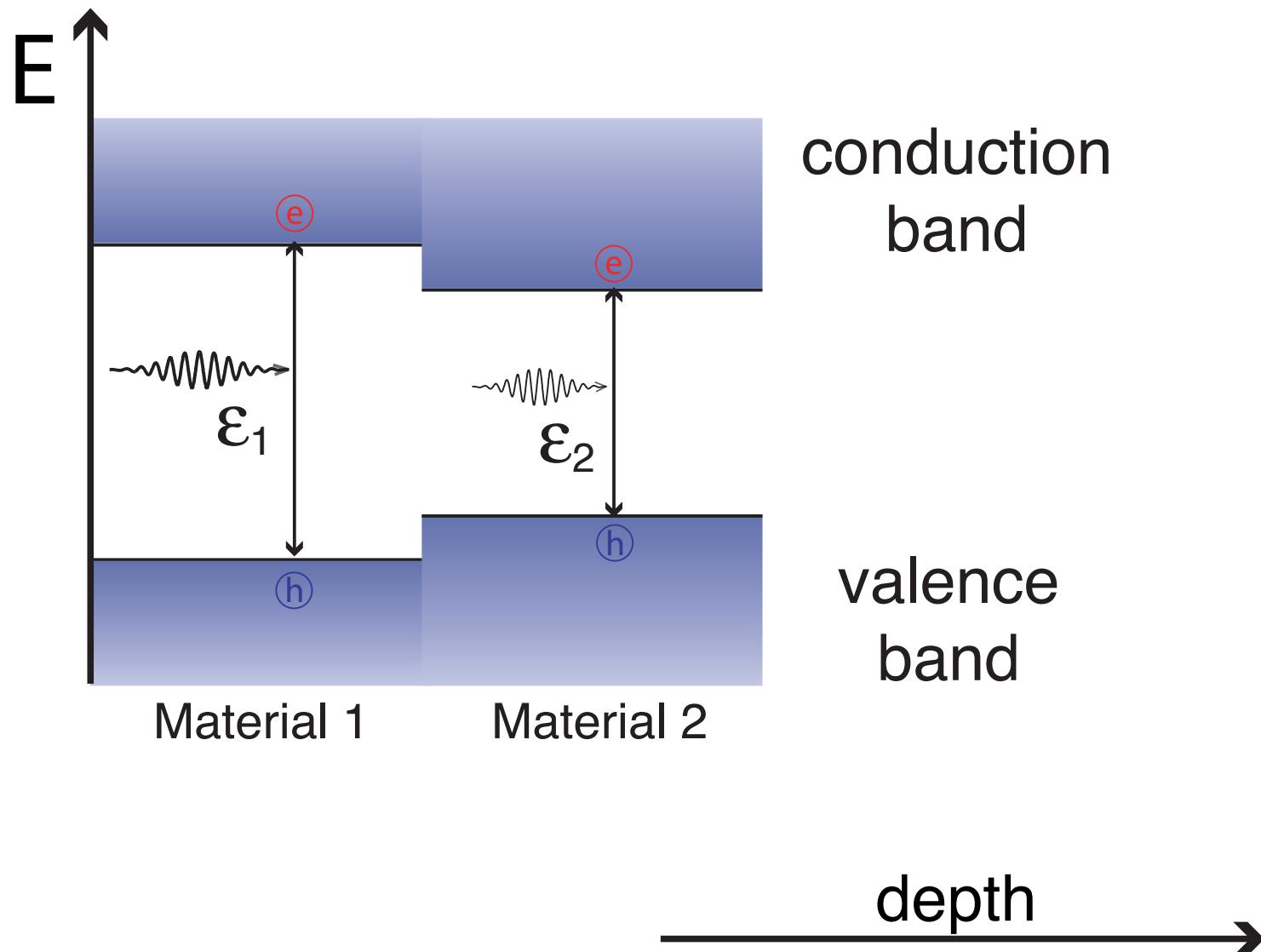
Absorber



# tandem cell

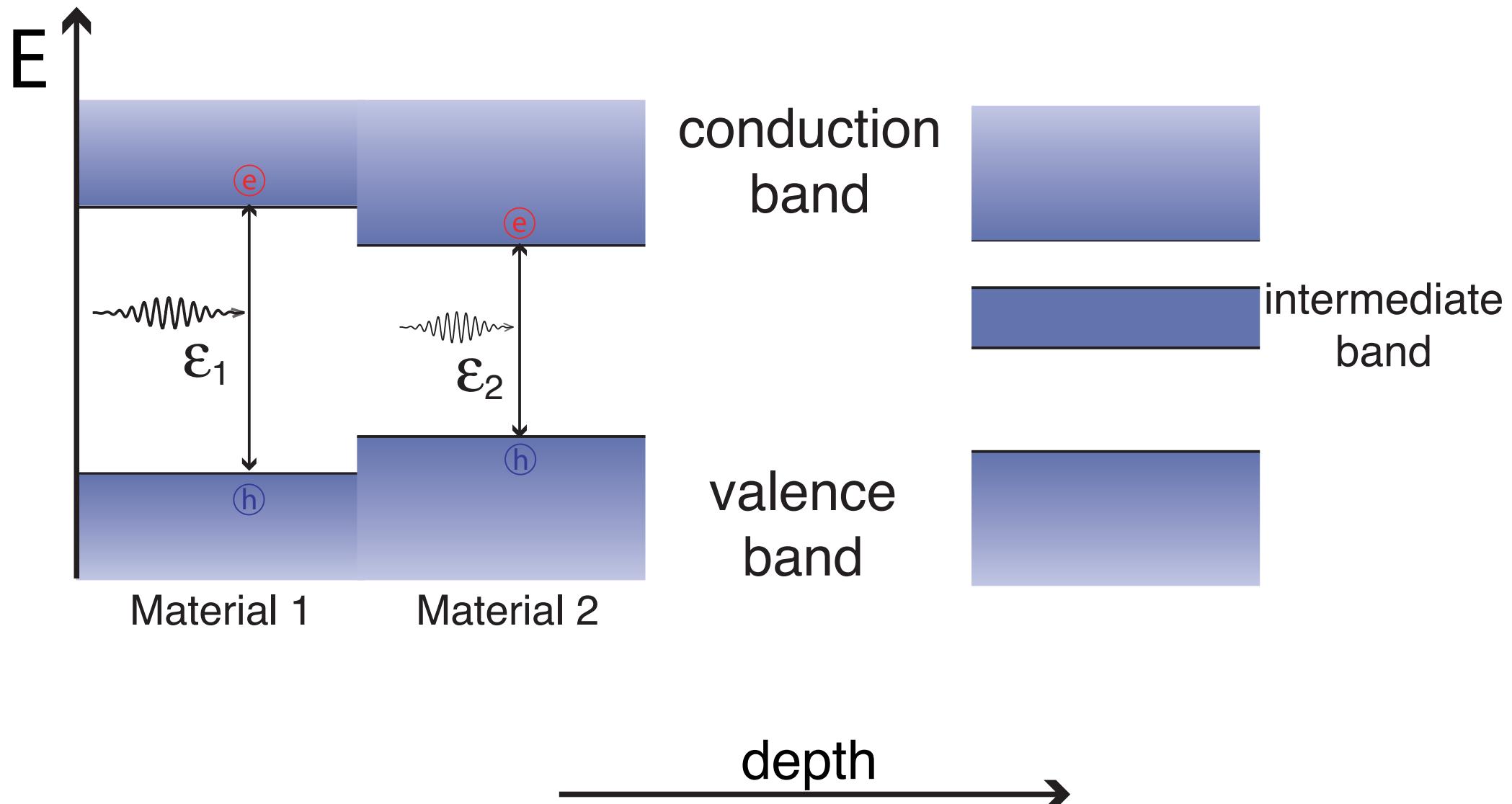


# tandem cell



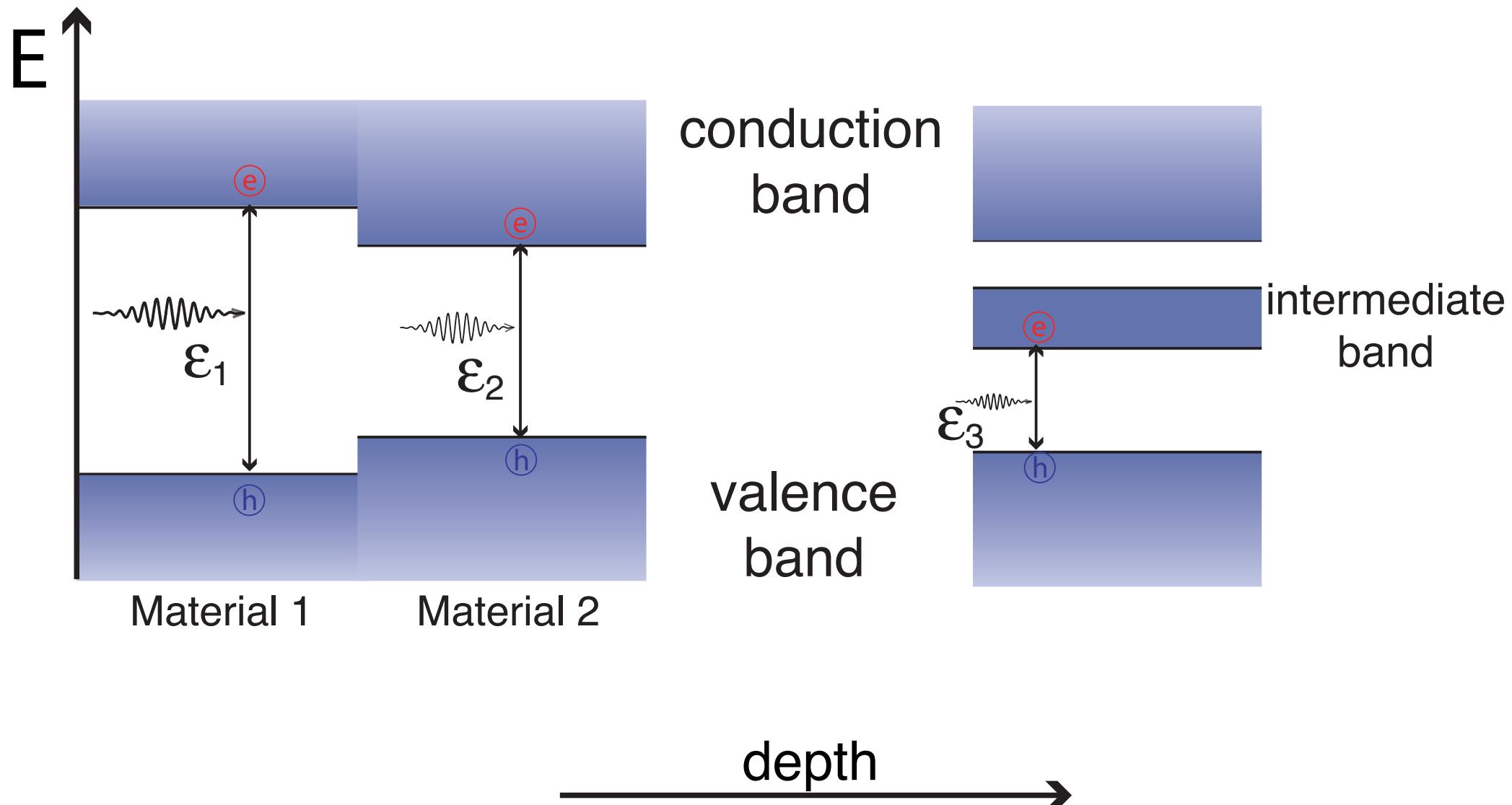
tandem cell

impurity band cell



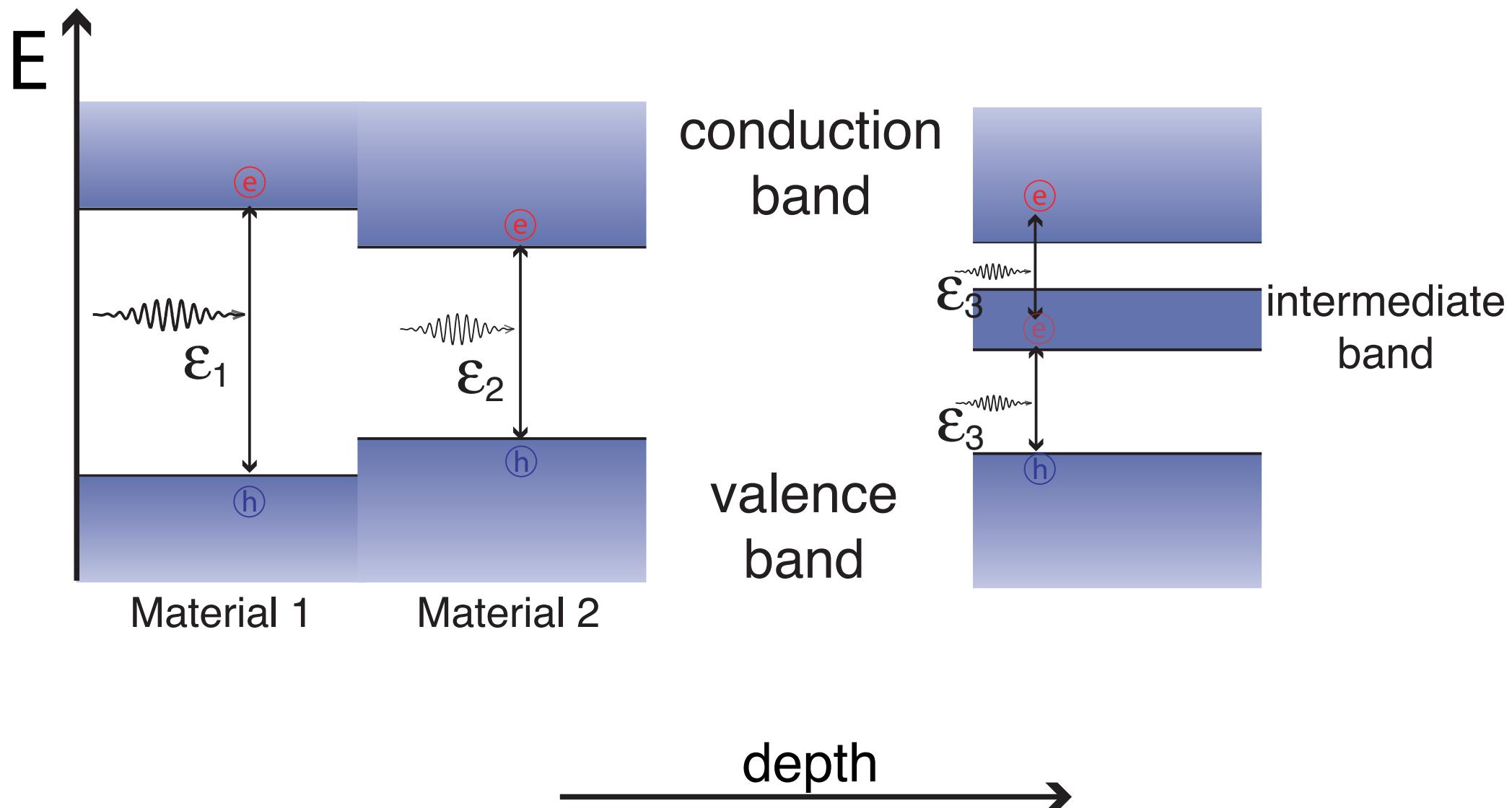
tandem cell

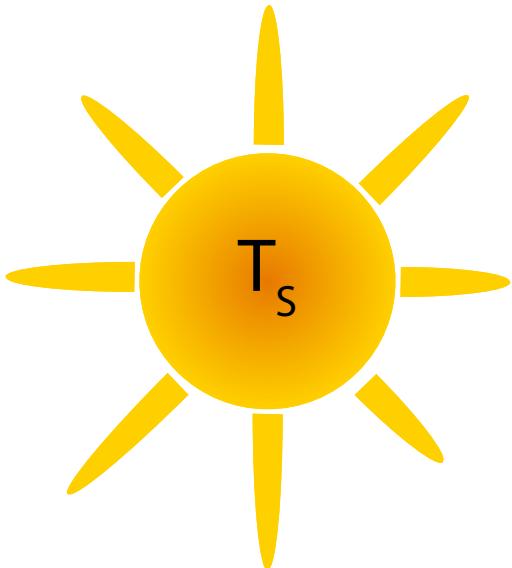
impurity band cell



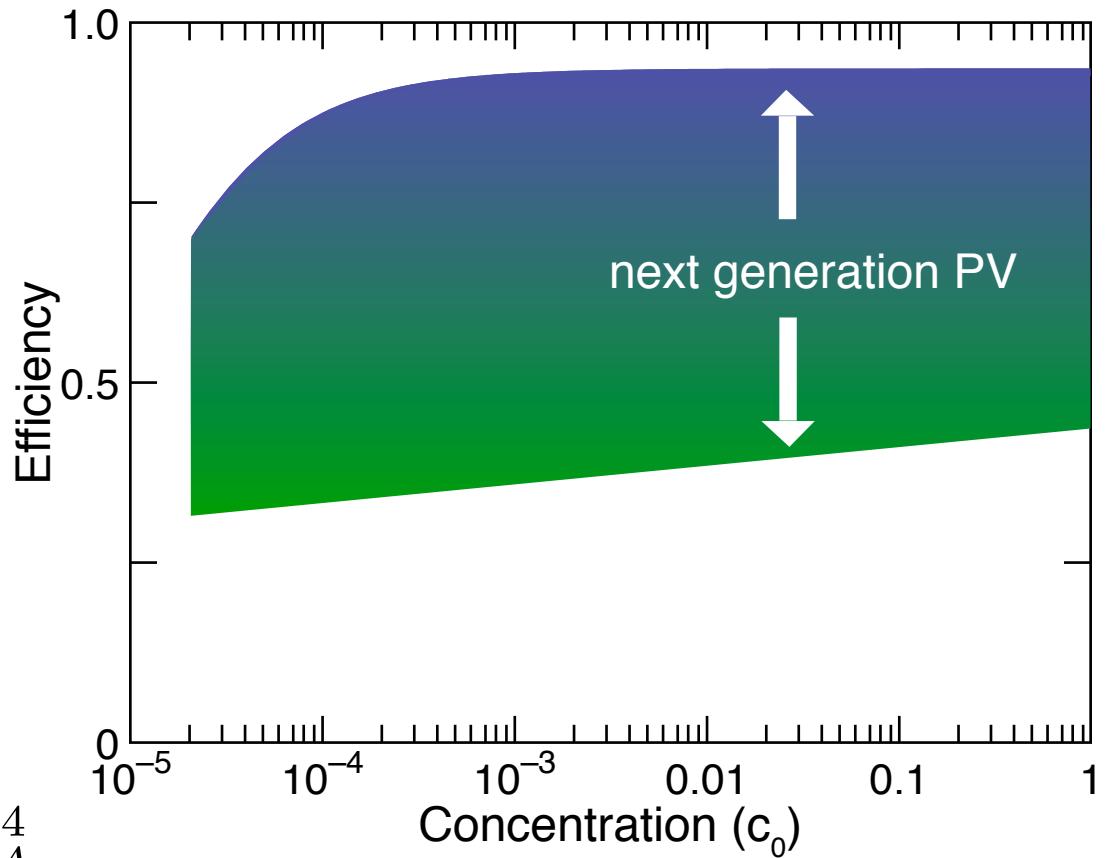
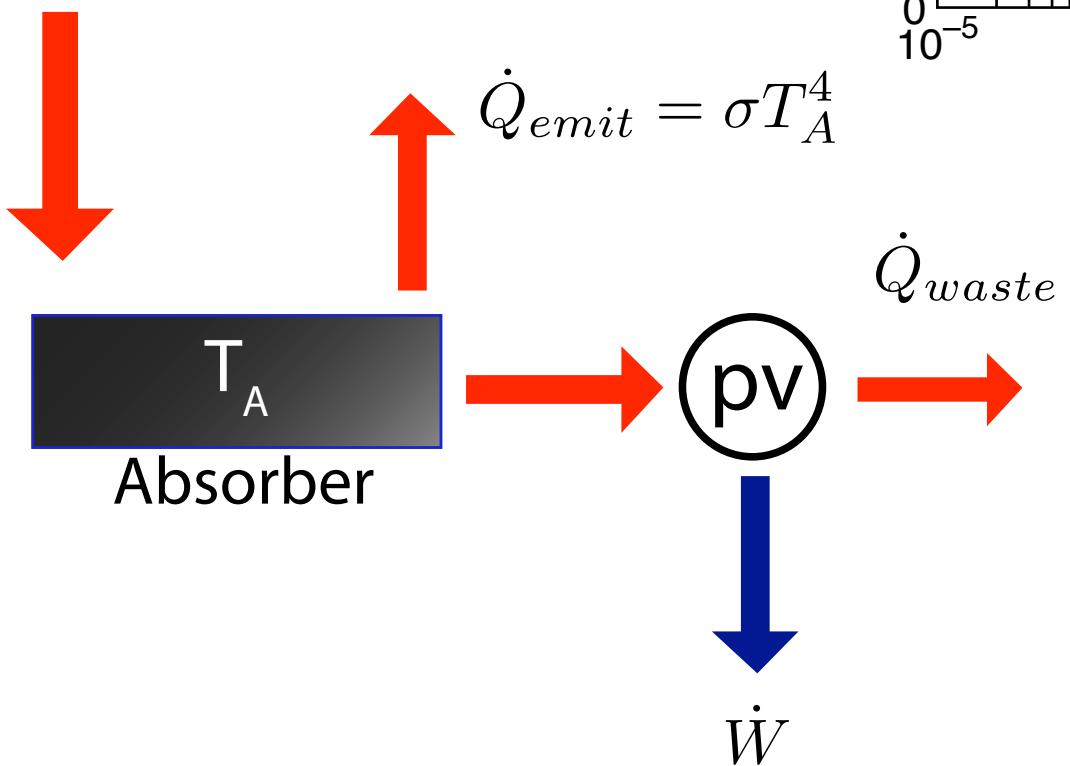
tandem cell

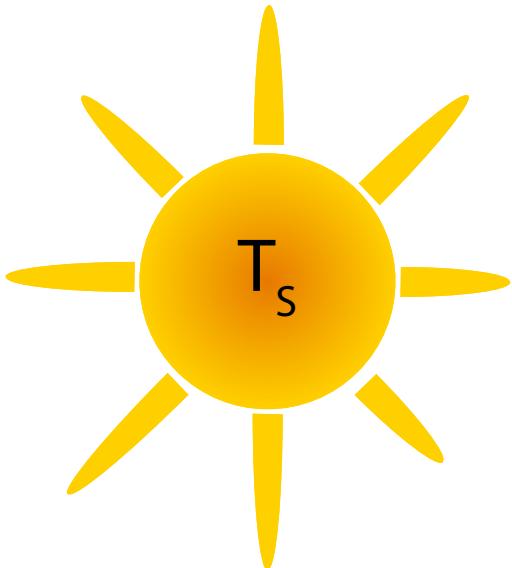
impurity band cell



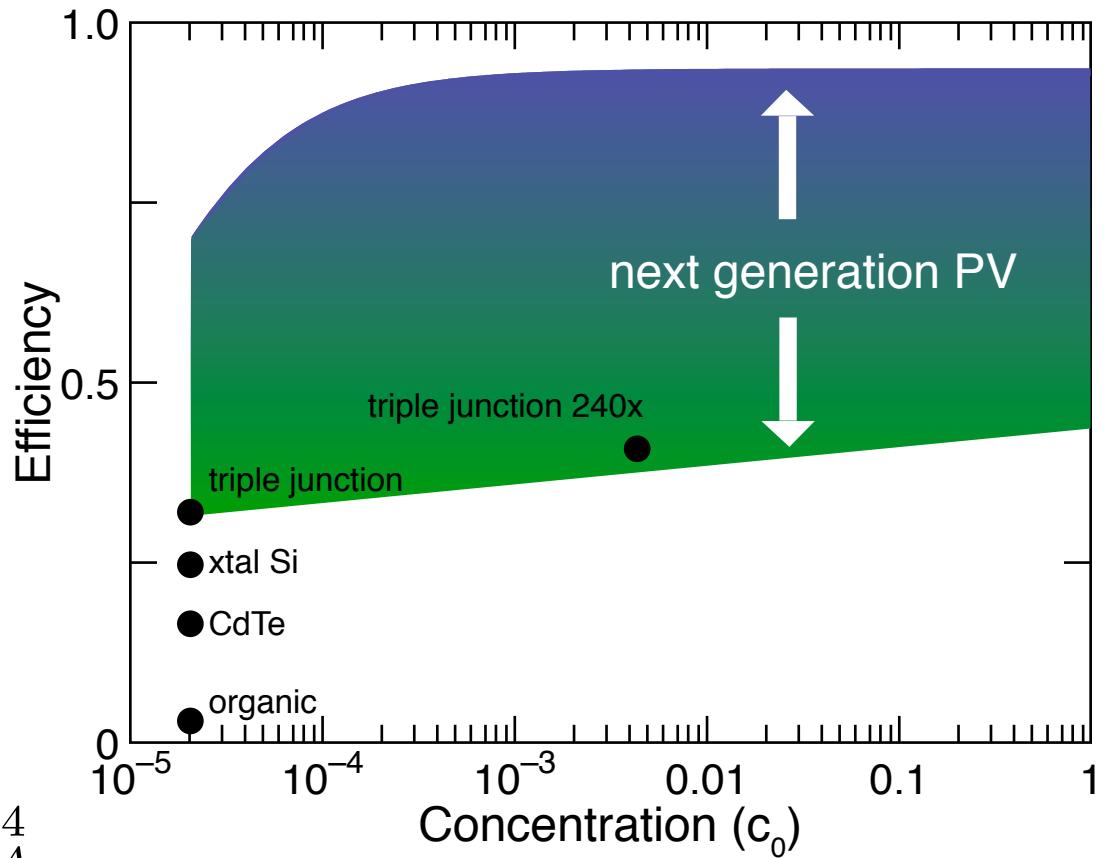
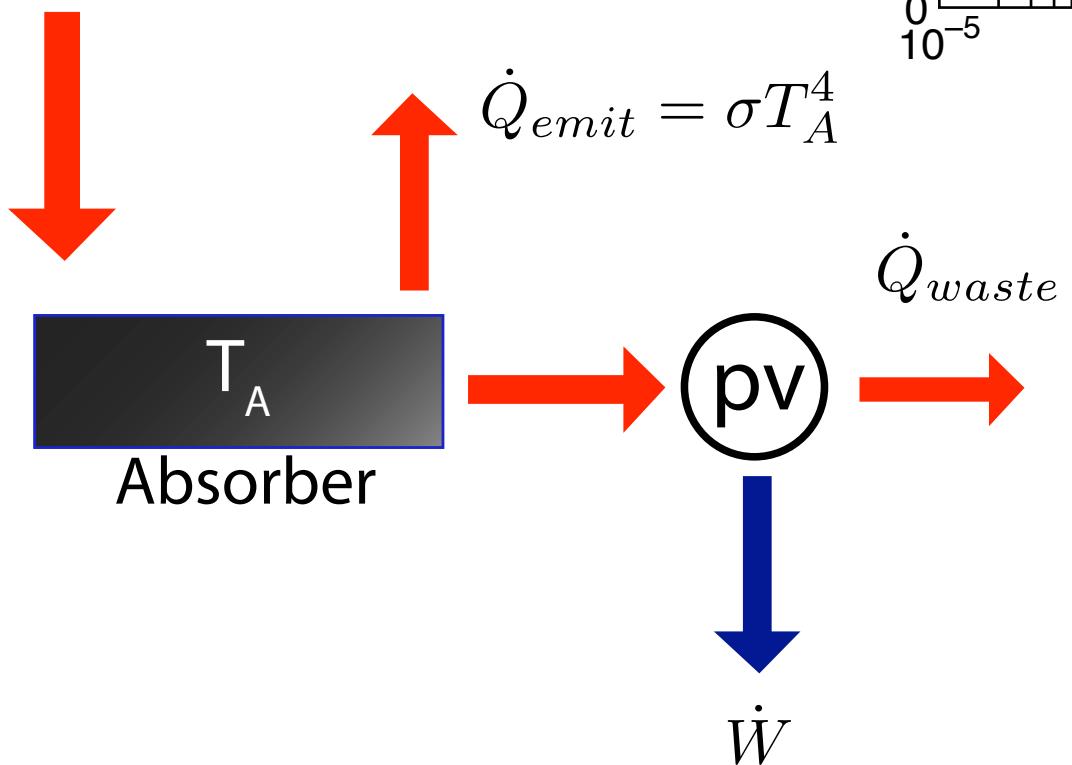


$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

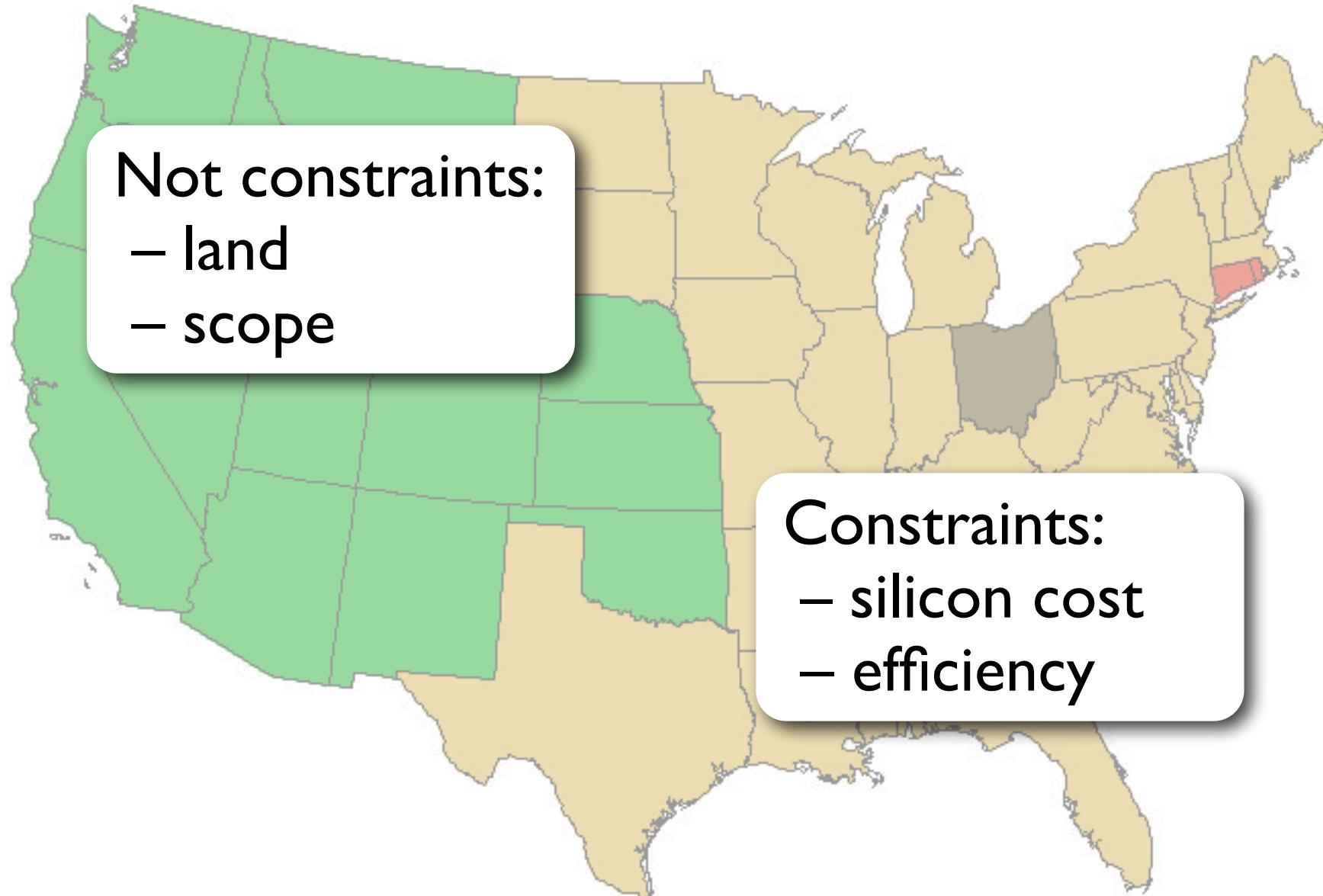




$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

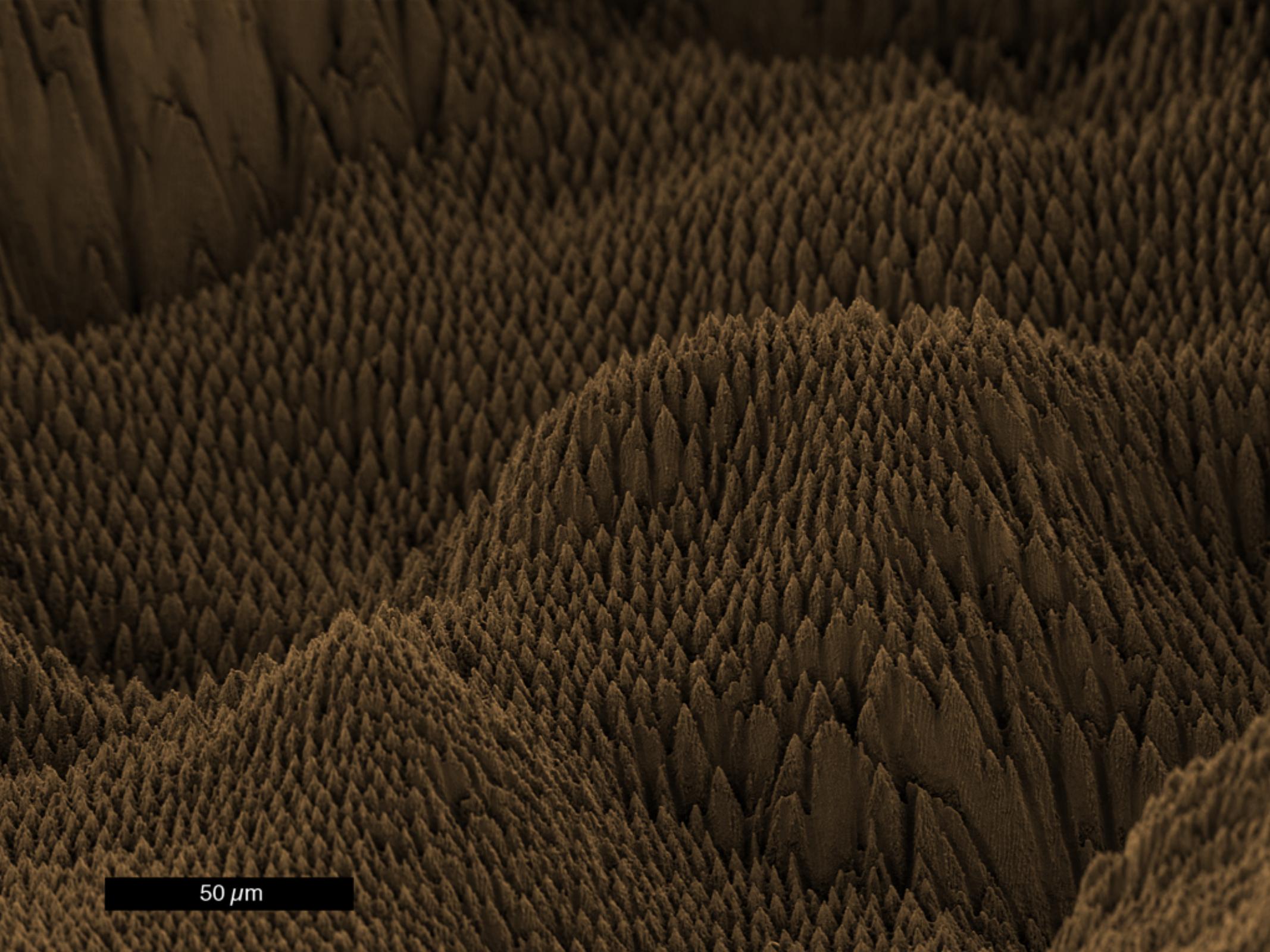


# Why extend silicon's reach?



100  $\mu\text{m}$

This scanning electron micrograph (SEM) shows a complex biological surface. A prominent feature is a large, irregularly shaped area with a highly textured, scale-like or cracked appearance, suggesting a thick, multi-layered cuticle or epidermal layer. This textured area is surrounded by a more uniform, smaller-scale, and densely packed surface, possibly representing a different type of tissue or a different view of the same tissue at a different depth. In the bottom right corner, there is a small, distinct cluster of elongated, segmented structures, which could be sensory hairs, cilia, or a specific type of cellular protrusion. The overall image has a reddish-brown color palette, typical of biological specimens stained with osmium tetroxide.



