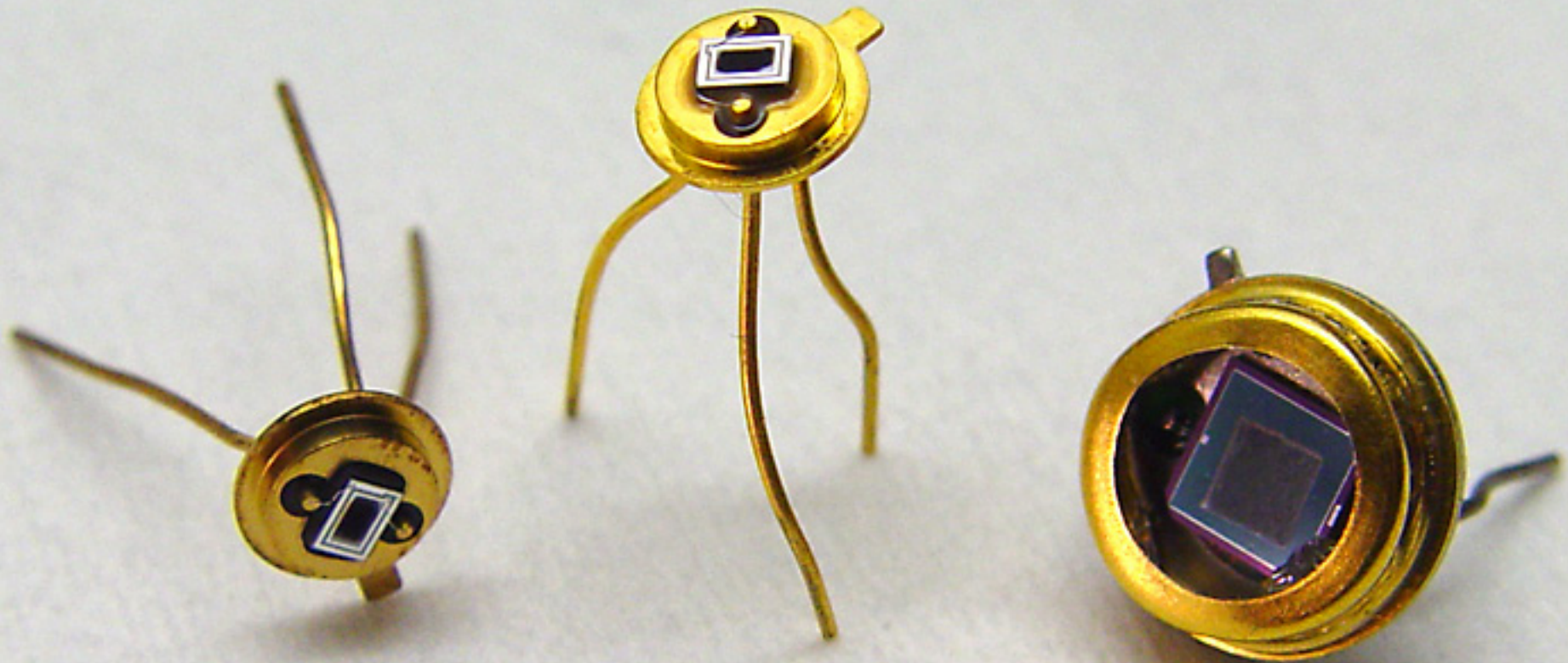


# Serendipity, science, and engineering



Engineering sophomore forum  
Cambridge, MA, 7 February 2011





**Eric Mazur**

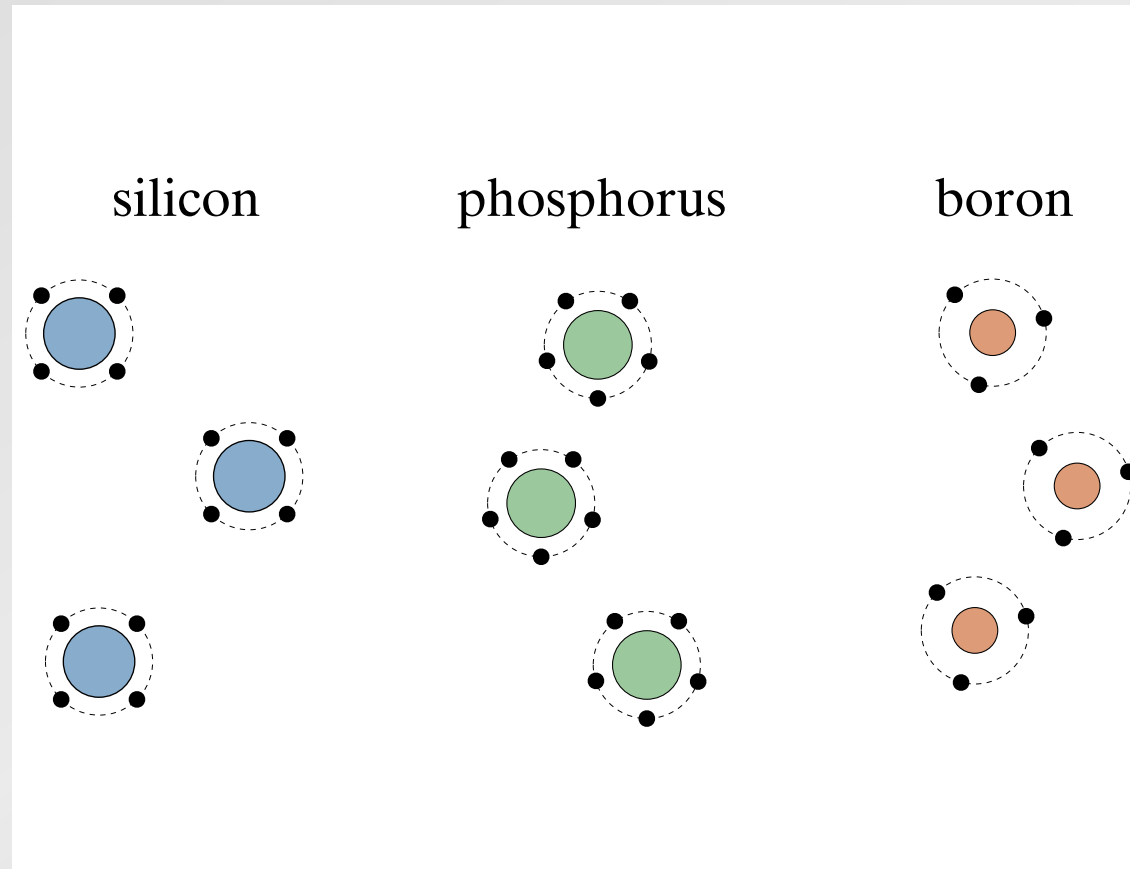


**Tsing-Hua Her**



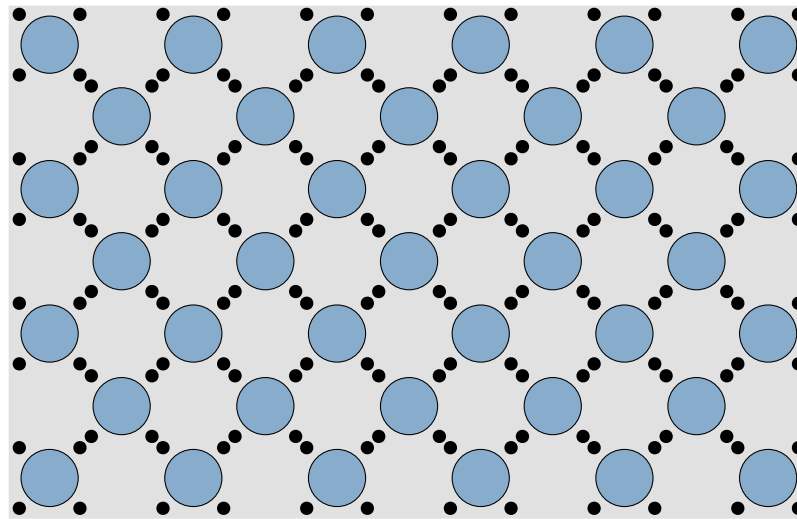
**Jim Carey**

# Introduction



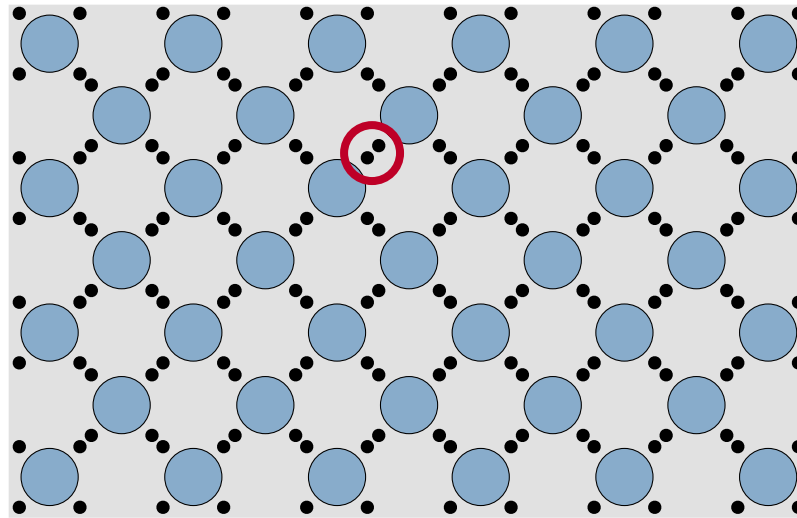
outer ("valence") electrons determine electronic properties

# Introduction



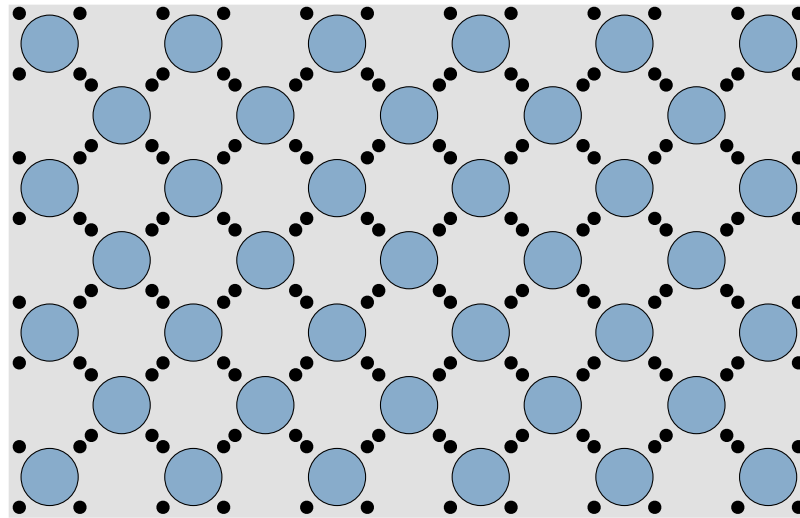
pure ("intrinsic") silicon

# Introduction



**electrons in covalent bond are immobile**

# Introduction

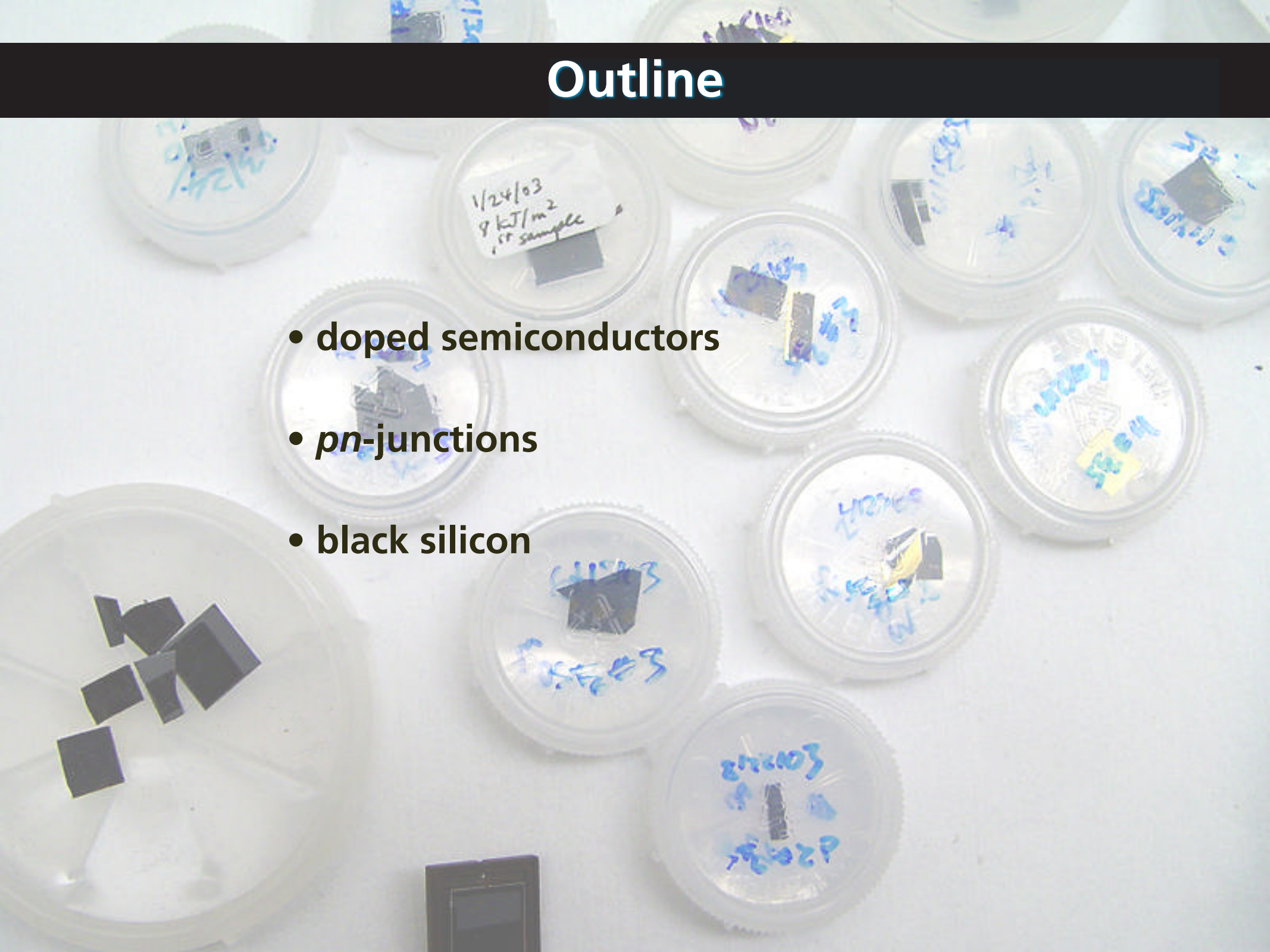


**all electrons bound, so no conduction**

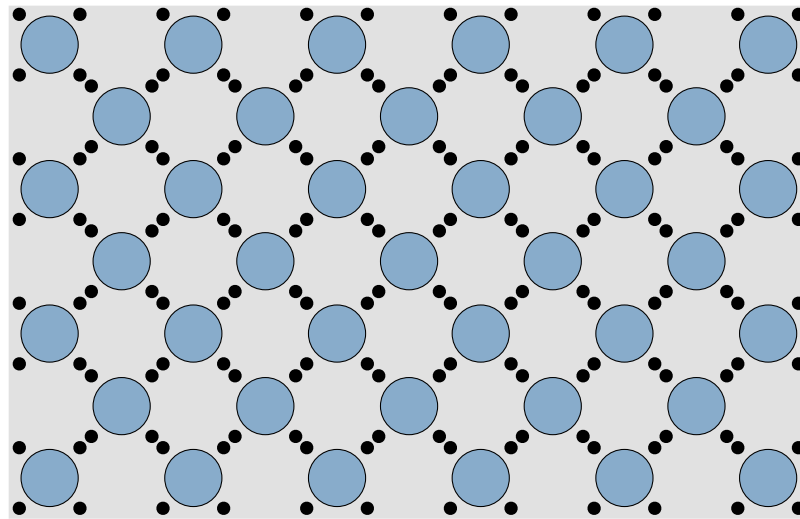


# Outline

- doped semiconductors
- *pn*-junctions
- black silicon



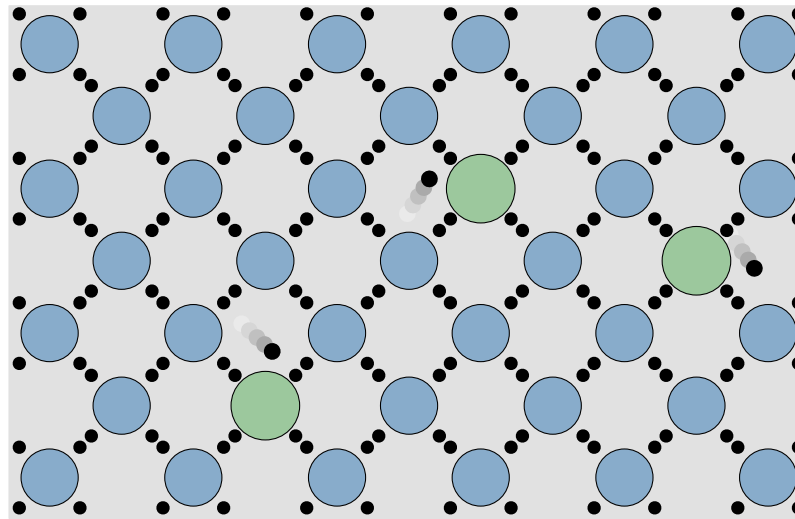
# Doped semiconductors



**intrinsic silicon: no conduction**

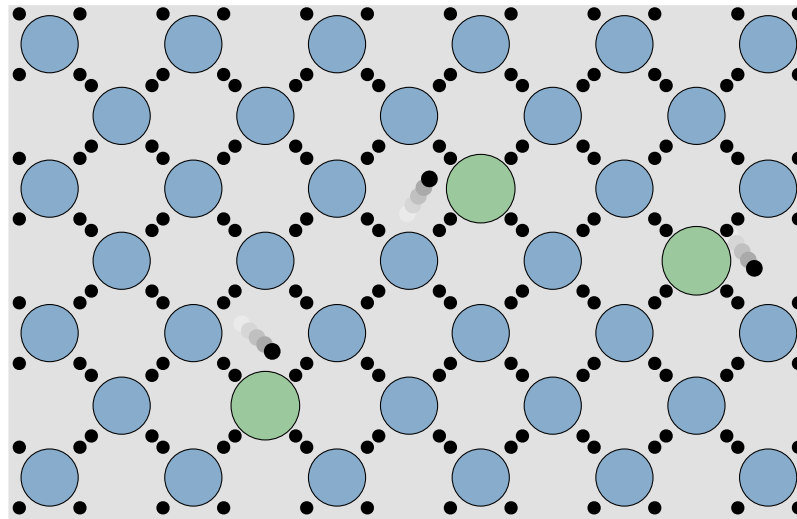


# Doped semiconductors



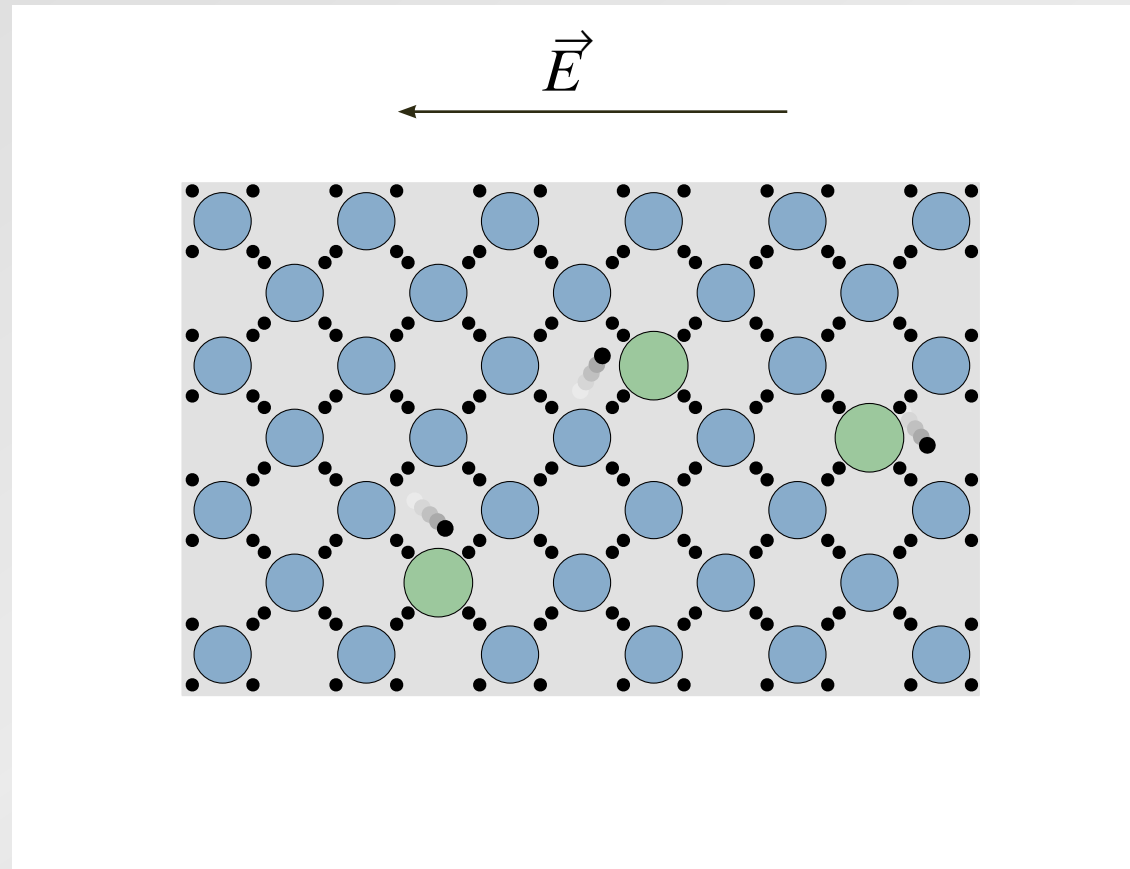
substitute phosphorous: surplus of (free) electrons