50  $\mu\text{m}$

Understanding a material that extends silicon's reach:

Understanding a material that extends silicon's reach:

- What we know about laser doping of silicon

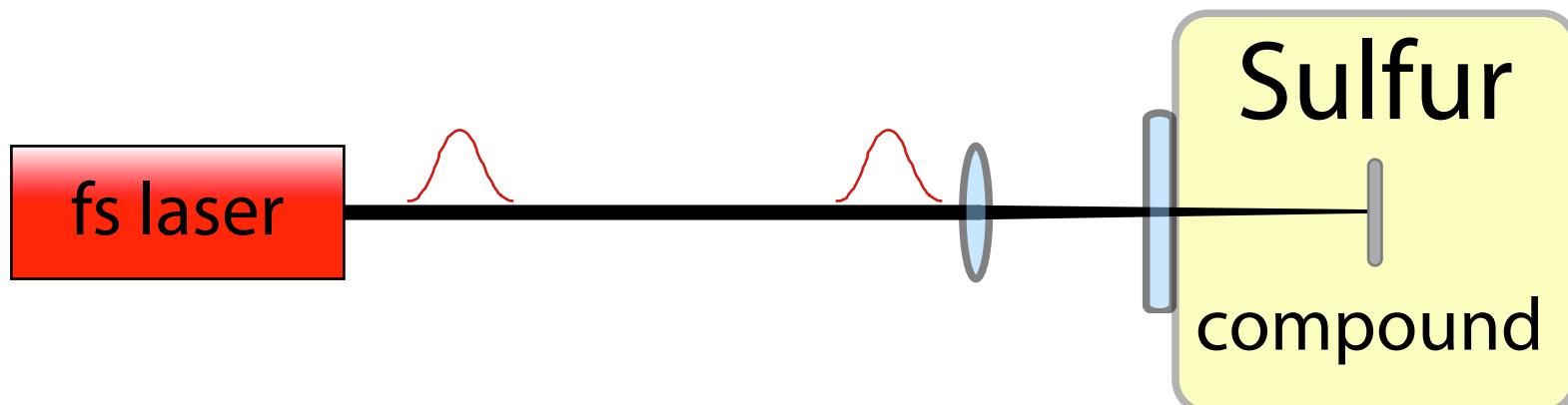
Understanding a material that extends silicon's reach:

- What we know about laser doping of silicon
- Structural role of dopants in infrared absorptance

Understanding a material that extends silicon's reach:

- What we know about laser doping of silicon
- Structural role of dopants in infrared absorptance
- New developments and directions

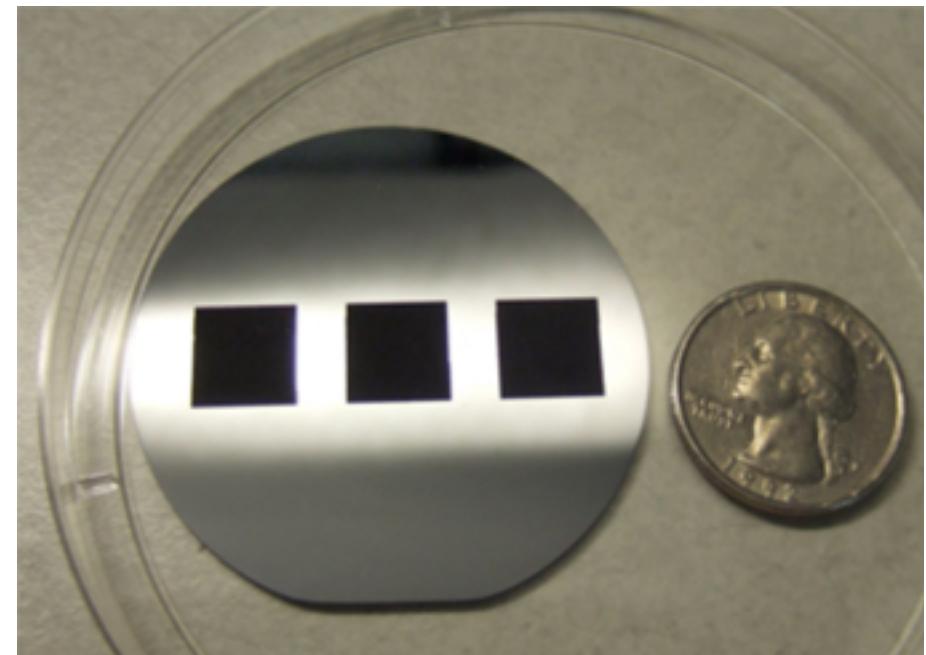
## femtosecond laser doped silicon



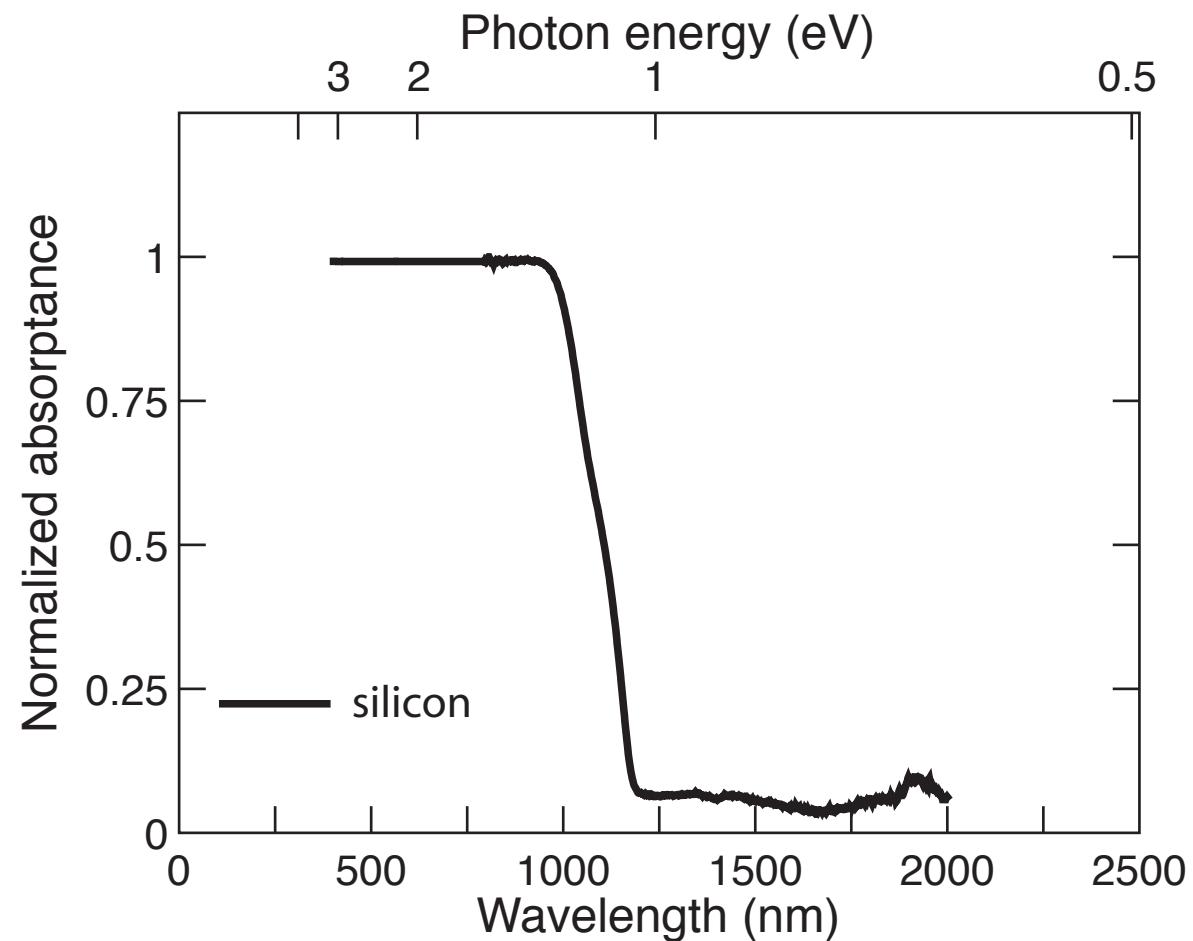
laser doping

structural clues

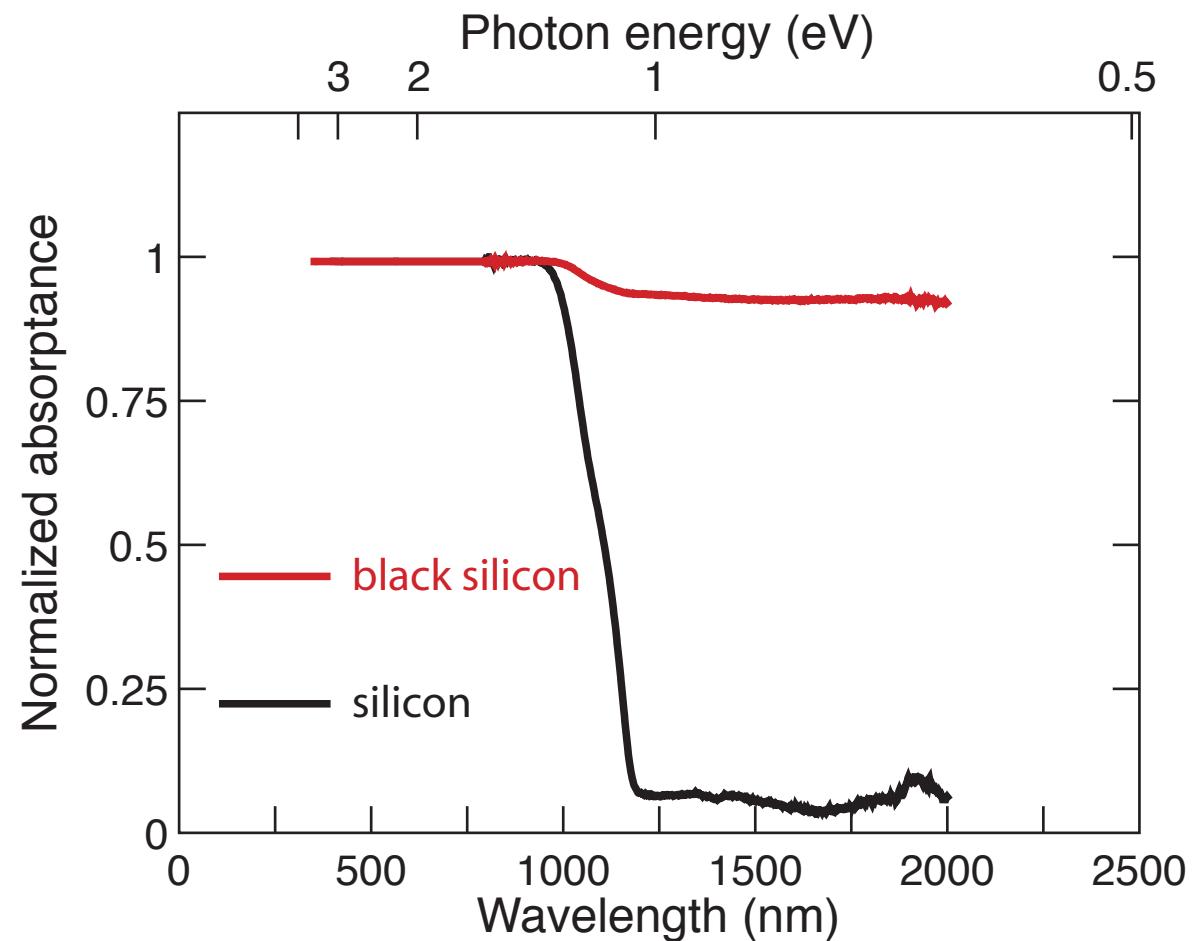
new directions



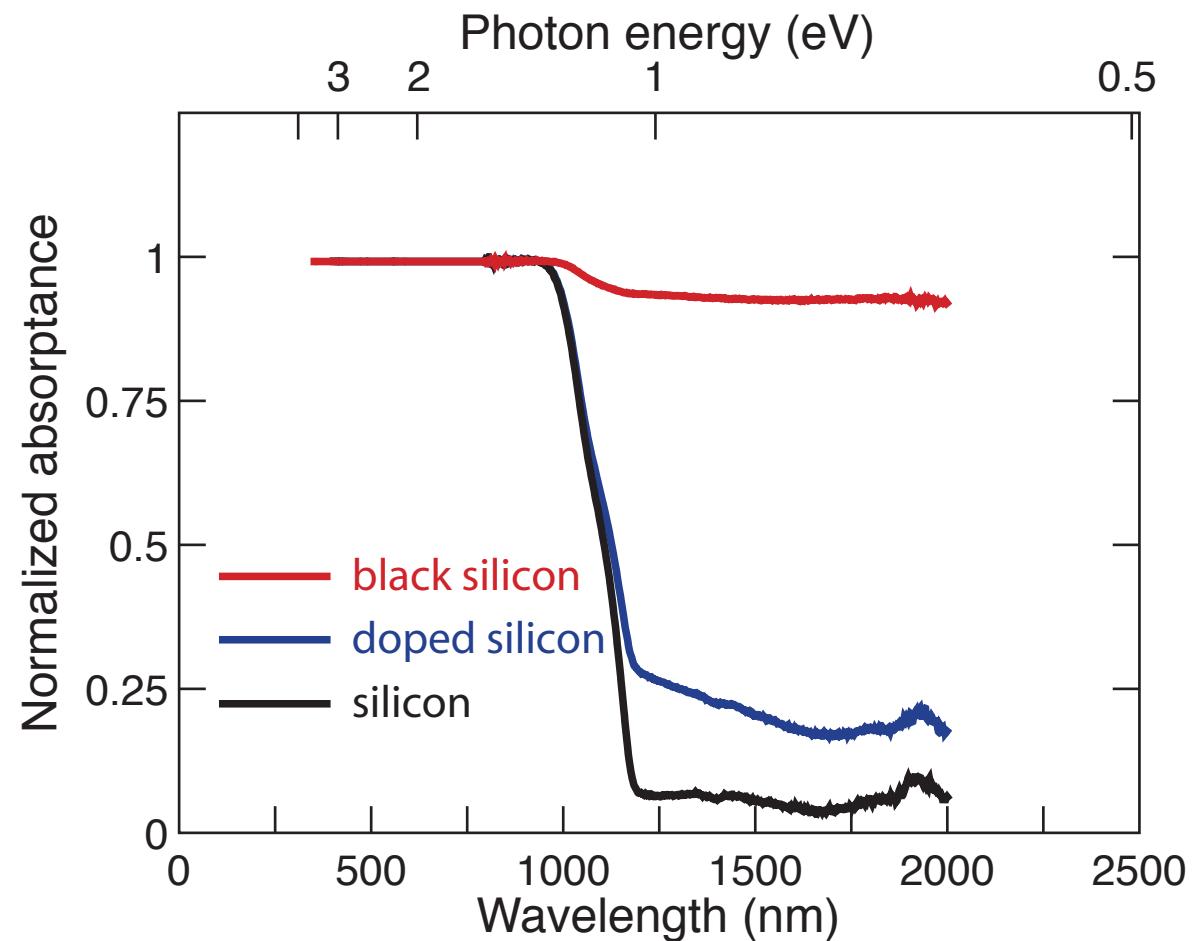
$$\bar{A} = \frac{1-R-T}{1-R}$$



$$\bar{A} = \frac{1-R-T}{1-R}$$



$$\bar{A} = \frac{1-R-T}{1-R}$$



laser doping

structural clues

new directions



laser doping

structural clues

new directions

epoxy (used for sample preparation)

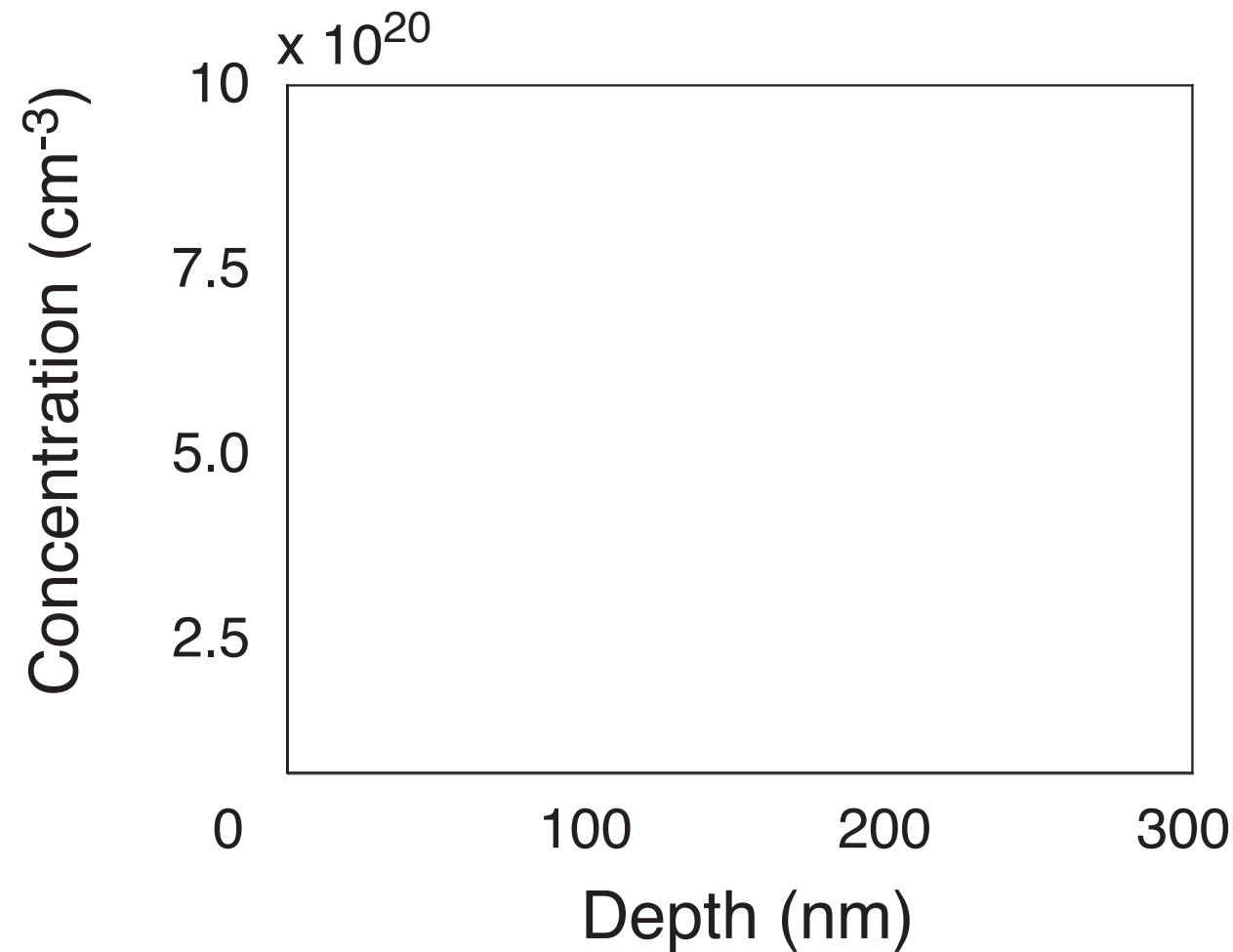
laser affected region

substrate

100 nm

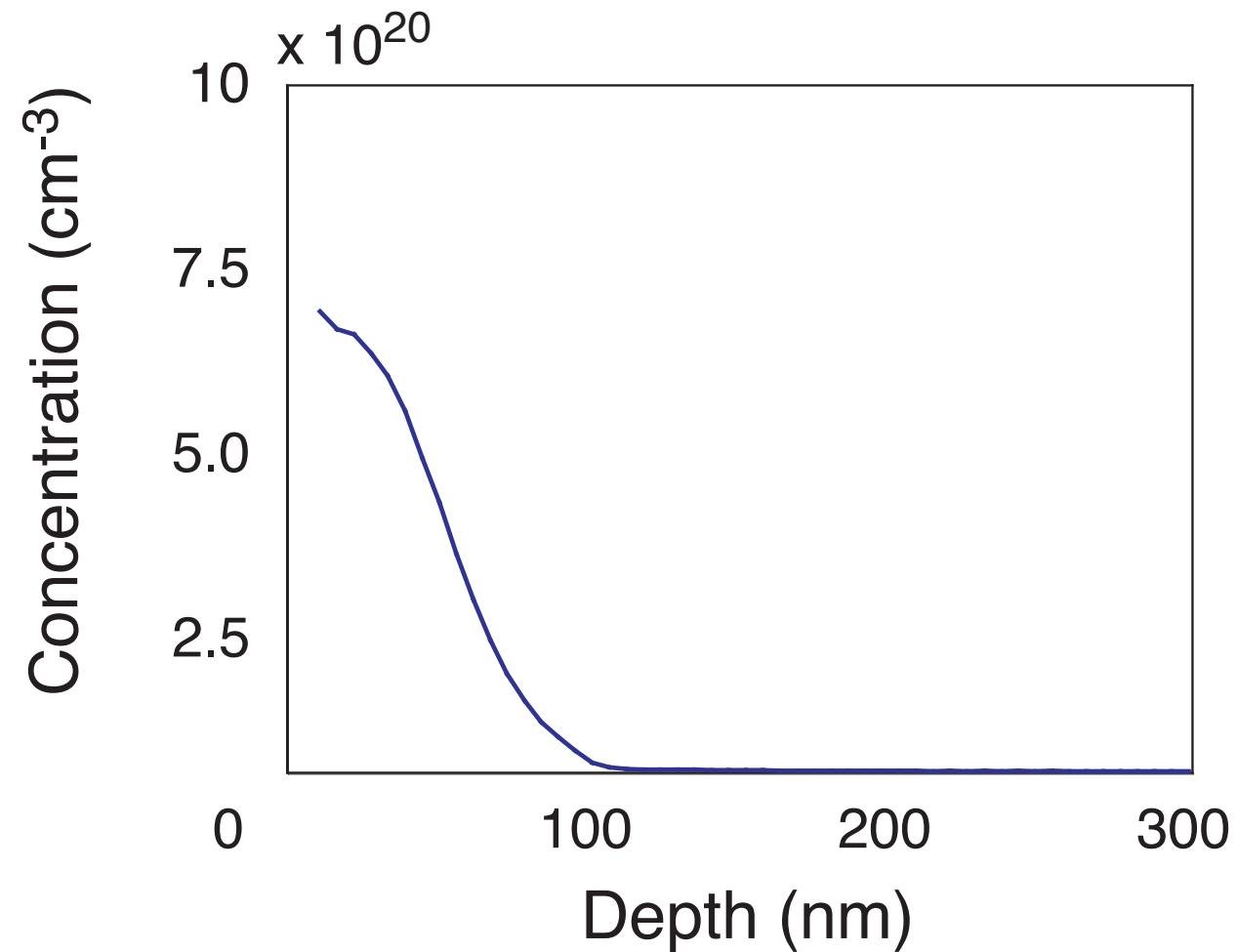
# fs lasers dope beyond equilibrium limit

secondary ion mass spectroscopy (SIMS)



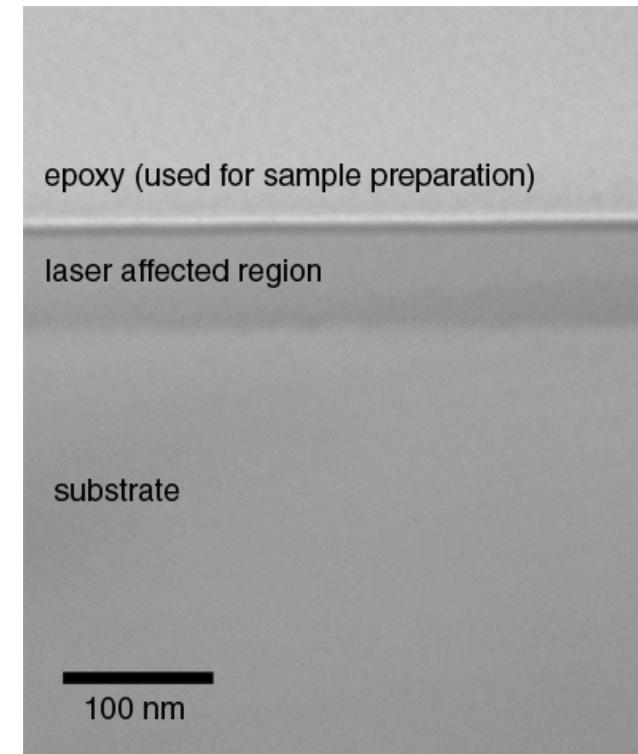
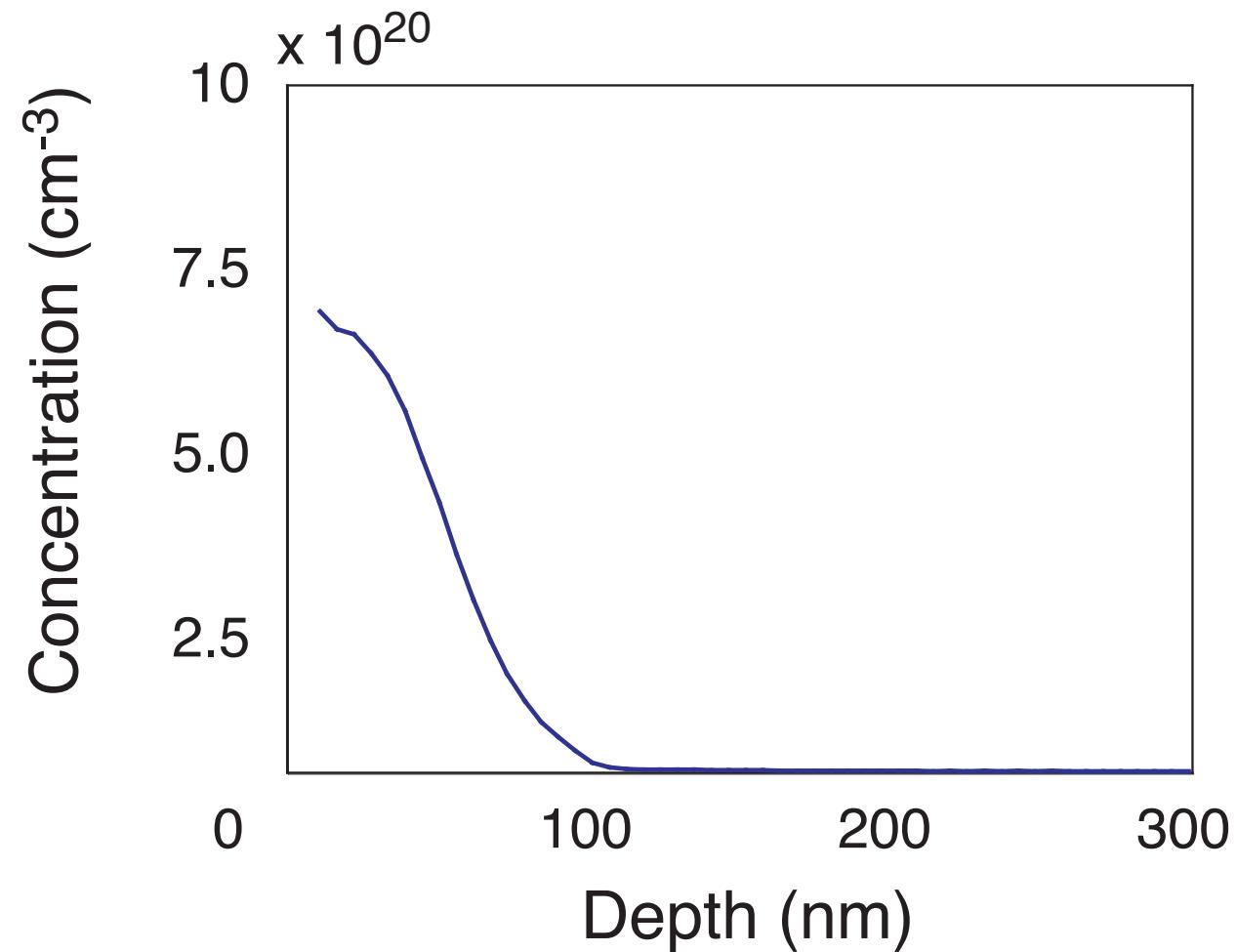
# fs lasers dope beyond equilibrium limit

secondary ion mass spectroscopy (SIMS)



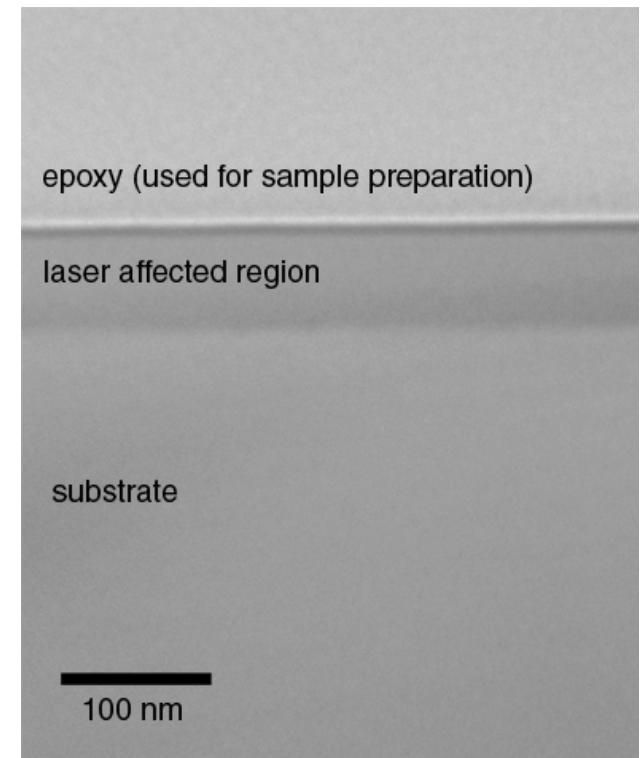
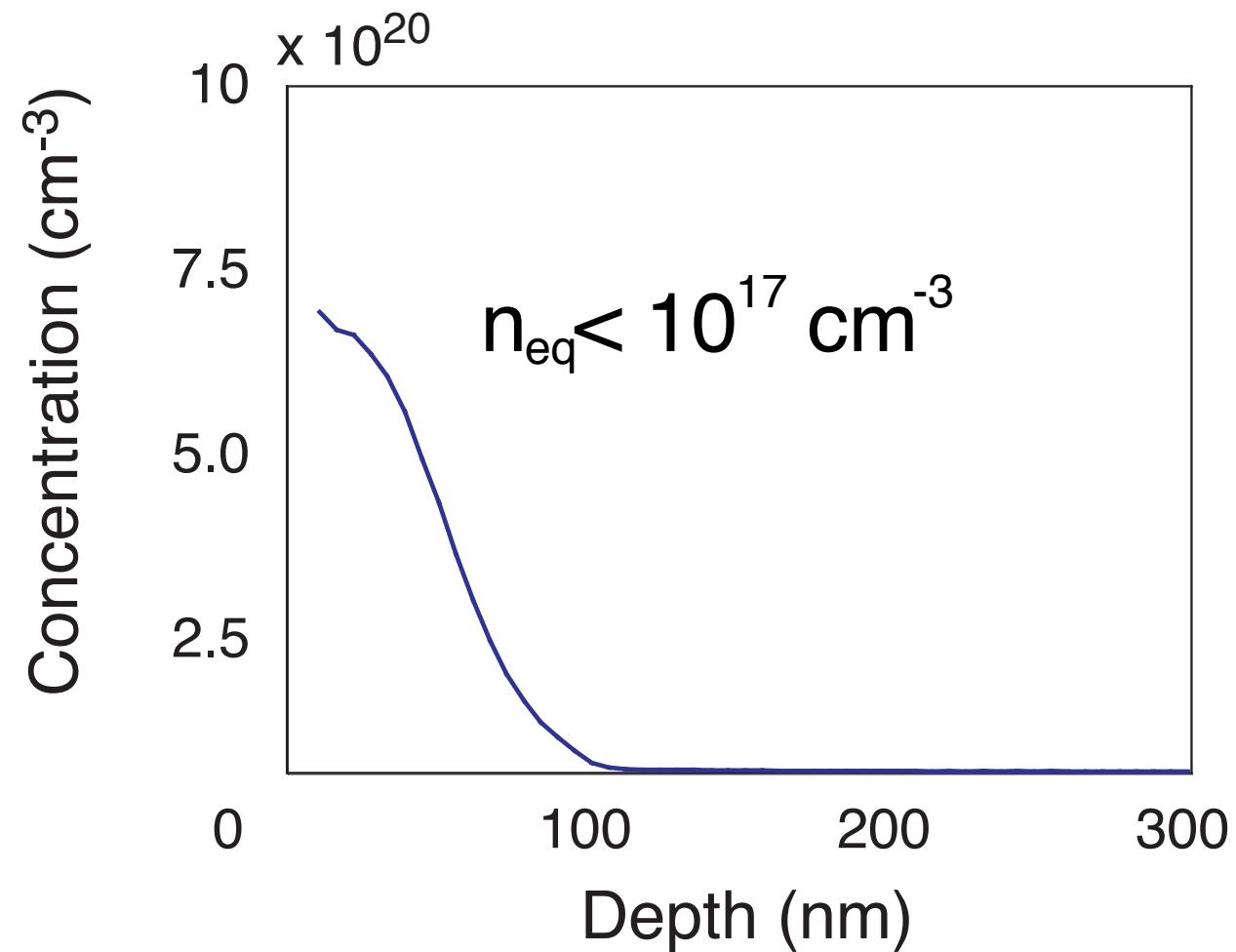
# fs lasers dope beyond equilibrium limit

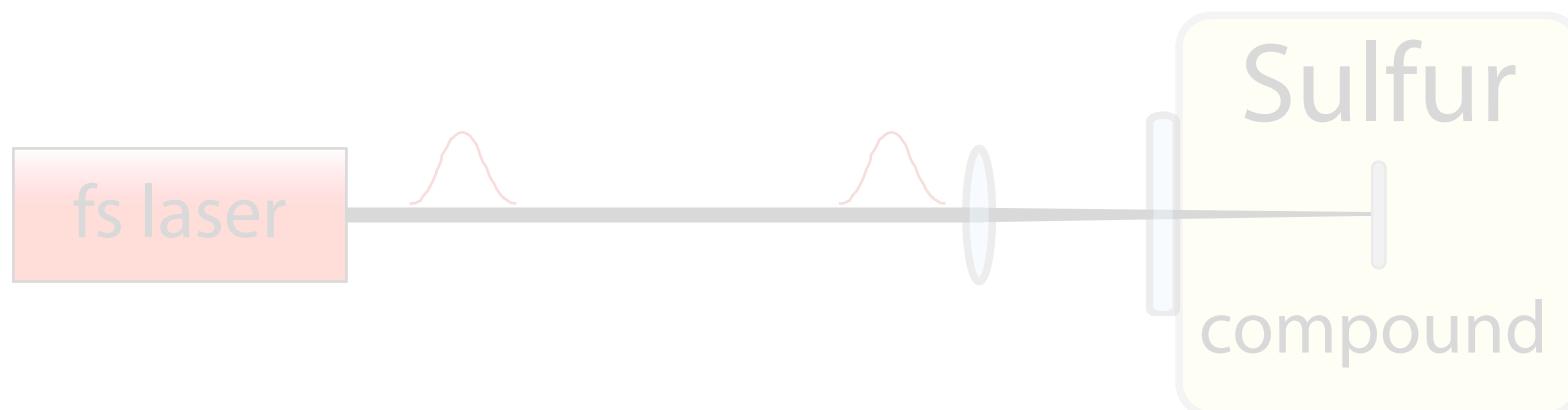
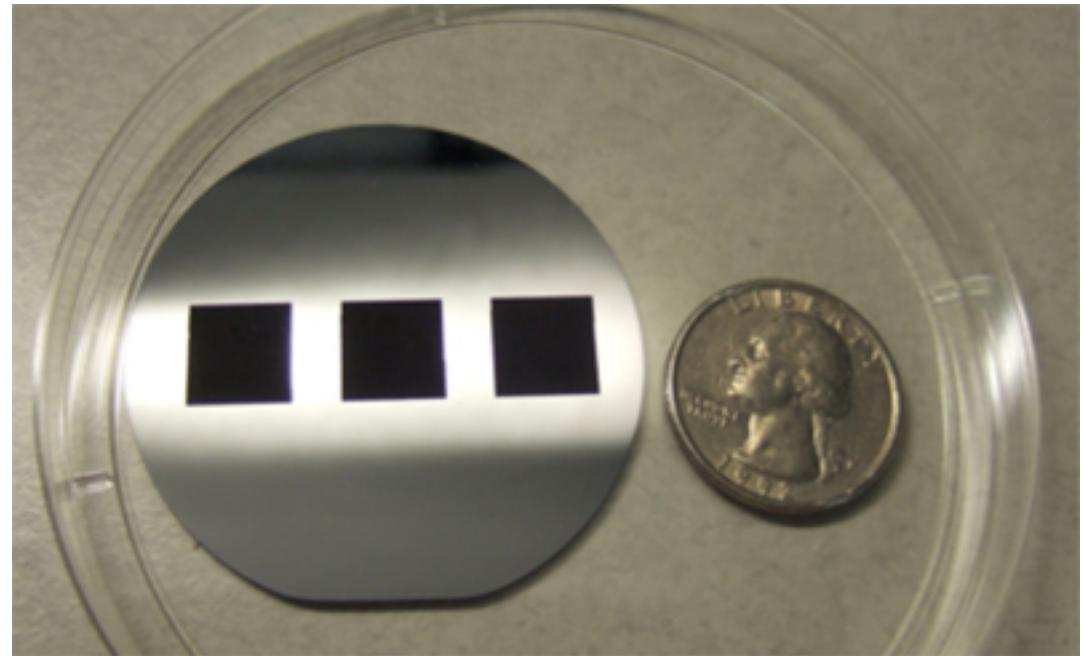
secondary ion mass spectroscopy (SIMS)

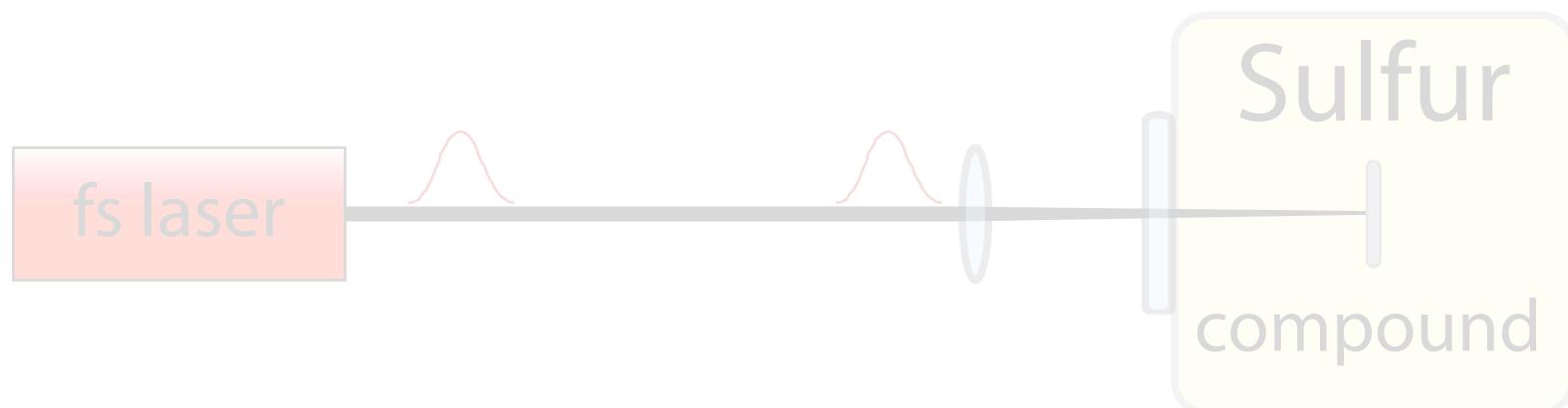
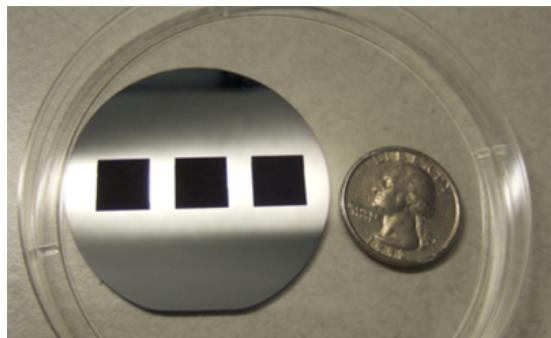


# fs lasers dope beyond equilibrium limit

secondary ion mass spectroscopy (SIMS)



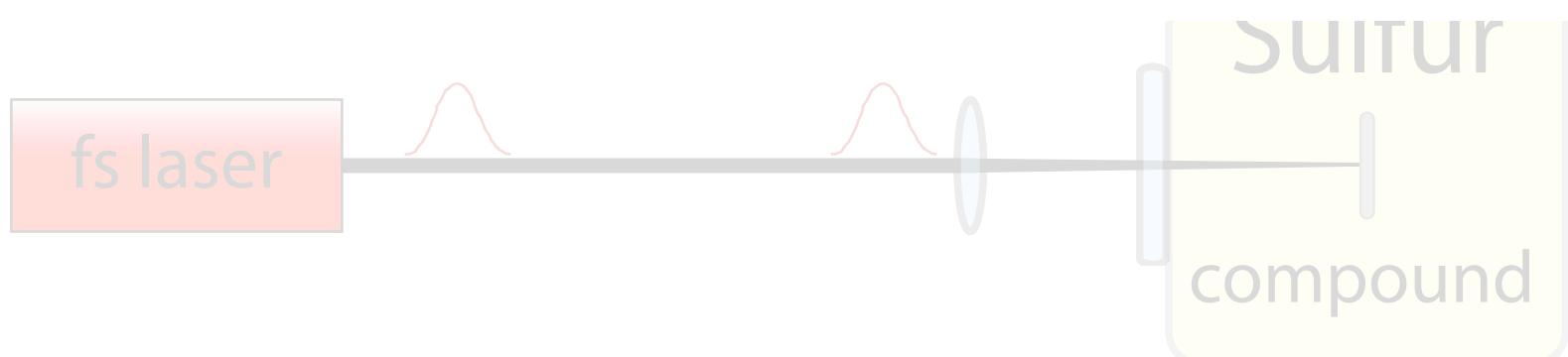
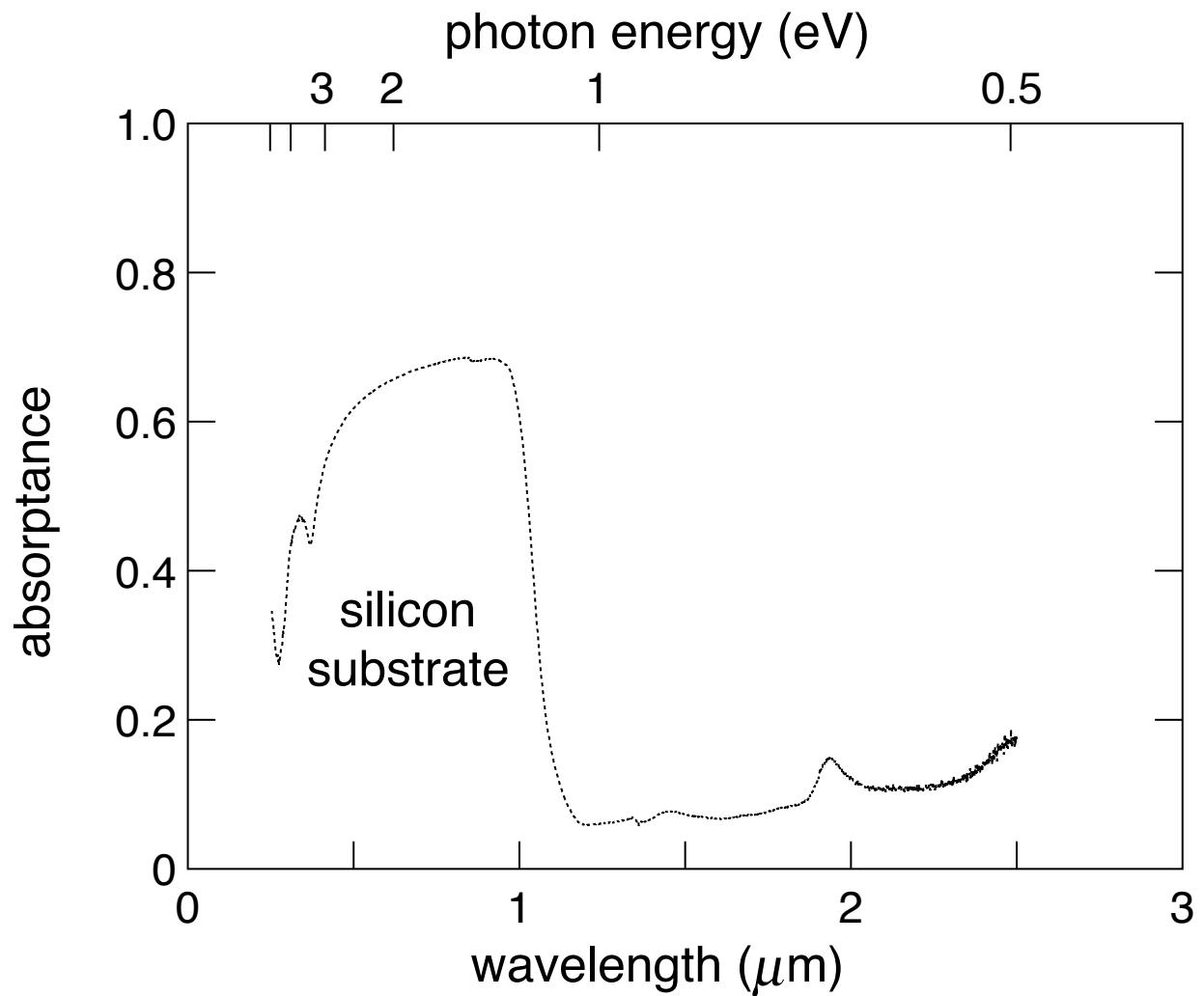
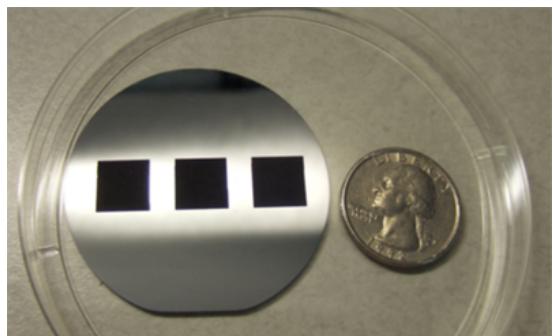




# laser doping

# structural clues

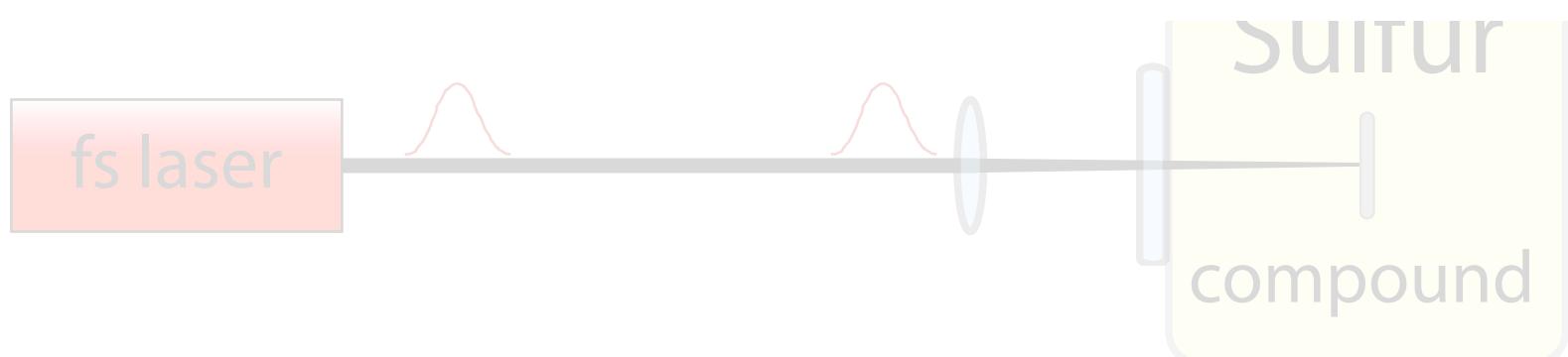
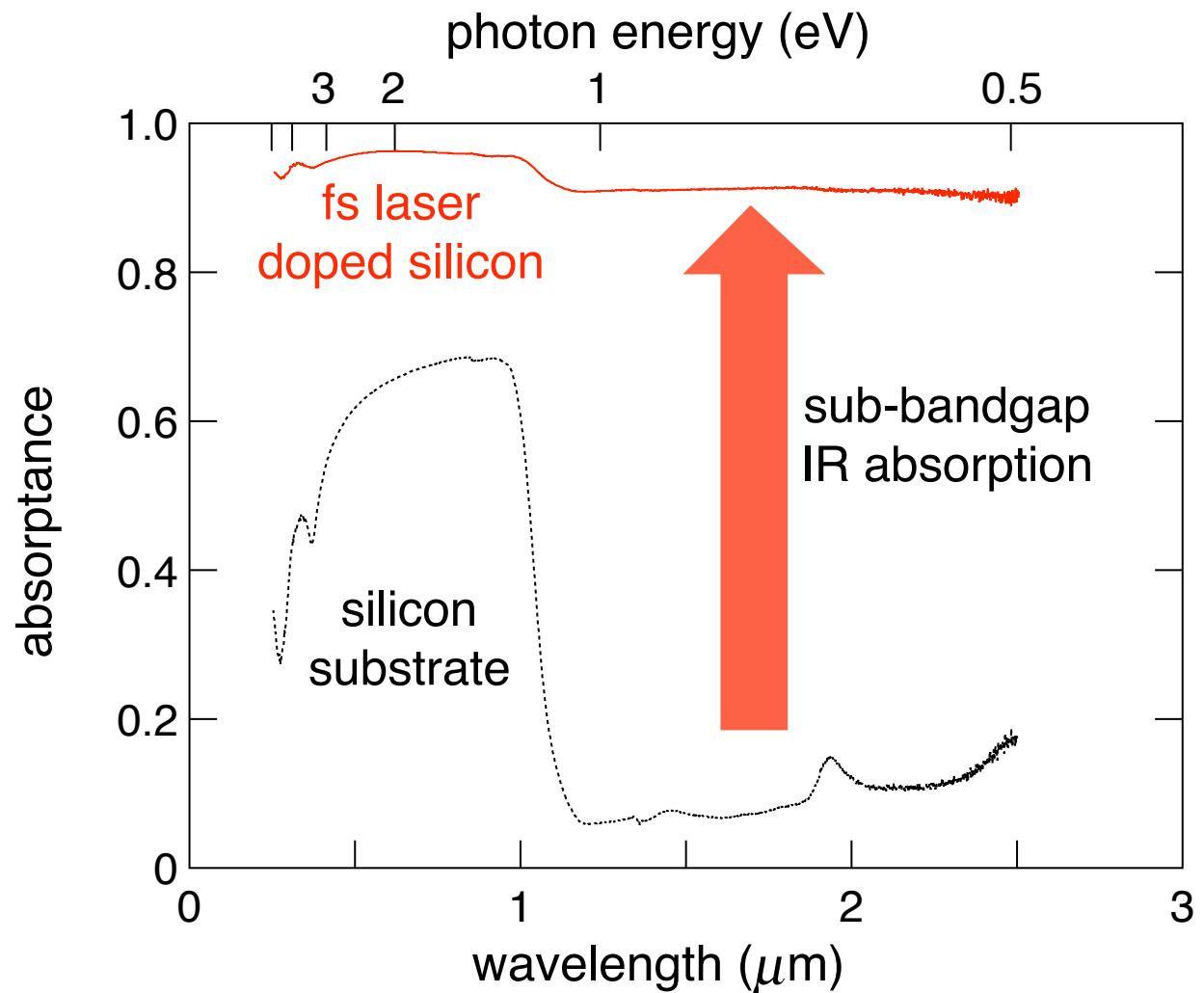
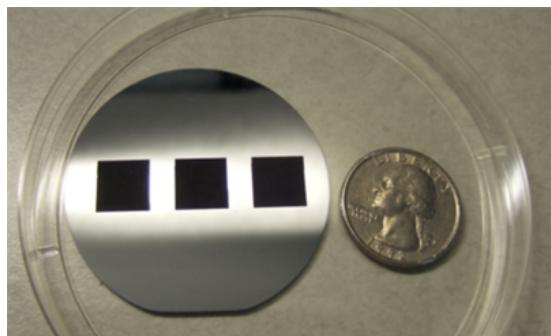
# new directions



# laser doping

# structural clues

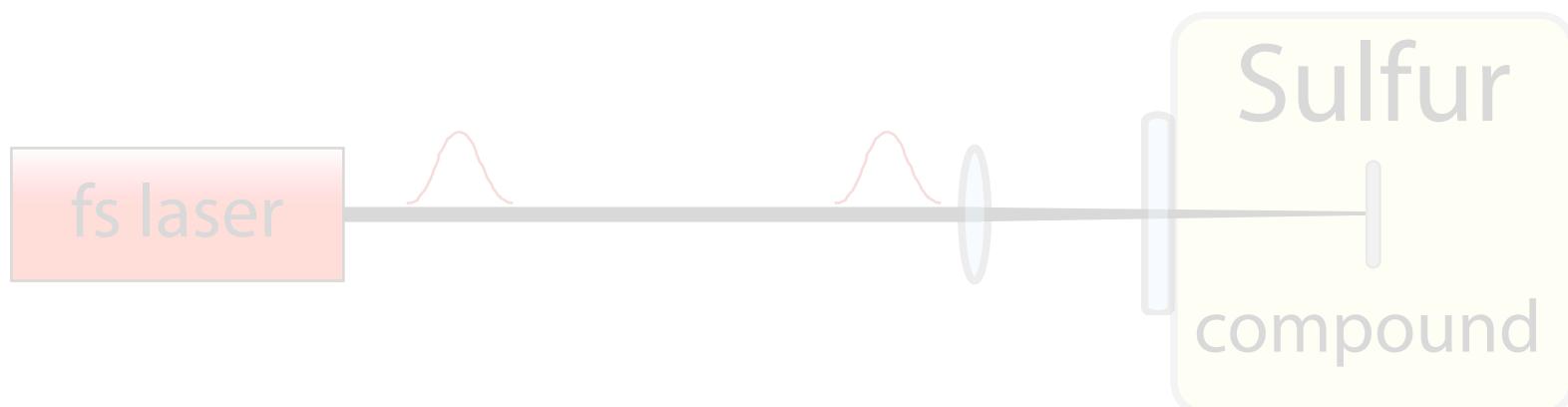
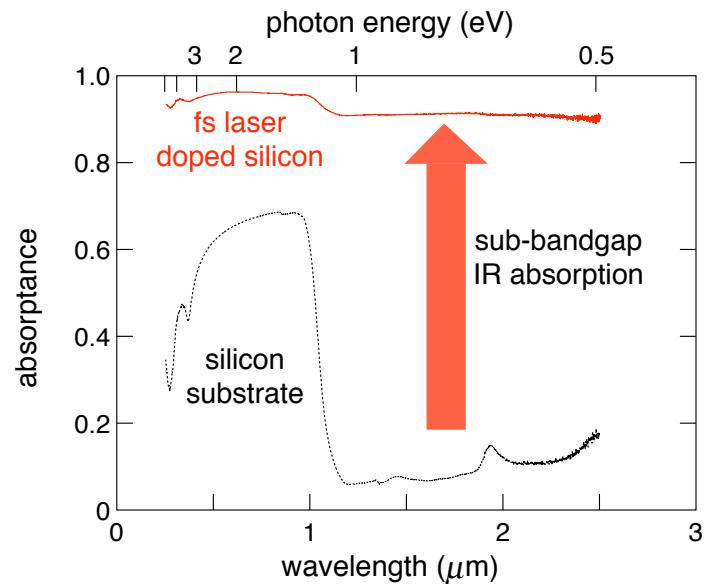
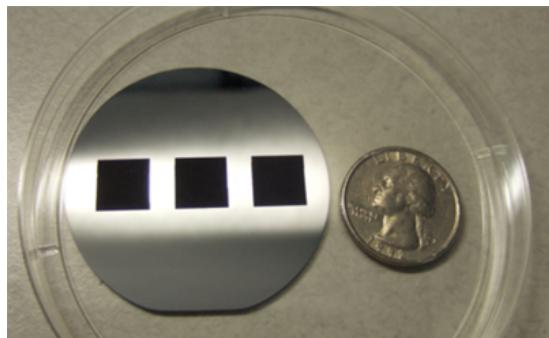
# new directions



# laser doping

# structural clues

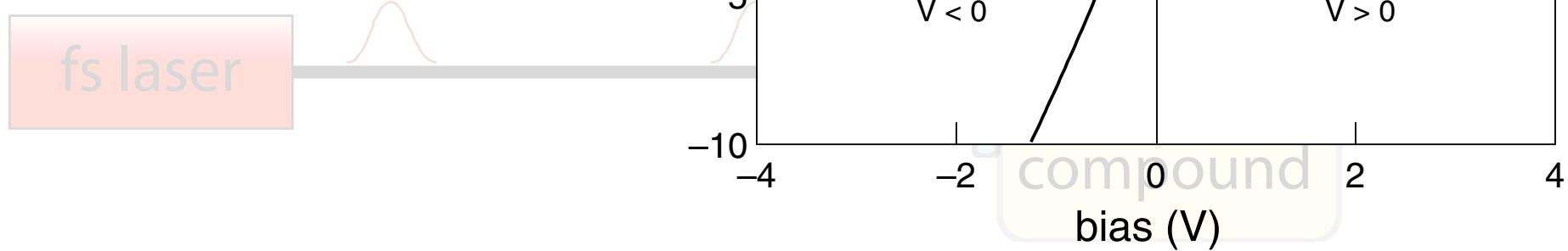
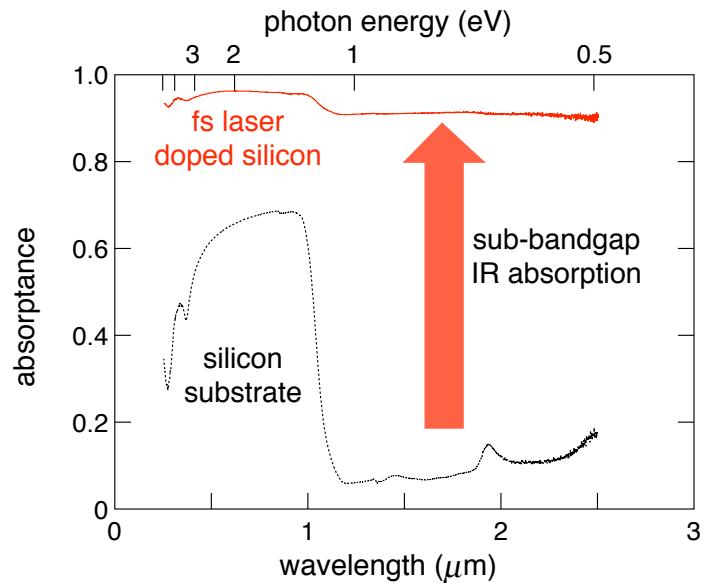
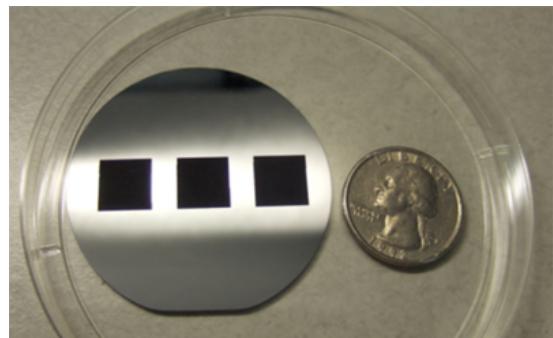
# new directions



# laser doping

# structural clues

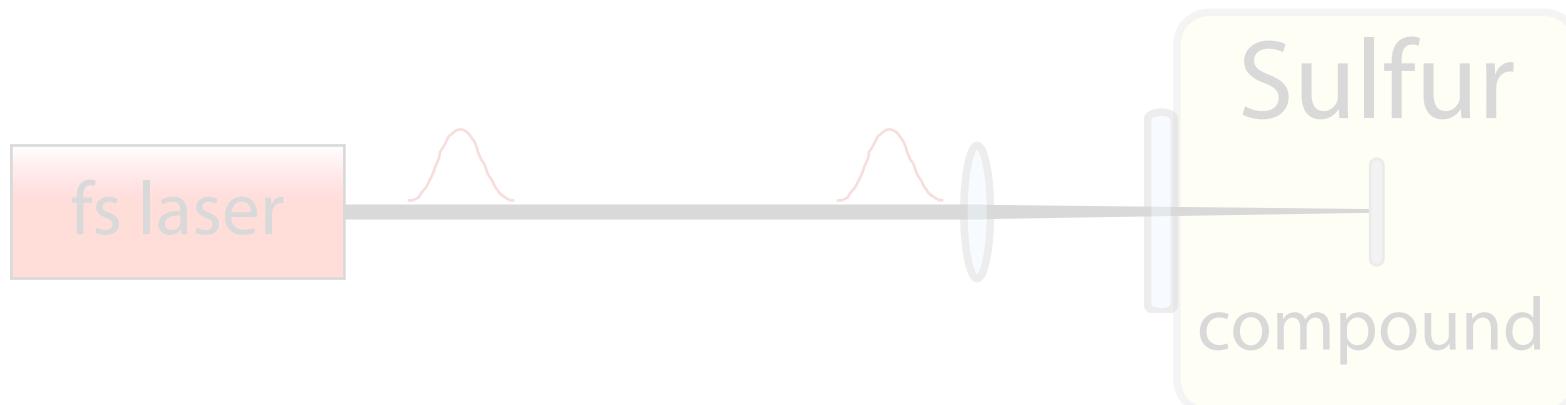
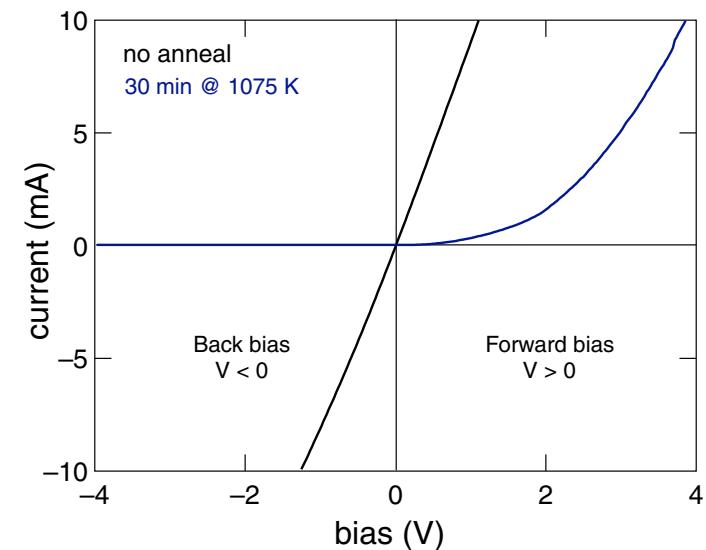
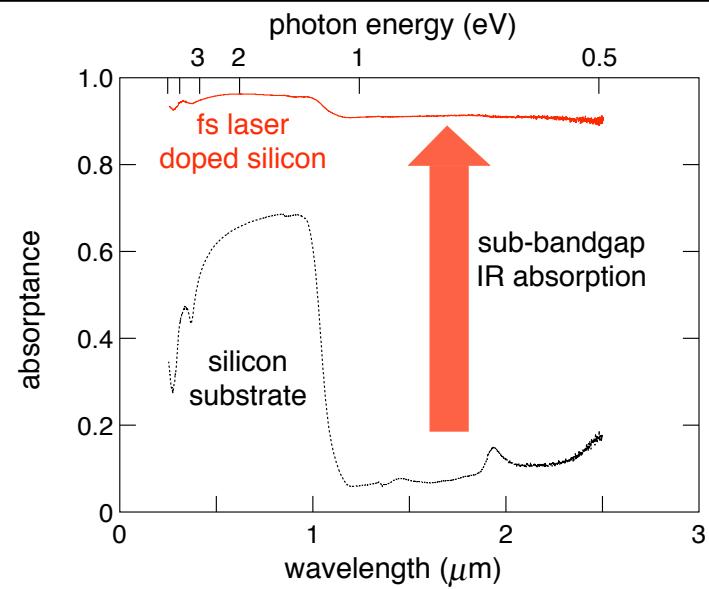
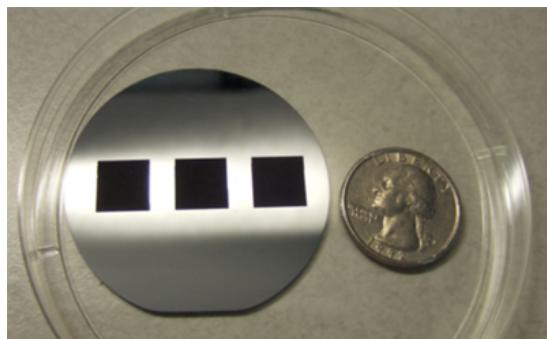
# new directions



# laser doping

# structural clues

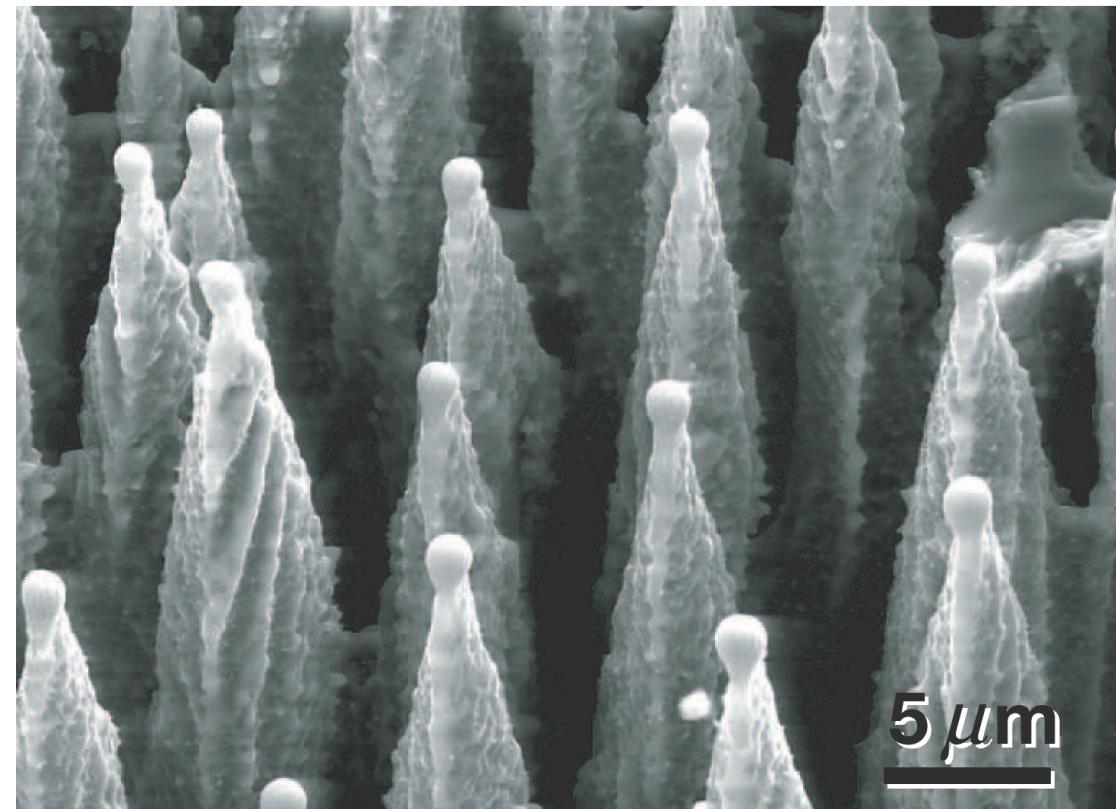
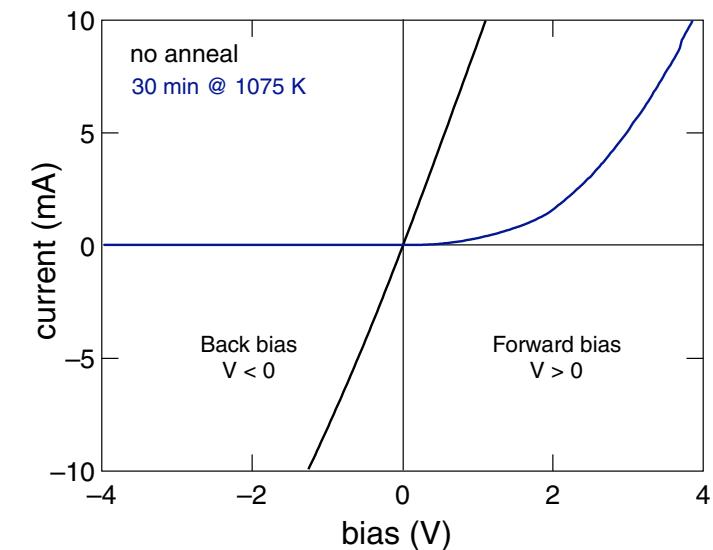
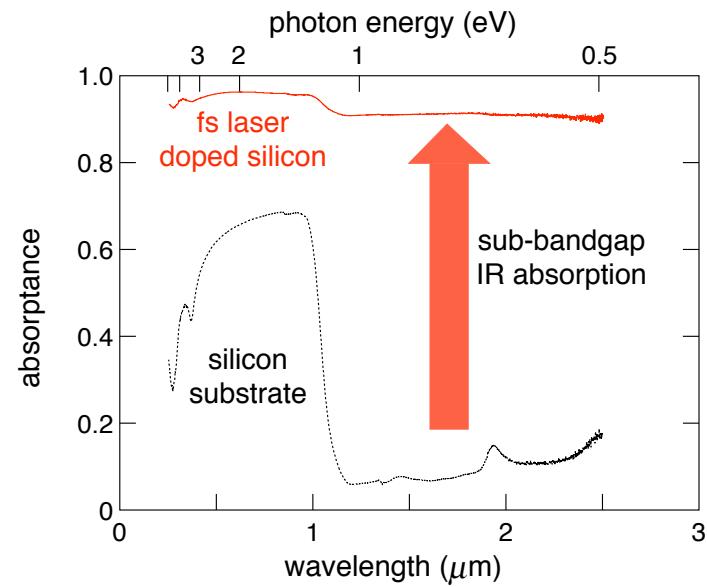
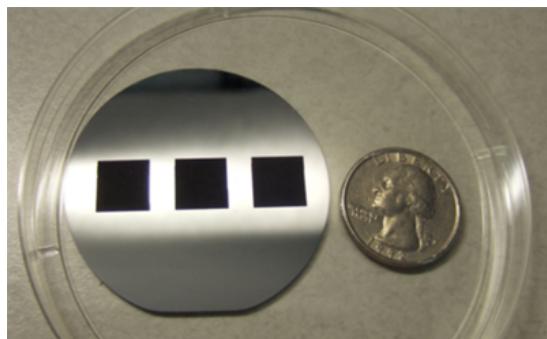
# new directions