# Doped semiconductors



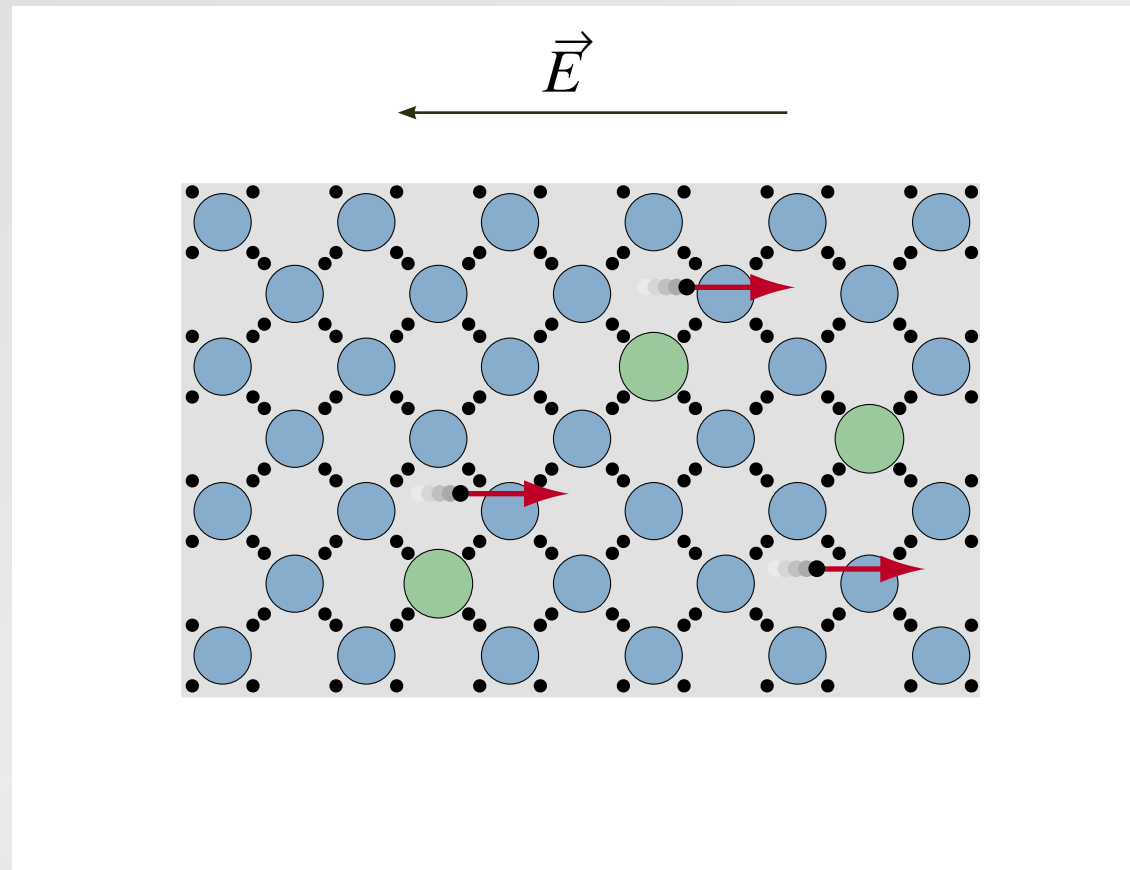
**(but material as a whole still neutral!)**

# Doped semiconductors



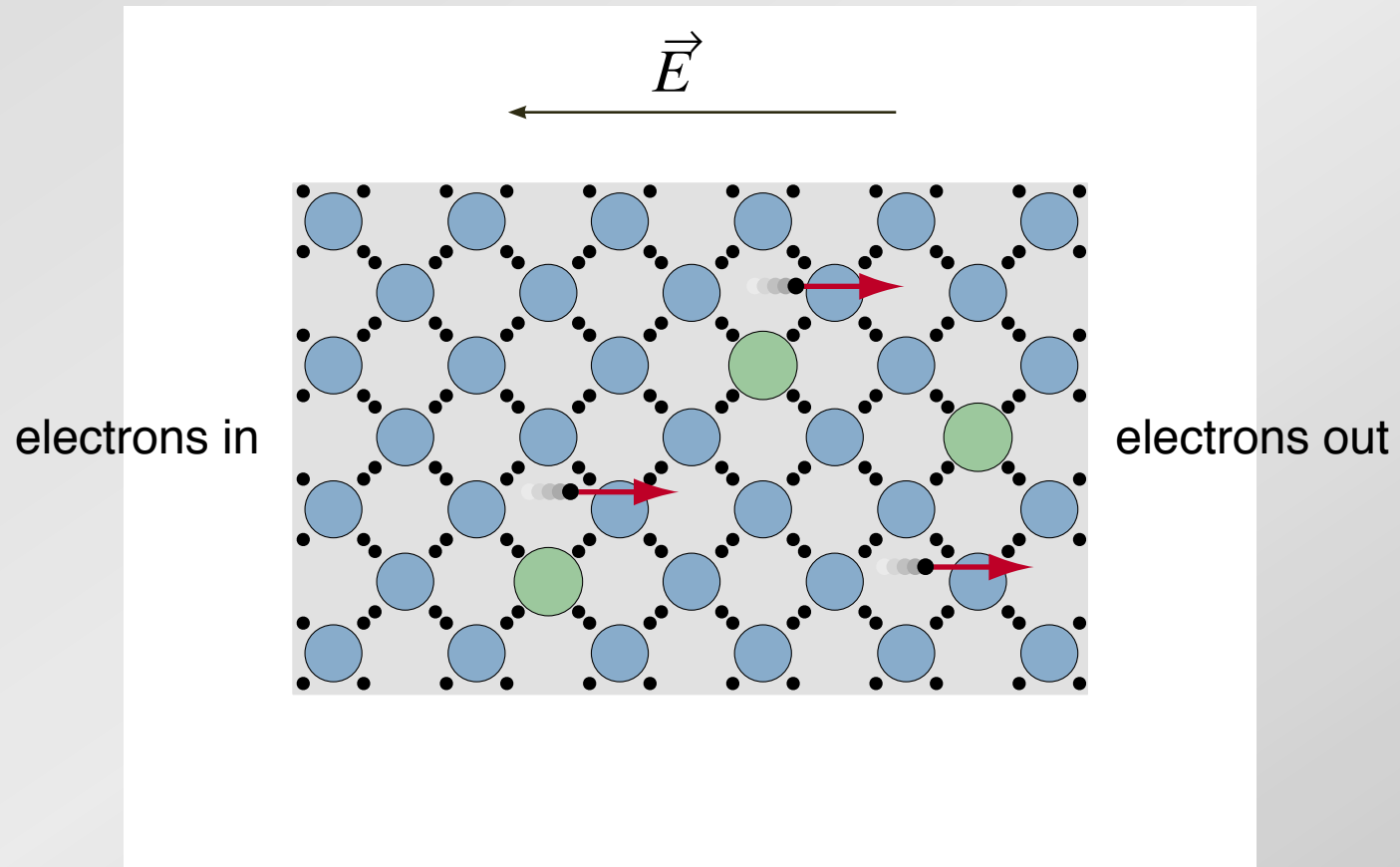
apply electric field...

# Doped semiconductors



...free electrons lead to conduction

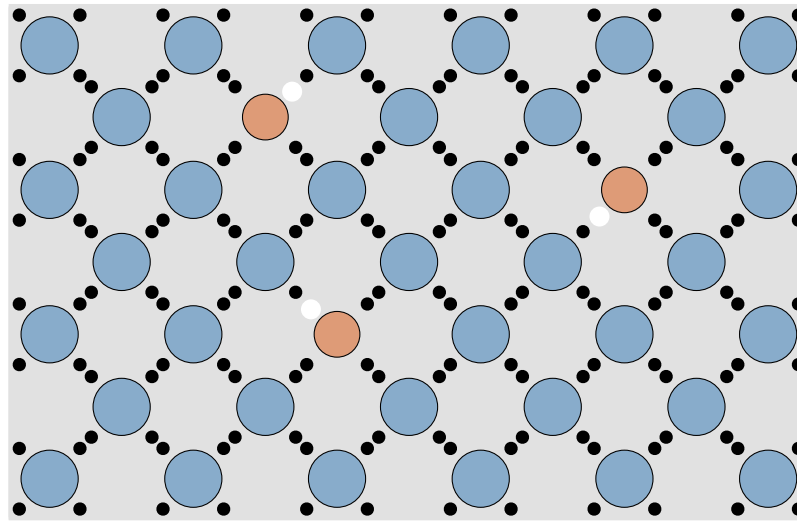
# Doped semiconductors



...free electrons lead to conduction

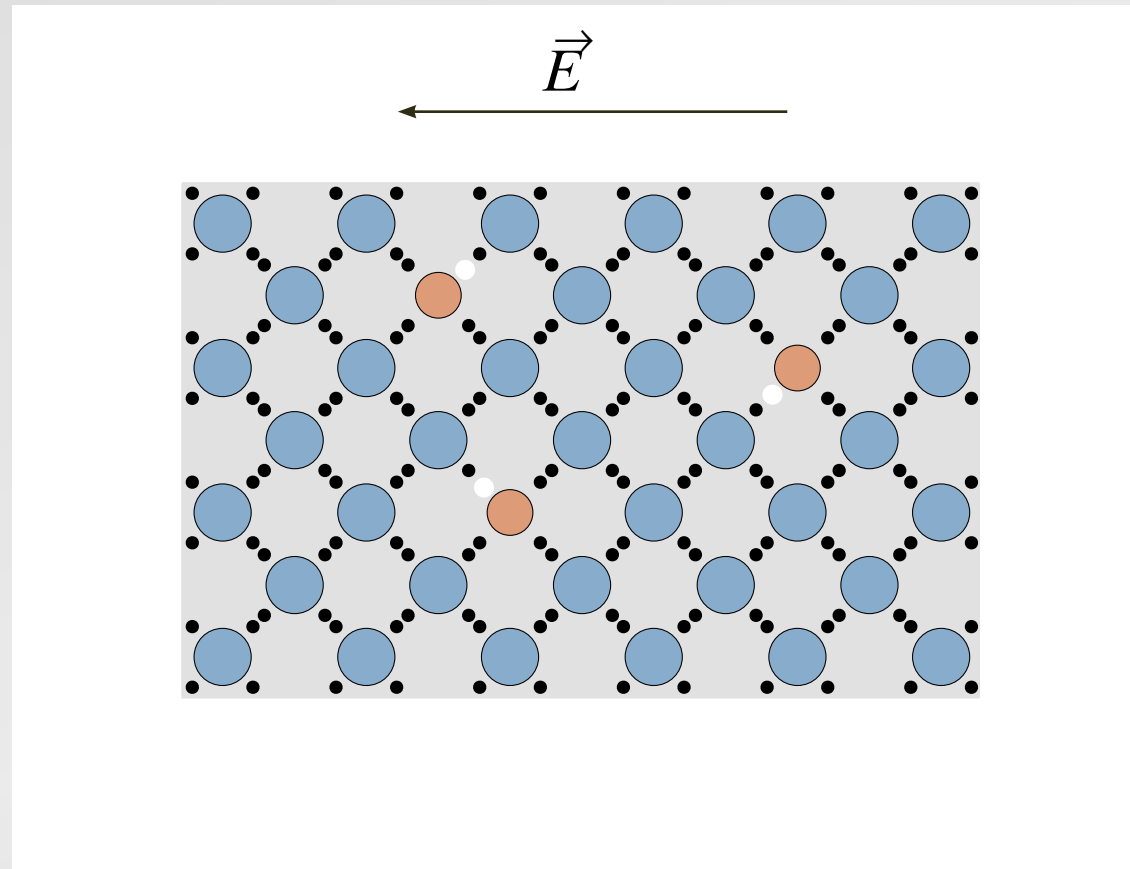


# Doped semiconductors



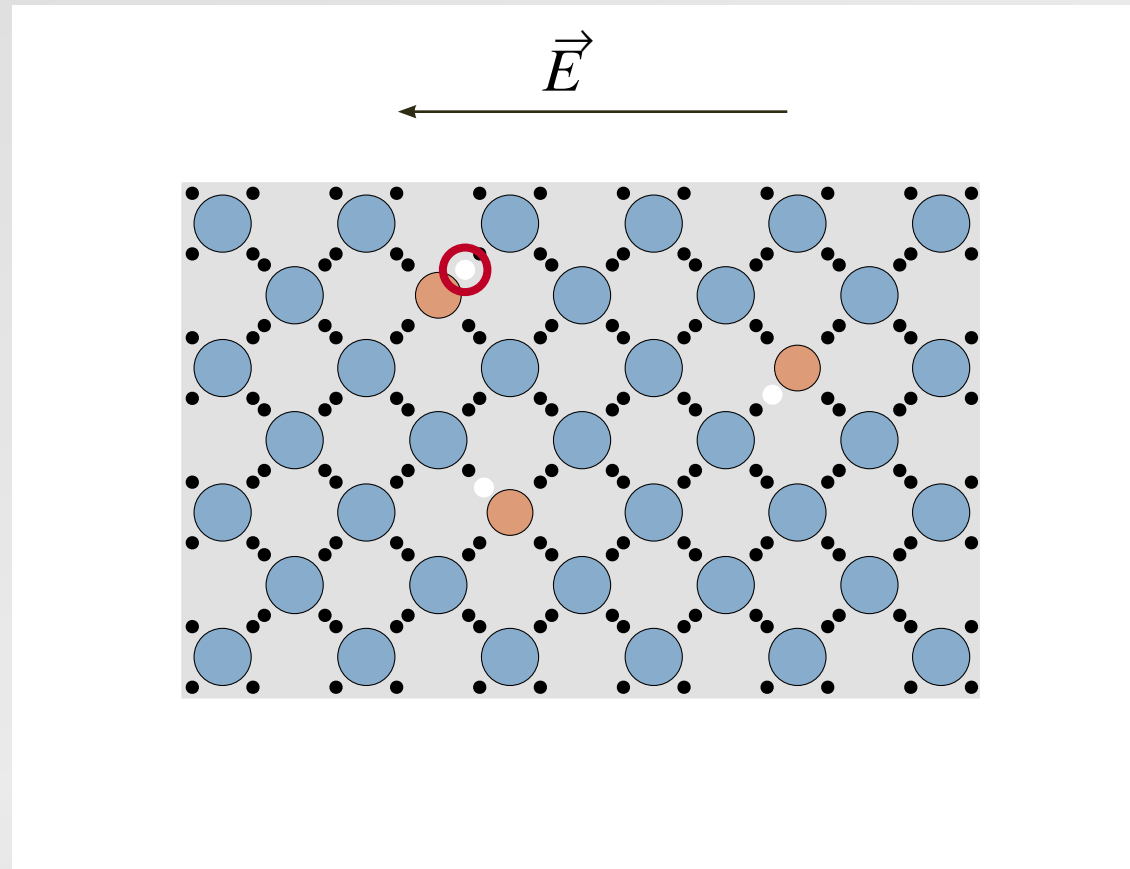
substitute boron: deficit of electrons leaves "holes"

# Doped semiconductors



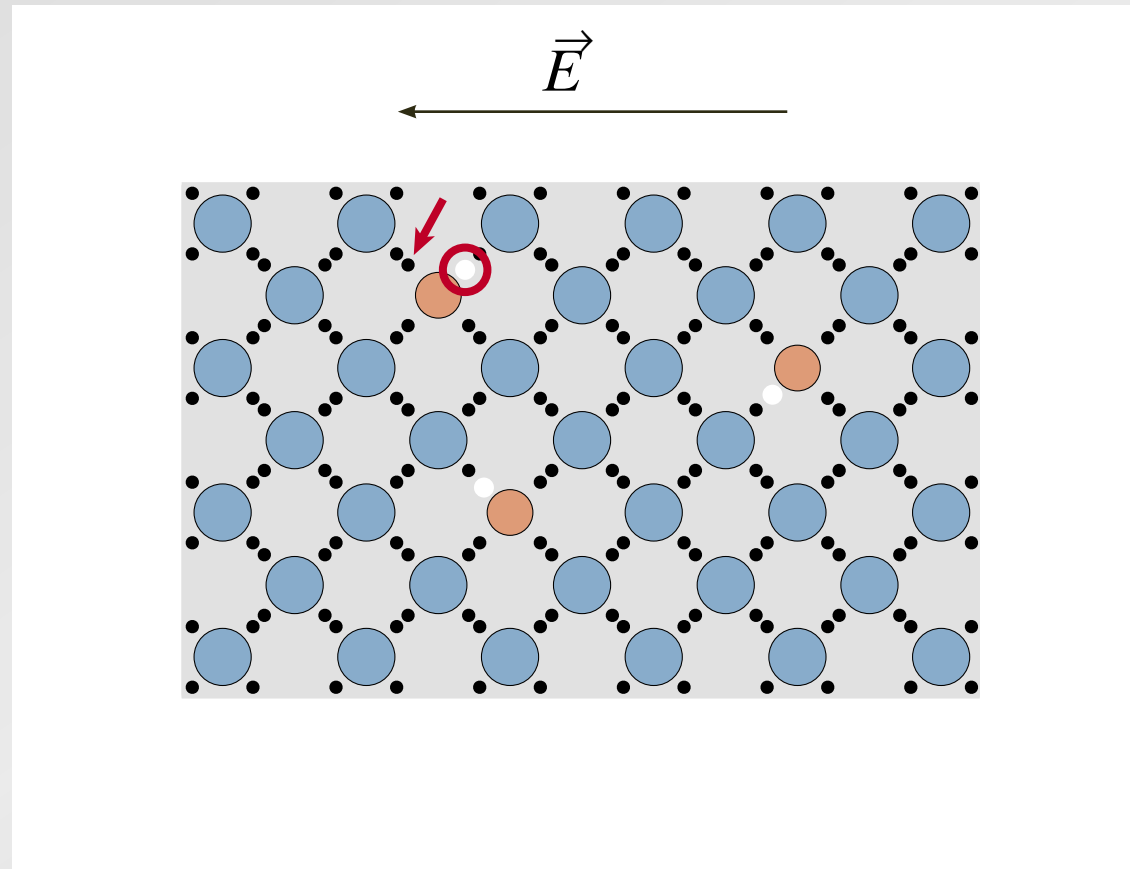
apply electric field...

# Doped semiconductors



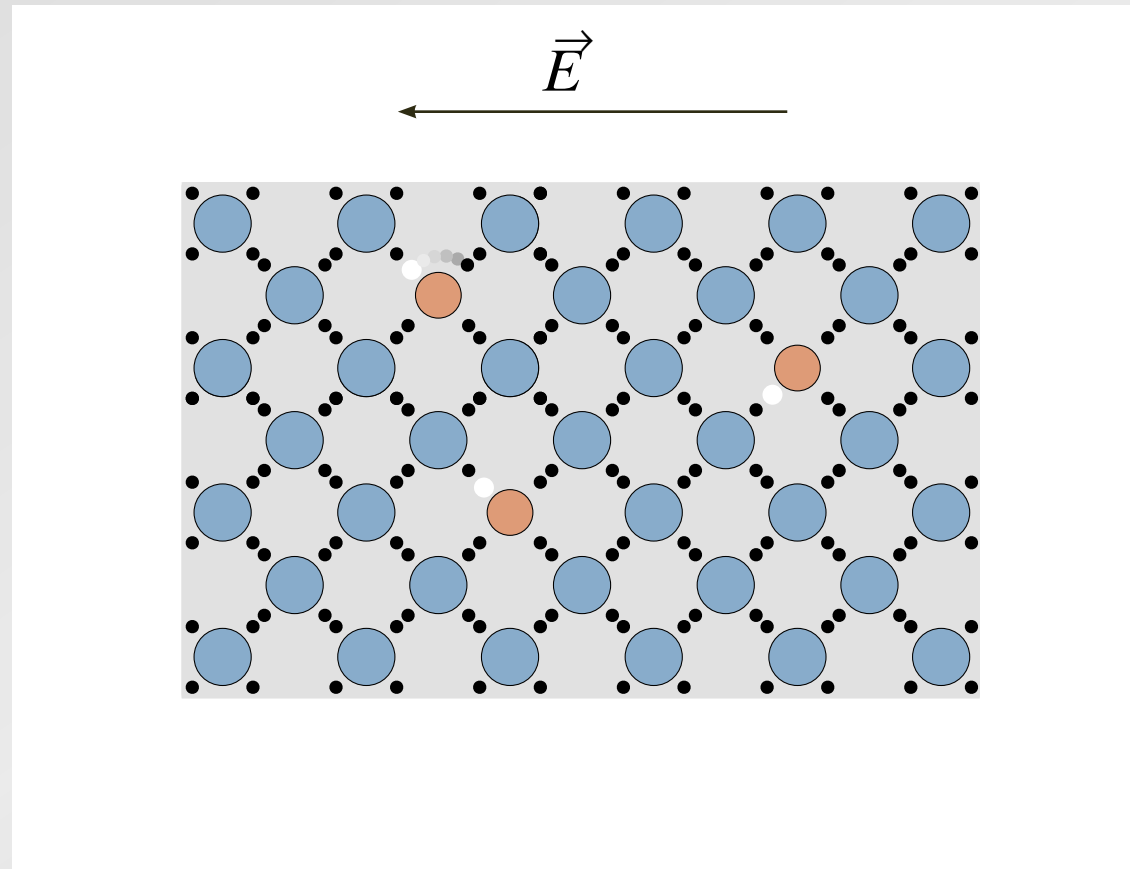
...presence of holes leads to conduction