# laser doping

# structural clues

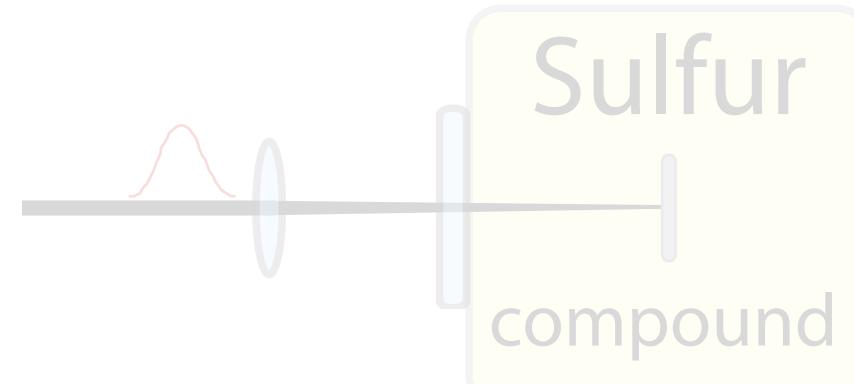
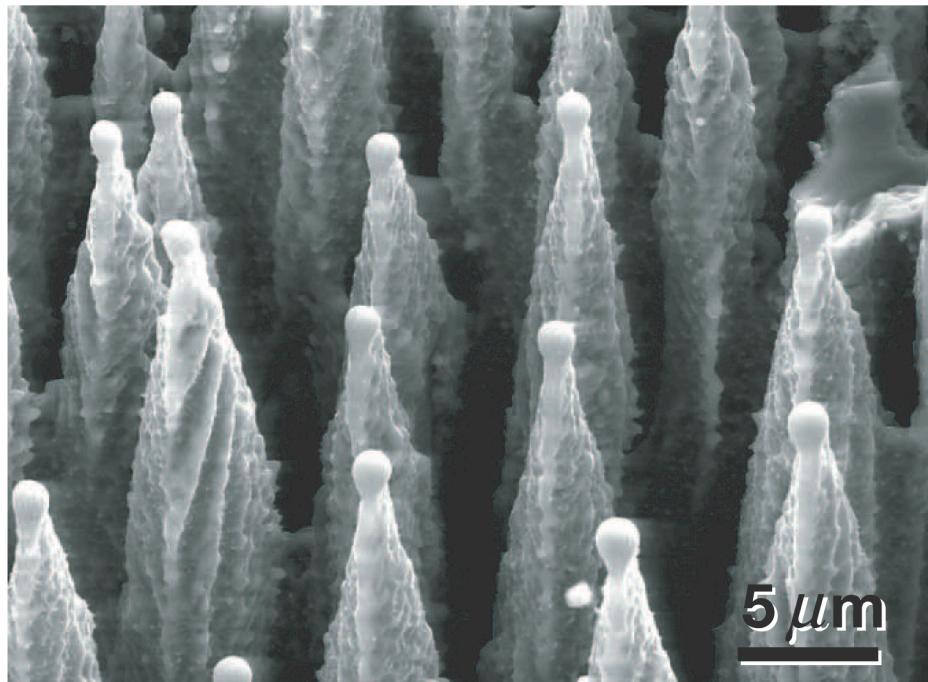
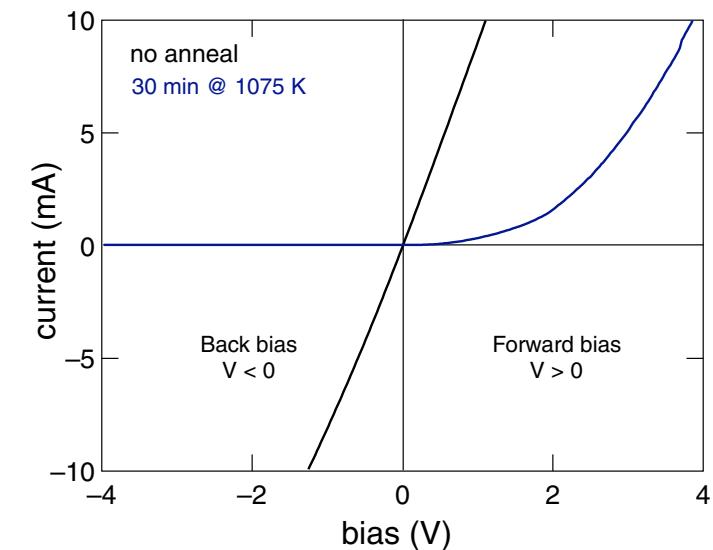
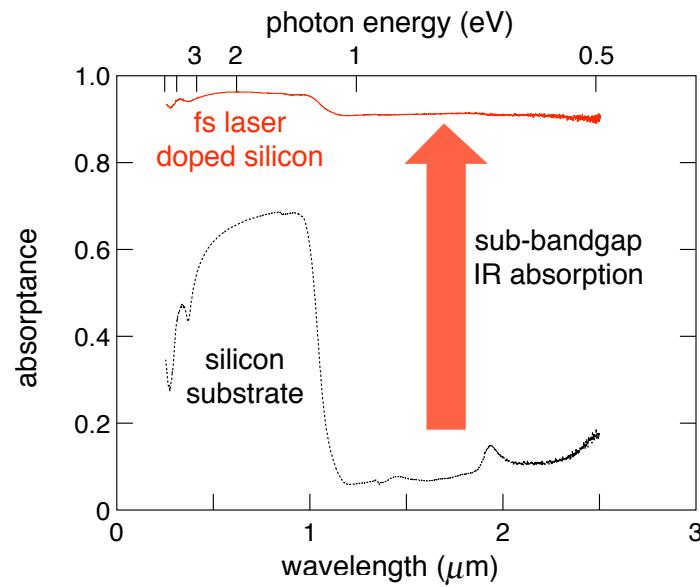
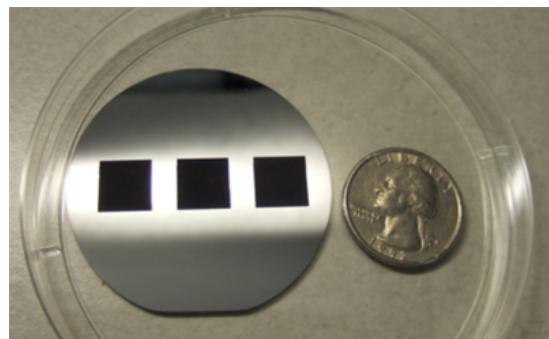
# new directions



# laser doping

# structural clues

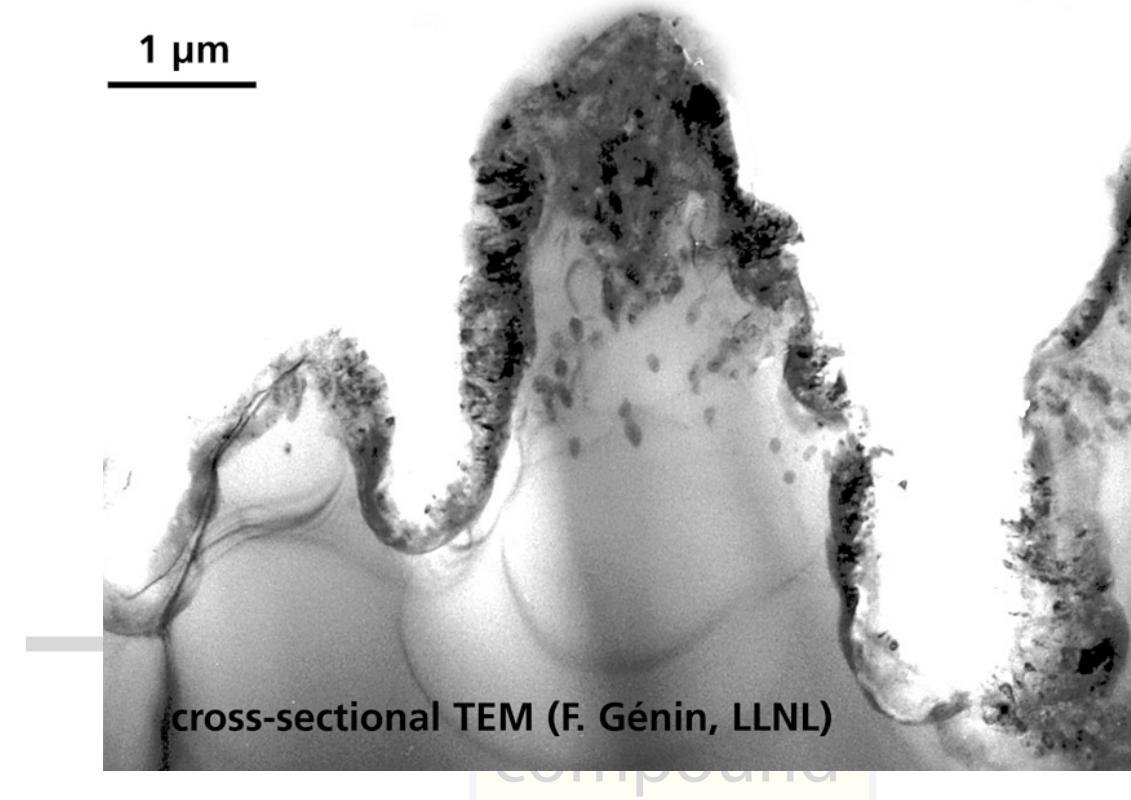
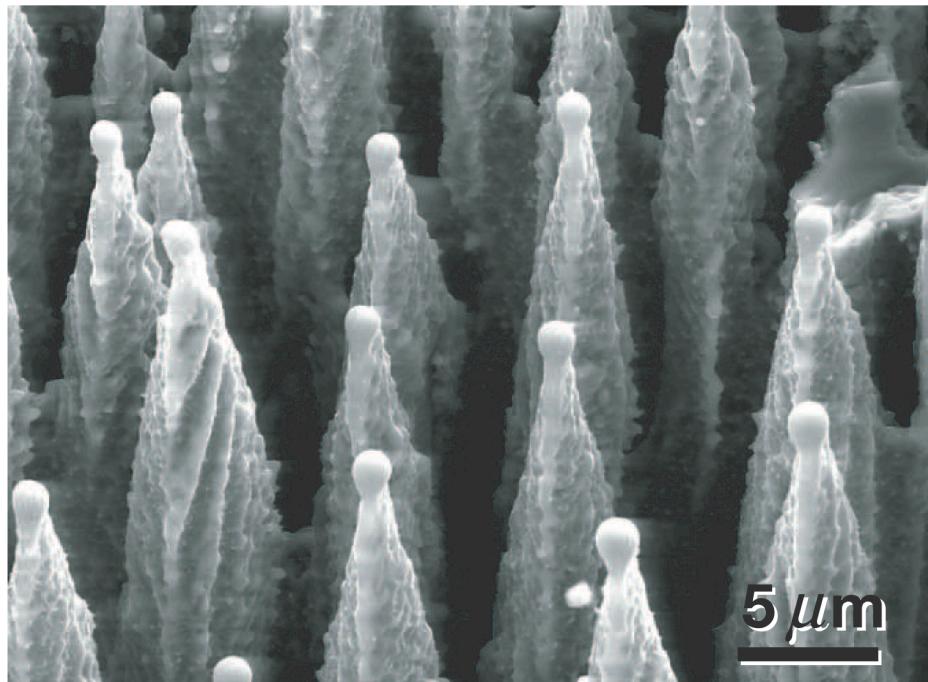
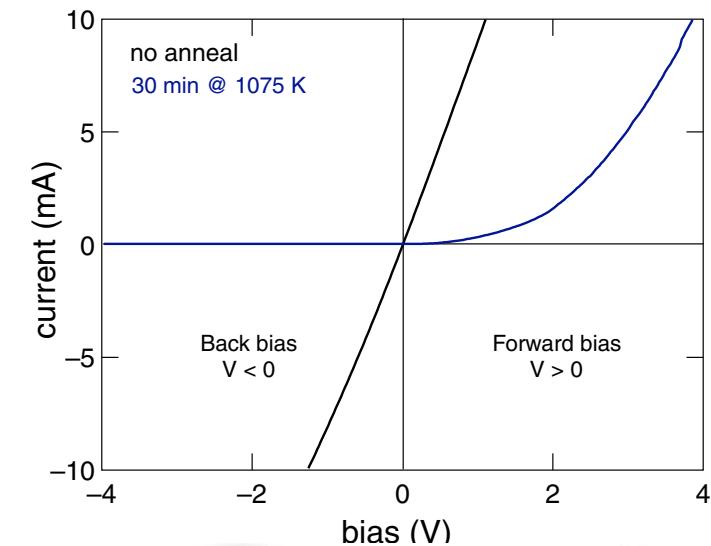
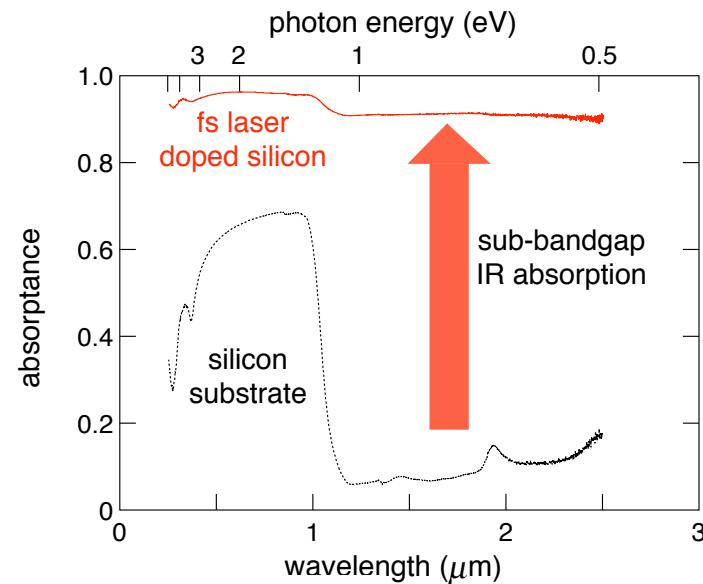
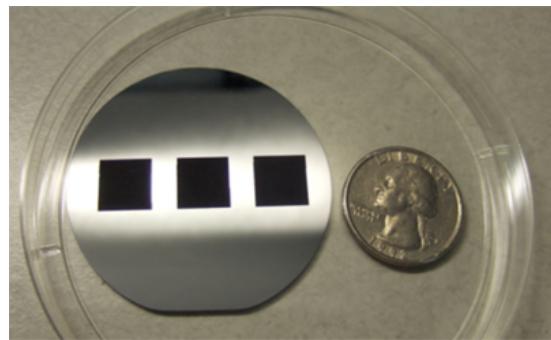
# new directions



# laser doping

# structural clues

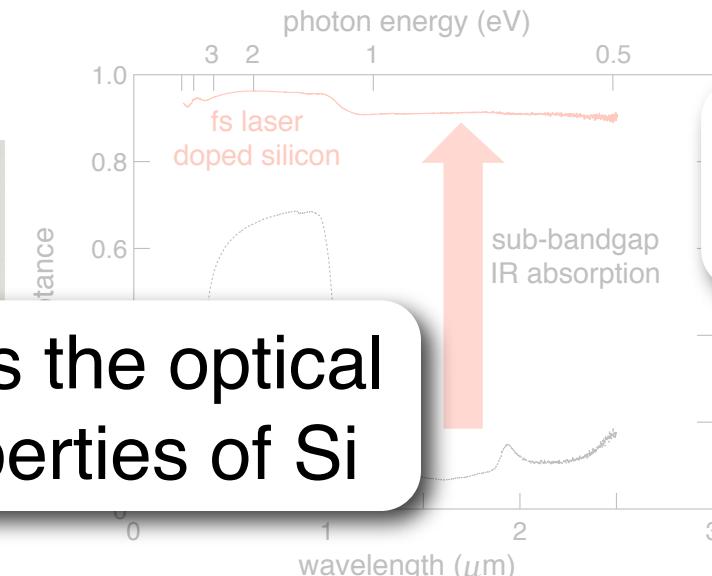
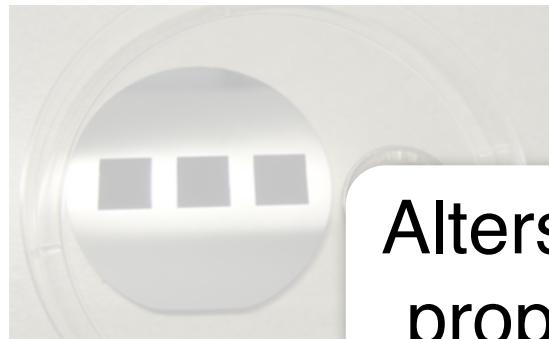
# new directions



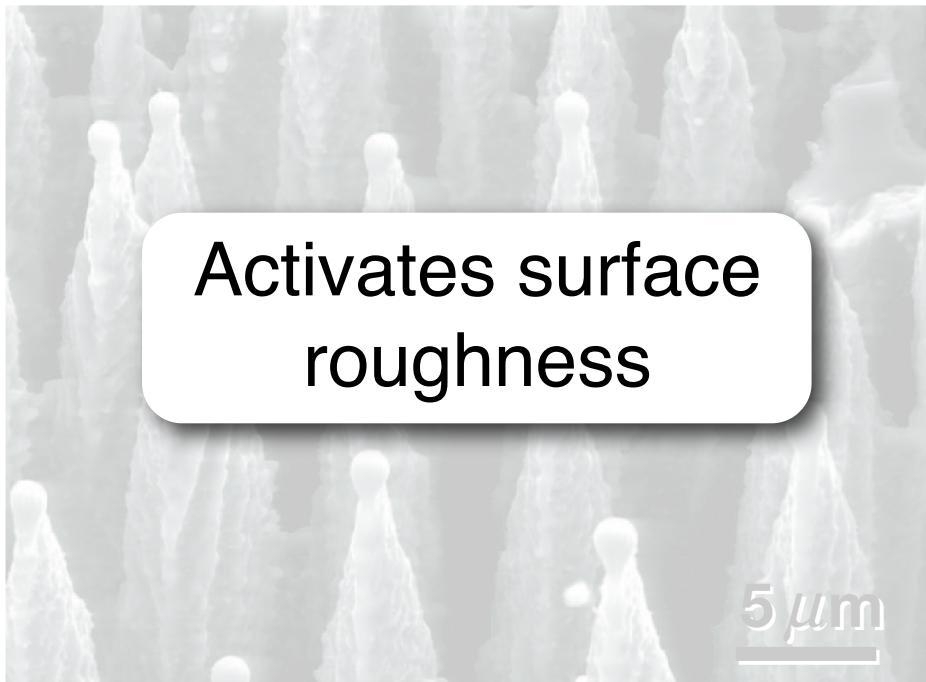
# laser doping

# structural clues

# new directions

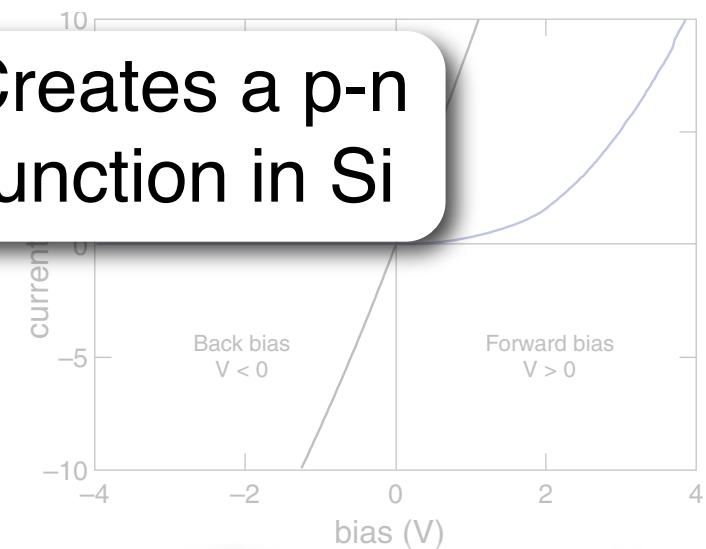


Alters the optical properties of Si

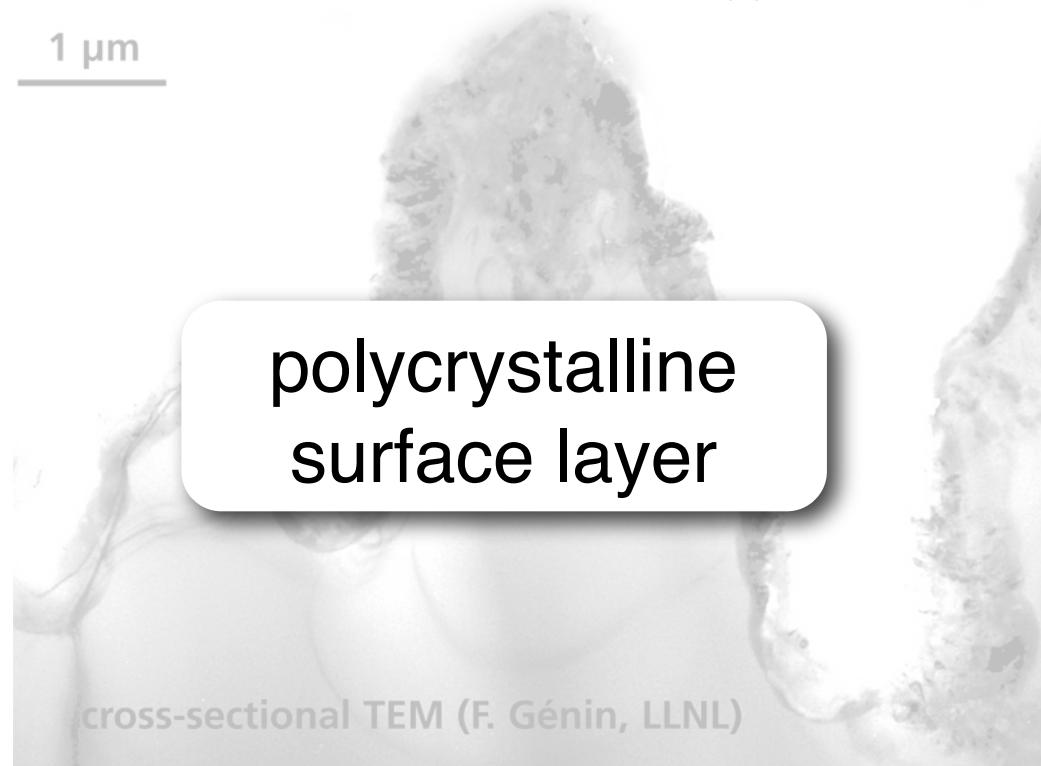


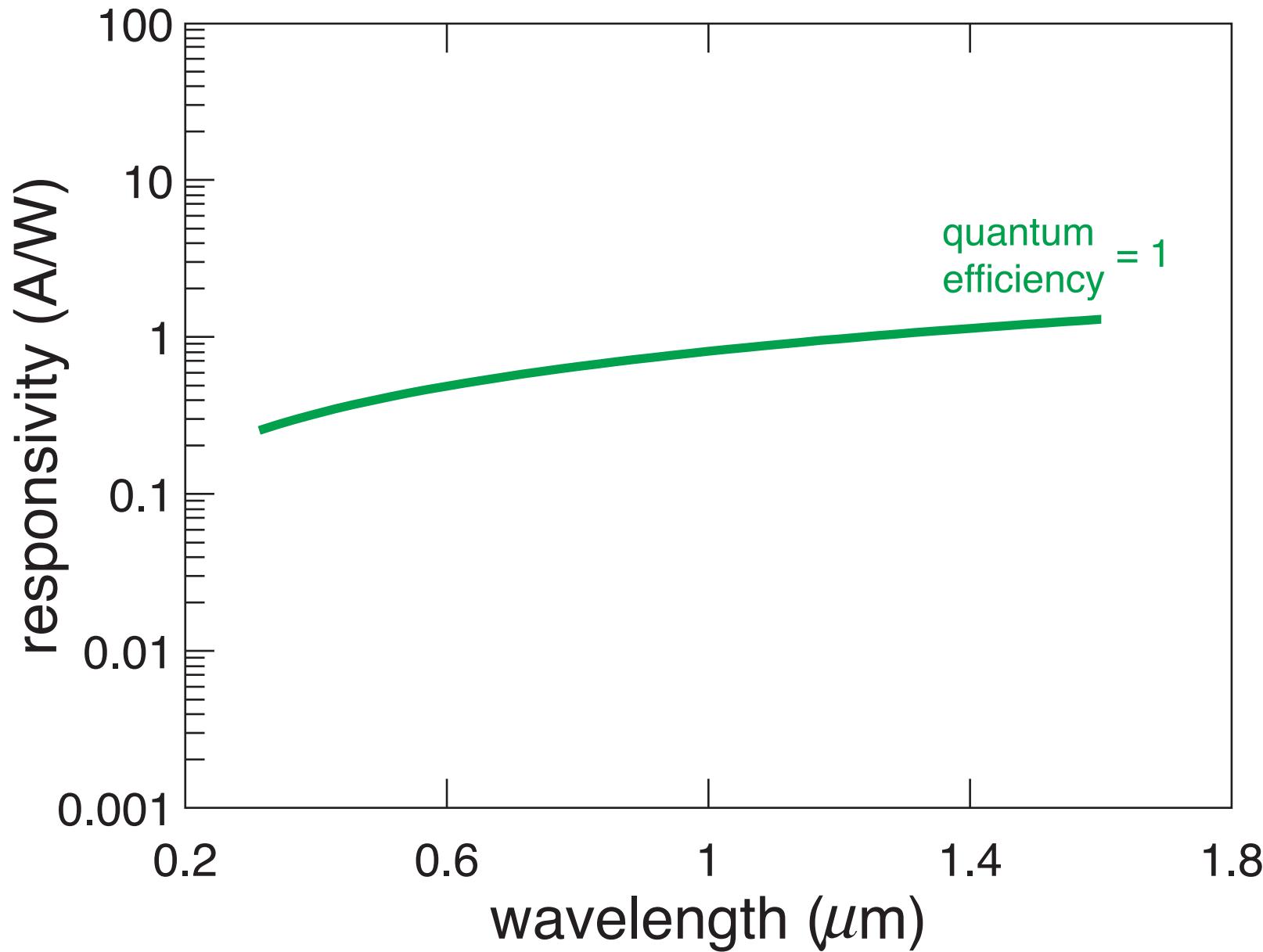
Activates surface roughness

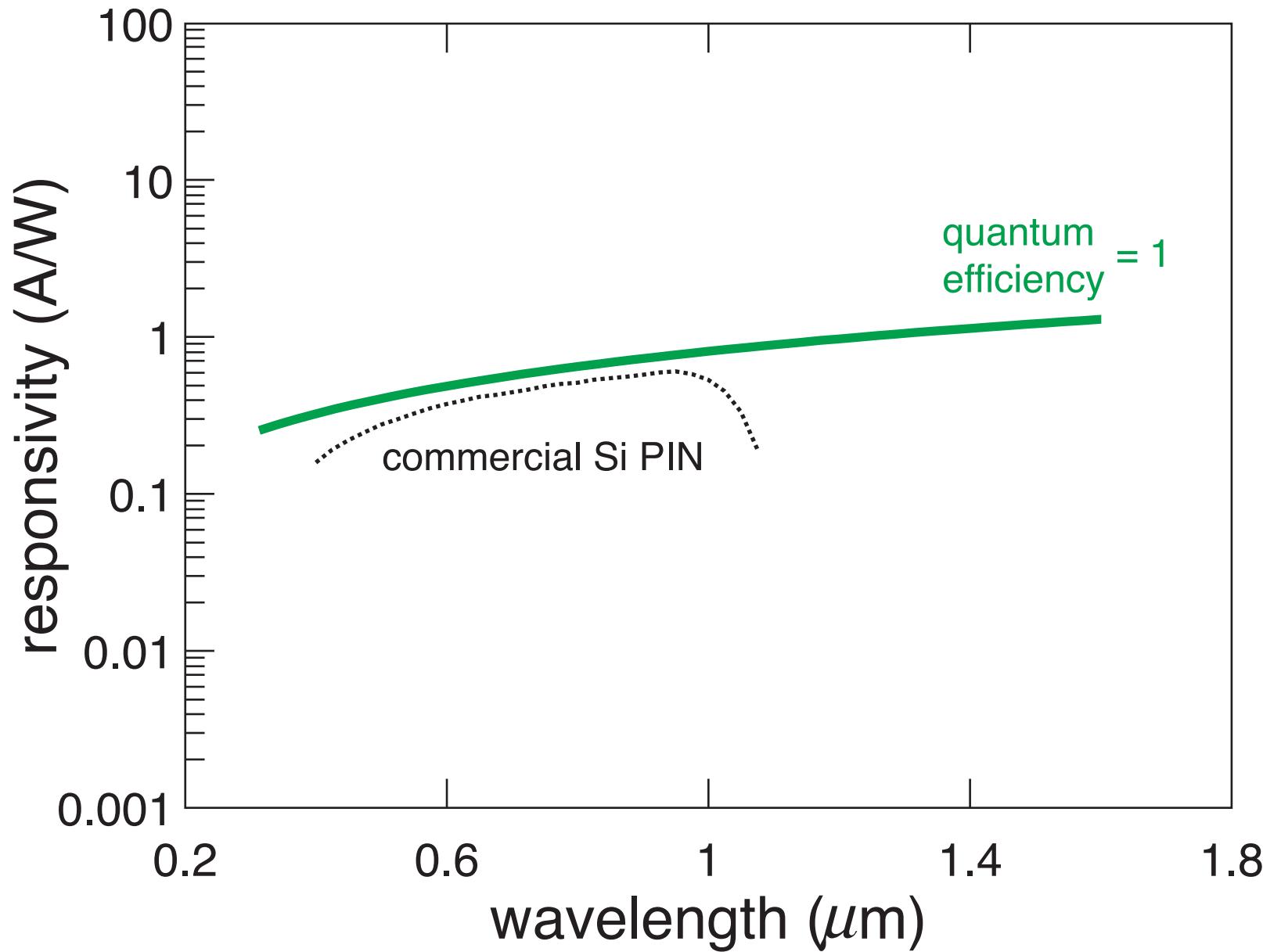
Creates a p-n junction in Si



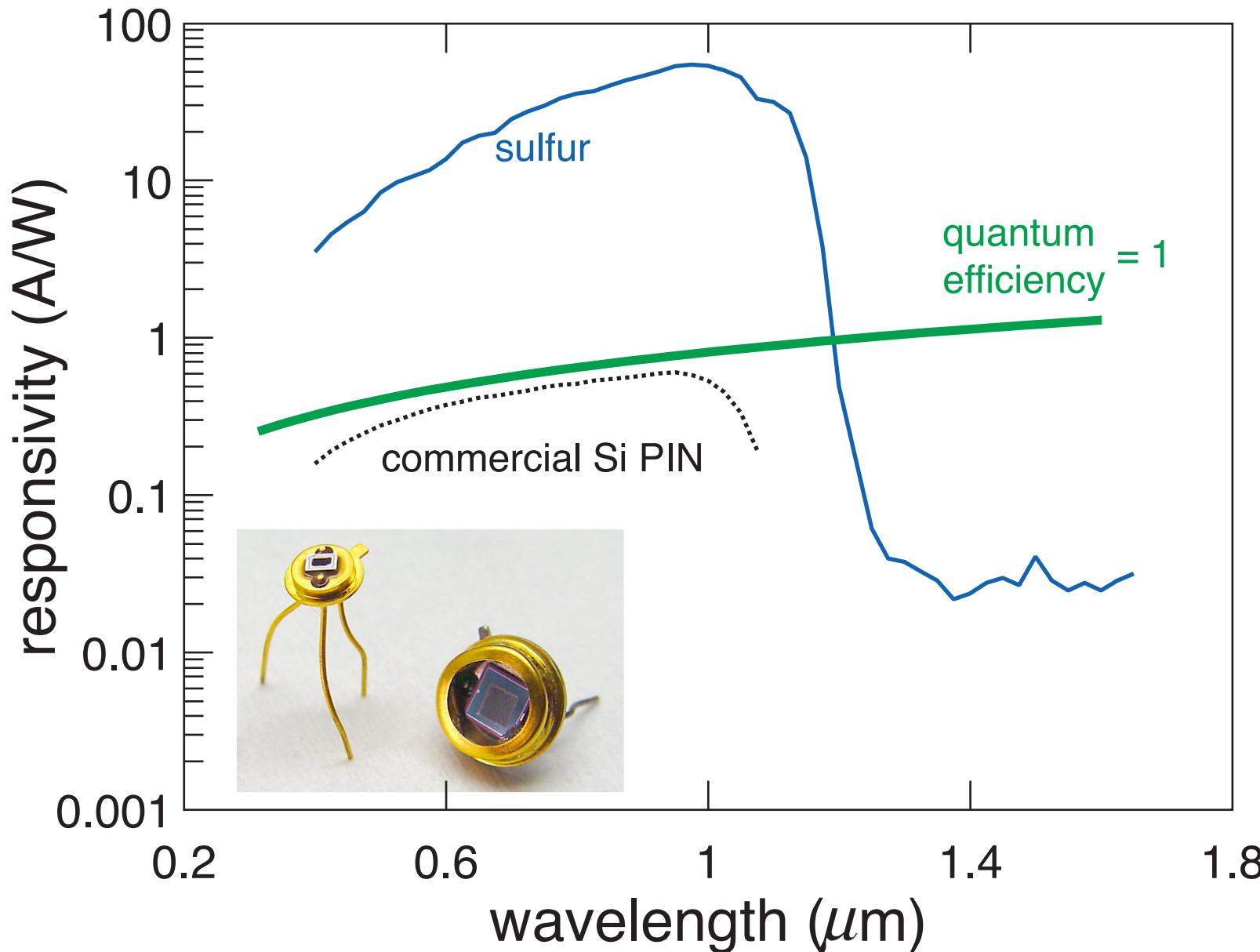
polycrystalline surface layer



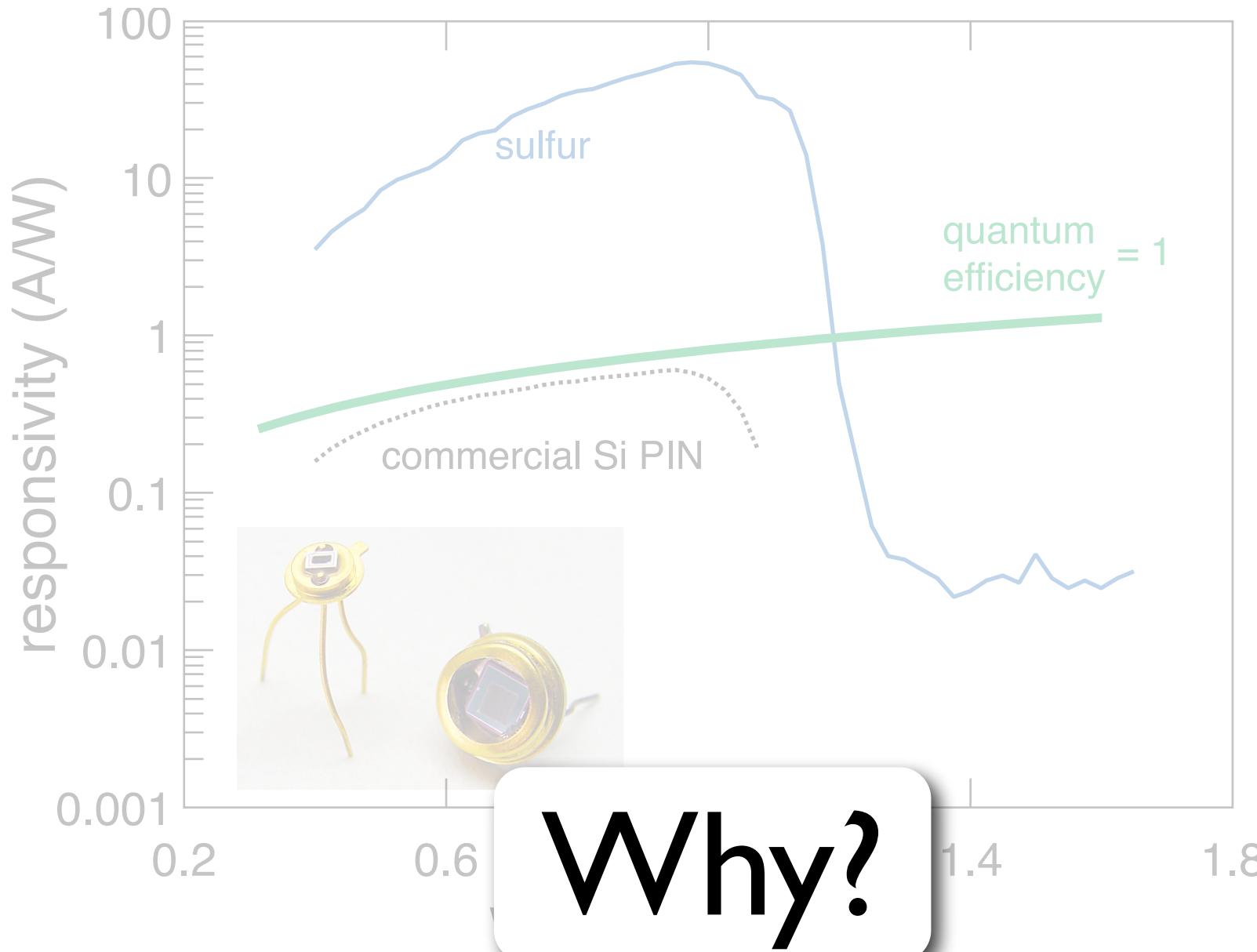


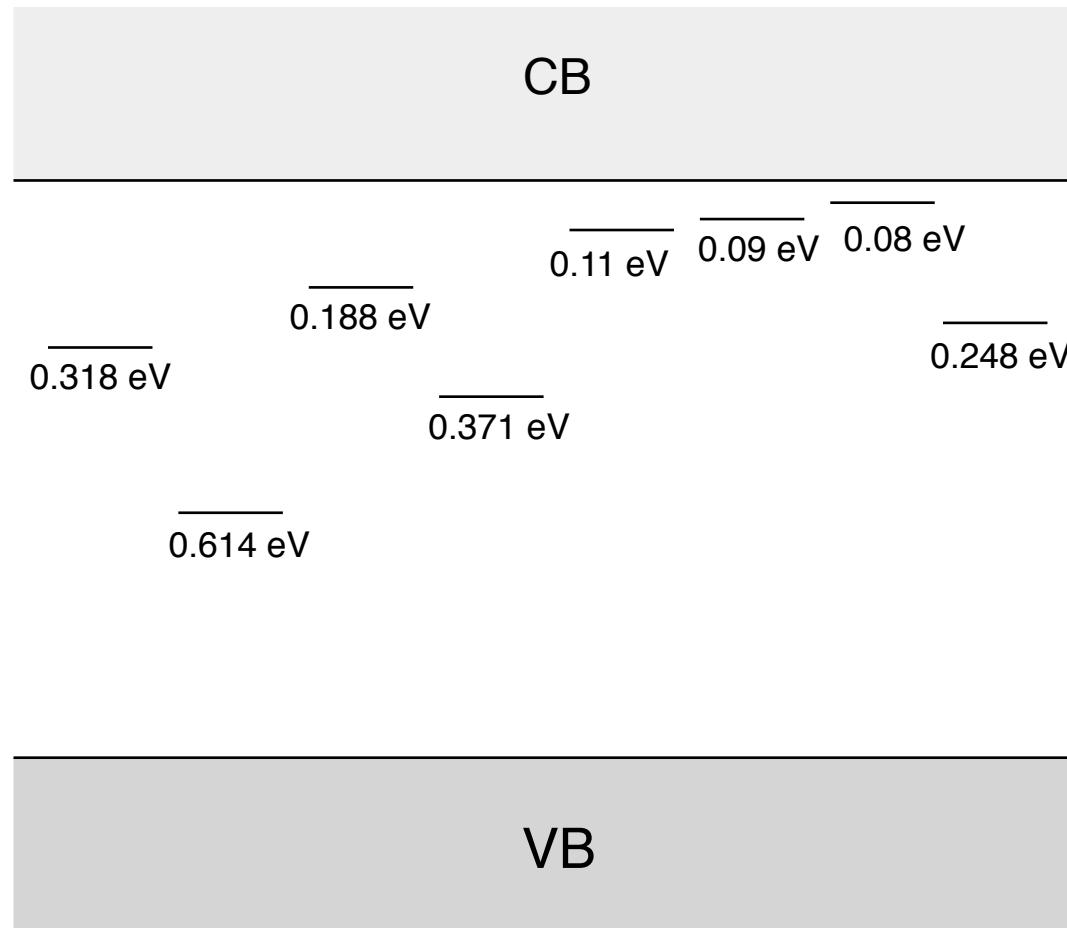


## Laser-doping extends silicon's reach



## Laser-doping extends silicon's reach



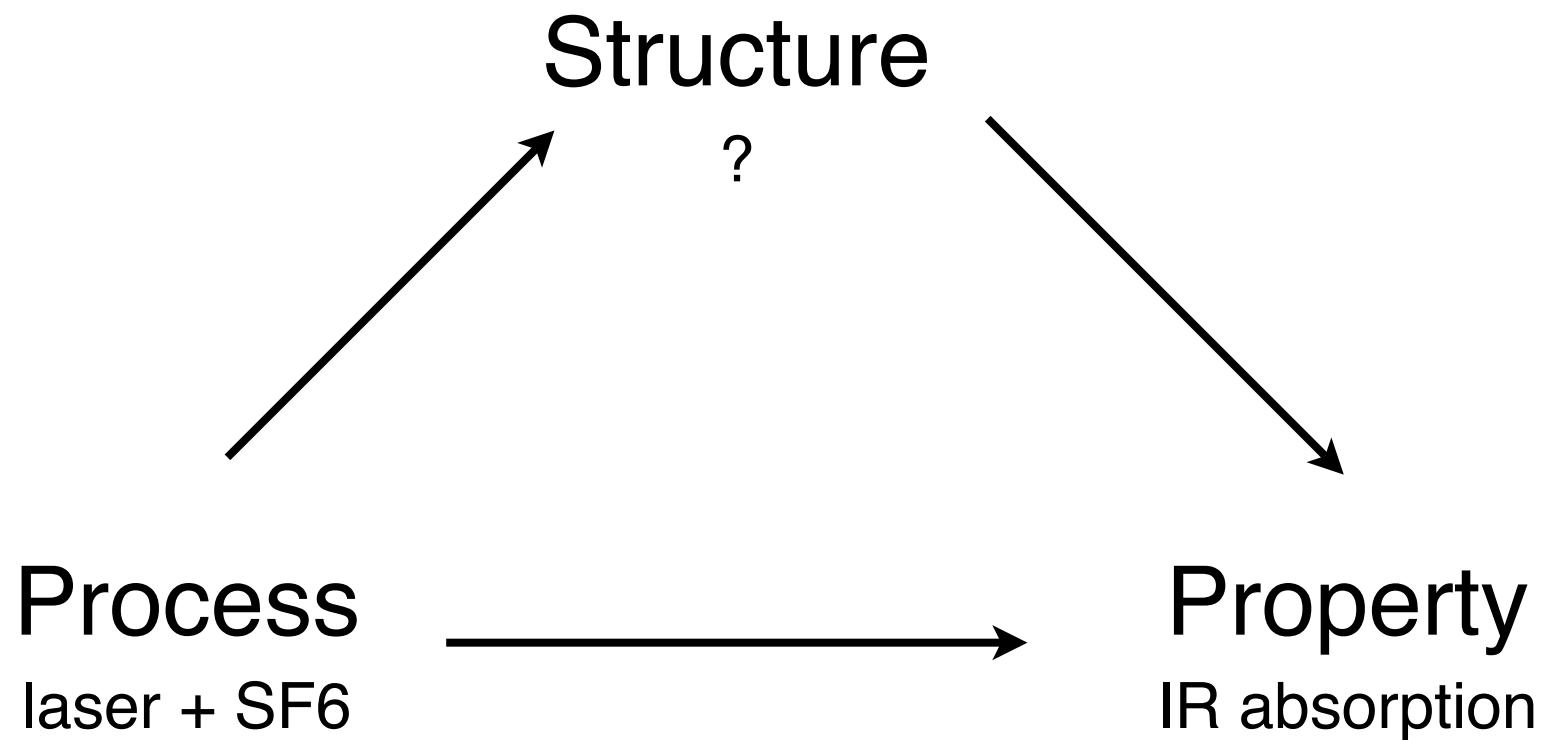


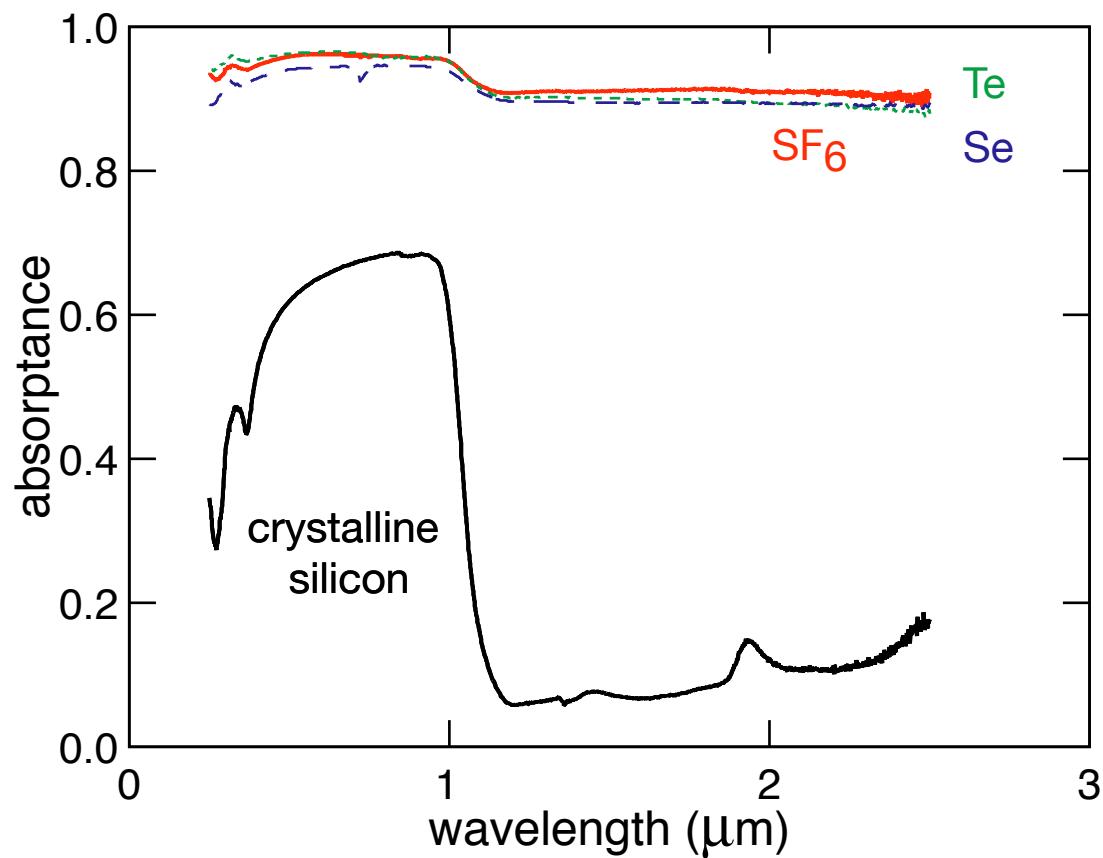
Hypothesis: non-equilibrium doping yields impurity band

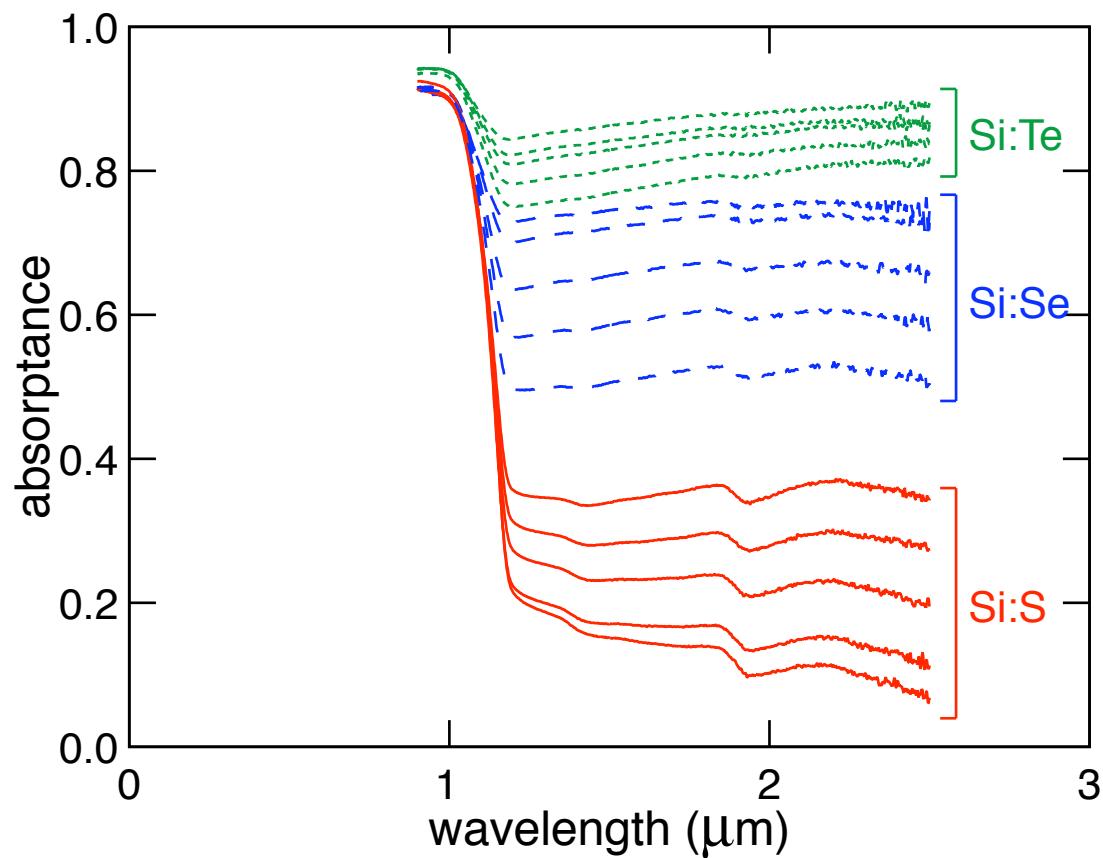
**Process**  
laser + SF<sub>6</sub>

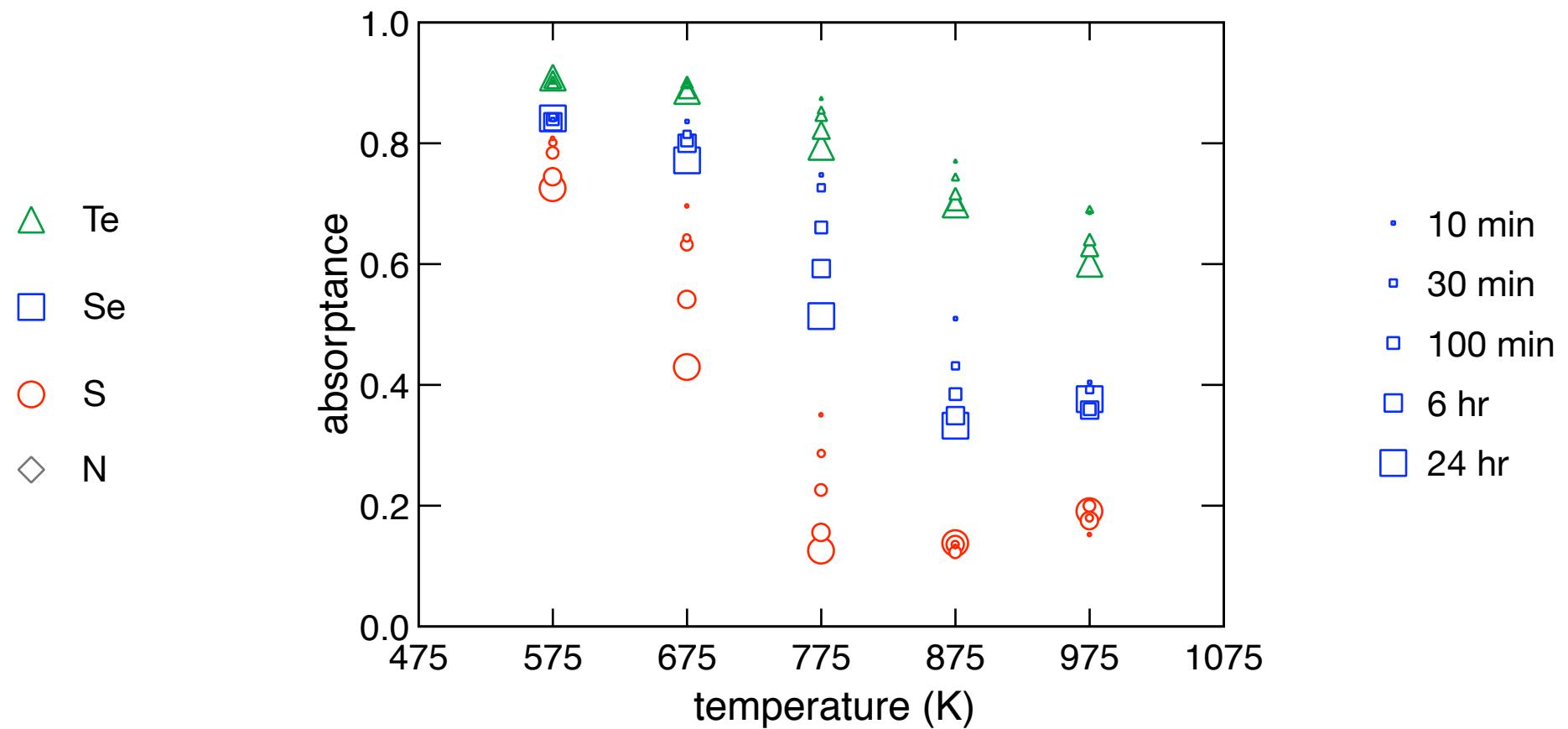


**Property**  
IR absorption

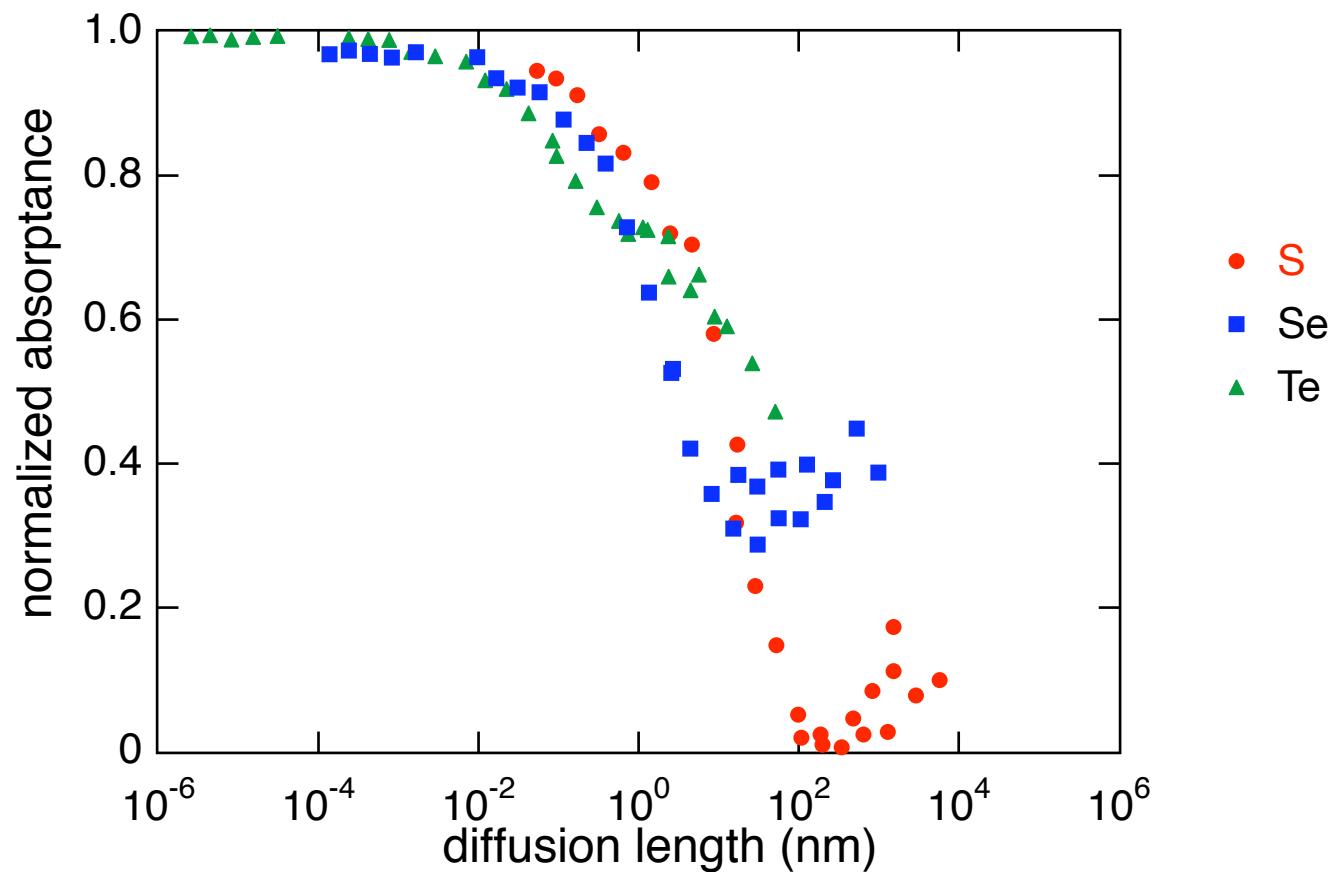




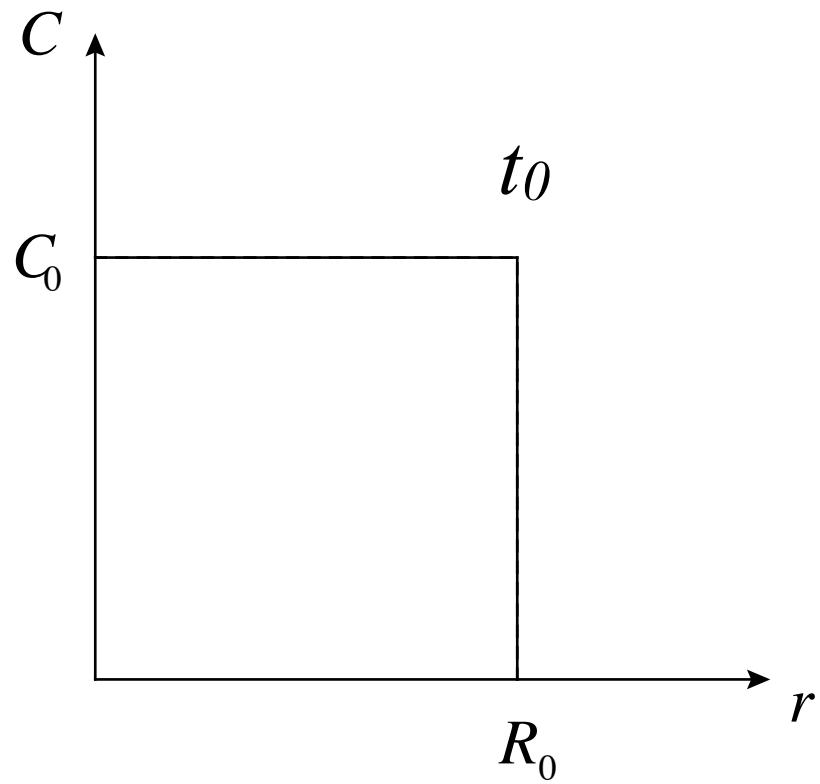
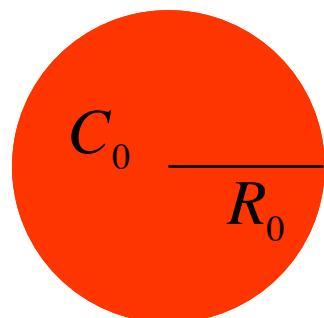




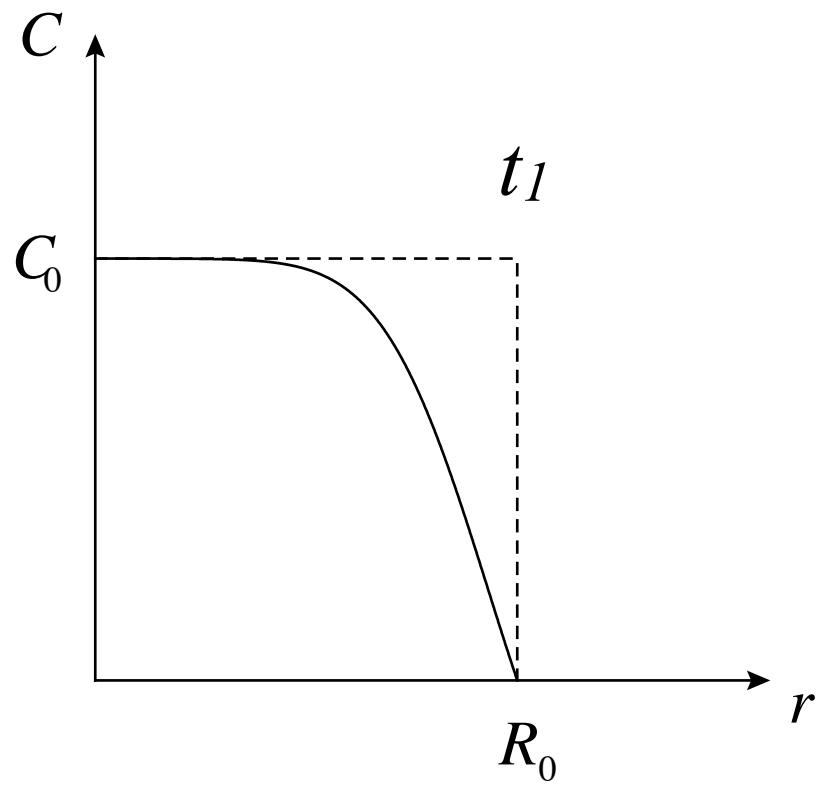
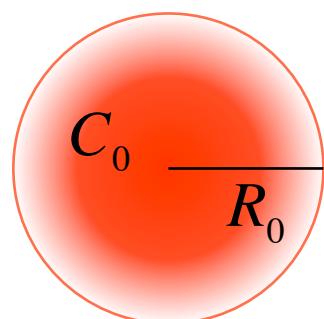
$$\text{diffusion length} = \sqrt{D_i t} = f(T, t)$$



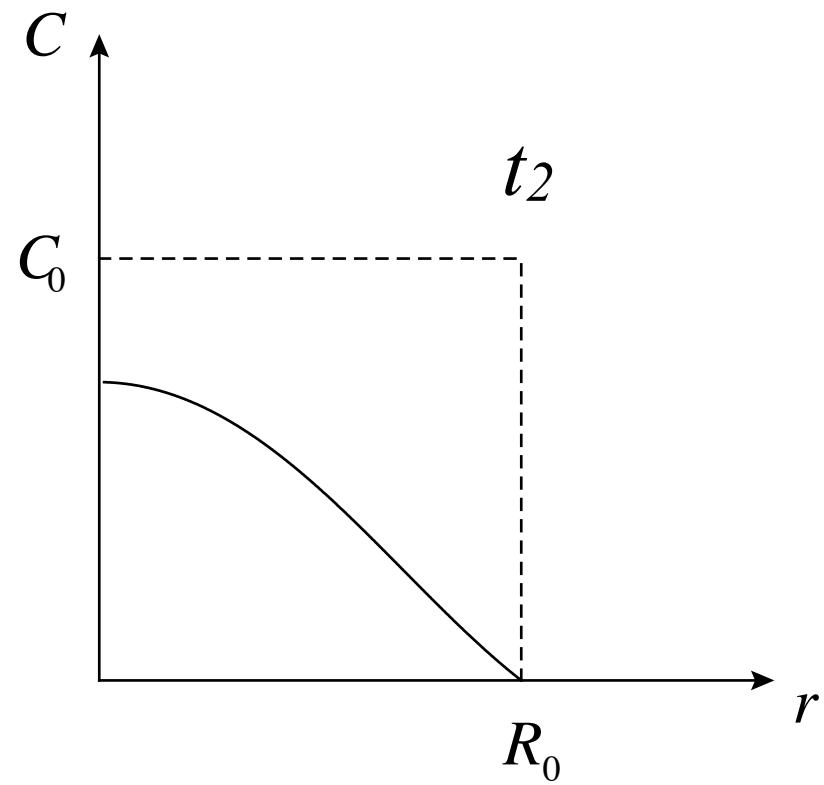
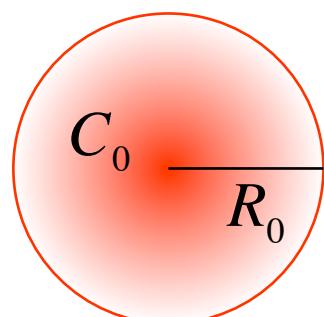
Could this diffusion-related drop in absorptance  
be governed by grain size?



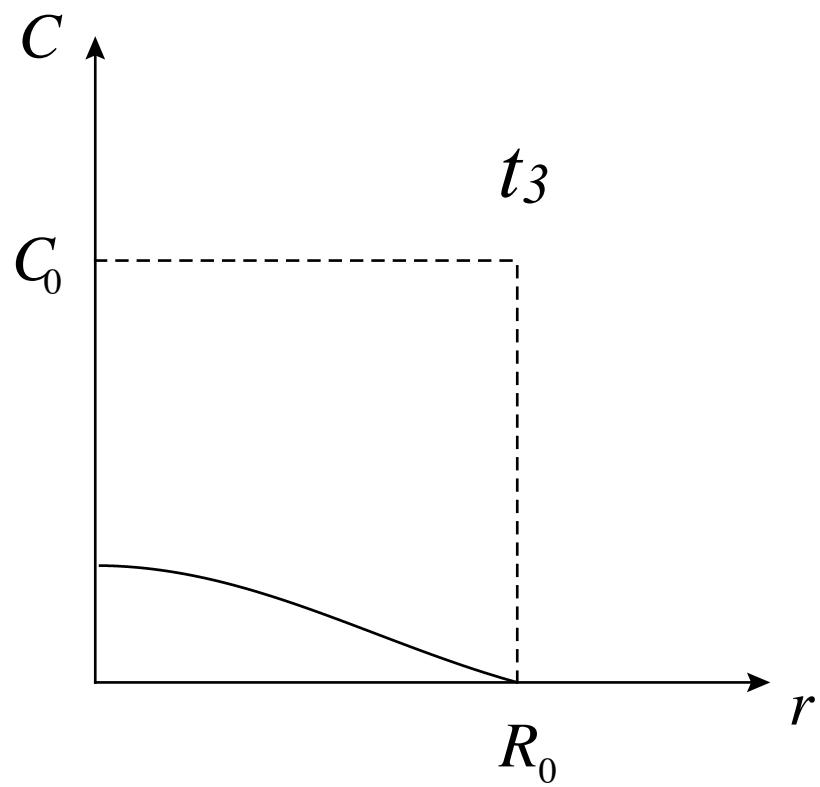
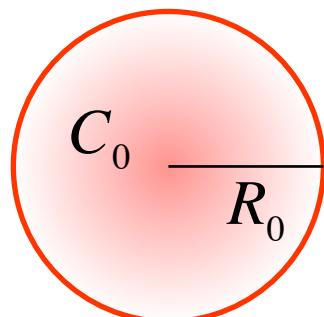
Could this diffusion-related drop in absorptance  
be governed by grain size?



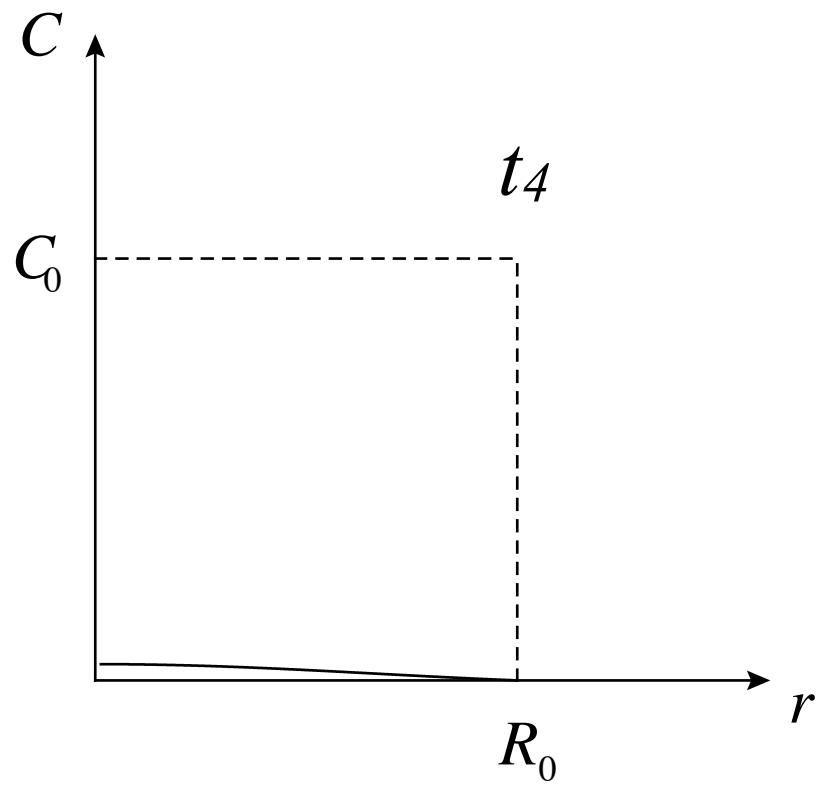
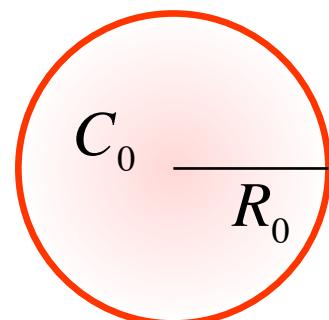
Could this diffusion-related drop in absorptance  
be governed by grain size?