# Doped semiconductors



...presence of holes leads to conduction

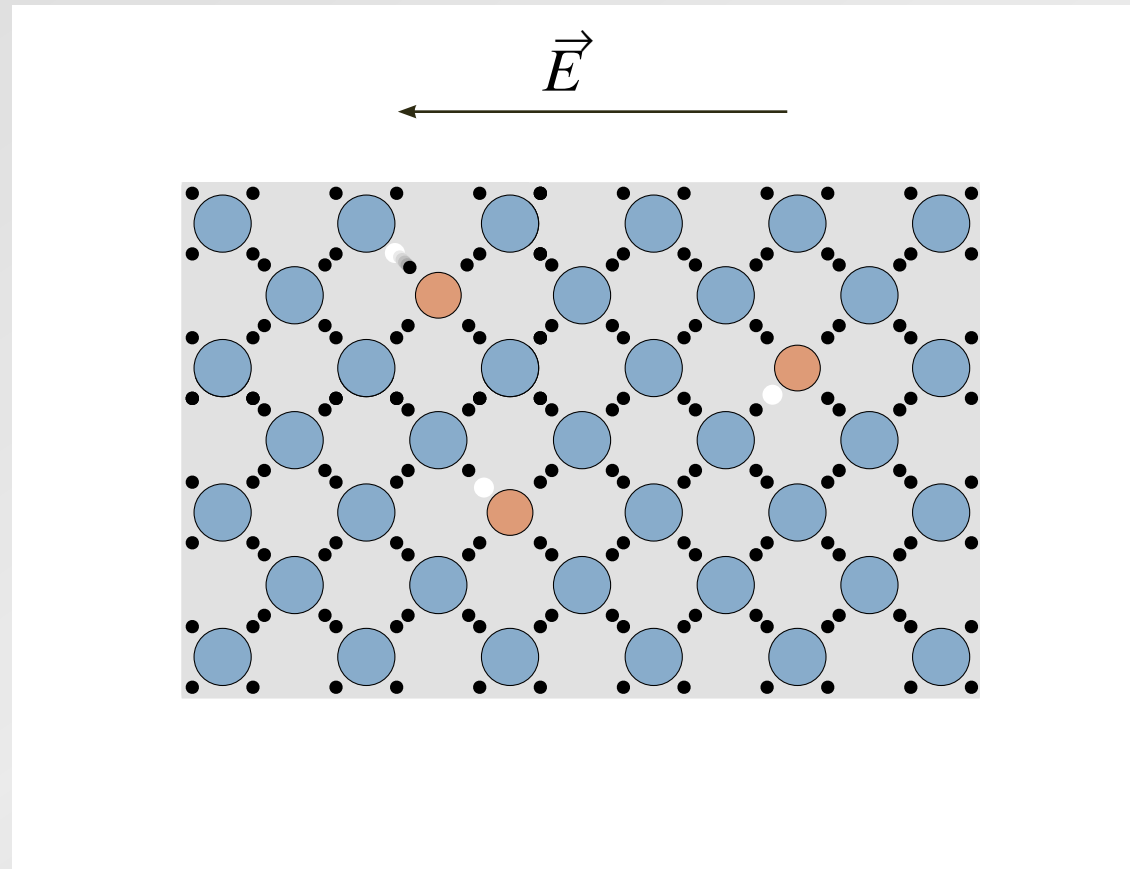
# Doped semiconductors



...presence of holes leads to conduction

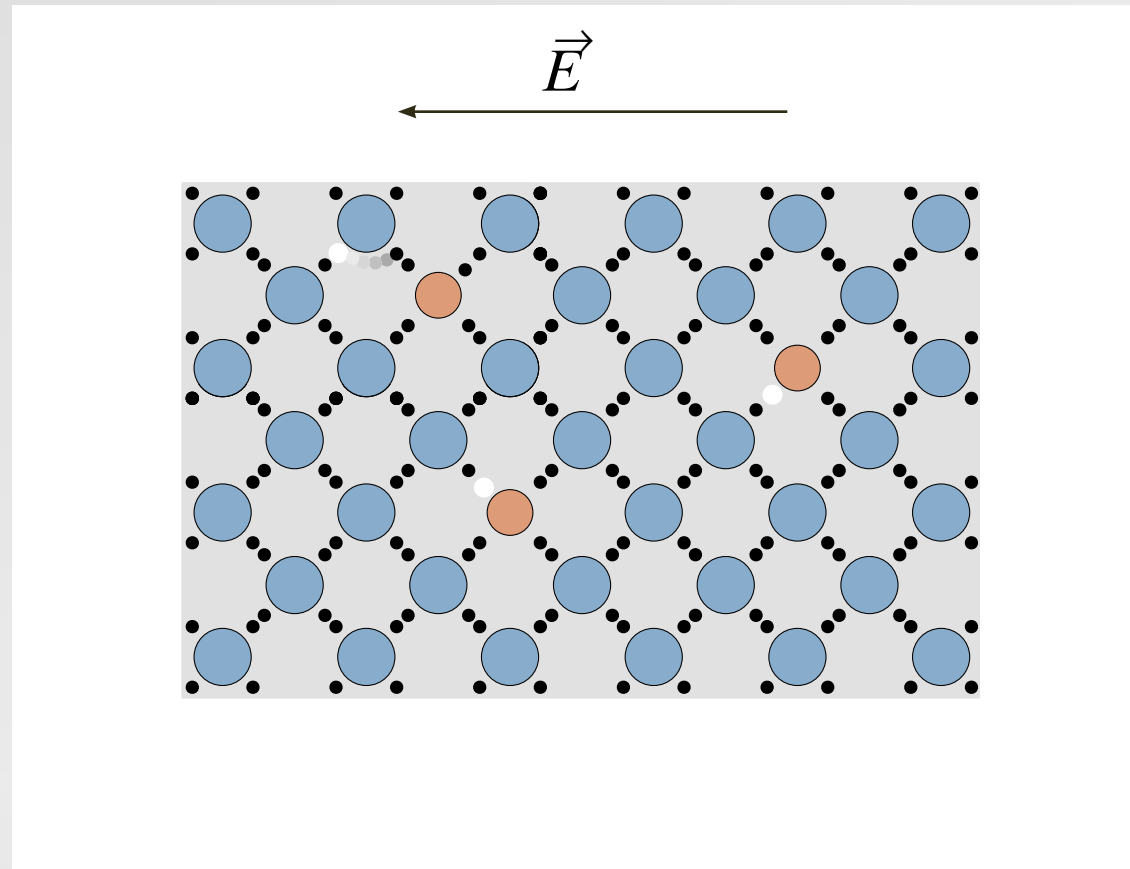


# Doped semiconductors



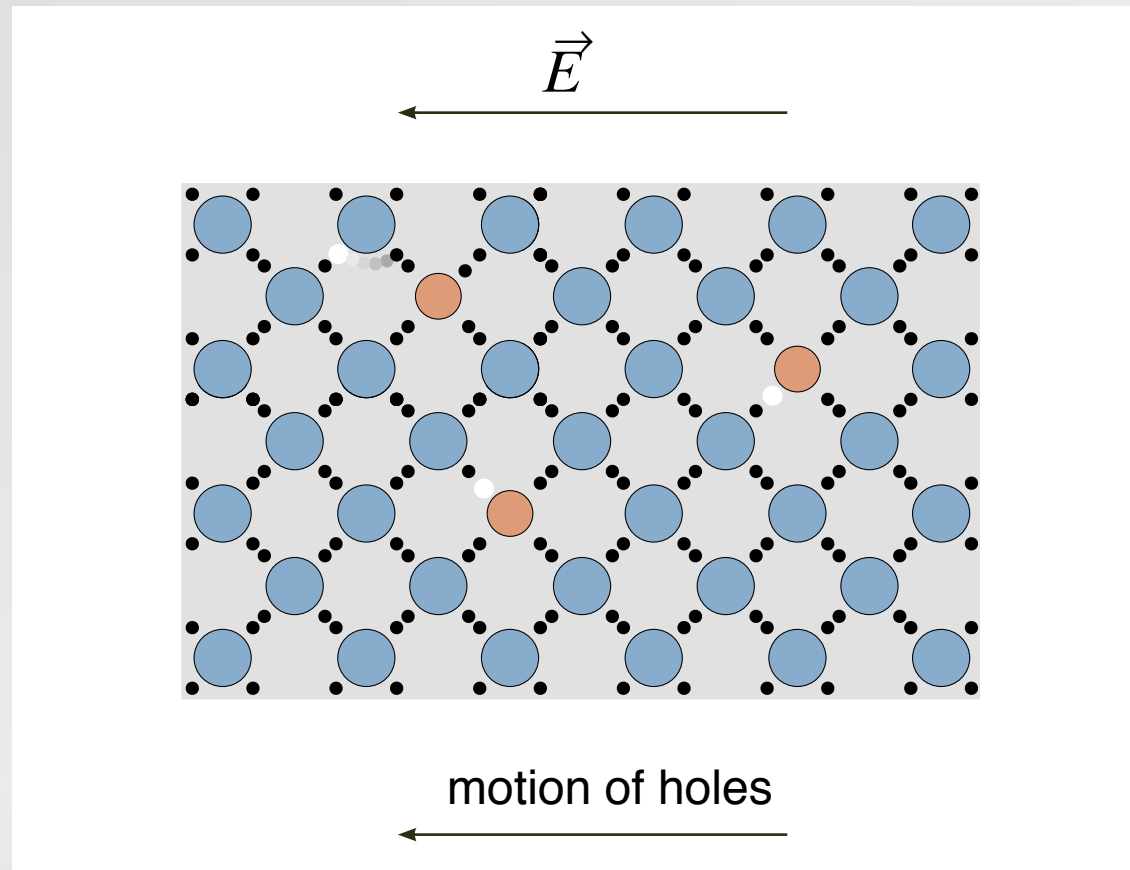
...presence of holes leads to conduction

# Doped semiconductors



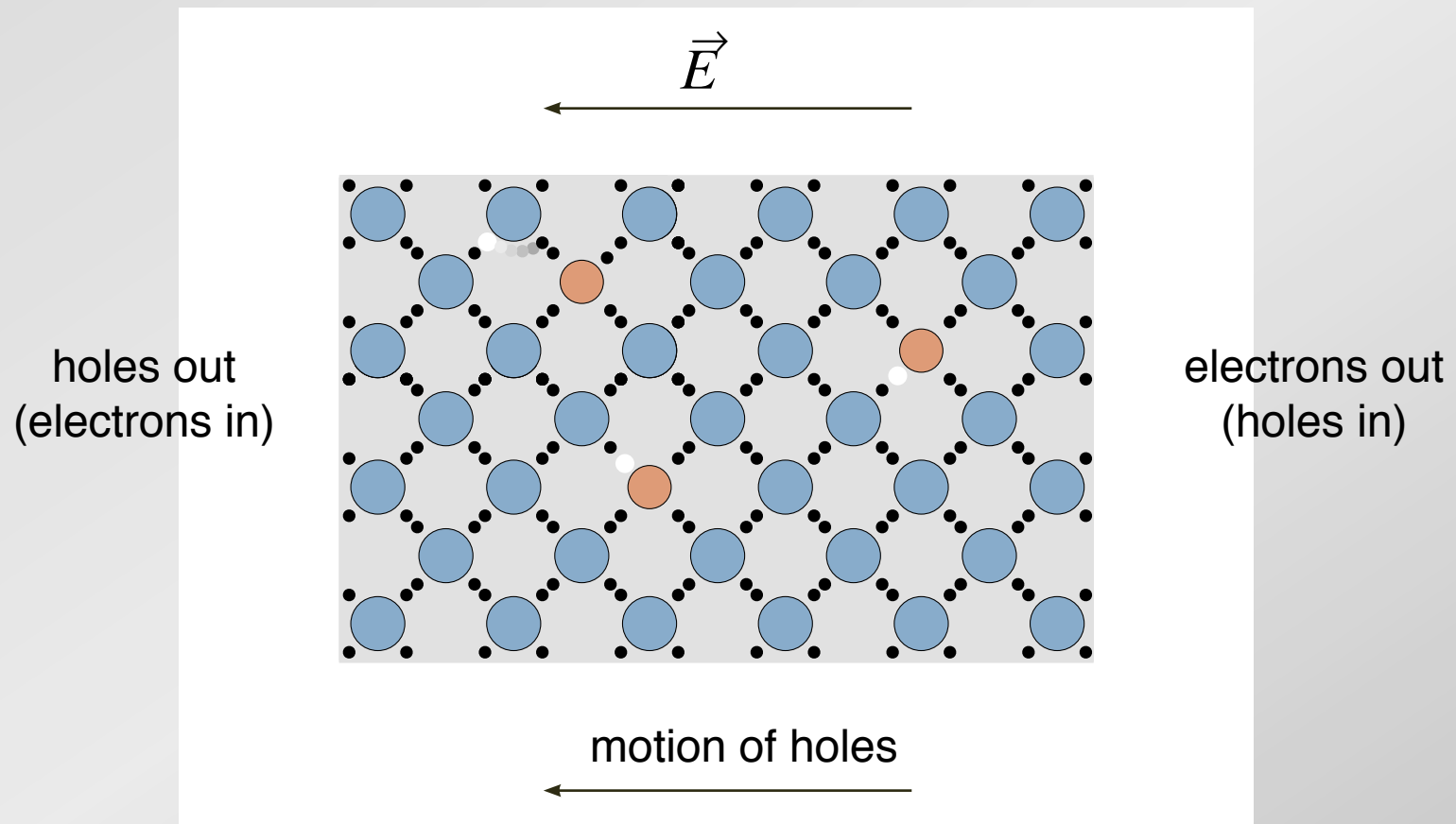
...presence of holes leads to conduction

# Doped semiconductors



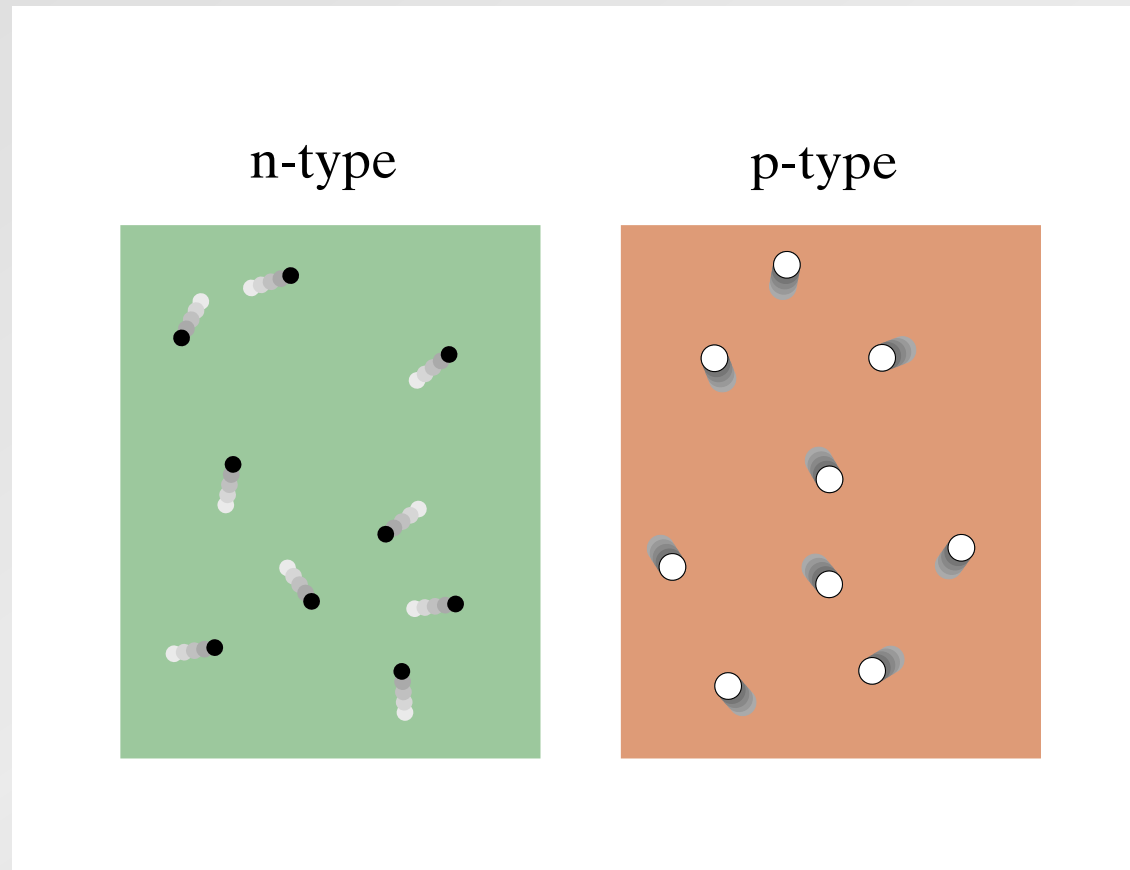
holes are like positively charged particles

# Doped semiconductors



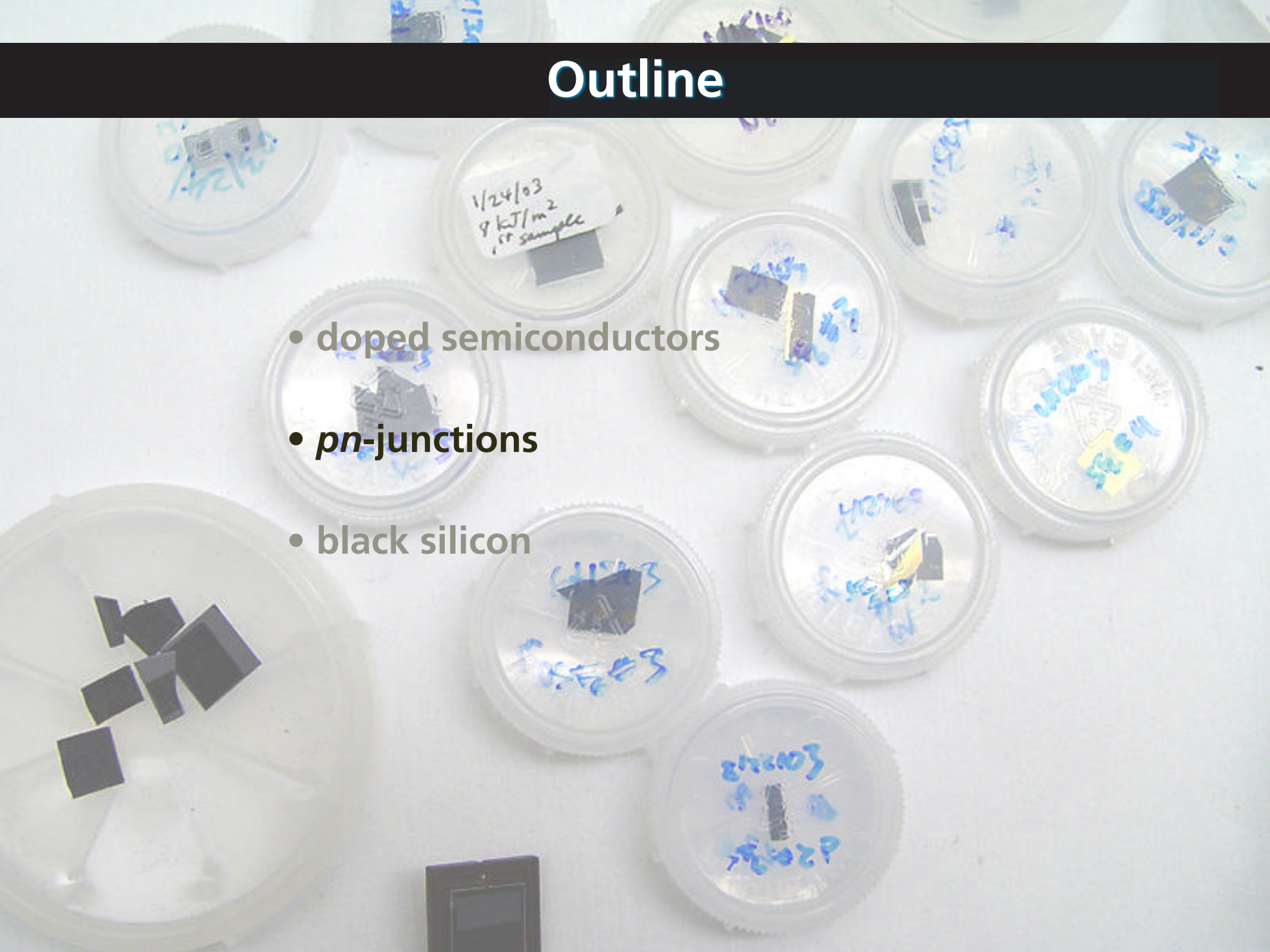
holes are like positively charged particles