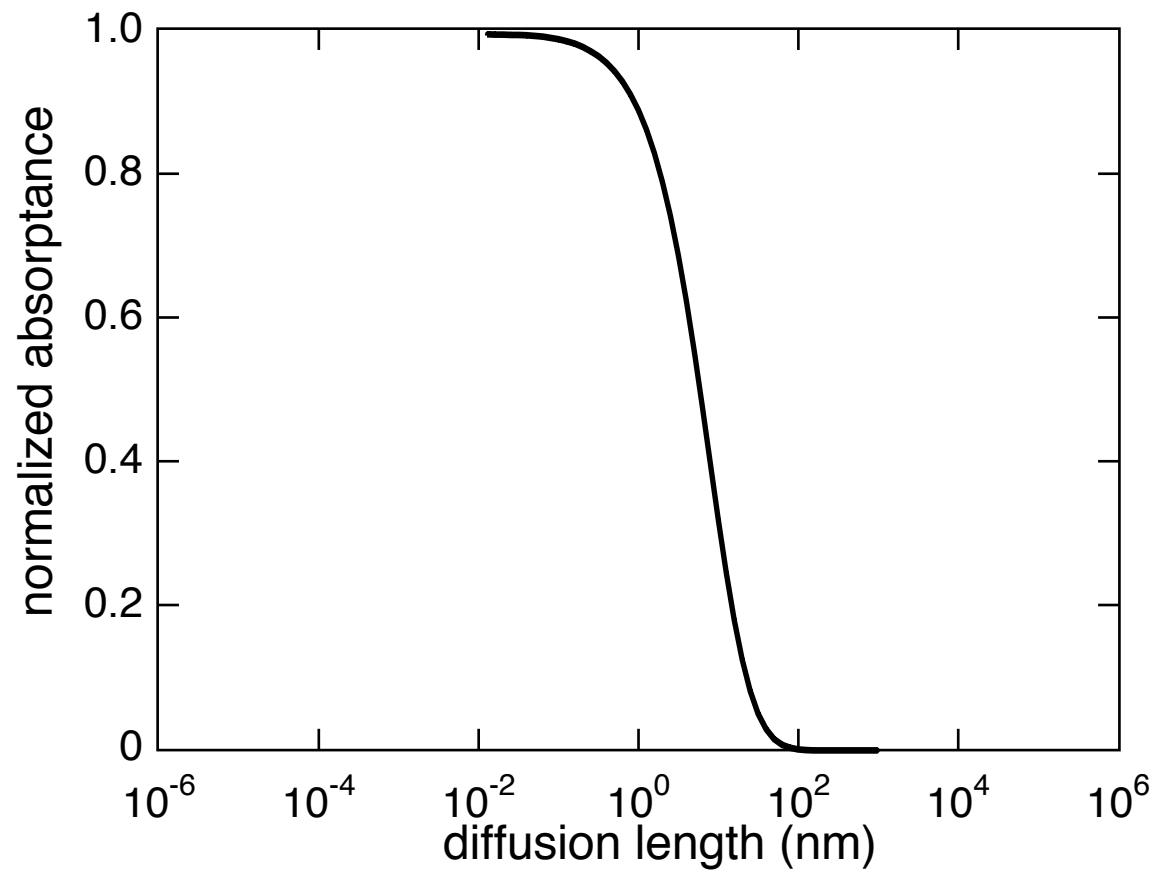


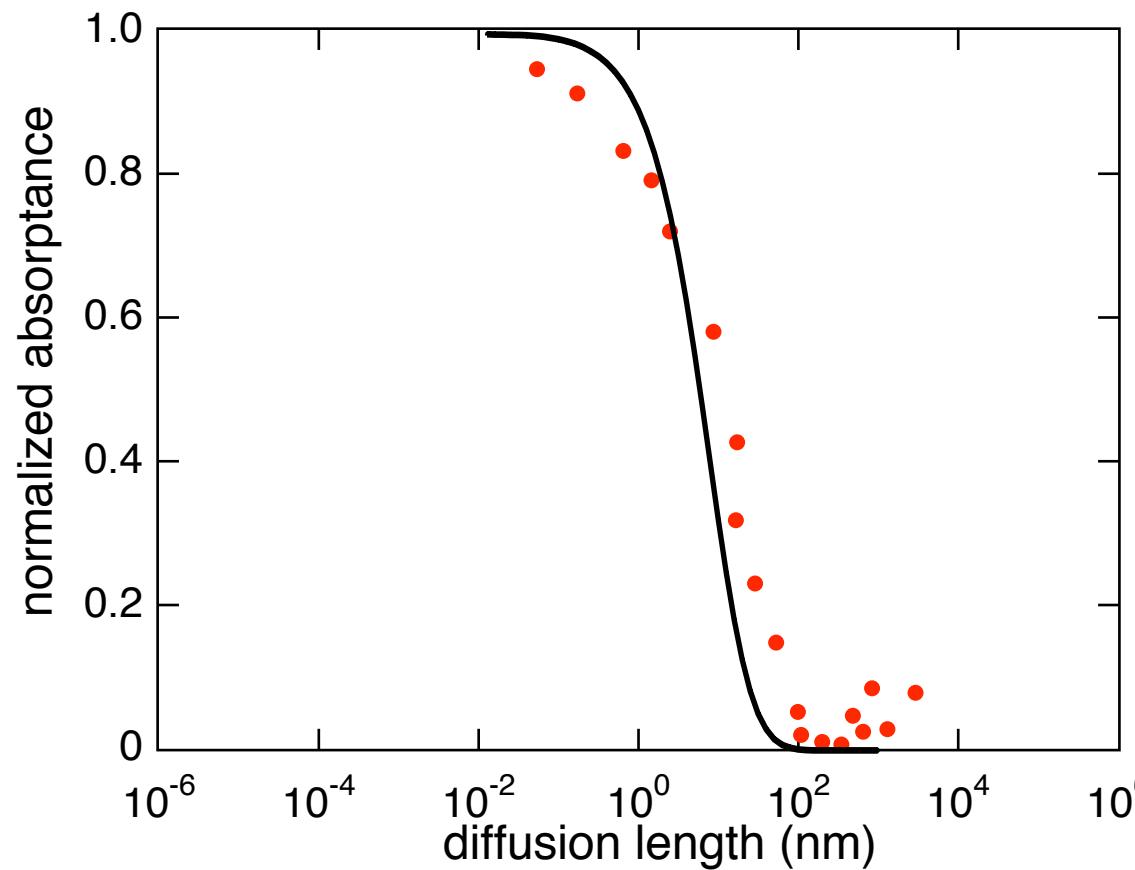
Could this diffusion-related drop in absorptance  
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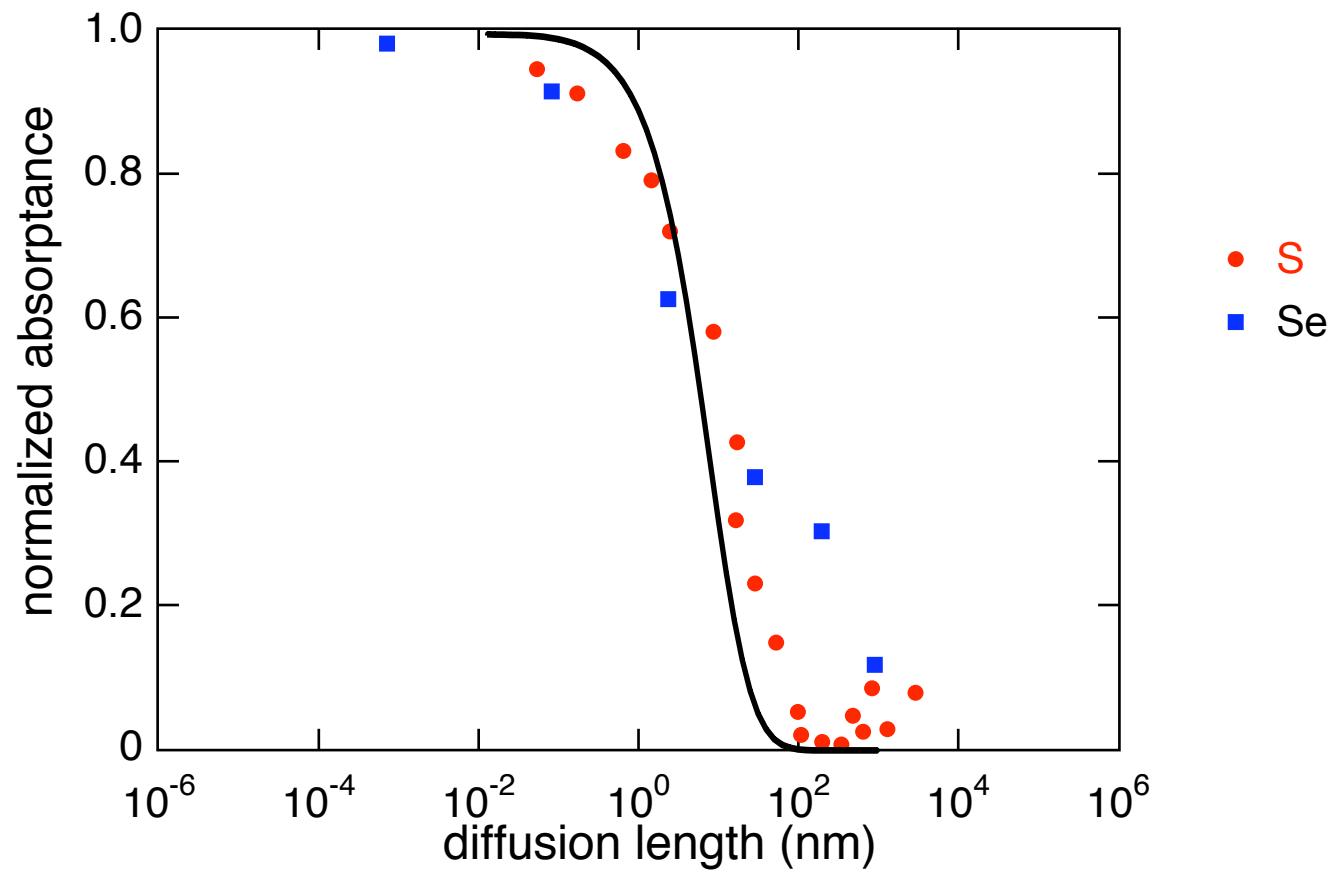
Could this diffusion-related drop in absorptance  
be governed by grain size?

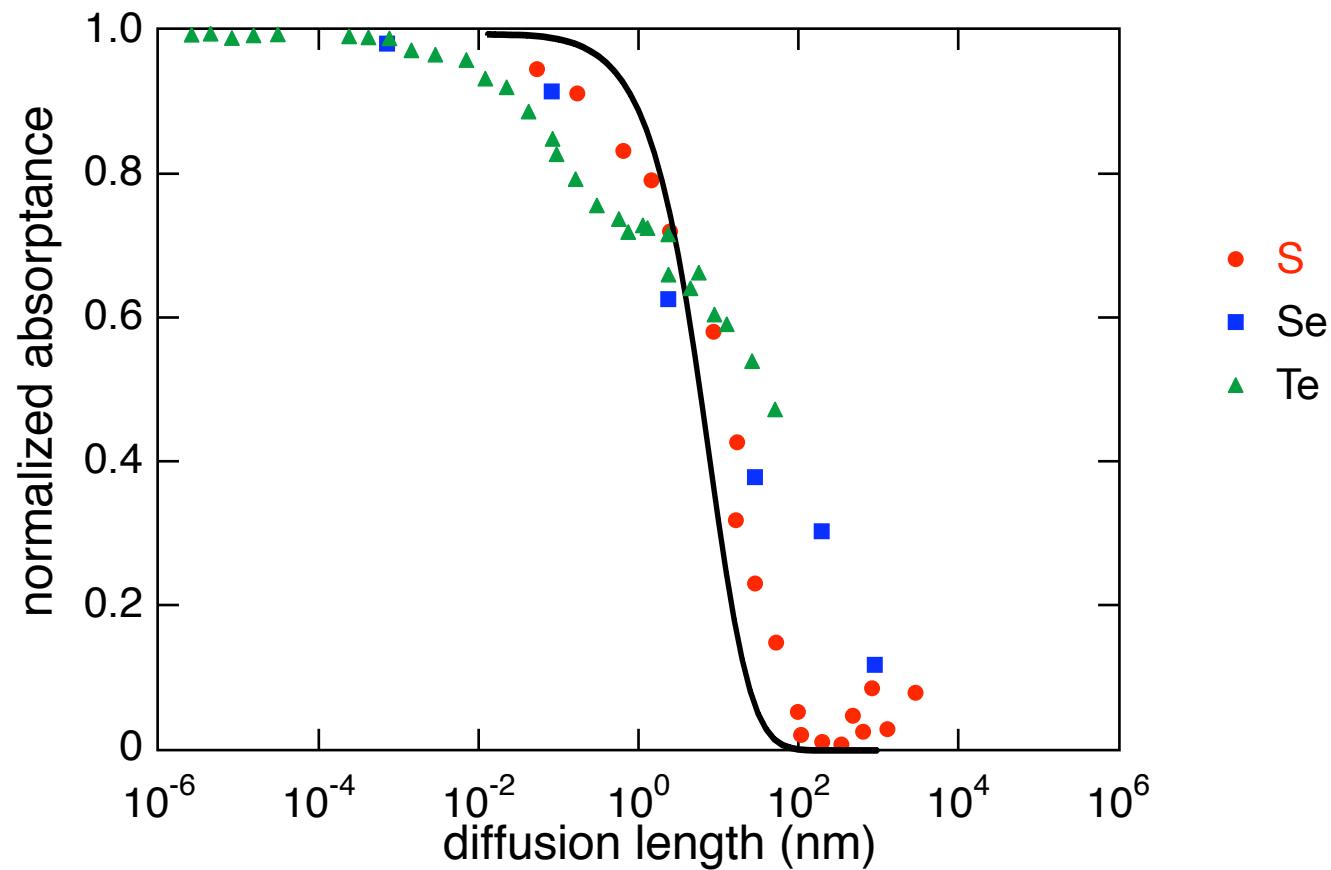




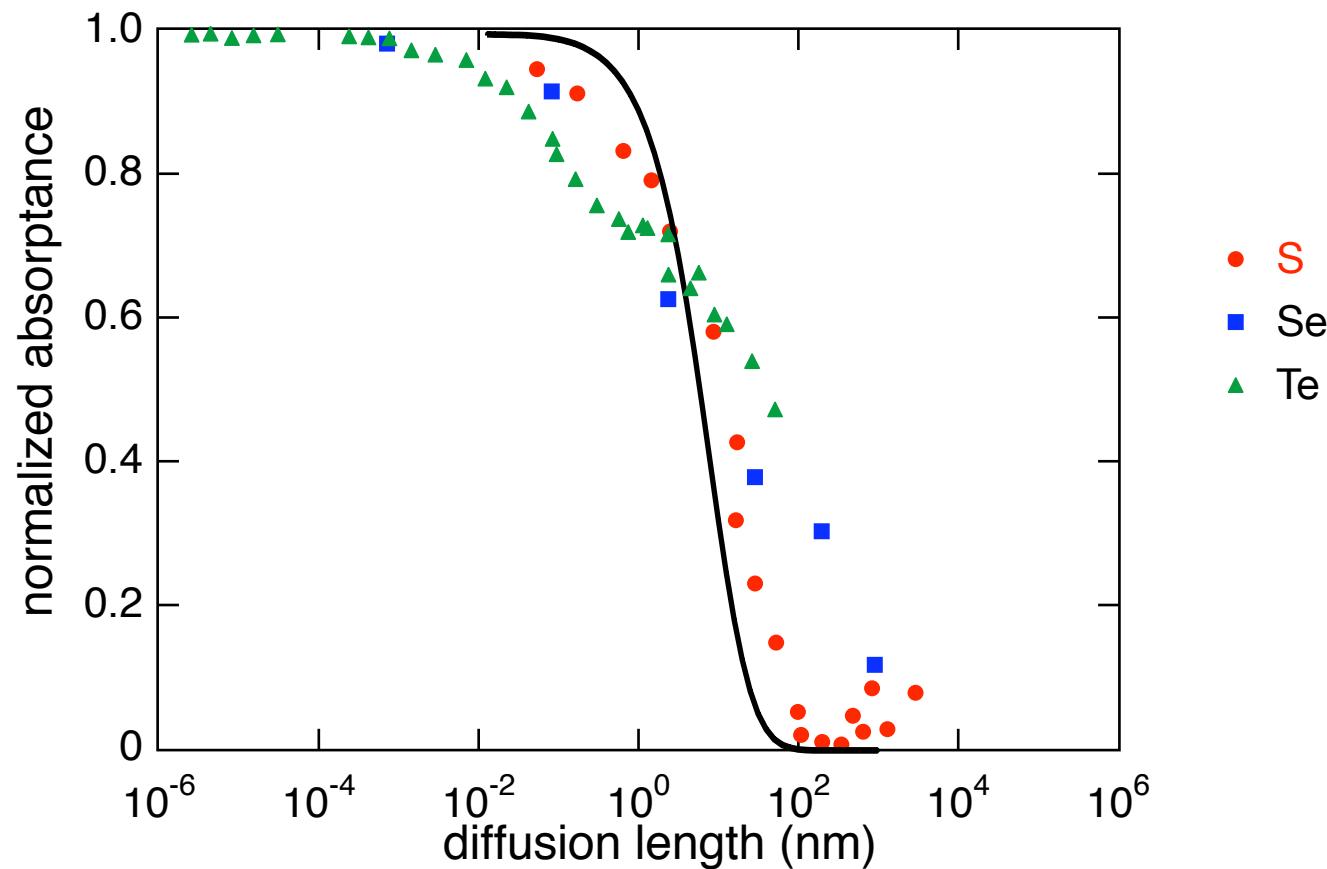


• S





Conclusion: diffusion is a critical mechanism involved in deactivation of optical response



epoxy (used for sample preparation)

laser affected region

substrate

100 nm

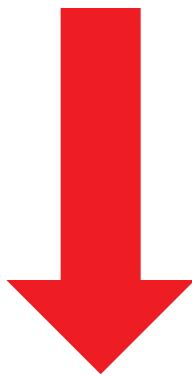
# Isolate surface properties

device layer

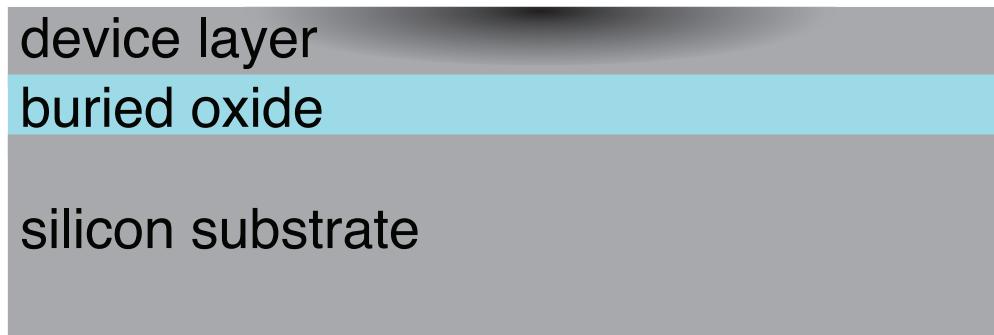
buried oxide

silicon substrate

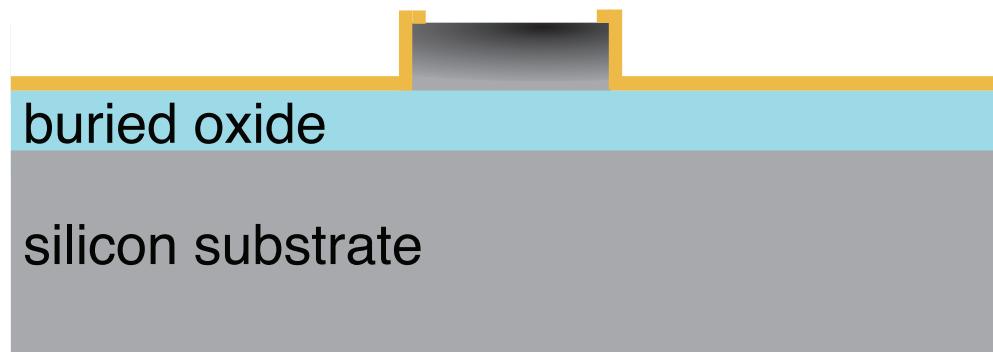
# Isolate surface properties



femtosecond  
laser pulse



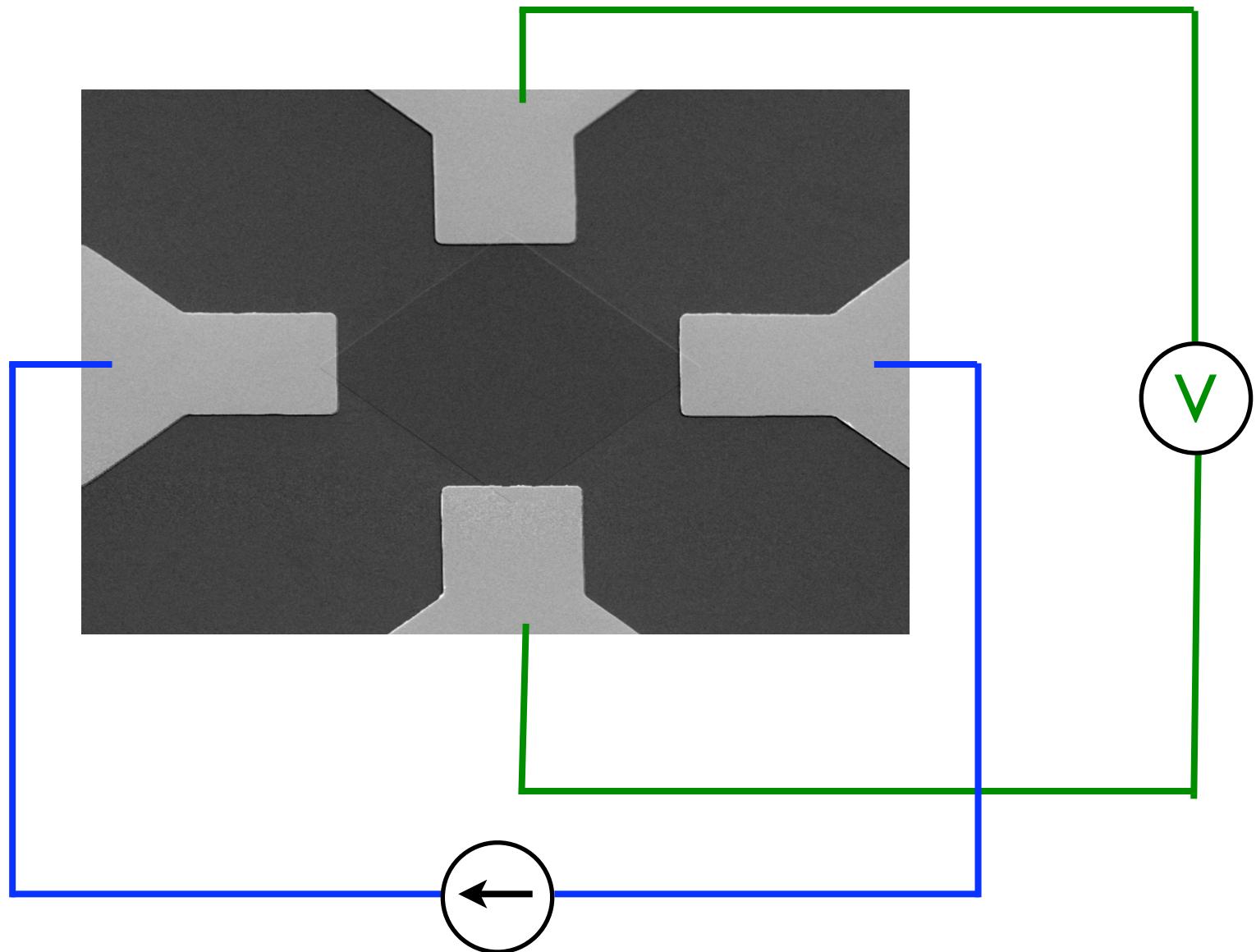
# Isolate surface properties



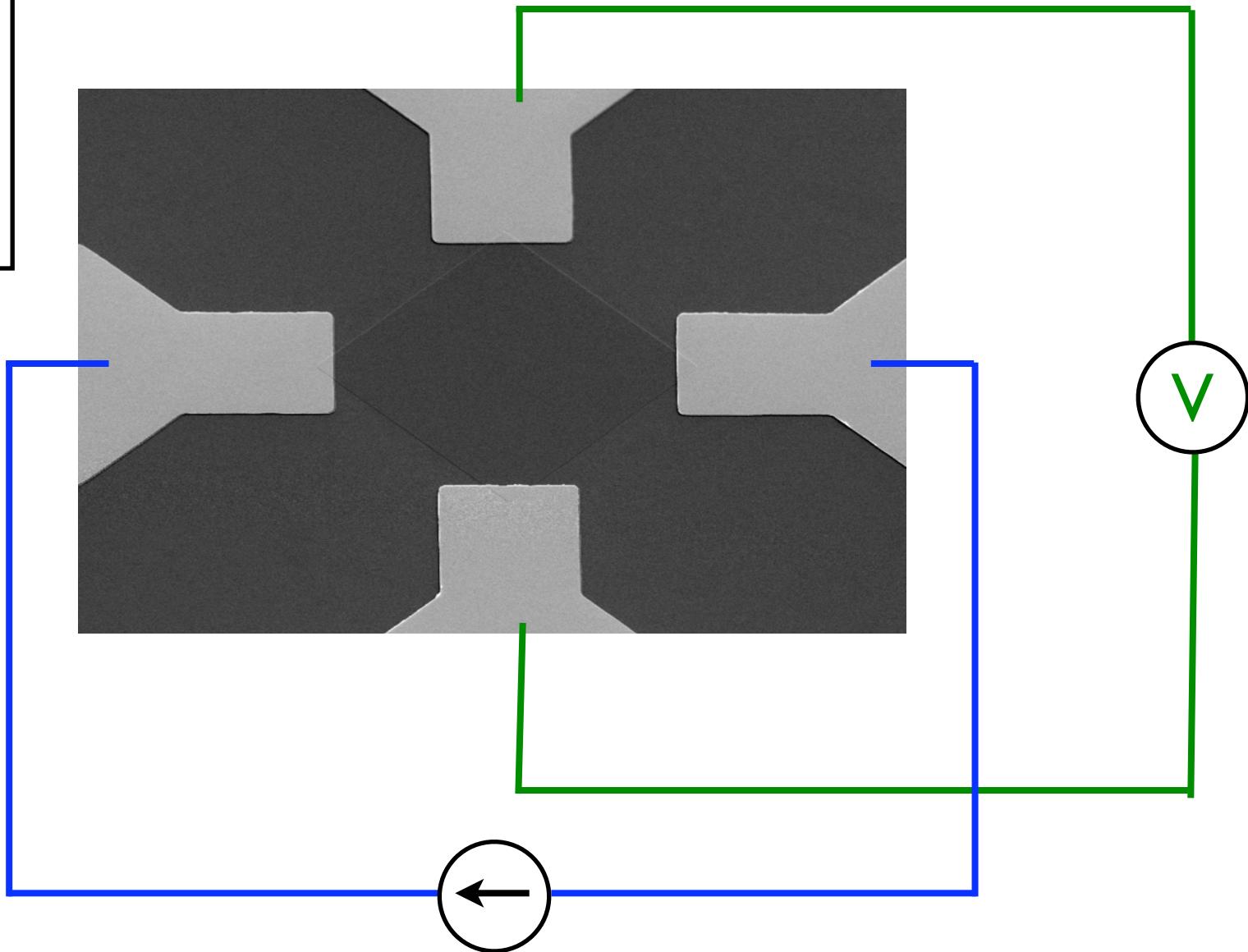
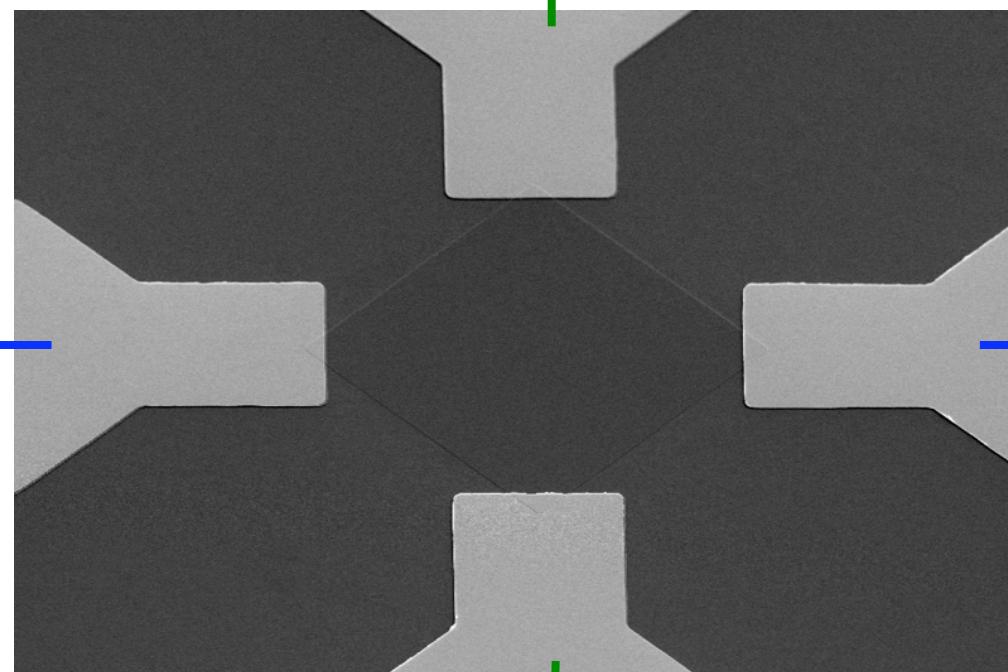
laser doping