# Doped semiconductors



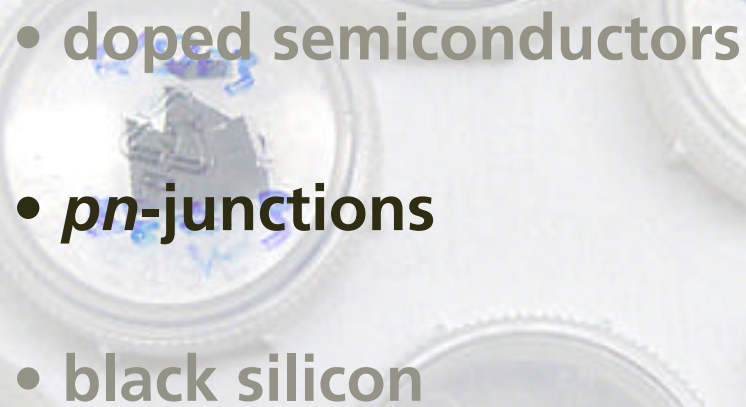
simplify representation





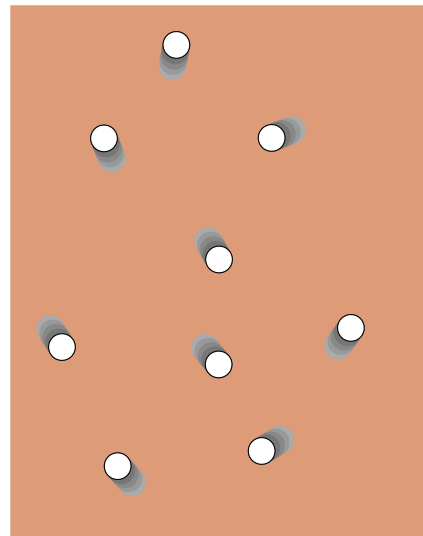
# Outline

- doped semiconductors
- *pn*-junctions
- black silicon

- 
- doped semiconductors
  - *pn*-junctions
  - black silicon

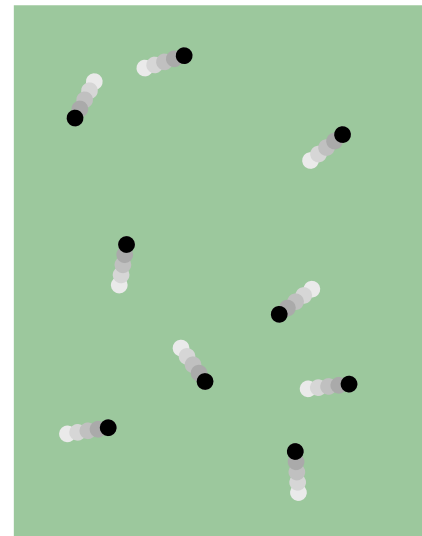
# *pn*-junctions

neutral



p-type

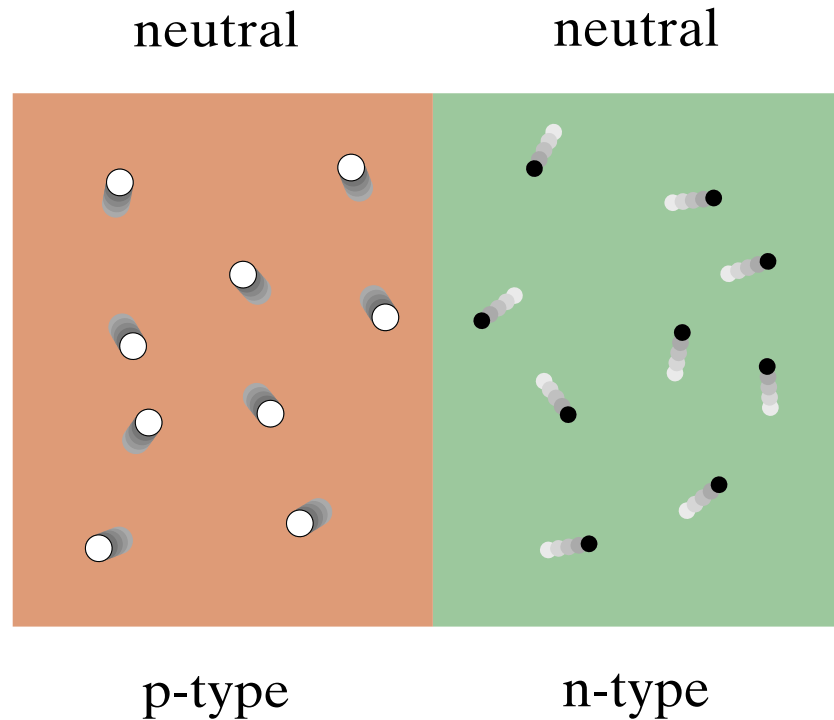
neutral



n-type

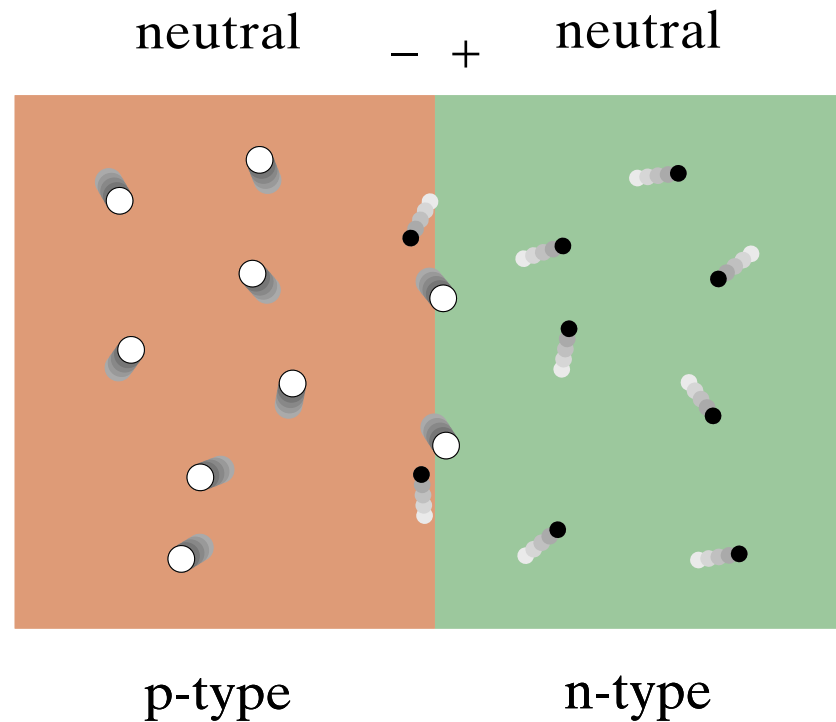
bring *p* and *n* materials together...

# *pn*-junctions



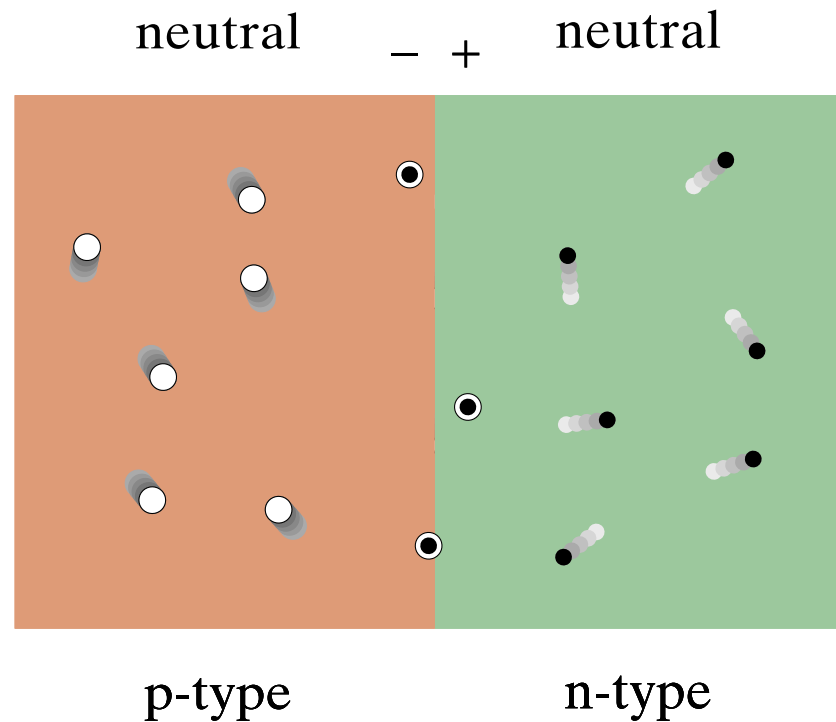
bring *p* and *n* materials together...

# *pn*-junctions



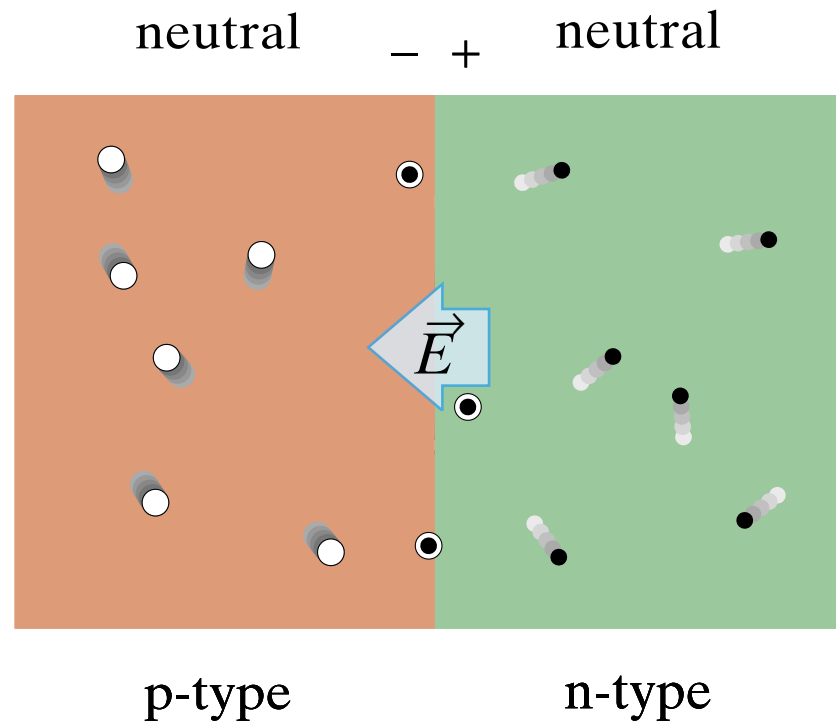
electrons and holes diffuse across junction...

# *pn*-junctions



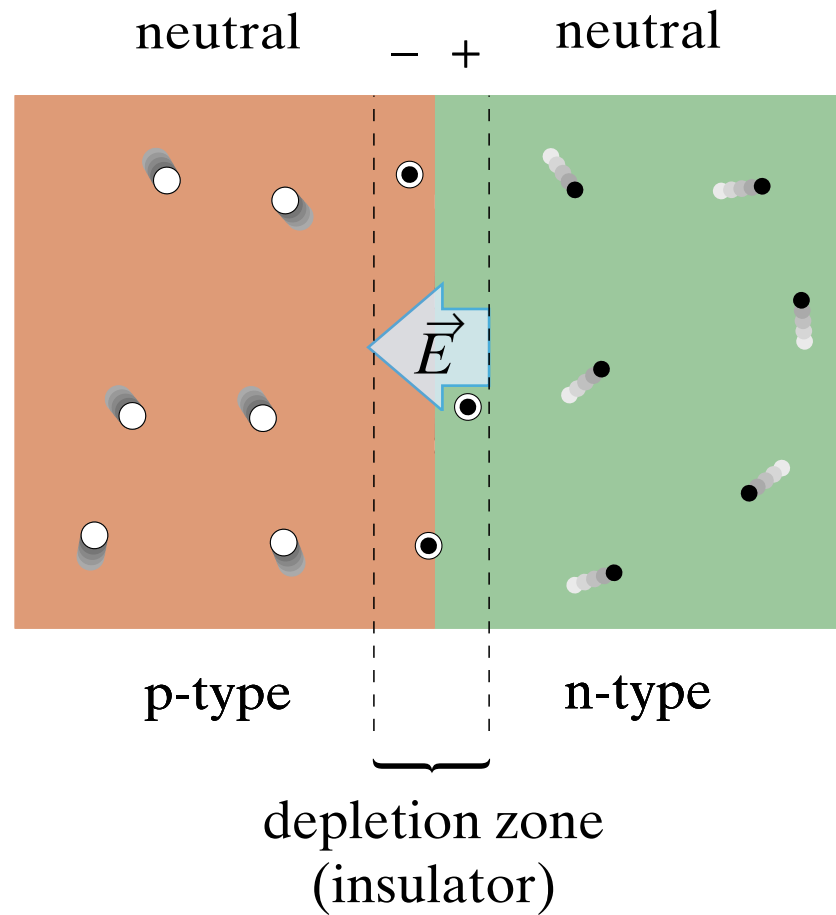
...and get 'trapped' after they combine

# *pn*-junctions



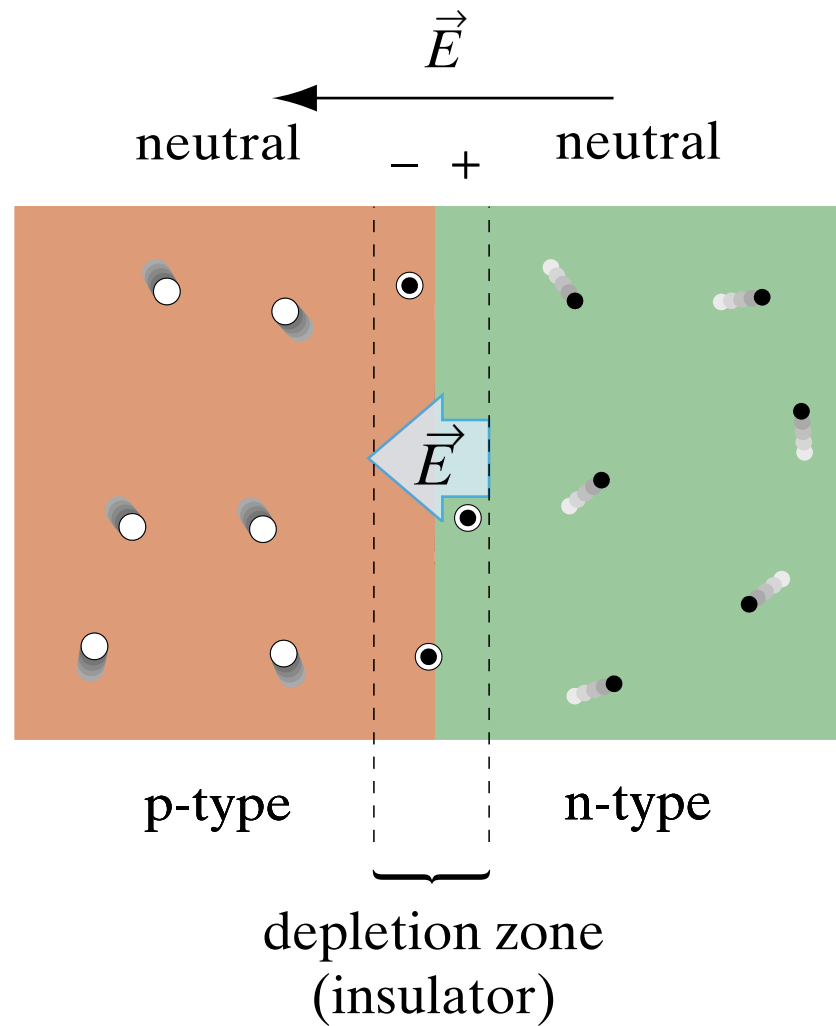
build-up of charge leads to electric field that stops diffusion

# *pn*-junctions



non-conducting layer at junction

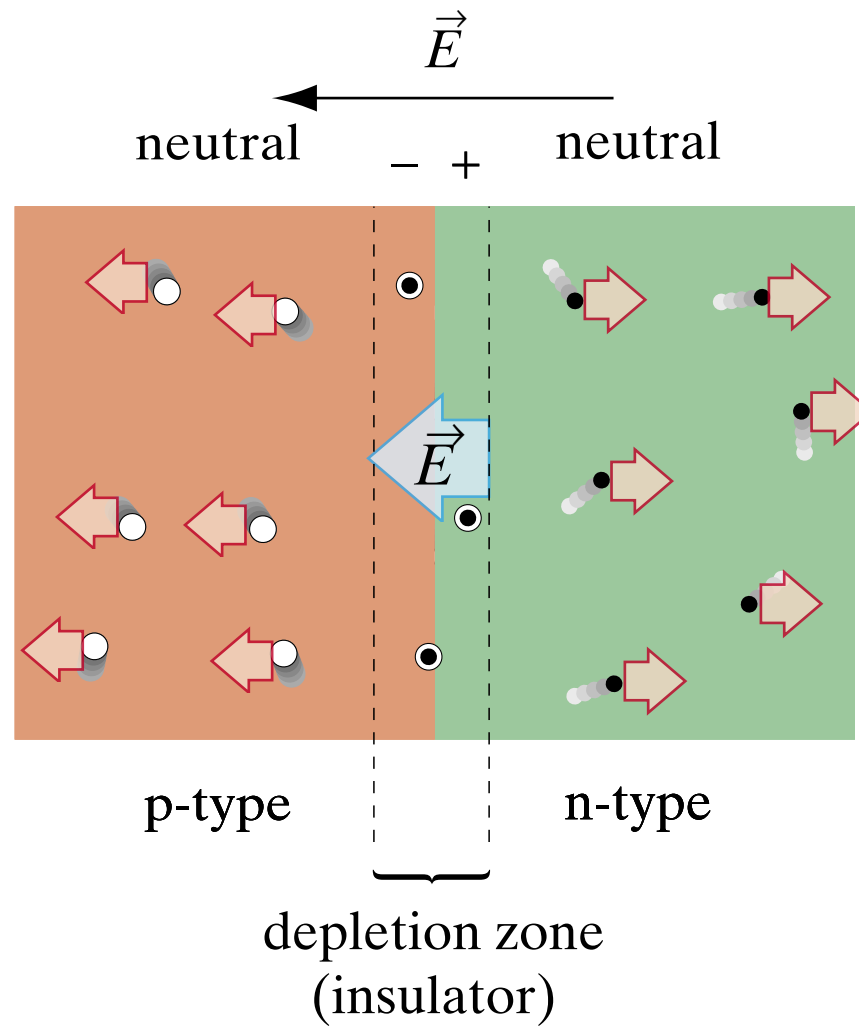
# *pn-junctions*



apply electric field...

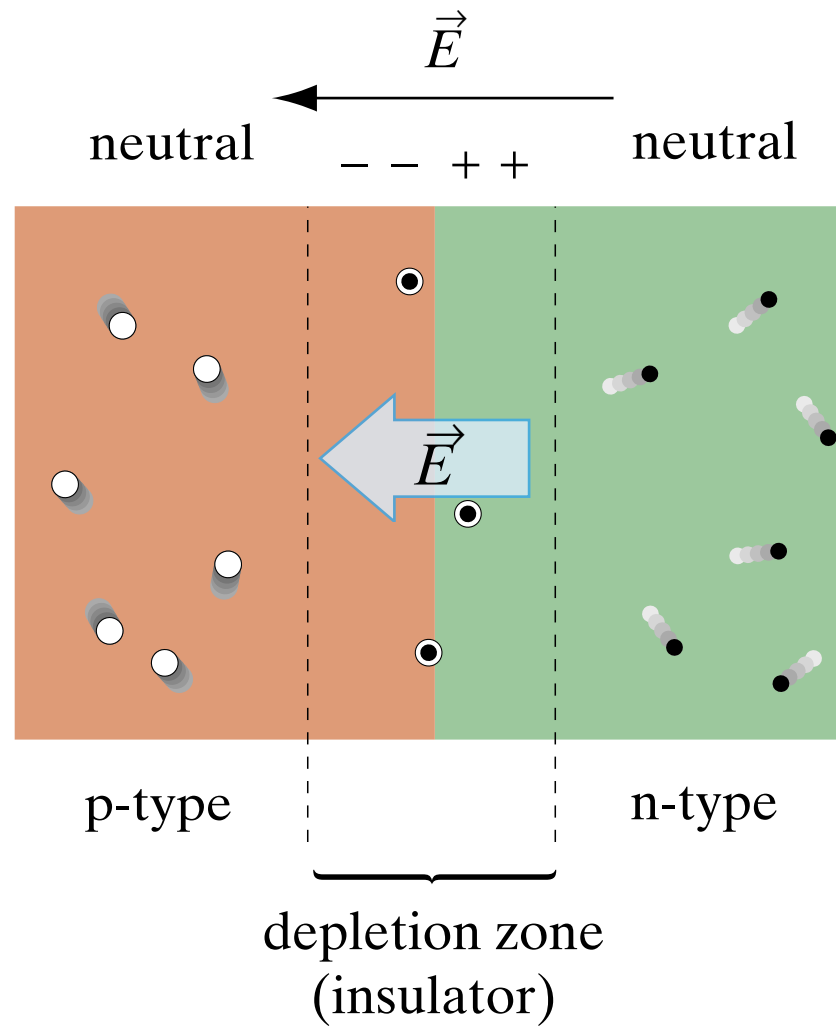


# *pn-junctions*



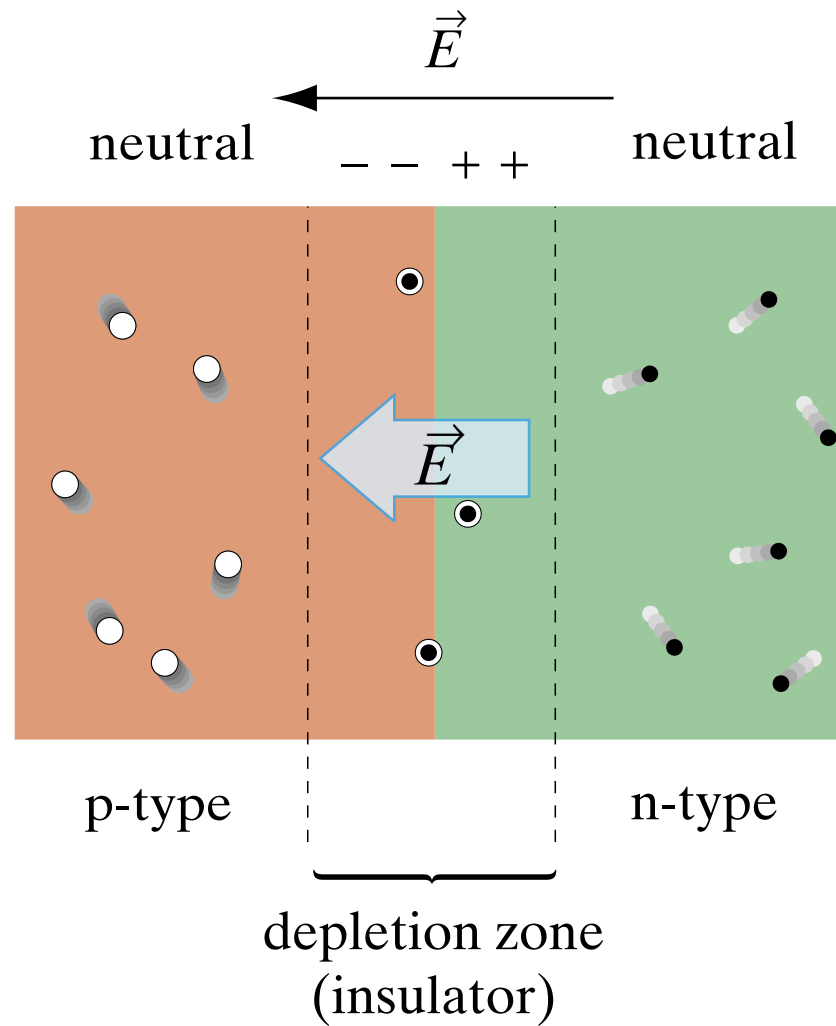
...holes pushed to left, electrons to right...

# *pn-junctions*



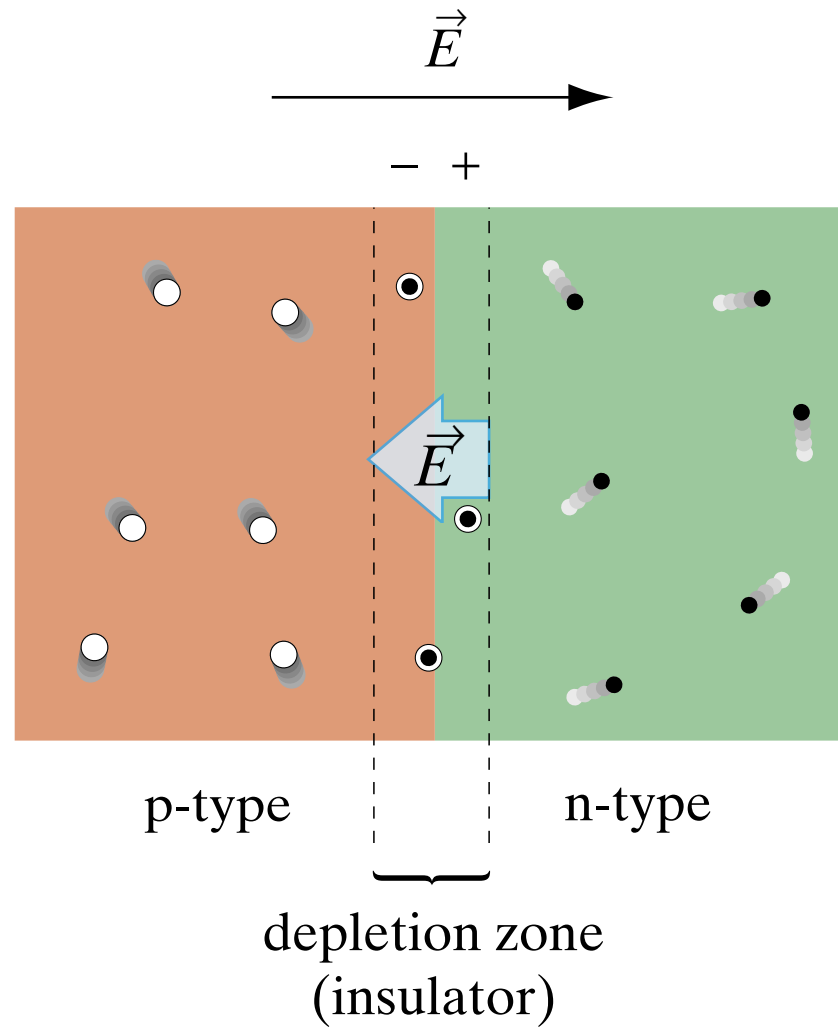
...and so depletion zone expands

# *pn-junctions*



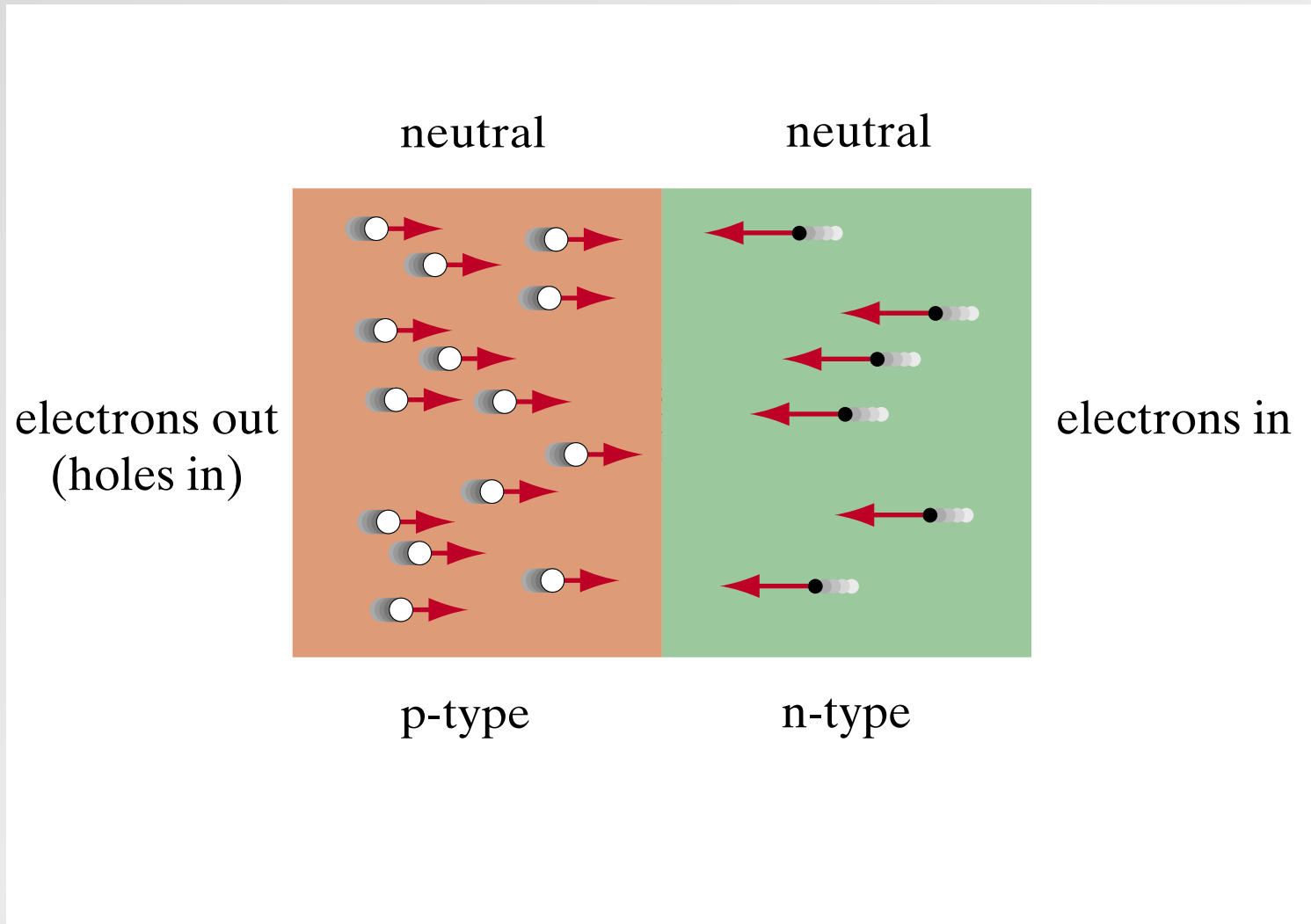
**NO conduction**

# *pn-junctions*



reverse electric field...

# *pn-junctions*



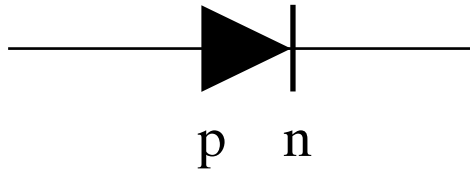
...depletion zone shrinks and current flows

# ***pn-junctions***

so *pn*-junction like one-way valve for charge flow

# ***pn-junctions***

**diode**



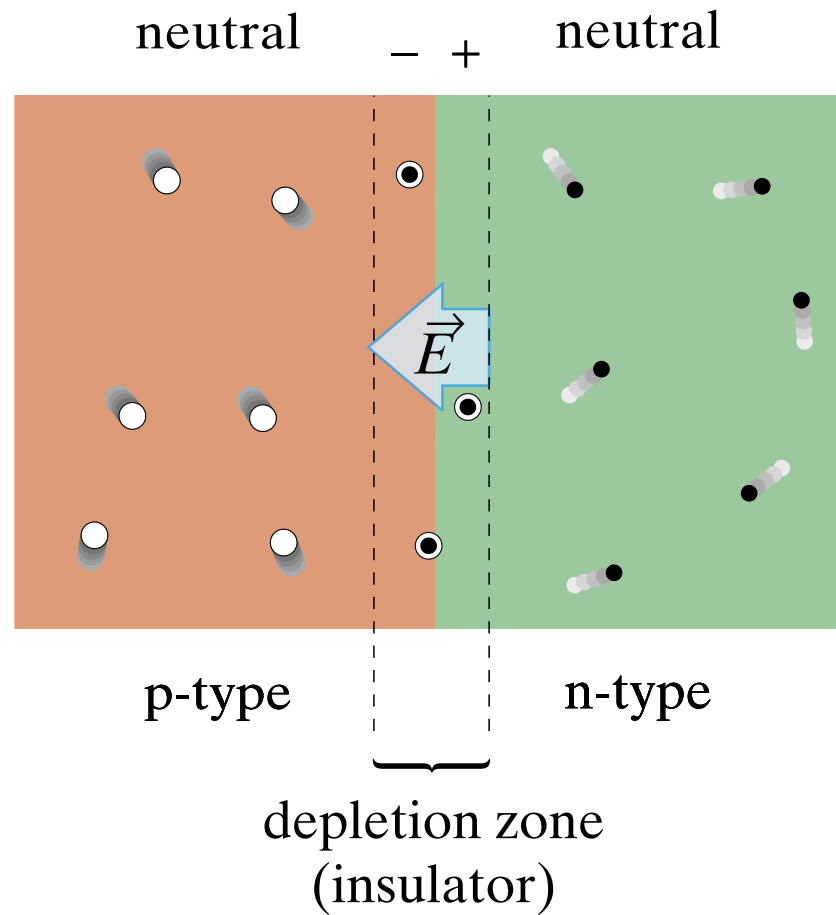
**current flows along arrow only (from *p* to *n*)**

# ***pn-junctions***

**can also be used as a light detector!**

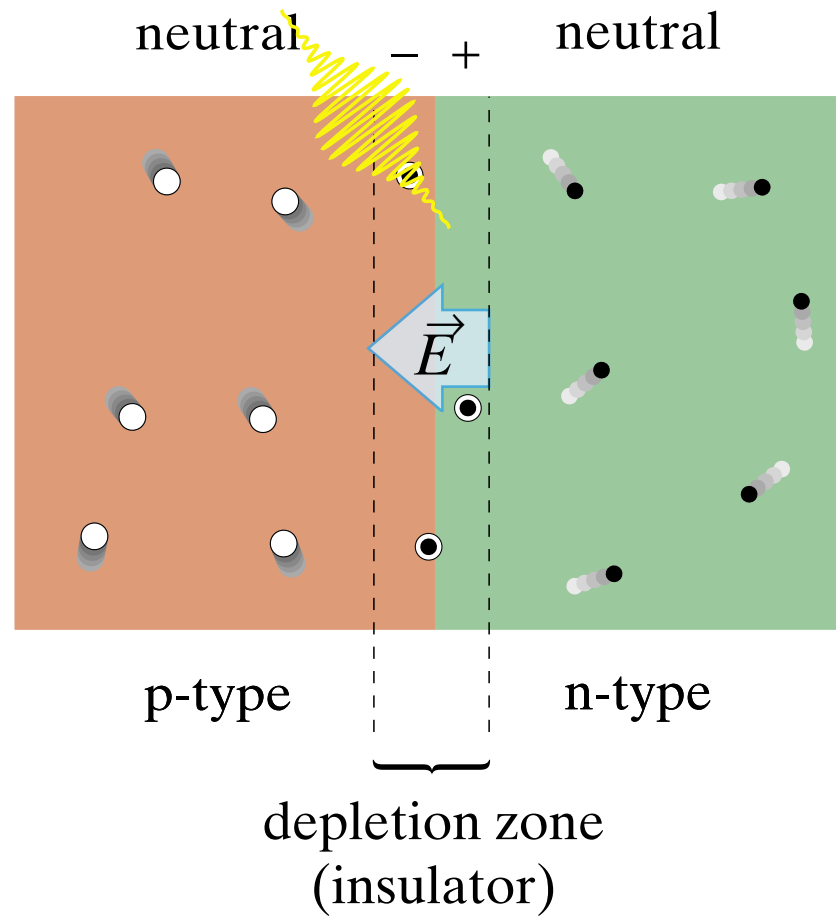


# *pn-junctions*



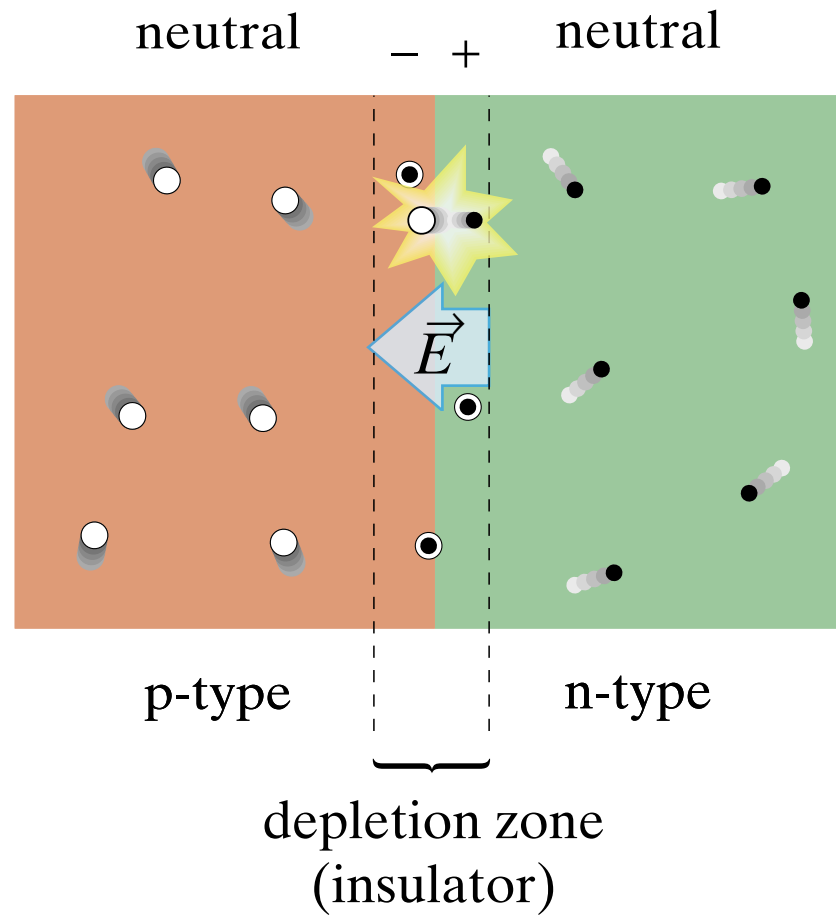
depletion layer can convert light into electric energy

# *pn-junctions*



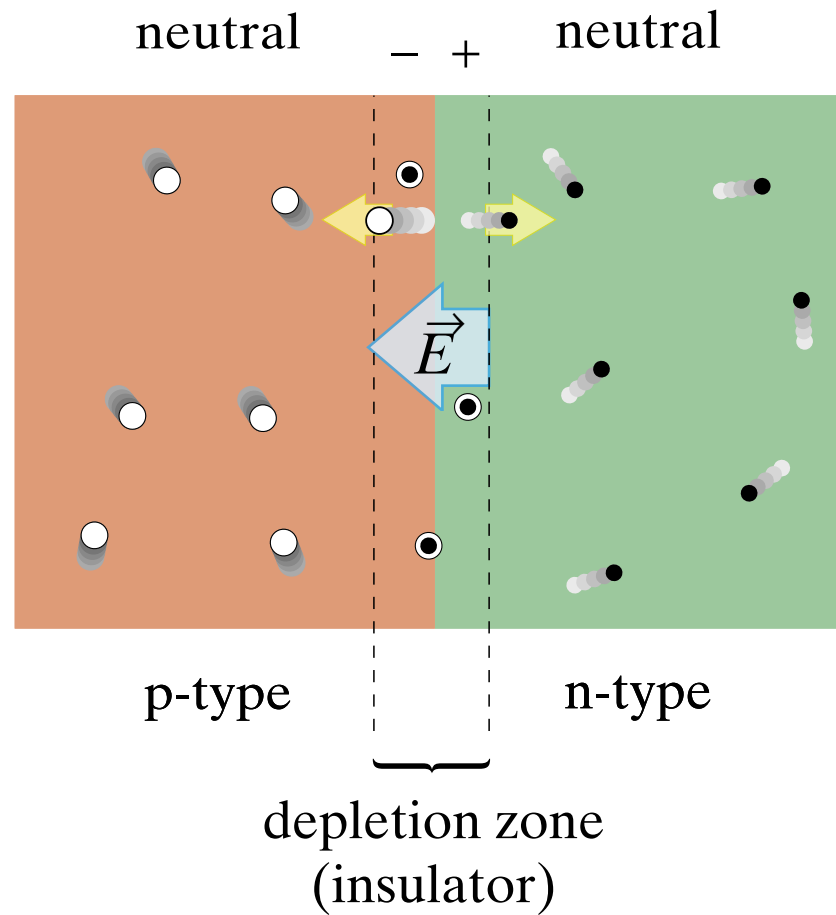
incident photon knocks out electron...

# *pn-junctions*



...creating an electron-hole pair

# *pn-junctions*

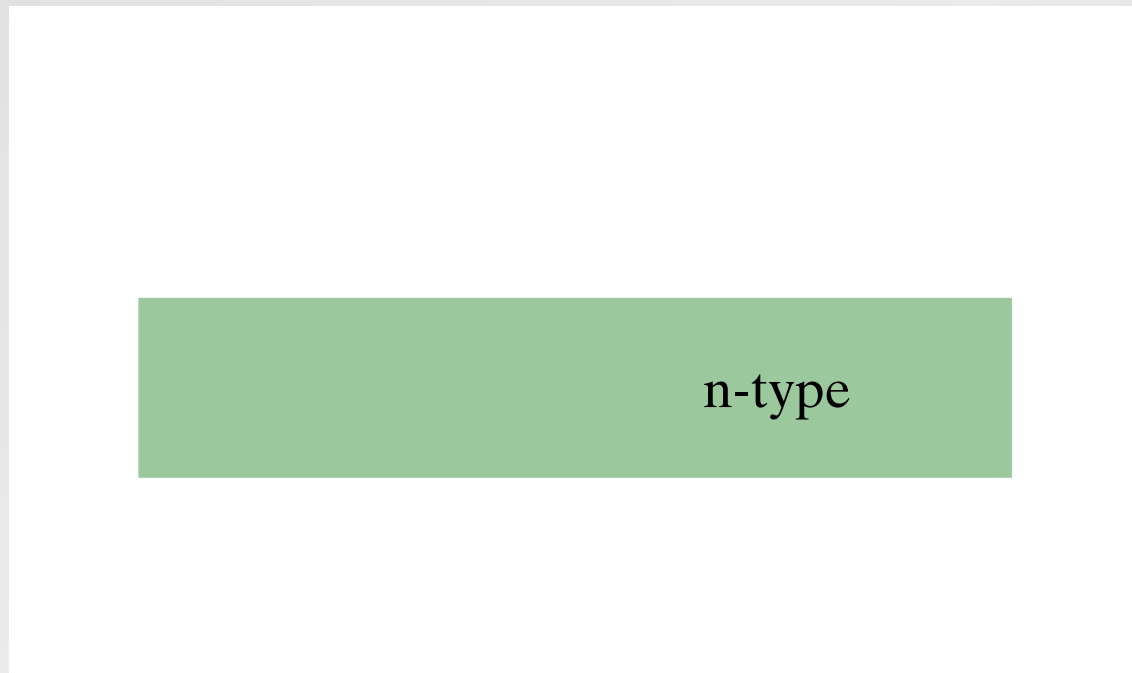


**E-field separates eh-pair, causing current**

# ***pn-junctions***

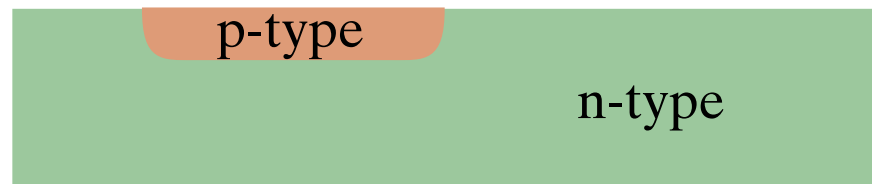
**how to make a miniature diode on a chip?**