structural clues

new directions

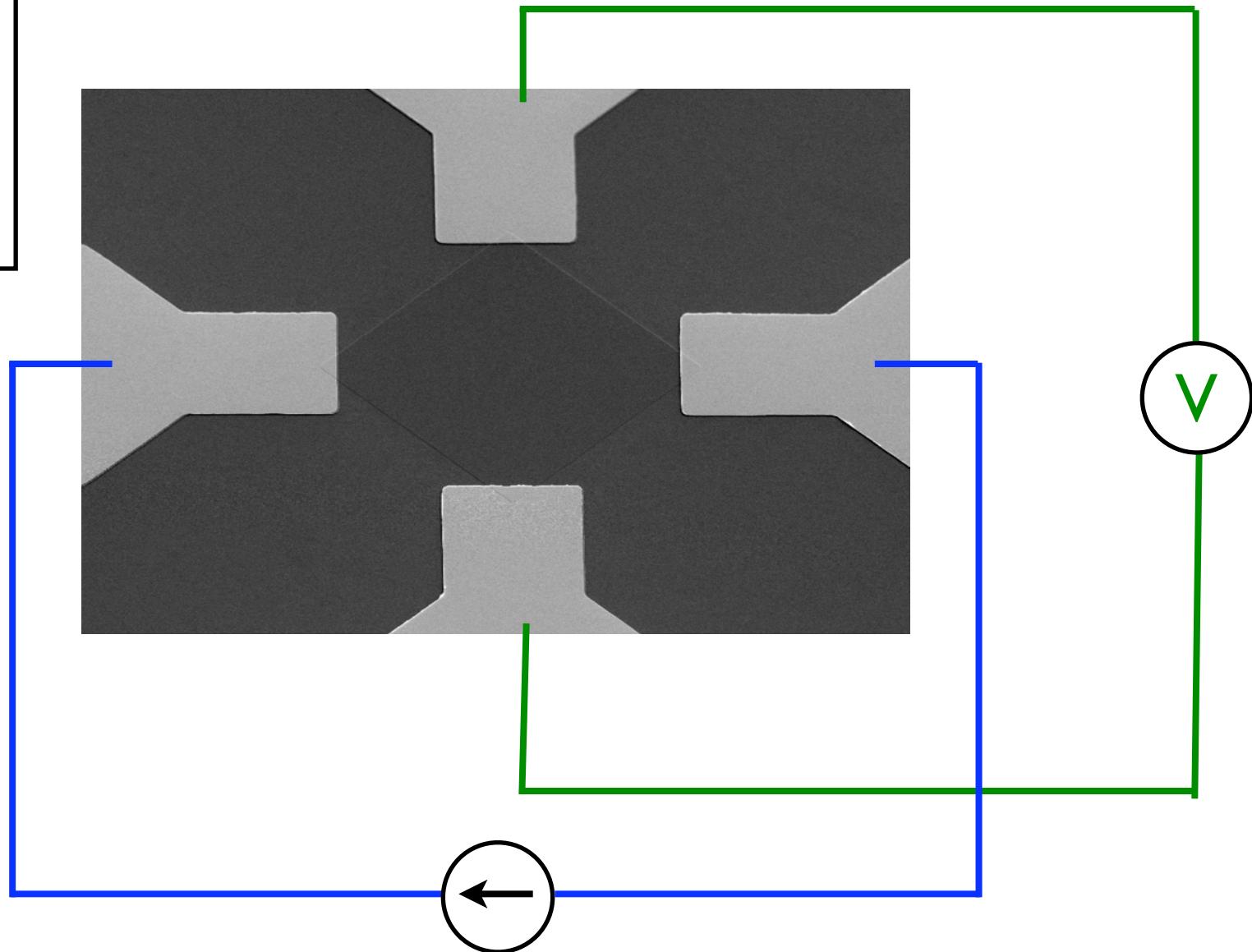


$$n = \frac{IB}{qdV}$$

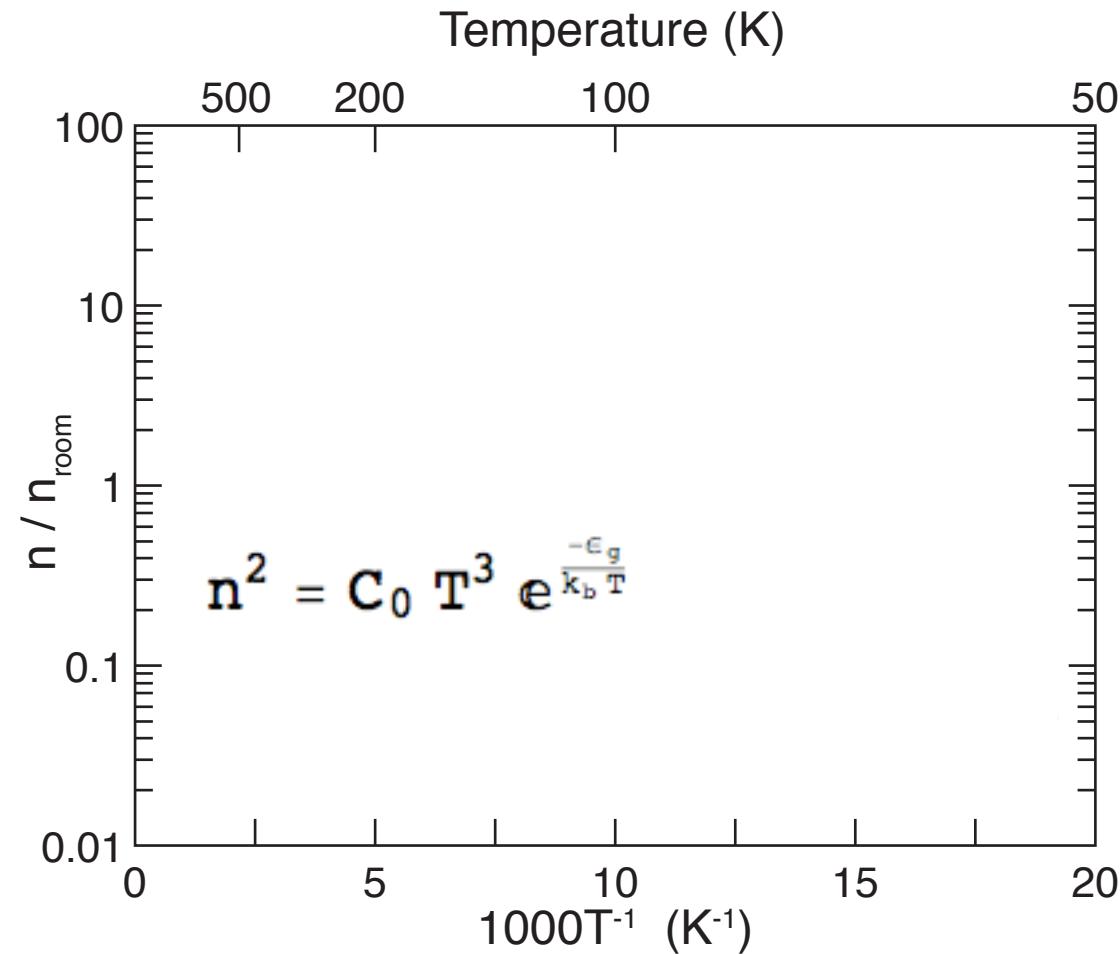


$$n = \frac{IB}{qdV}$$

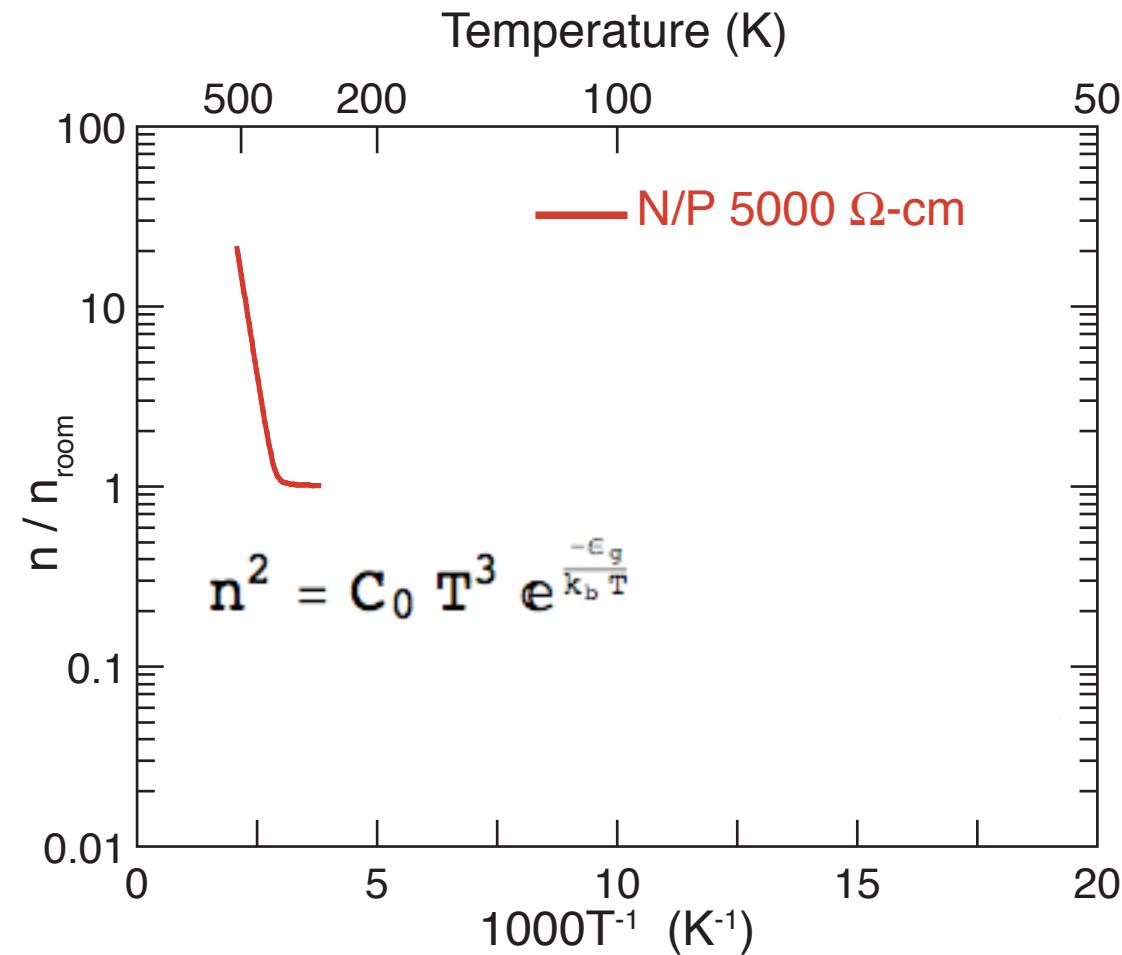
$$n \equiv n(\epsilon_d, T)$$



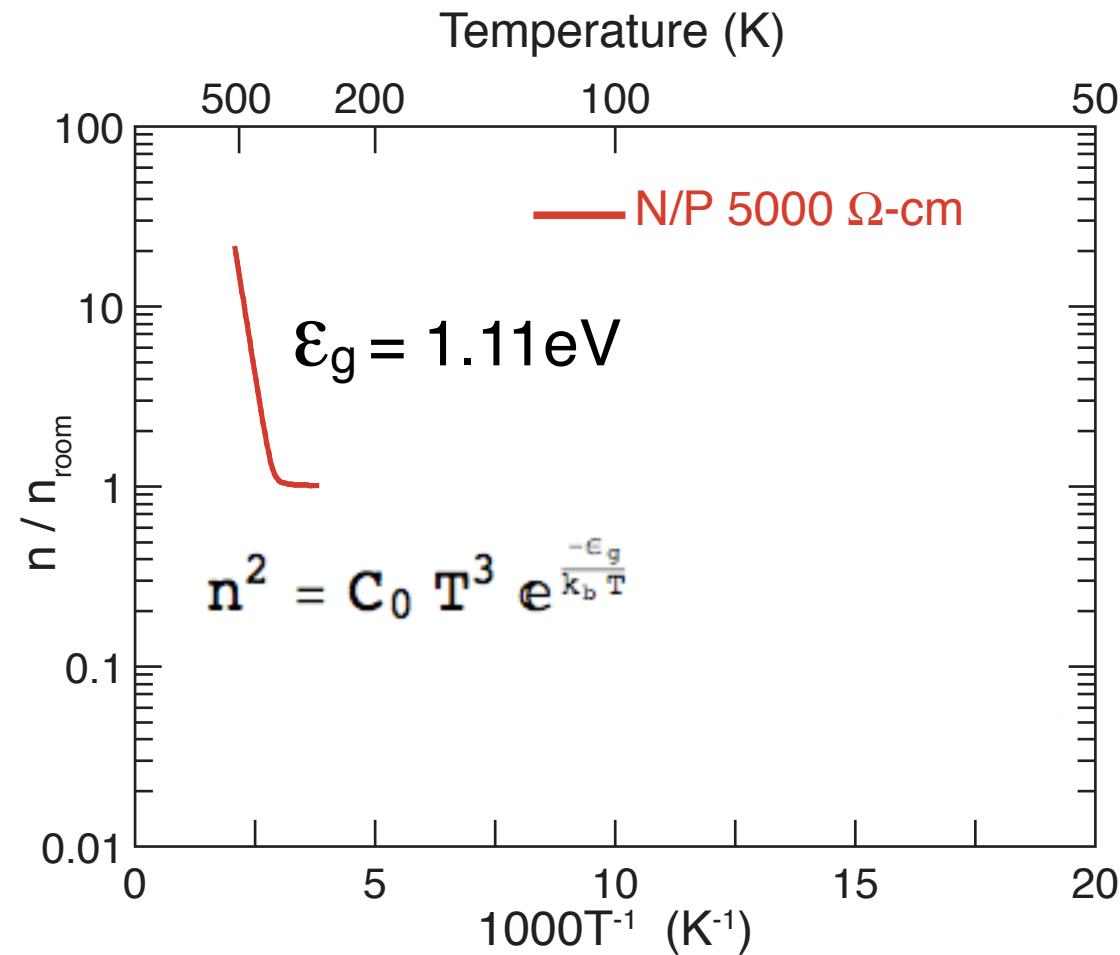
## Dopant levels from Hall measurements



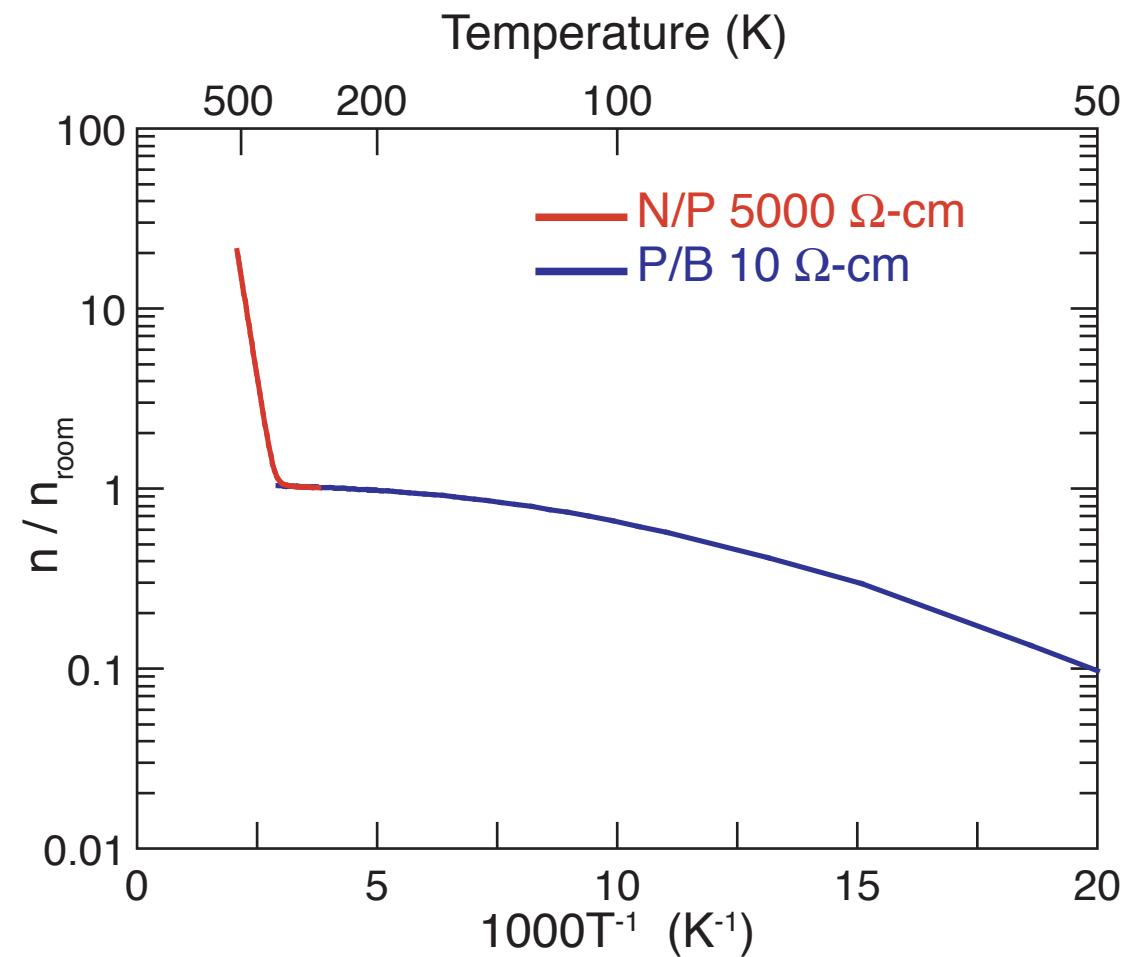
## Dopant levels from Hall measurements



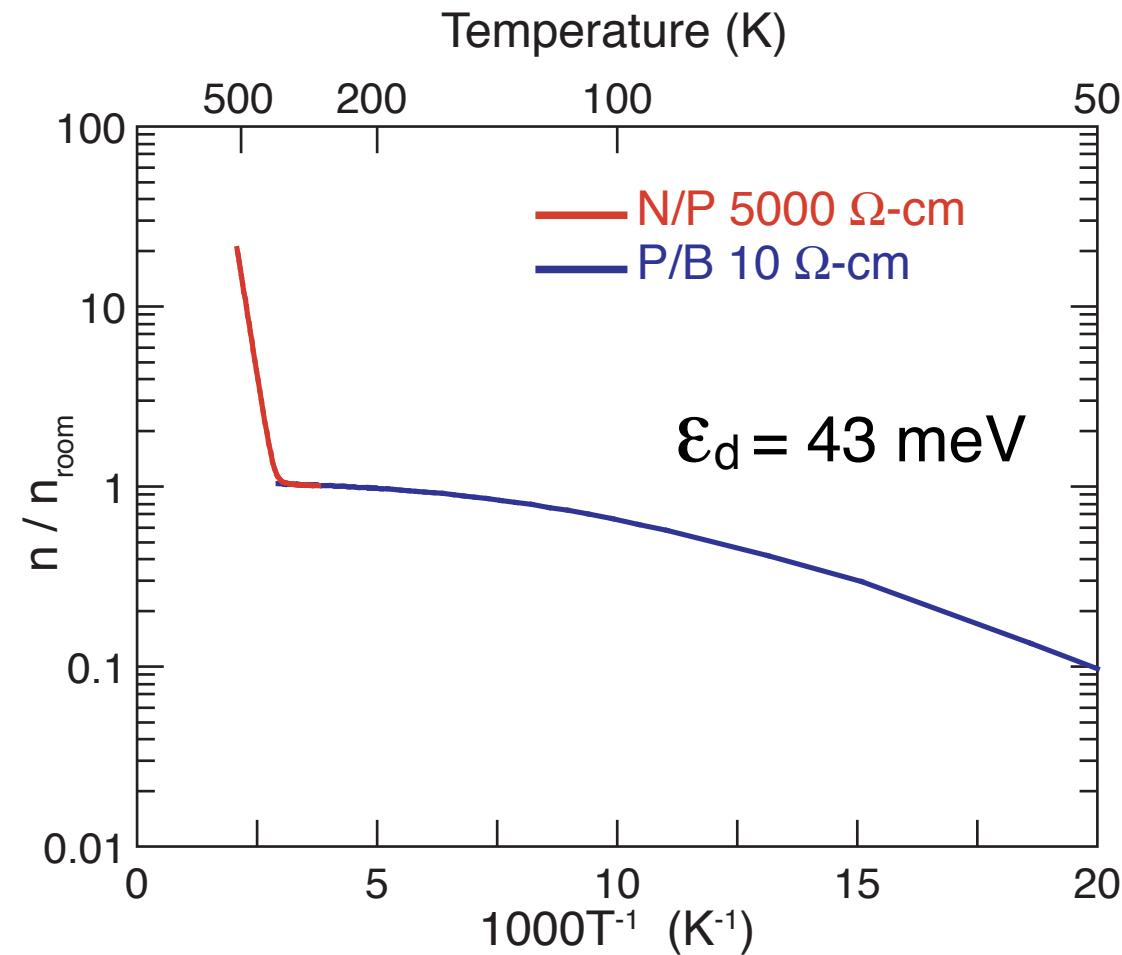
## Dopant levels from Hall measurements



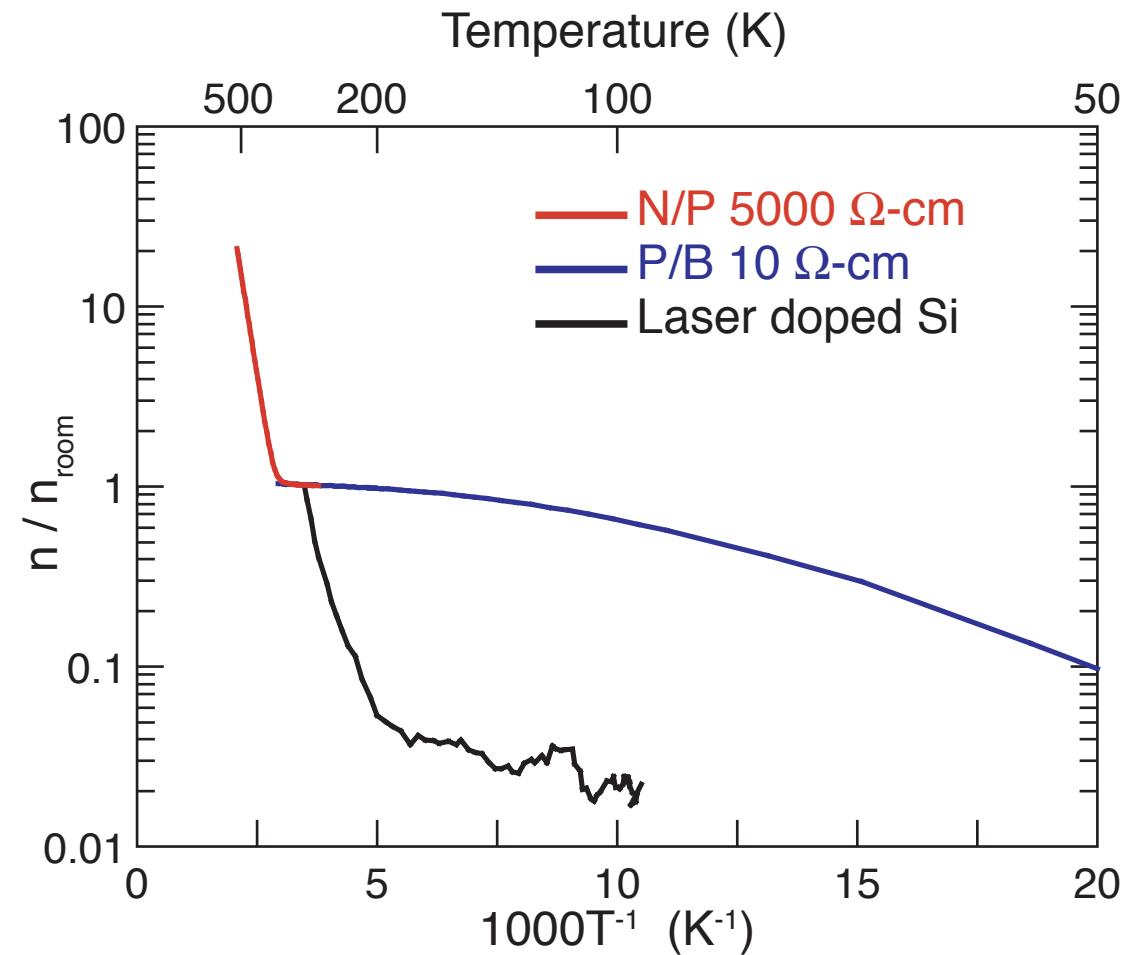
## Dopant levels from Hall measurements



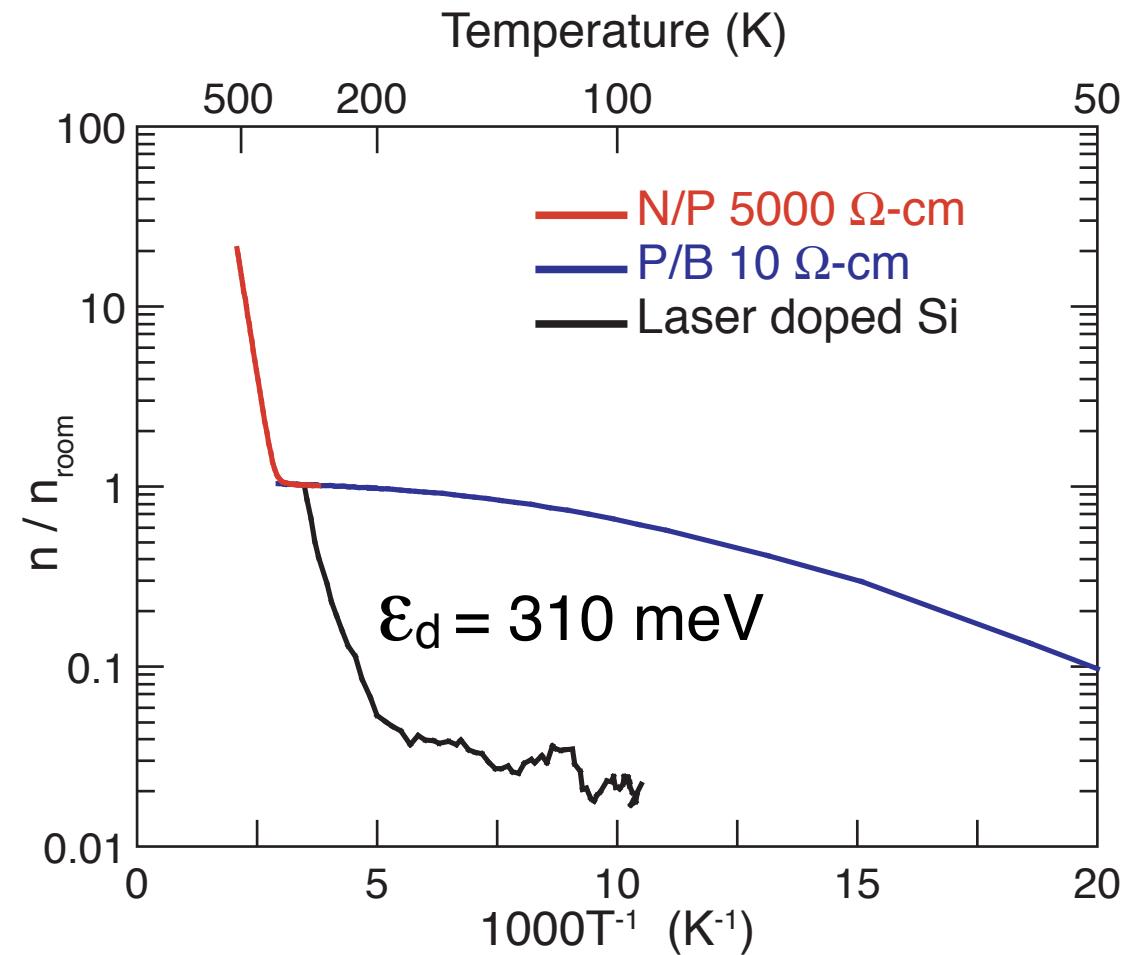
## Dopant levels from Hall measurements



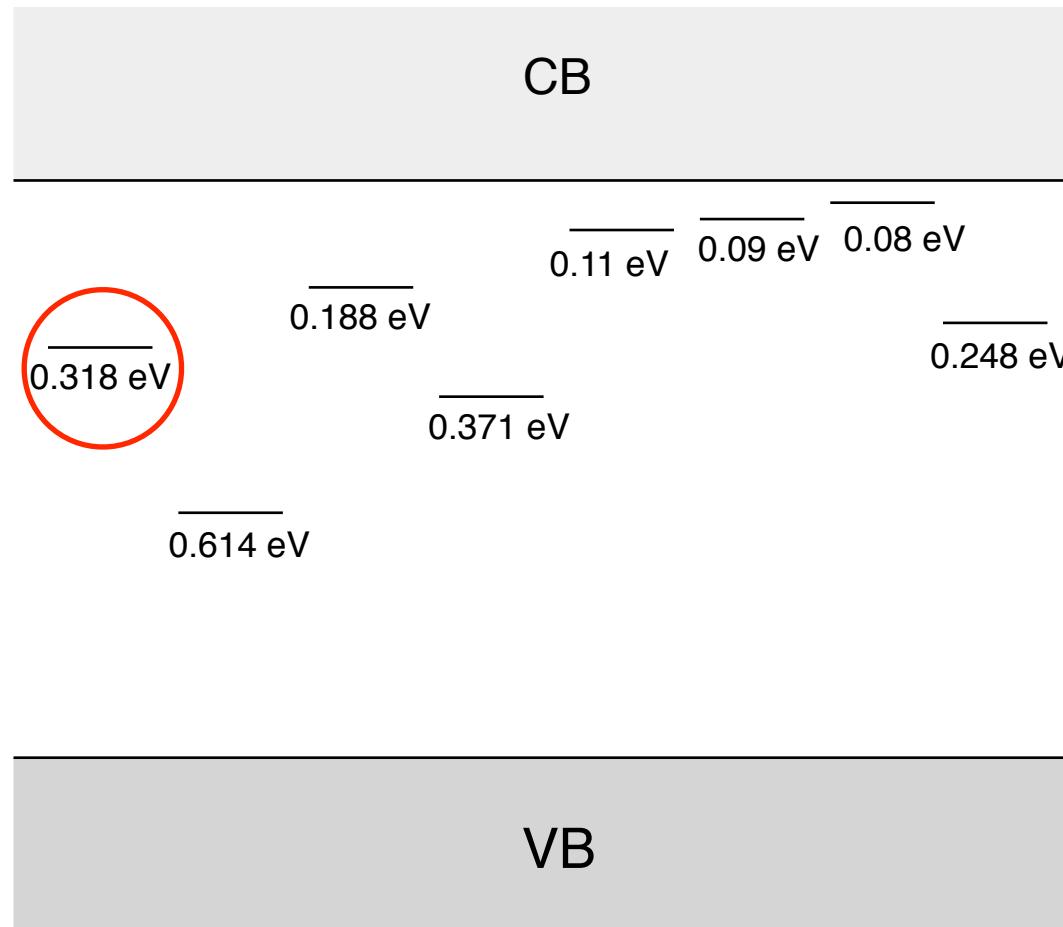
## Dopant levels from Hall measurements



## Dopant levels from Hall measurements



substitutional



Janzén et al. , Phys. Rev. B 29, 1907 (1984)

Preliminary data suggests: S takes **substitutional** site

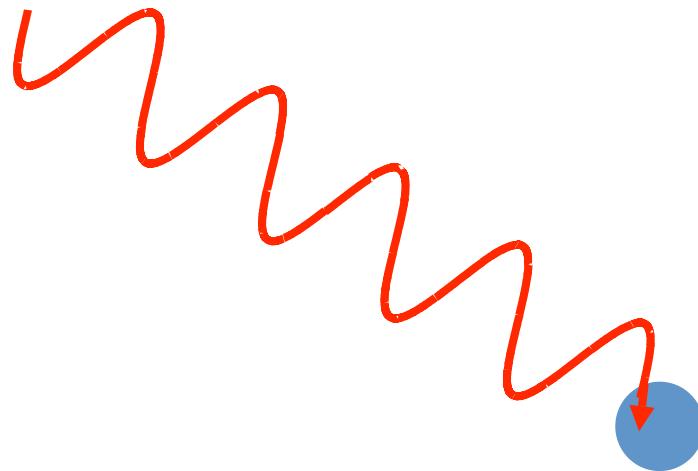
## Synchrotron Facilities



National Synchrotron Light Source, Brookhaven,  
NY

## X-ray absorption Spectroscopy: XAS

1.incoming x-ray (changes in energy)

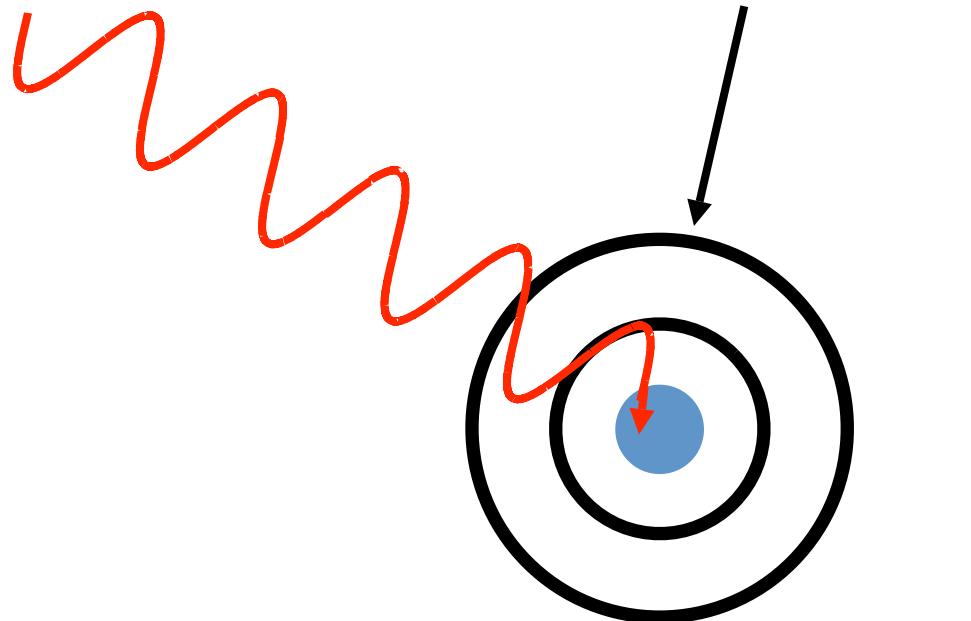


 central atom

## X-ray absorption Spectroscopy: XAS

1.incoming x-ray (changes in energy)

2.Photoelectron

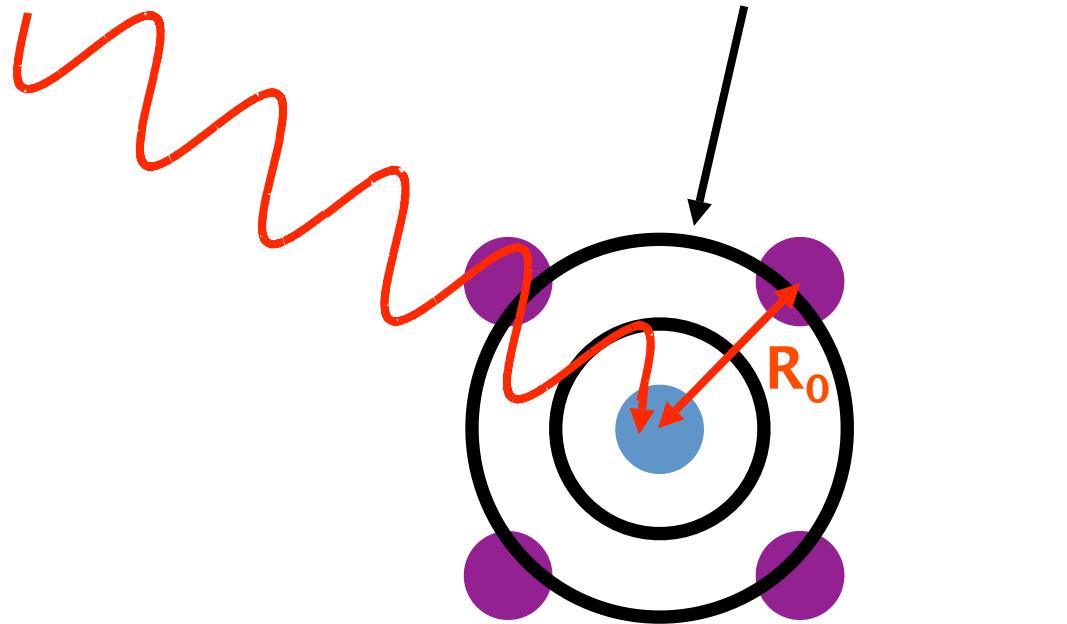


central atom

## X-ray absorption Spectroscopy: XAS

1.incoming x-ray (changes in energy)

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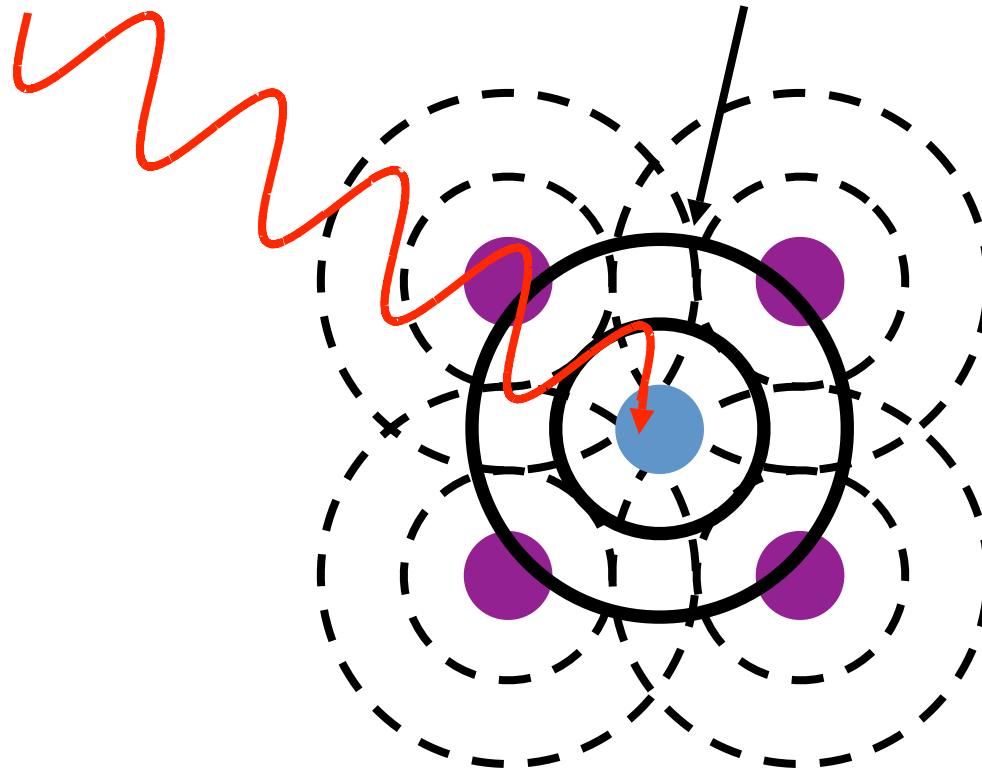
central atom

neighboring atom

## X-ray absorption Spectroscopy: XAS

1.incoming x-ray (changes in energy)

2.Photoelectron



3. Scattered  
Photoelectron

↓  
4. interference

↓  
5. oscillation in  
absorption  $\mu$

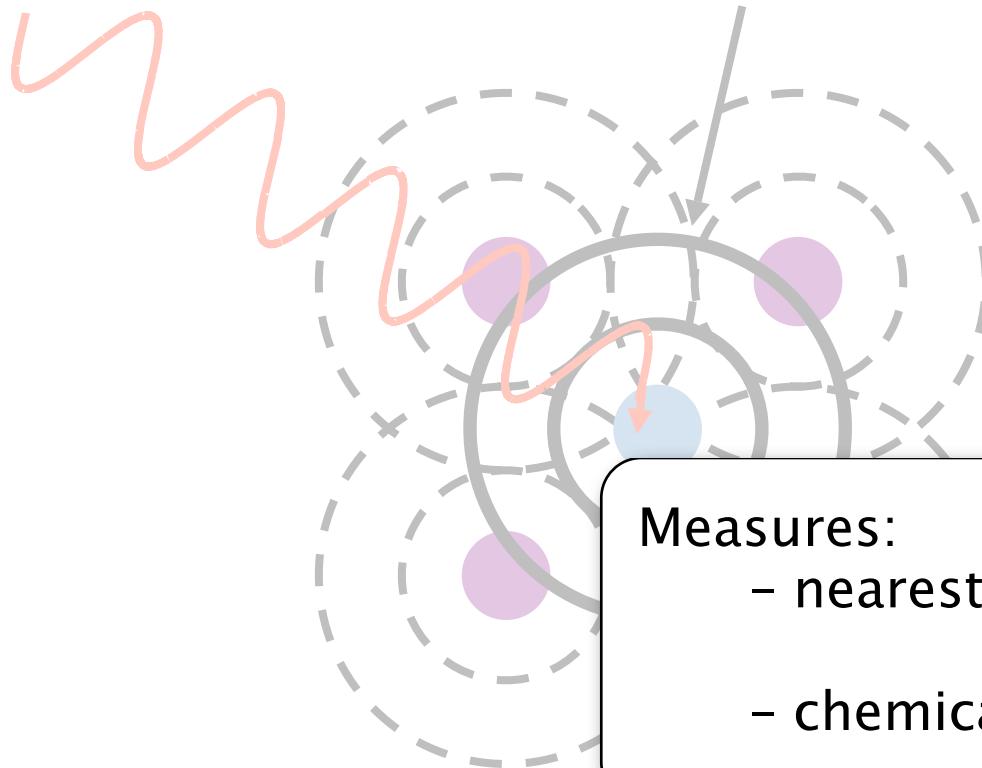
central atom

neighboring atom

## X-ray absorption Spectroscopy: XAS

1.incoming x-ray (changes in energy)