# ***pn-junctions***



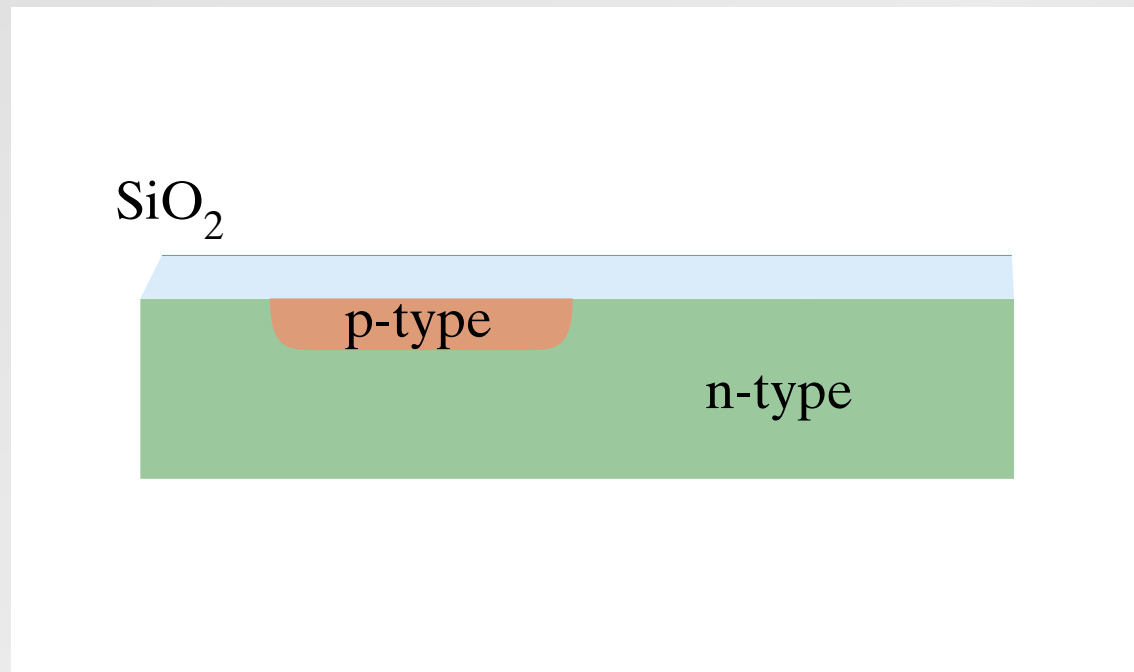
**begin with an *n*-doped wafer**

# ***pn-junctions***



***p-dope small region***

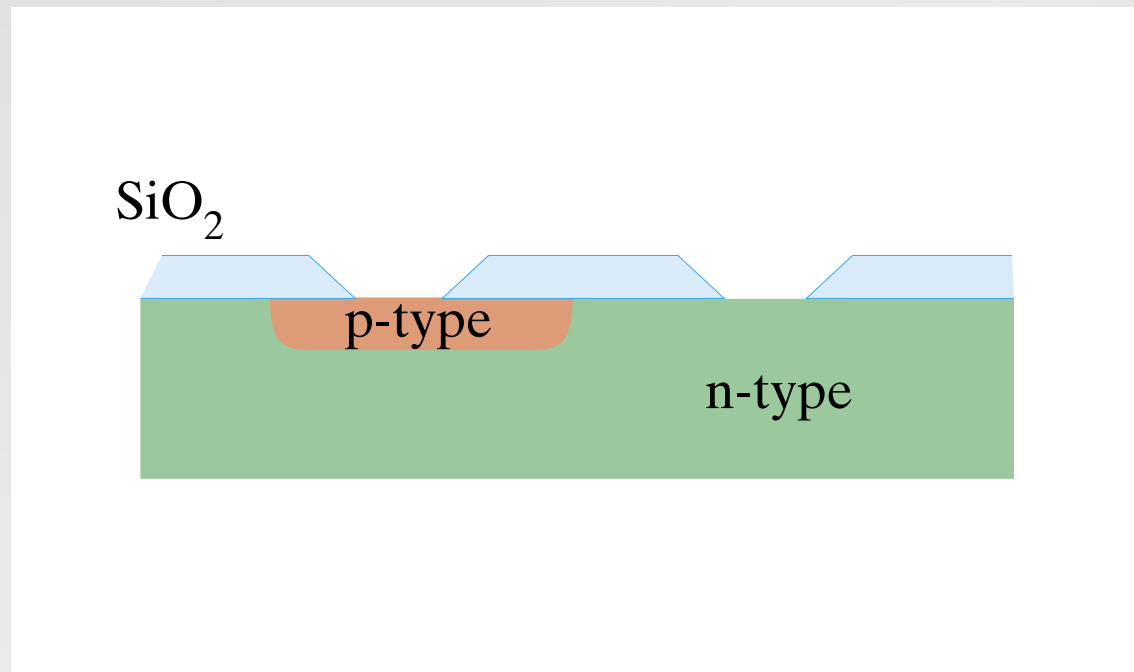
# ***pn-junctions***



**cover with insulating layer**

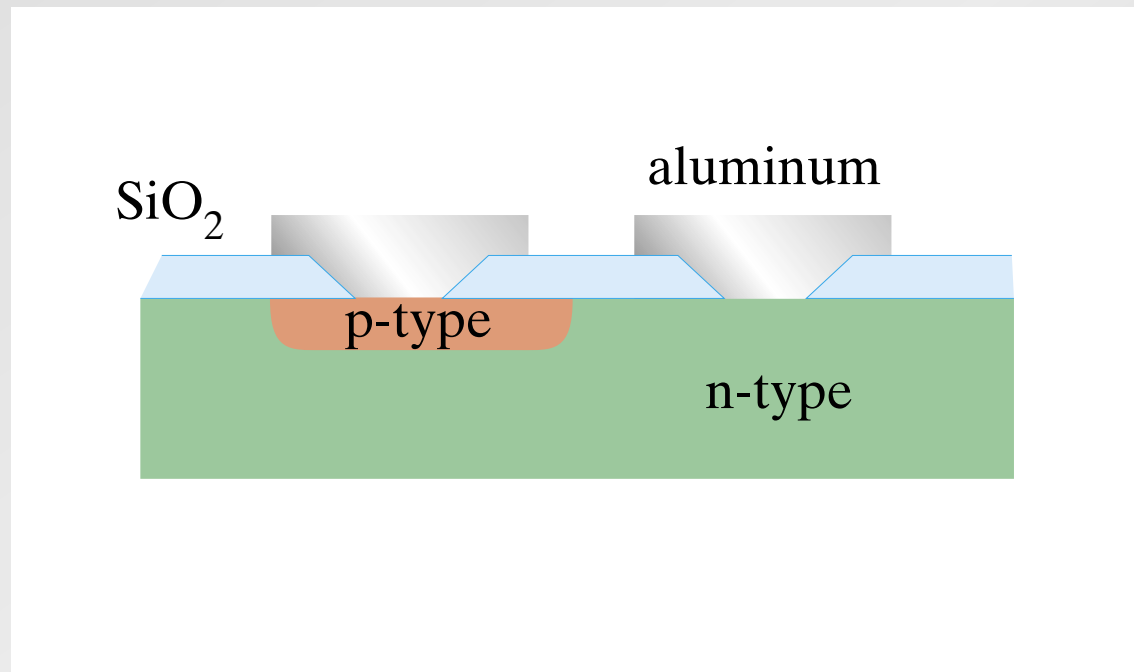


# *pn-junctions*



etch insulating layer

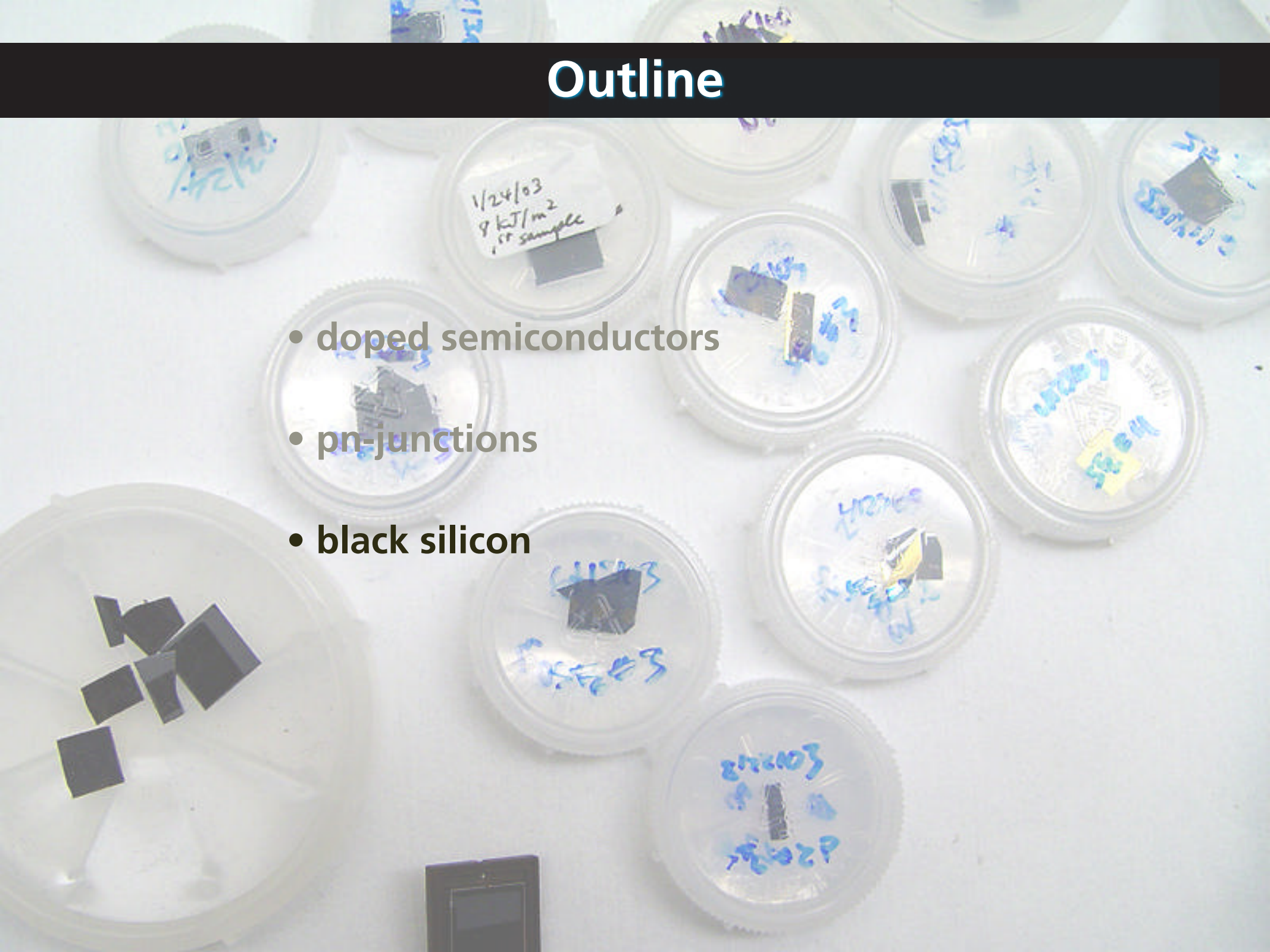
# *pn-junctions*



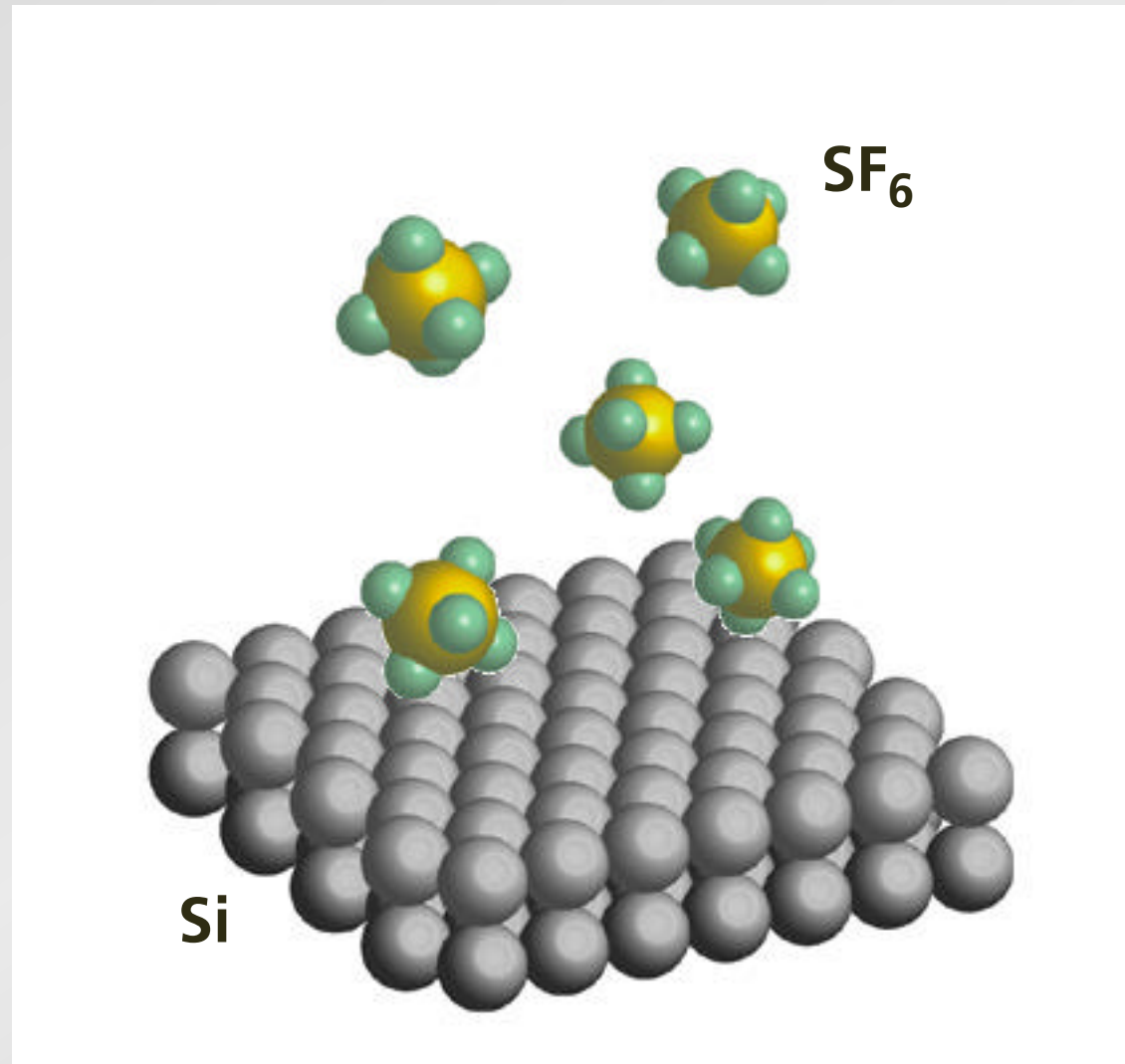
**add aluminum contacts**

# Outline

- doped semiconductors
- pn-junctions
- black silicon



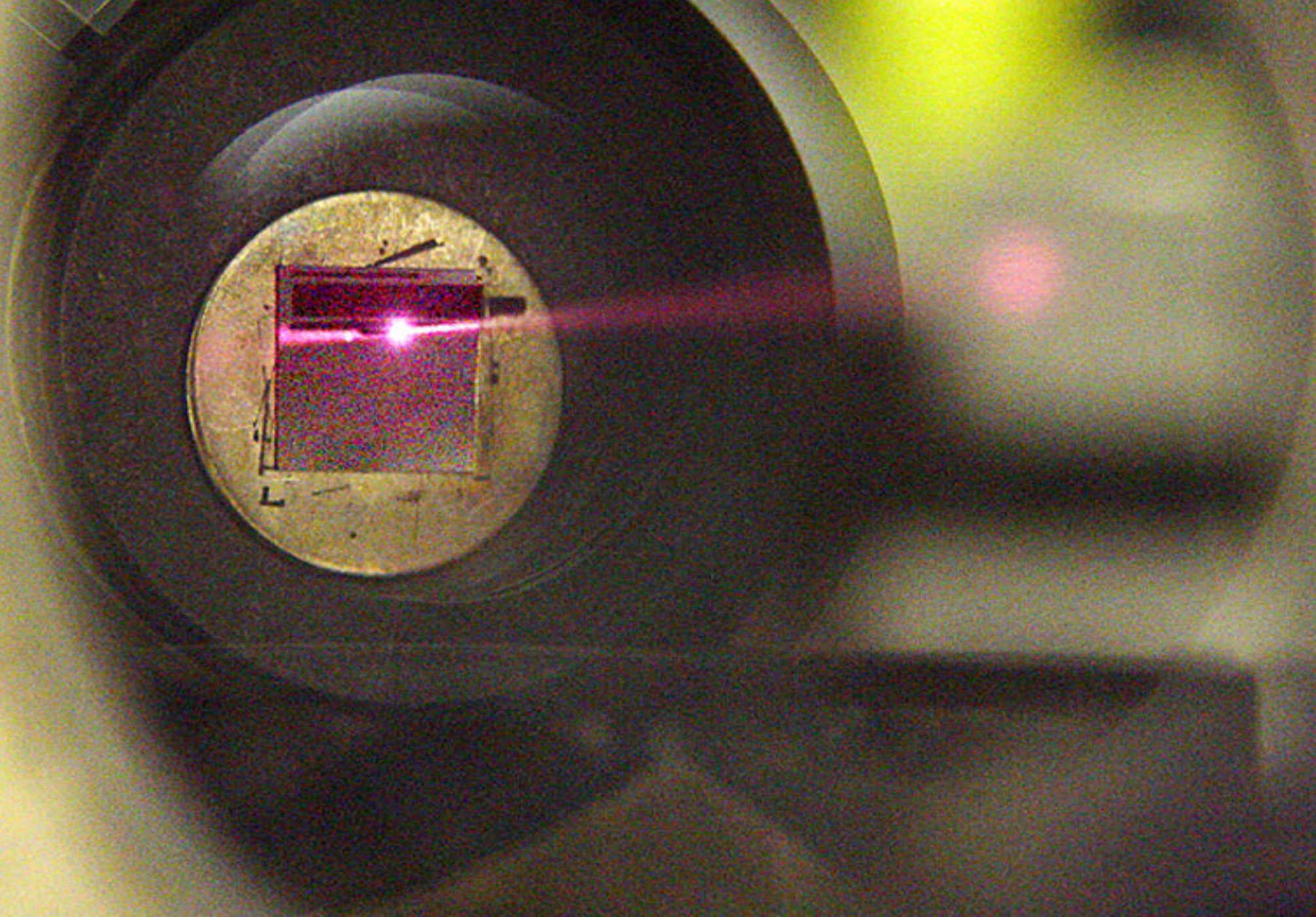
# Black silicon



irradiate with 100-fs 10 kJ/m<sup>2</sup> pulses

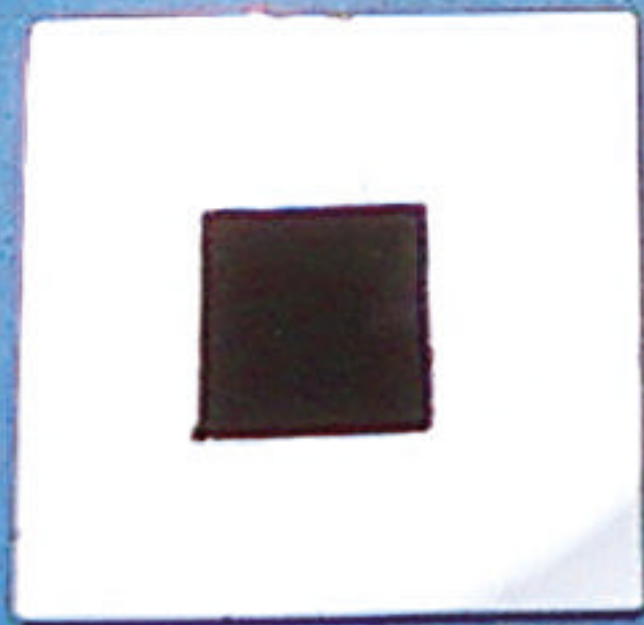


# Black silicon



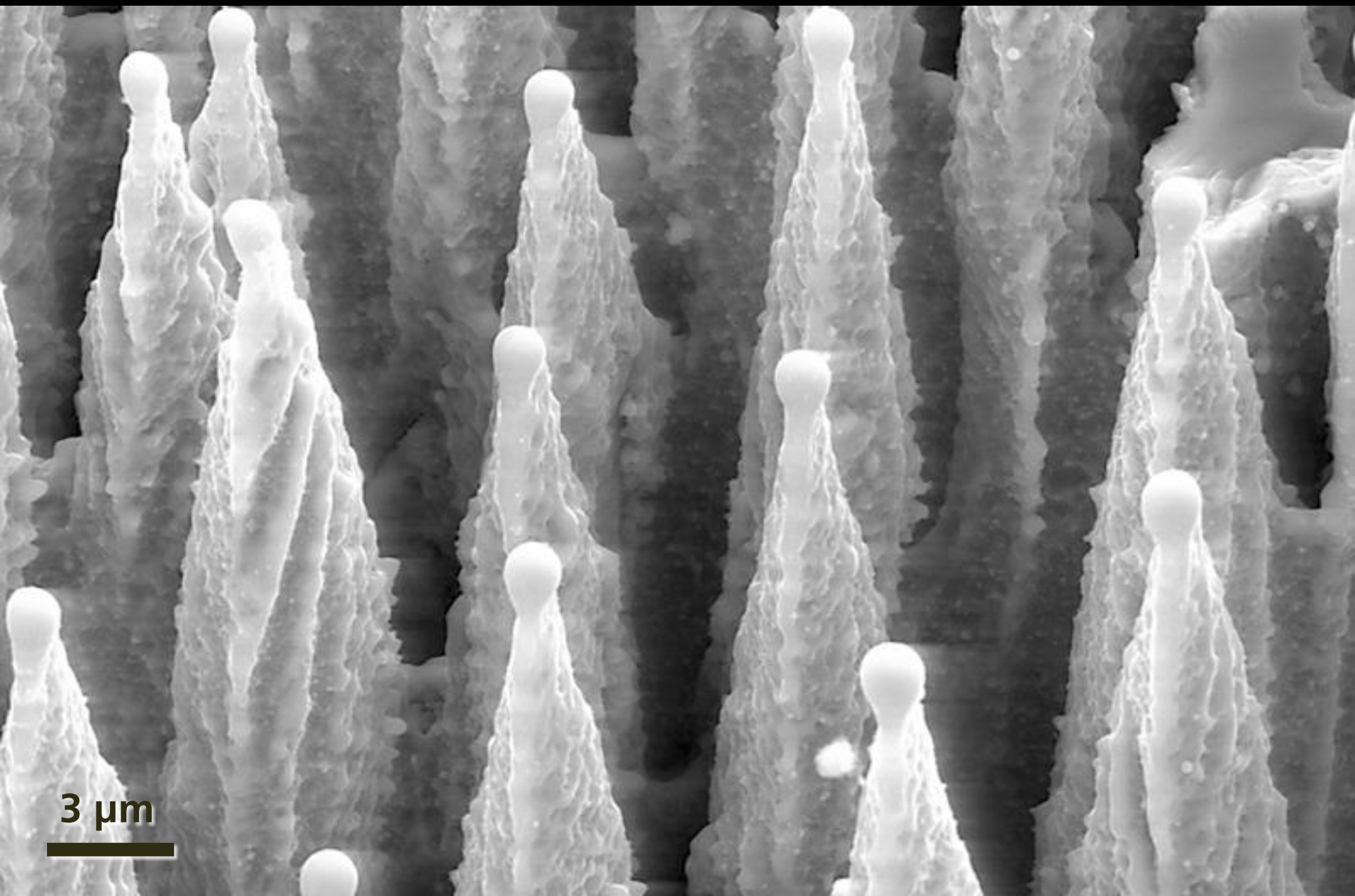


# Black silicon



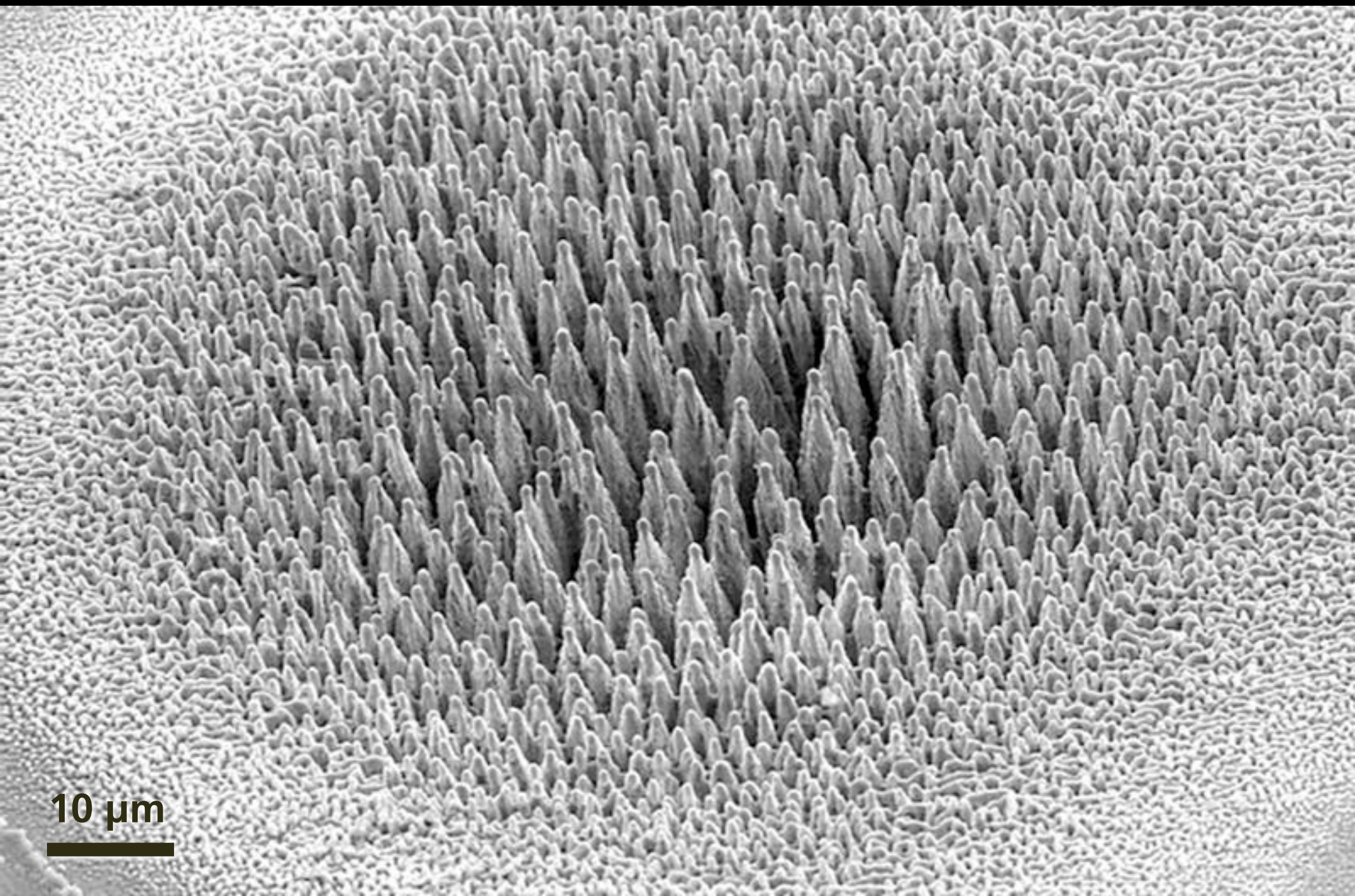
"black silicon"

# Black silicon





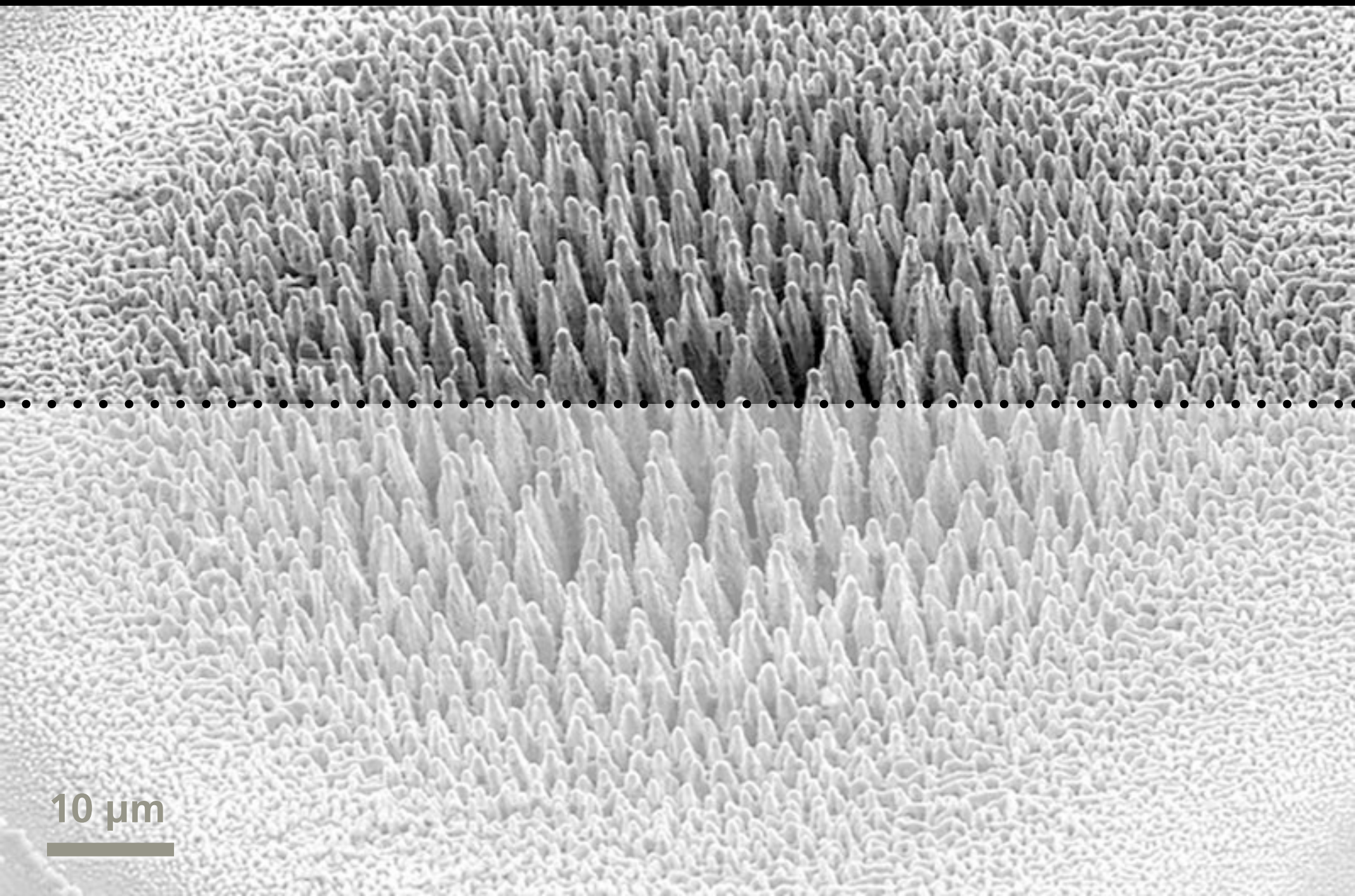
# Black silicon



10 μm

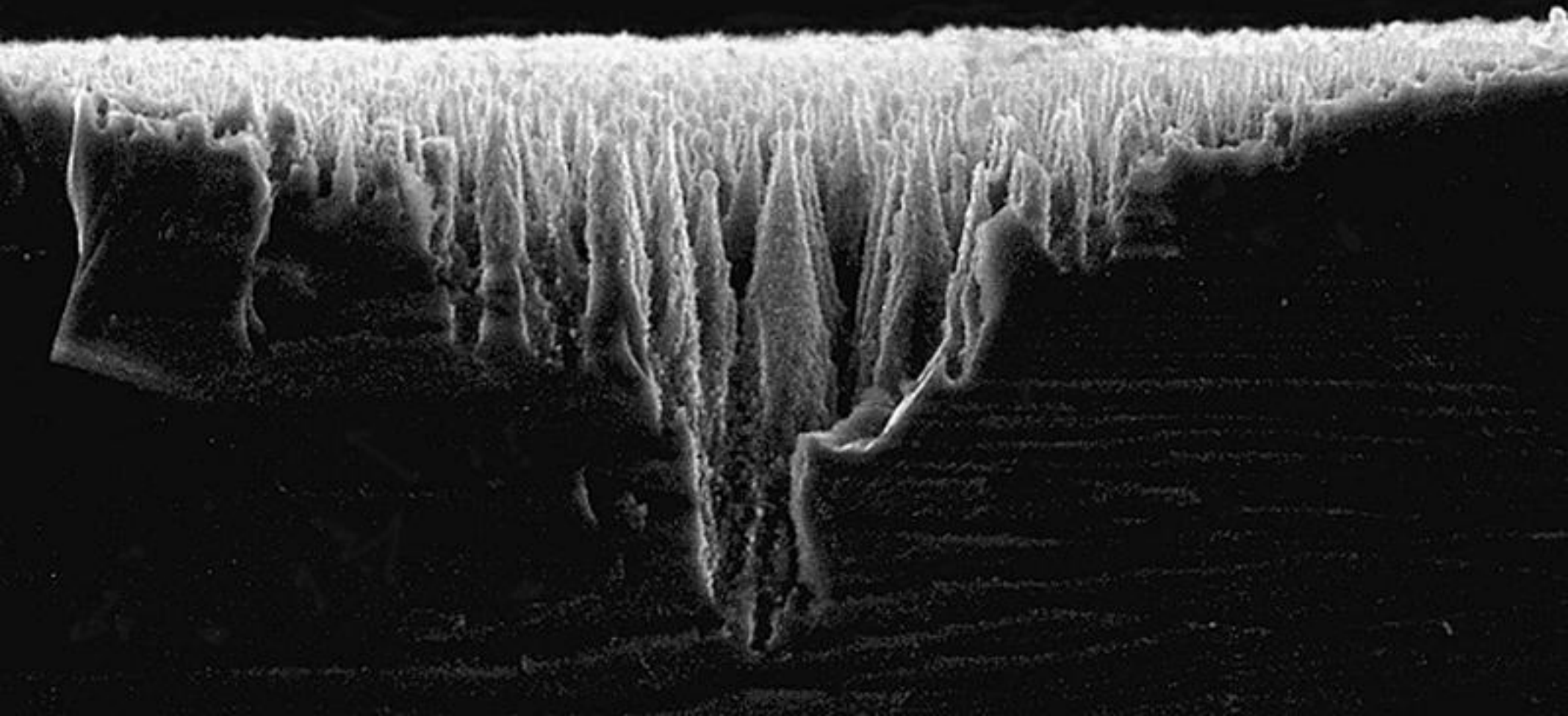


# Black silicon



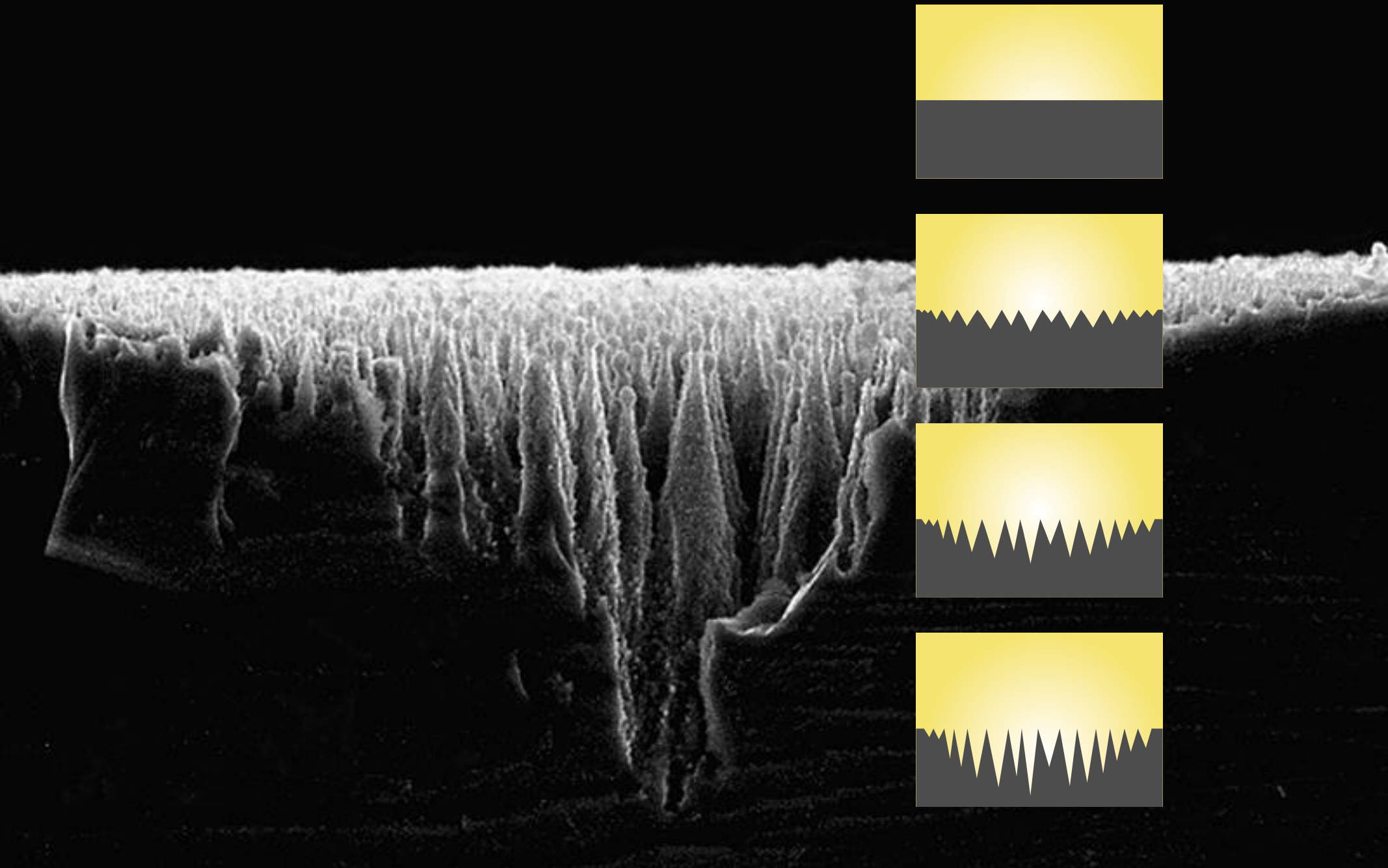
10 μm

# Black silicon



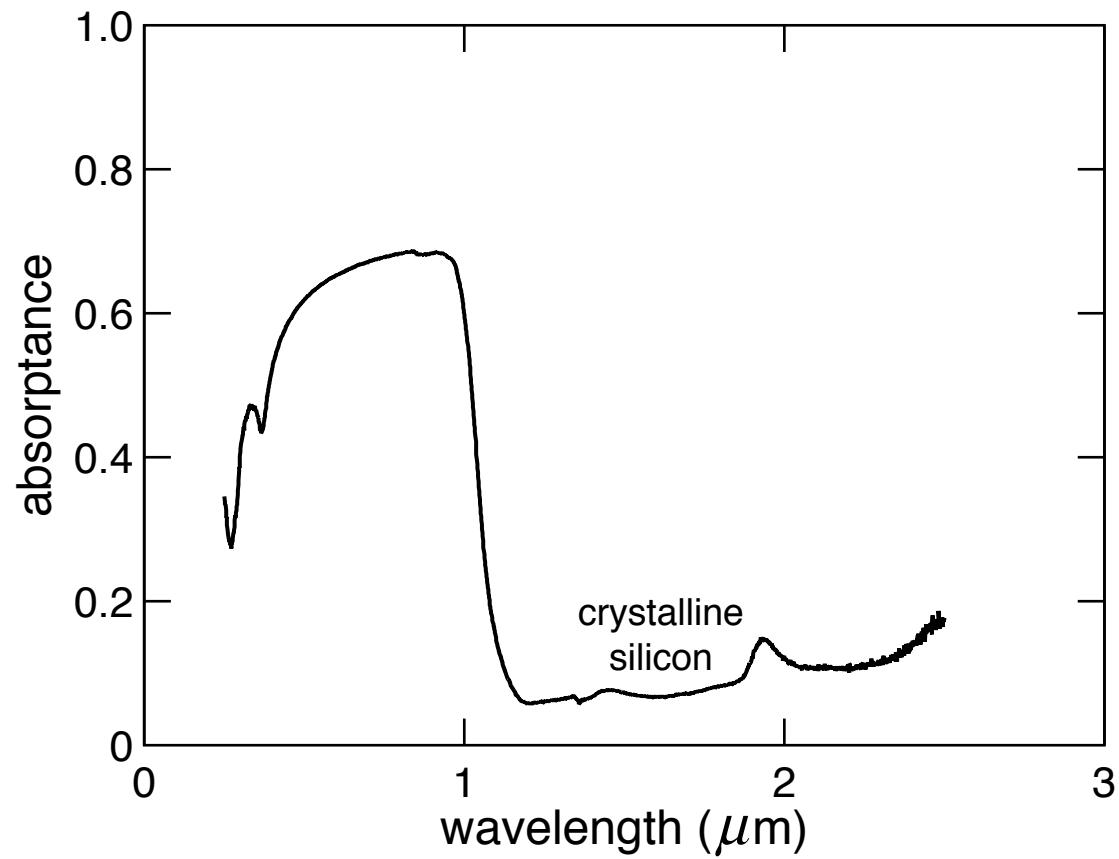


# Black silicon



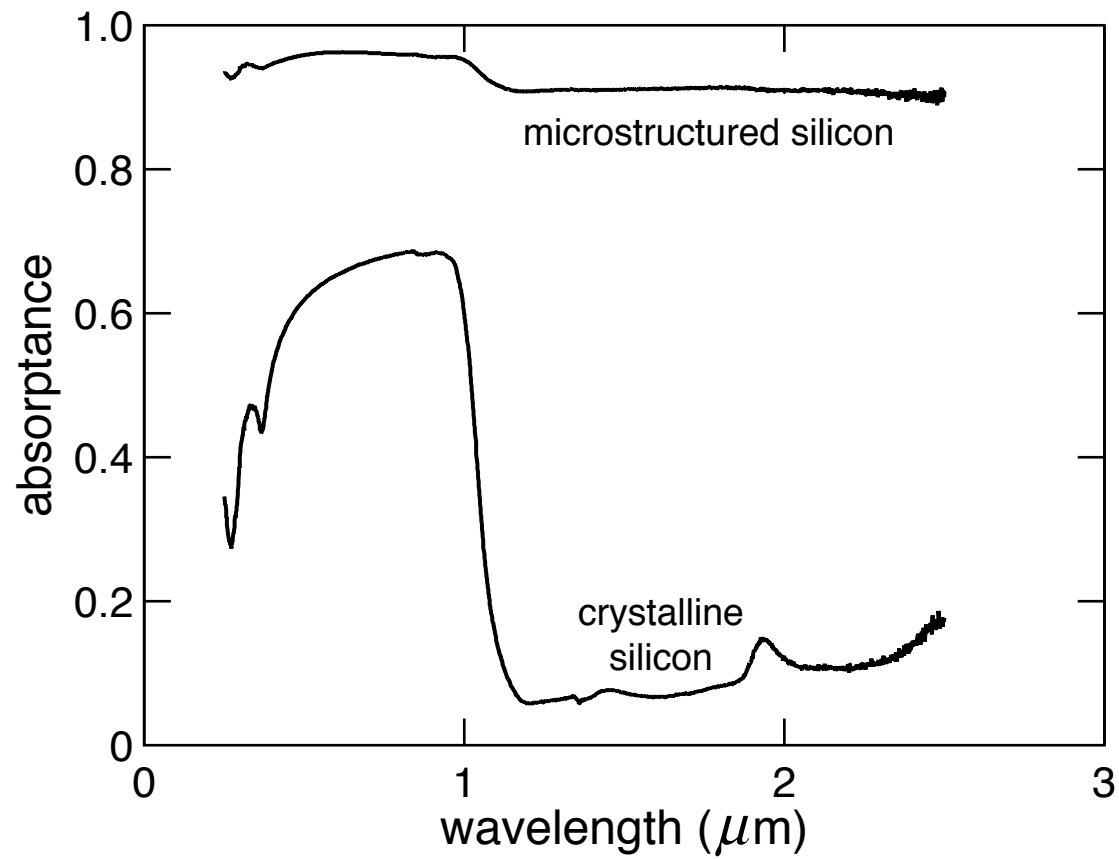
# Black silicon

absorptance



# Black silicon

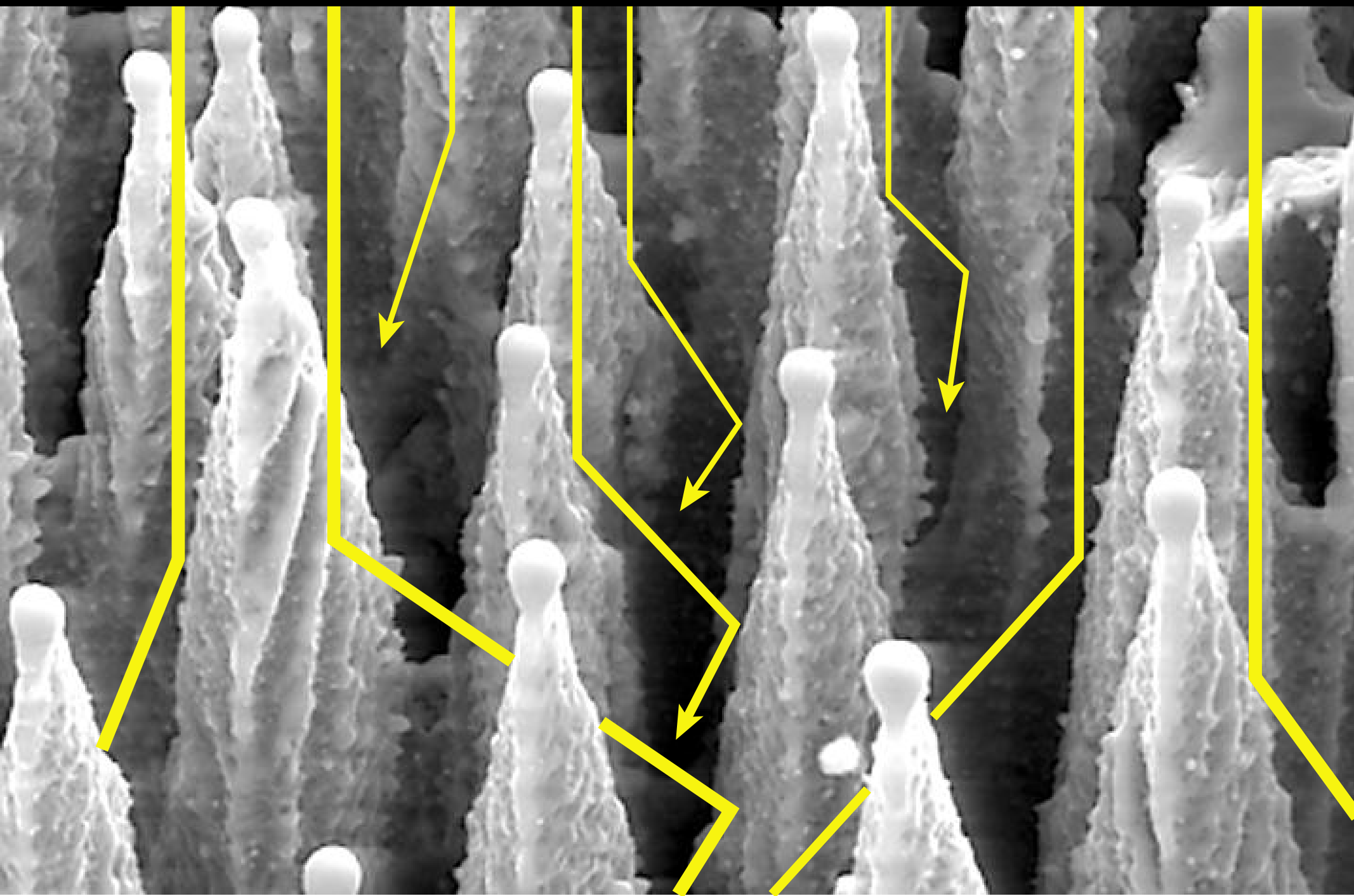
absorptance