2.Photoelectron



### Measures:

- nearest neighbor distance
- chemical state



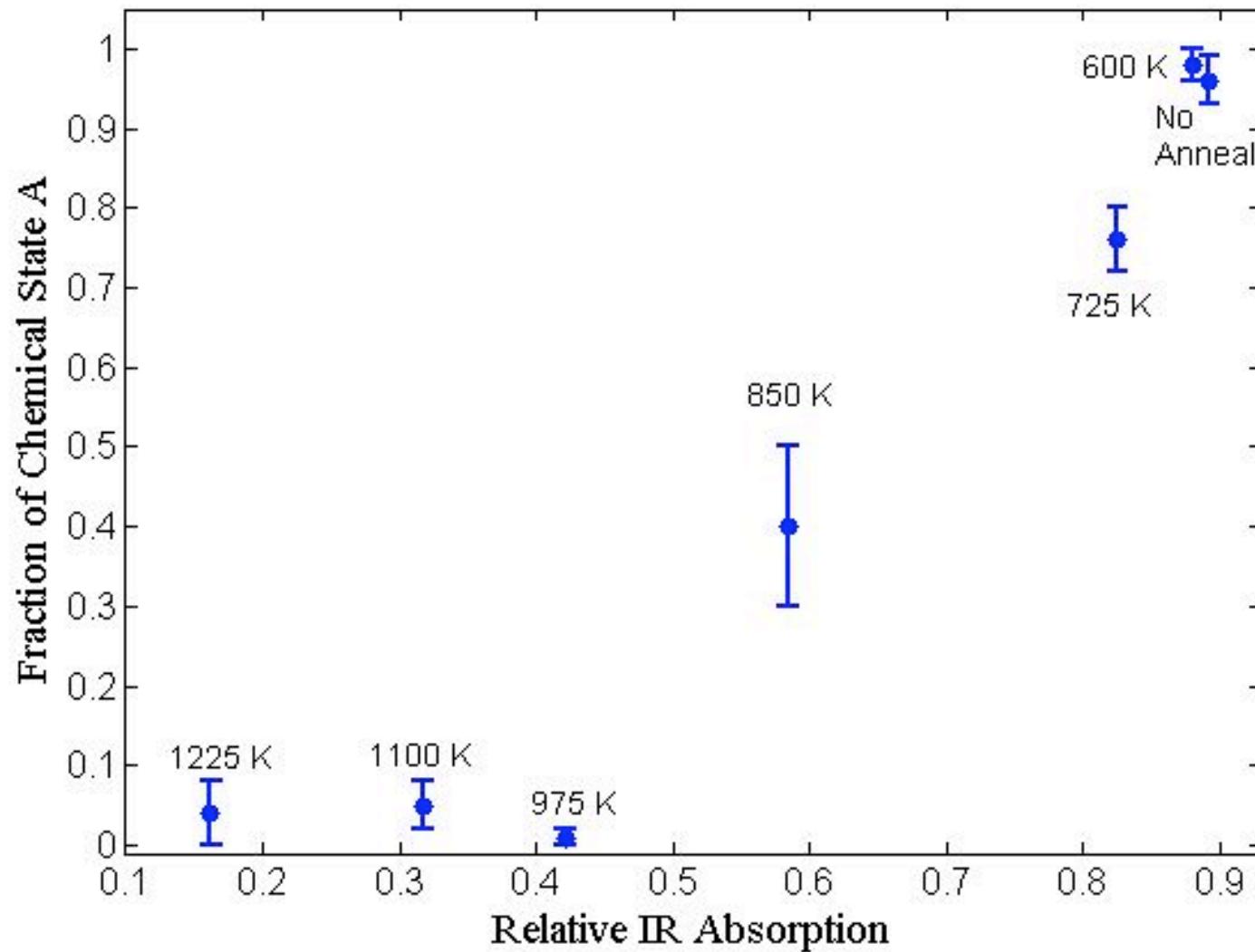
central atom



neighboring atom

5. oscillation in  
absorption  $\mu$

# Tracking Se Impurity Chemical State



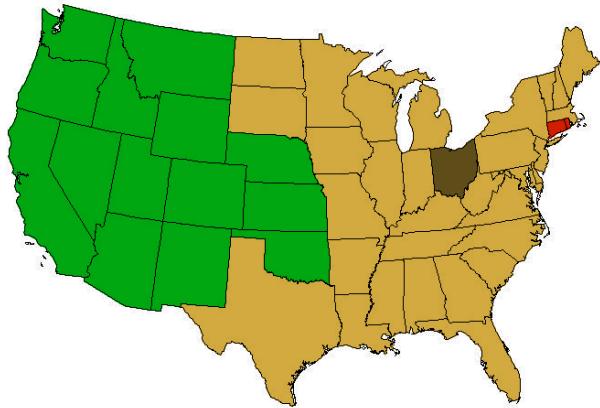
laser doping

structural clues

new directions

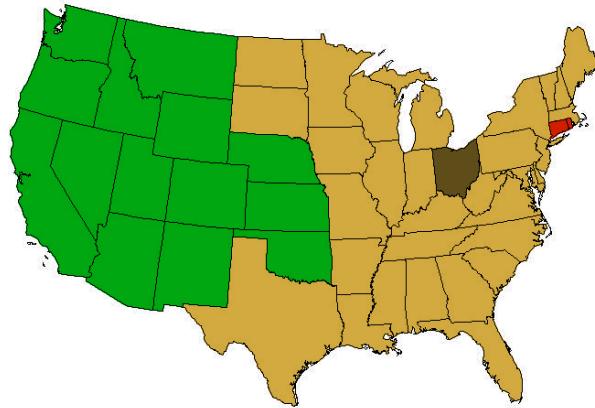
## Conclusions

## Conclusions

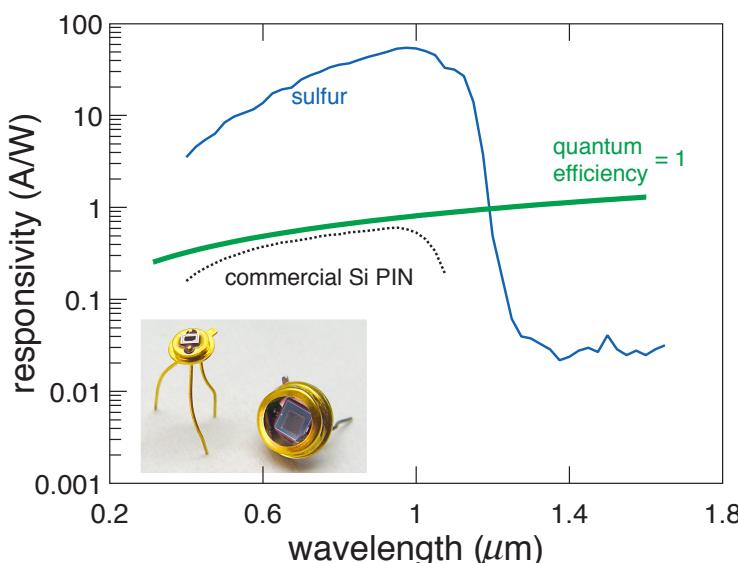


We need to extend silicon's reach

# Conclusions

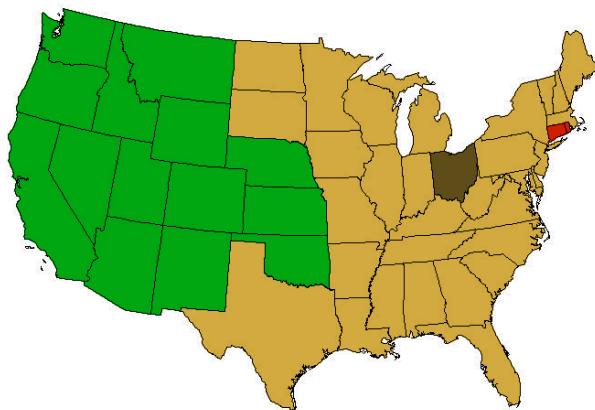


We need to extend silicon's reach

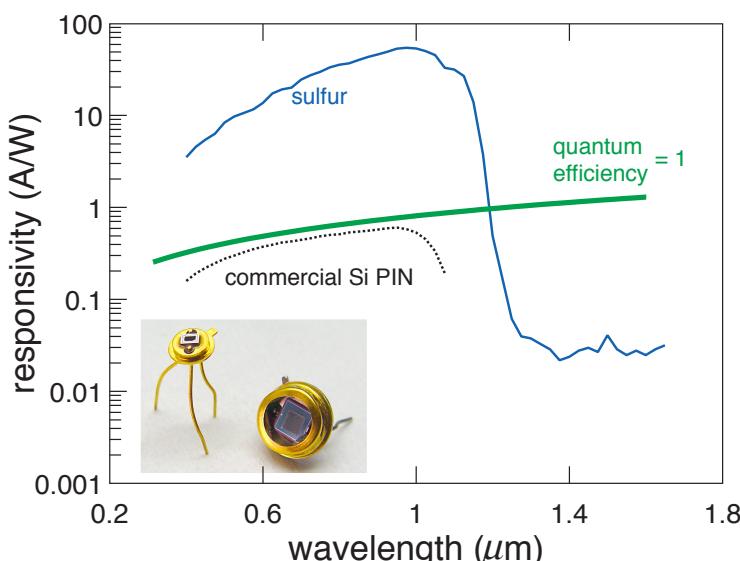


Non-equilibrium doping  
extends silicon's reach!

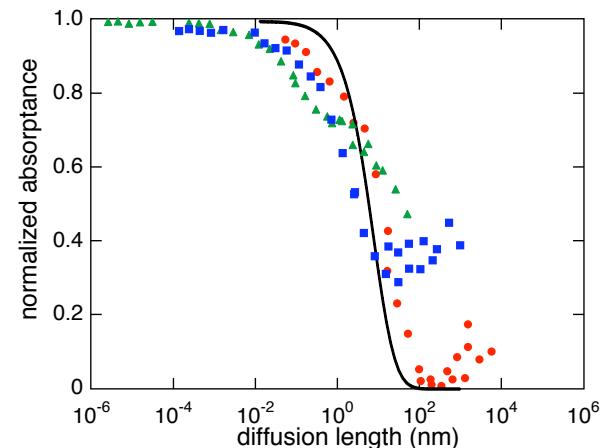
# Conclusions



We need to extend silicon's reach

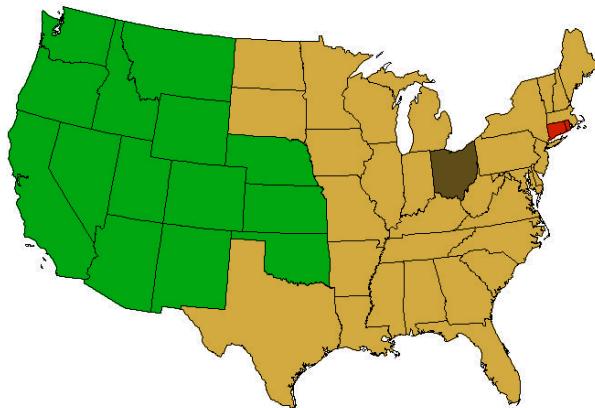


Non-equilibrium doping  
extends silicon's reach!

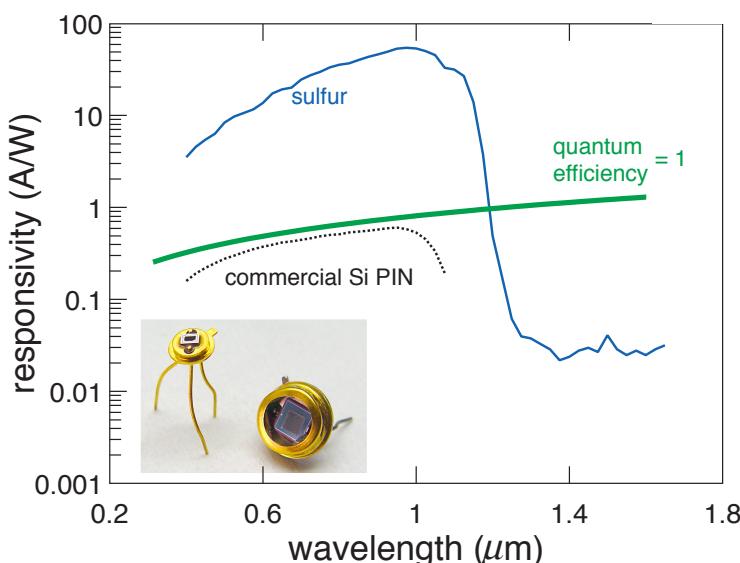


Dopants diffusion governs IR response

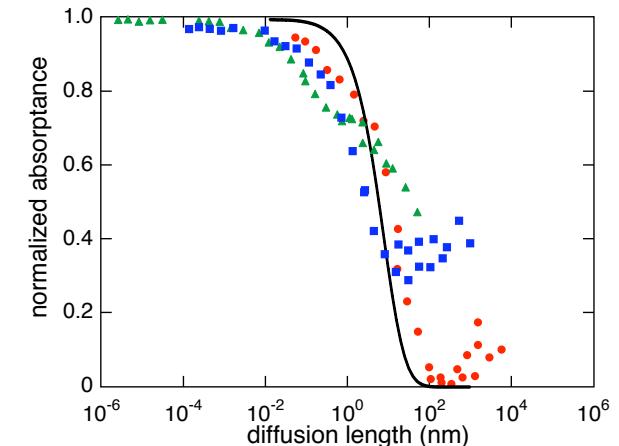
# Conclusions



We need to extend silicon's reach



Non-equilibrium doping  
extends silicon's reach!



Dopants diffusion governs IR response



On our way to solving the puzzle!

# Acknowledgements

Meng-ju Sher, Eric Diebold, Albert Zhang,  
Jim Carey, Brian Tull, Mike Aziz, Brion Bob

the Mazur Group

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# Thanks! Questions?

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<http://mazur-www.harvard.edu>

# **END OF TALK**

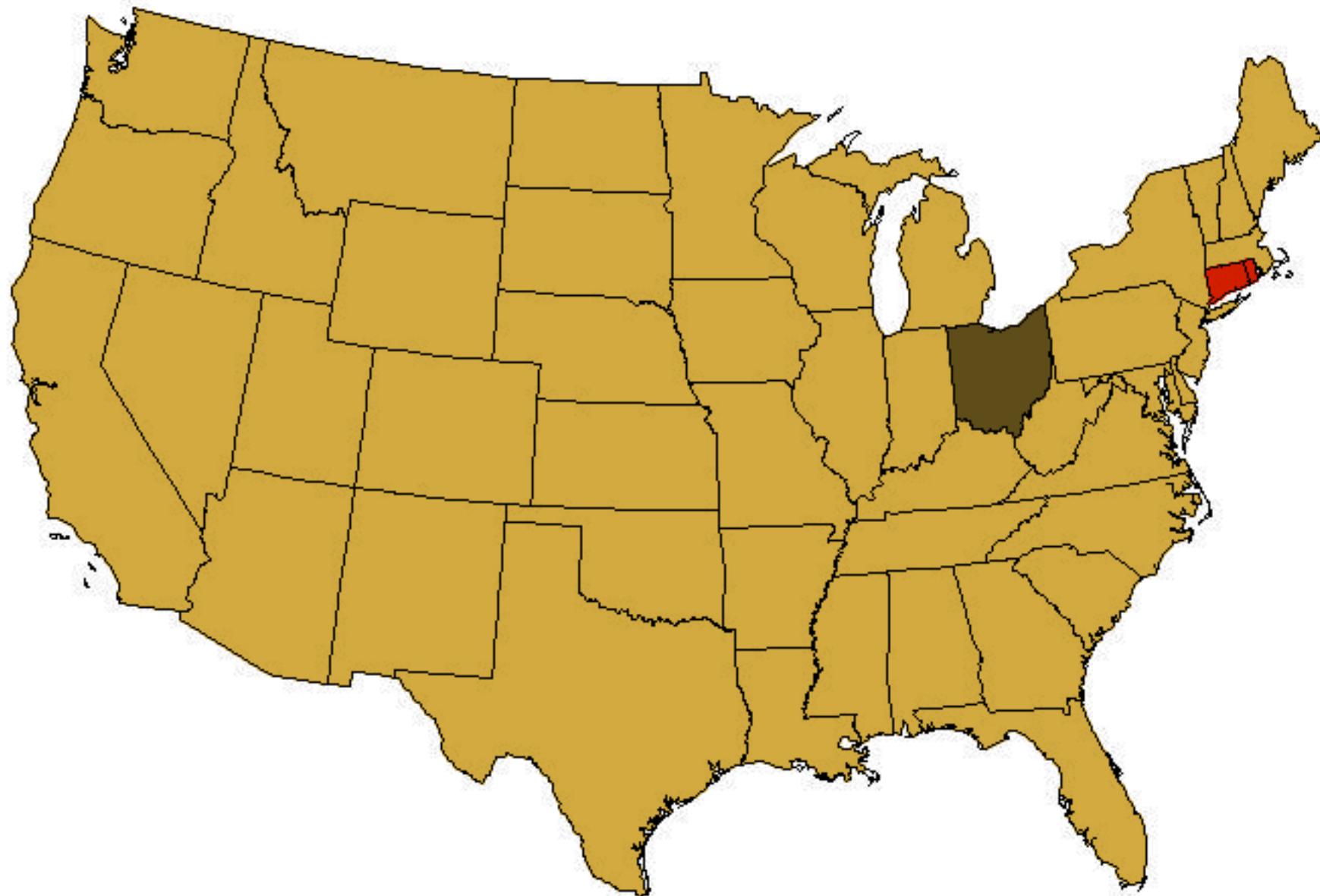
# Why extend silicon's reach?

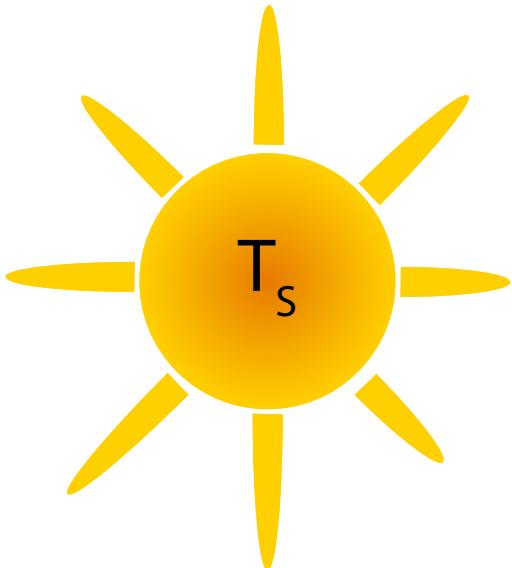


# Why extend silicon's reach?



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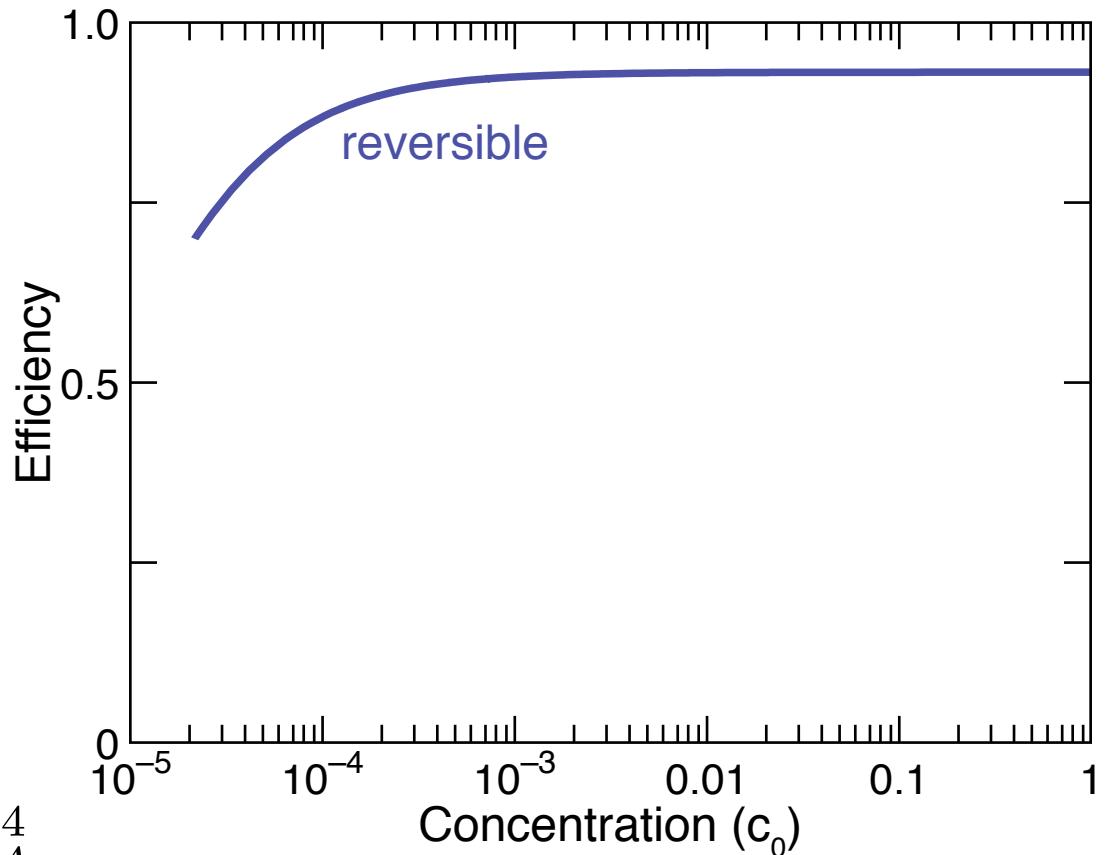
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$

$T_A$   
Absorber

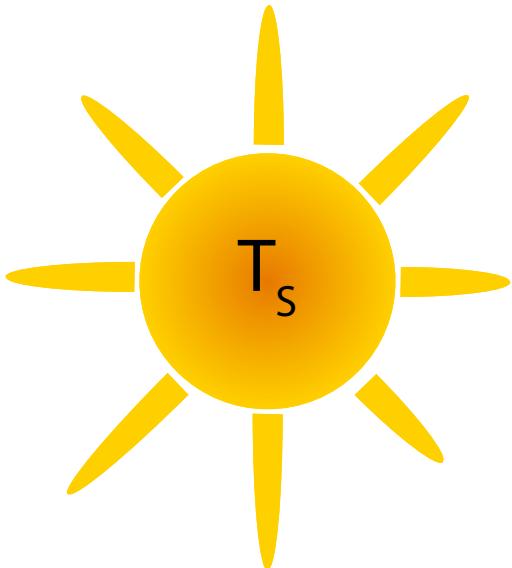
$$\dot{Q}_{emit} = \sigma T_A^4$$

$$\dot{Q}_{engine}$$

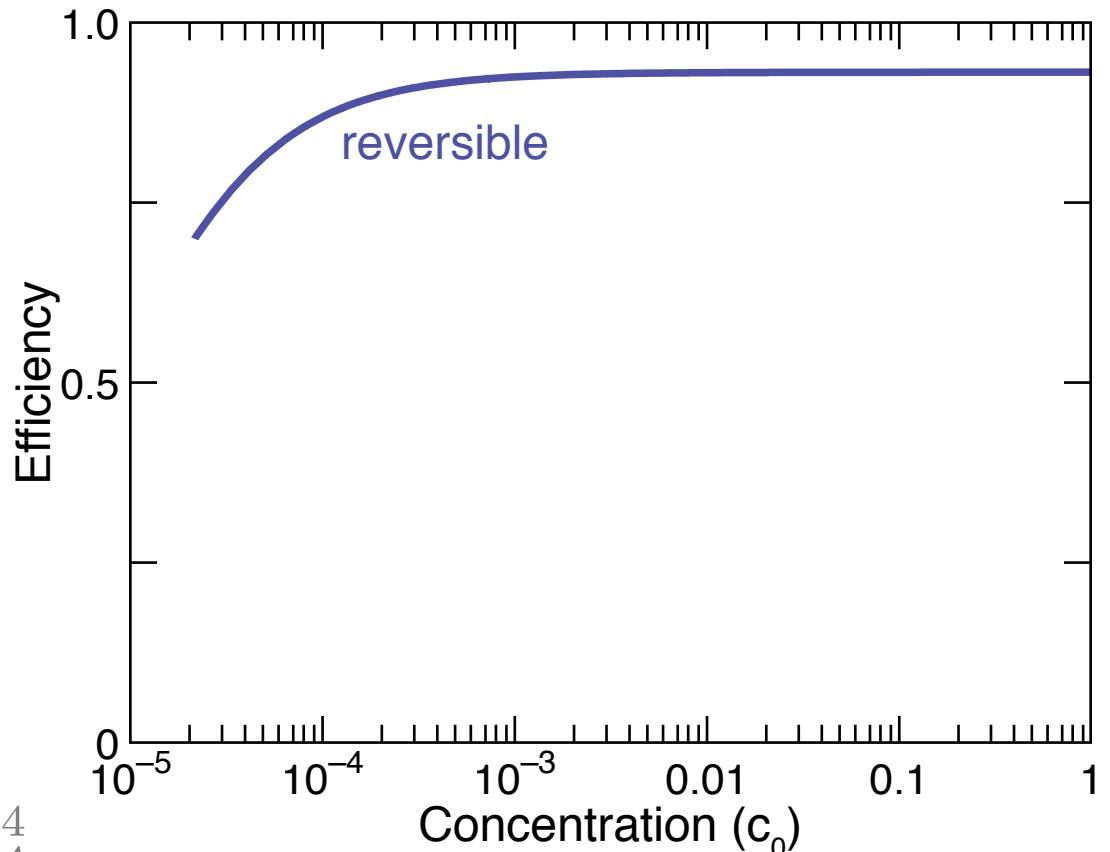
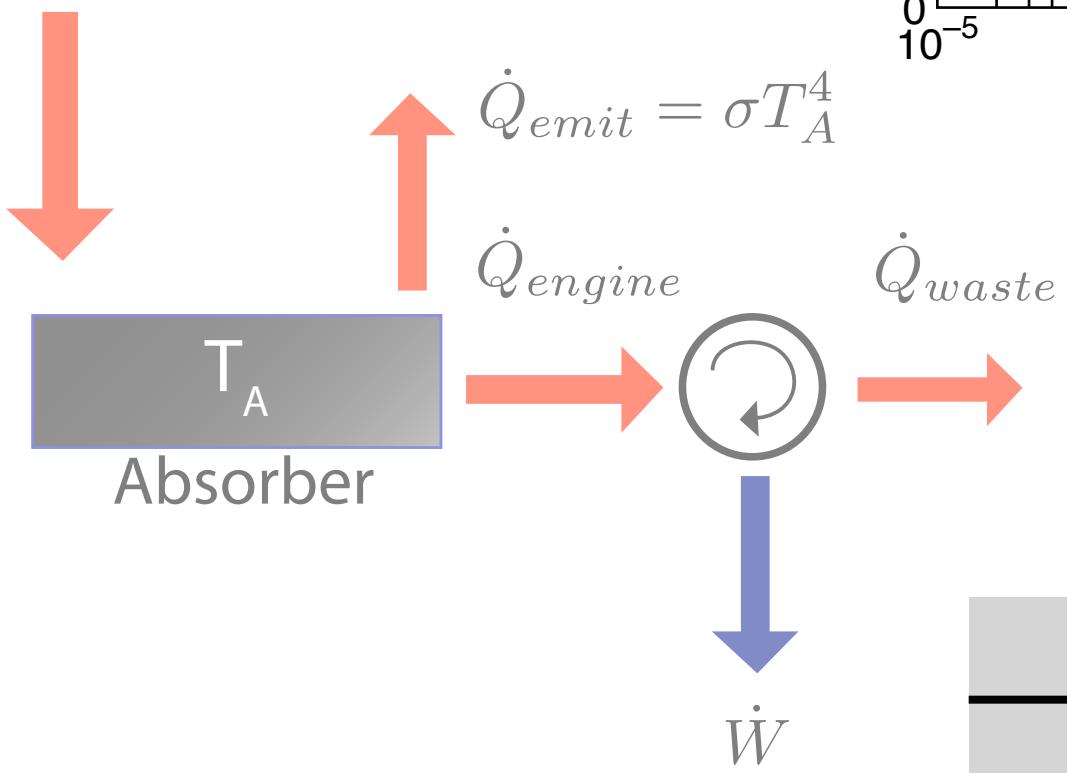
$$\dot{W}$$



$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$



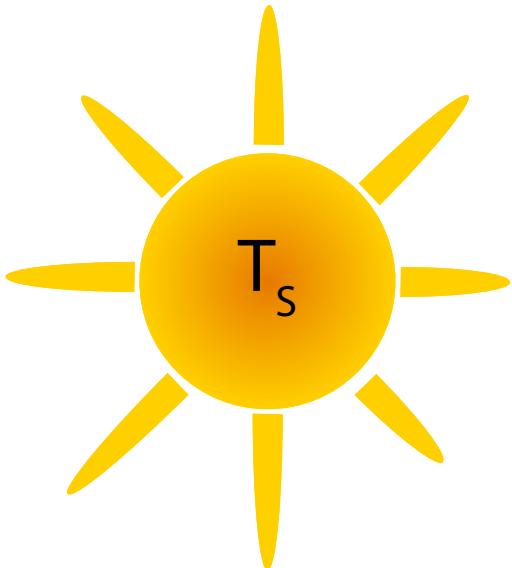
$$\dot{Q}_{sun} = \sigma c_0 T_S^4$$



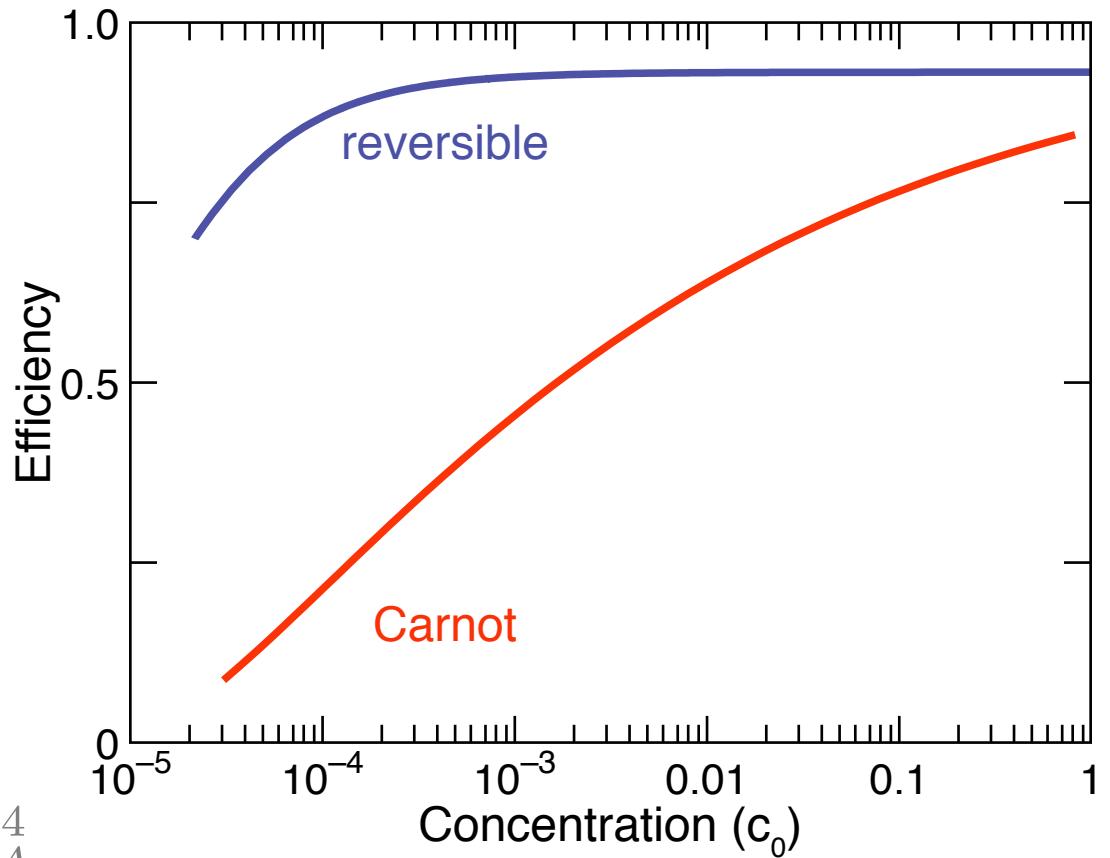
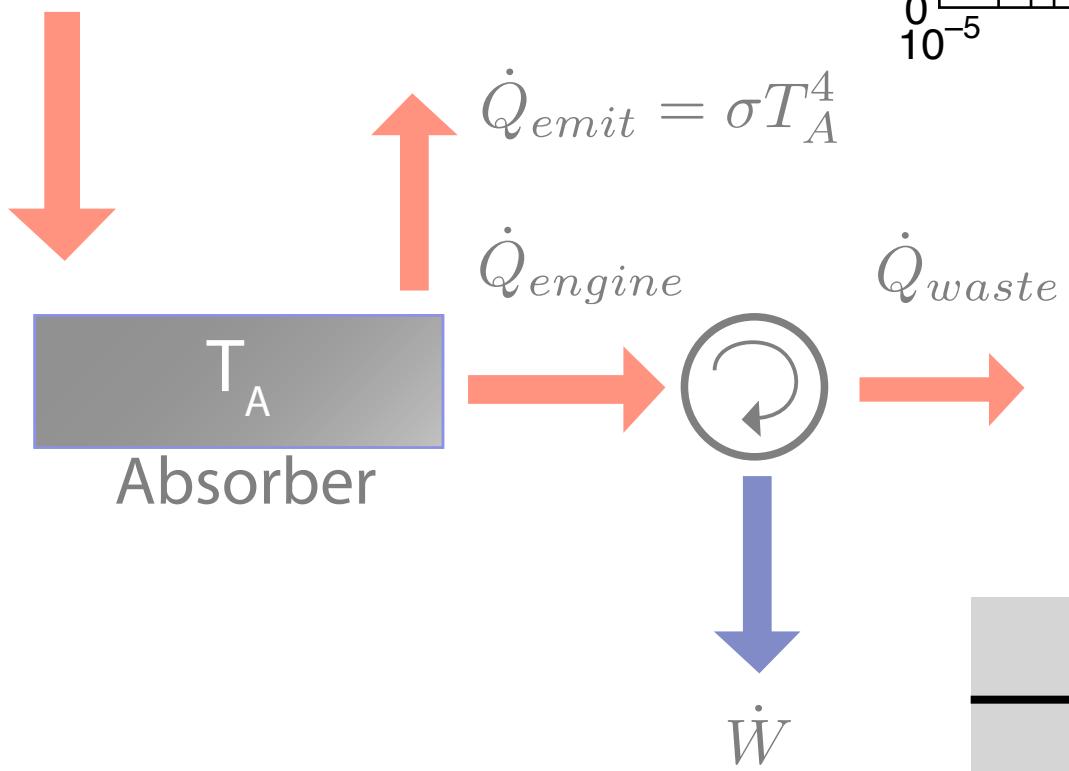
$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{waste}}{c_0 \sigma T_S^4}$$

carnot

$$\dot{S}_{engine} = \dot{S}_{waste}$$



$$\dot{Q}_{\text{sun}} = \sigma c_0 T_S^4$$



$$\eta = 1 - \left(\frac{T_A}{c_0 T_S}\right)^4 - \frac{\dot{Q}_{\text{waste}}}{c_0 \sigma T_S^4}$$

carnot

$$\dot{S}_{\text{engine}} = \dot{S}_{\text{waste}}$$