# Black silicon

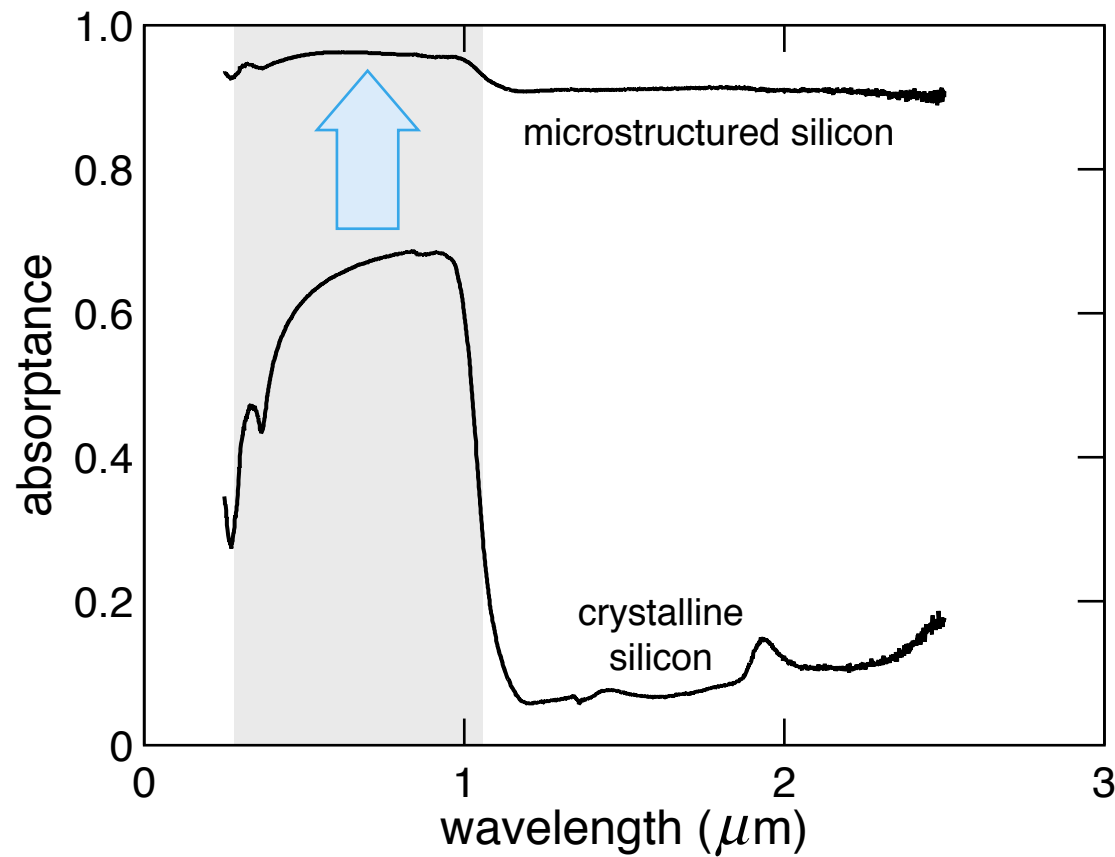
**What causes the near-unity absorptance?**

# Black silicon



# Black silicon

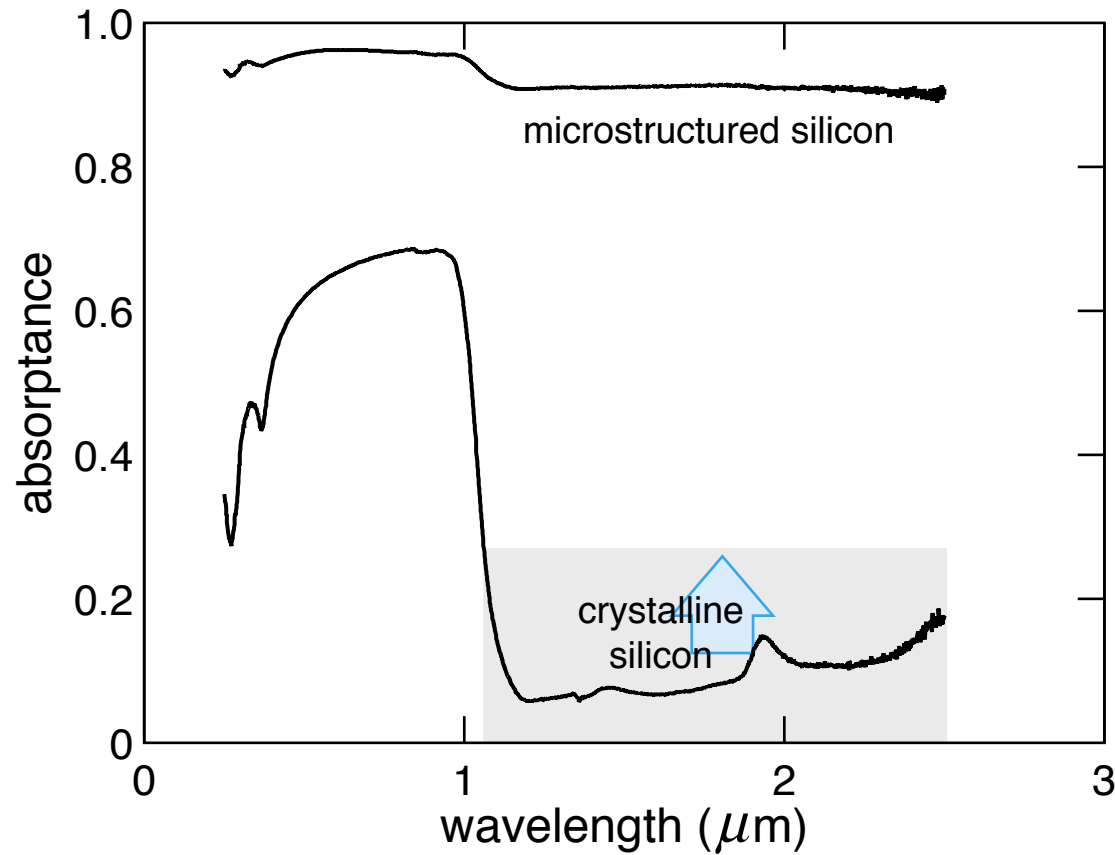
multiple reflections enhance absorption





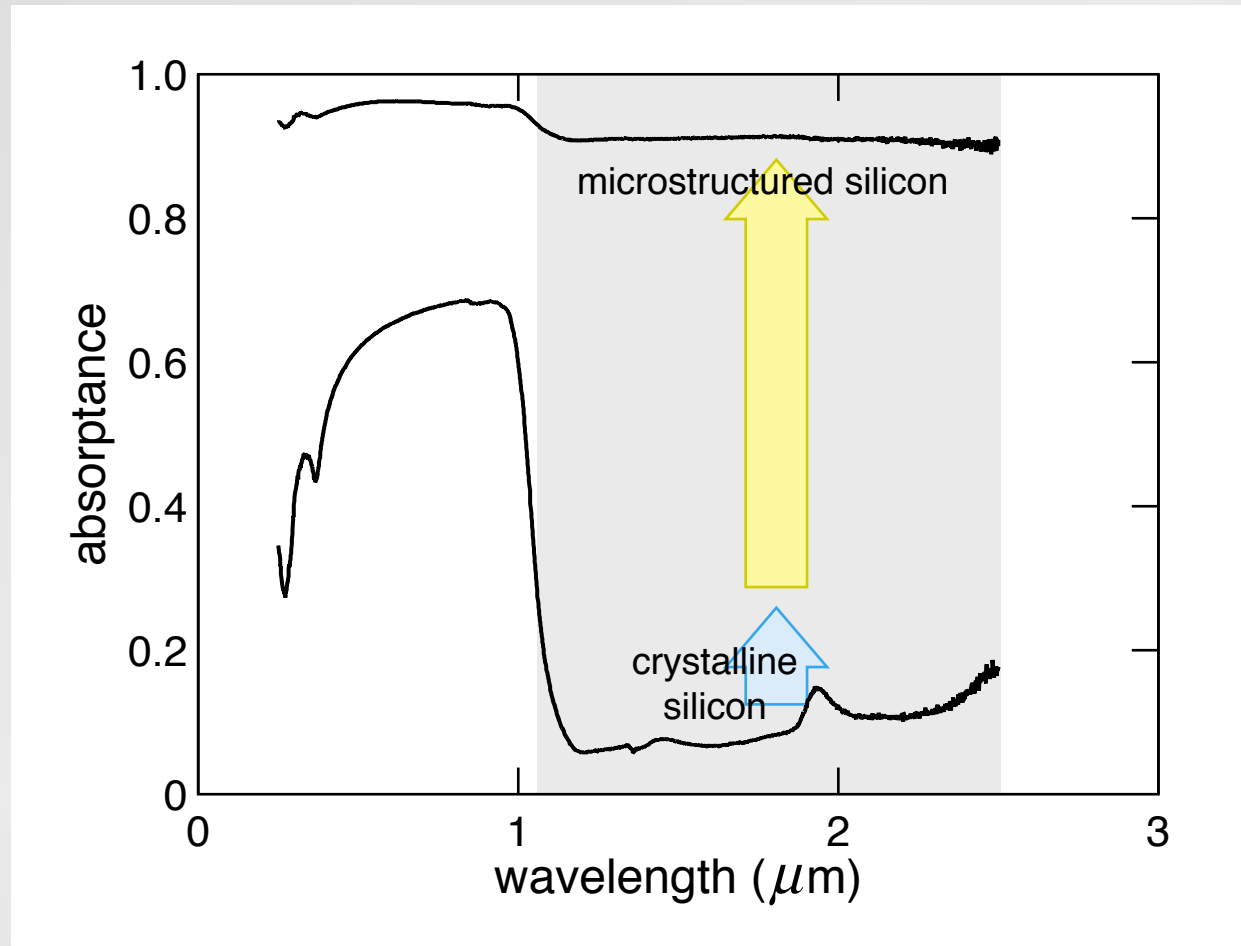
# Black silicon

multiple reflections enhance absorption

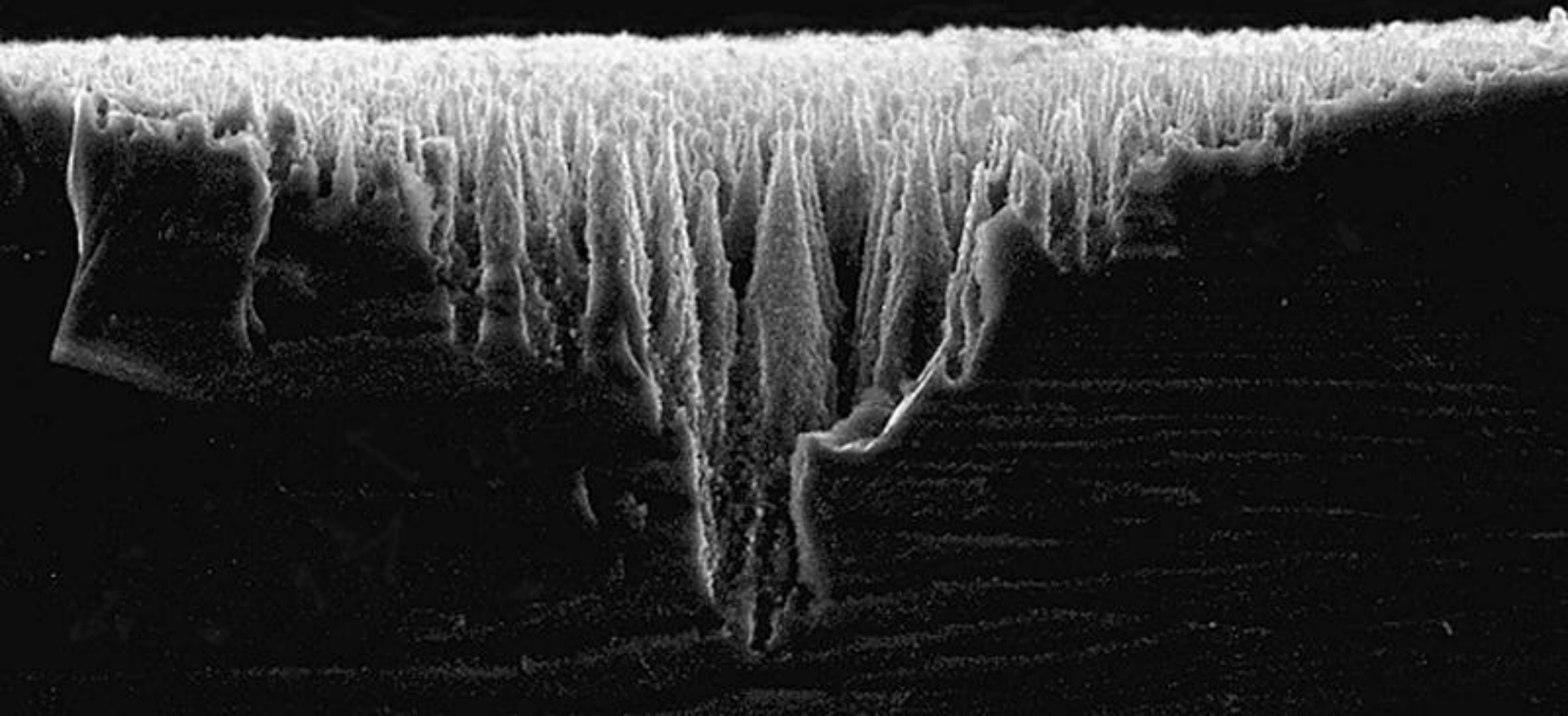


# Black silicon

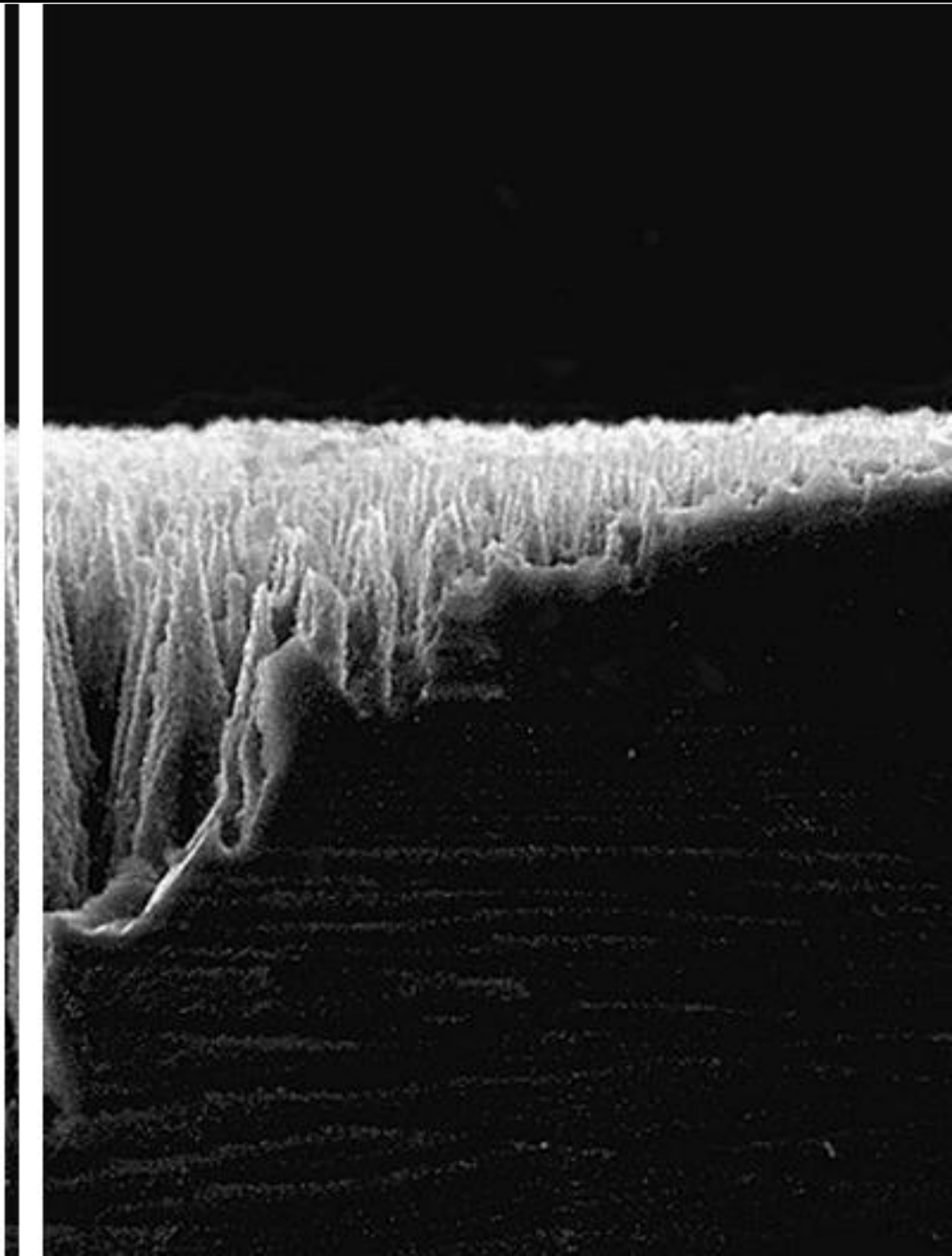
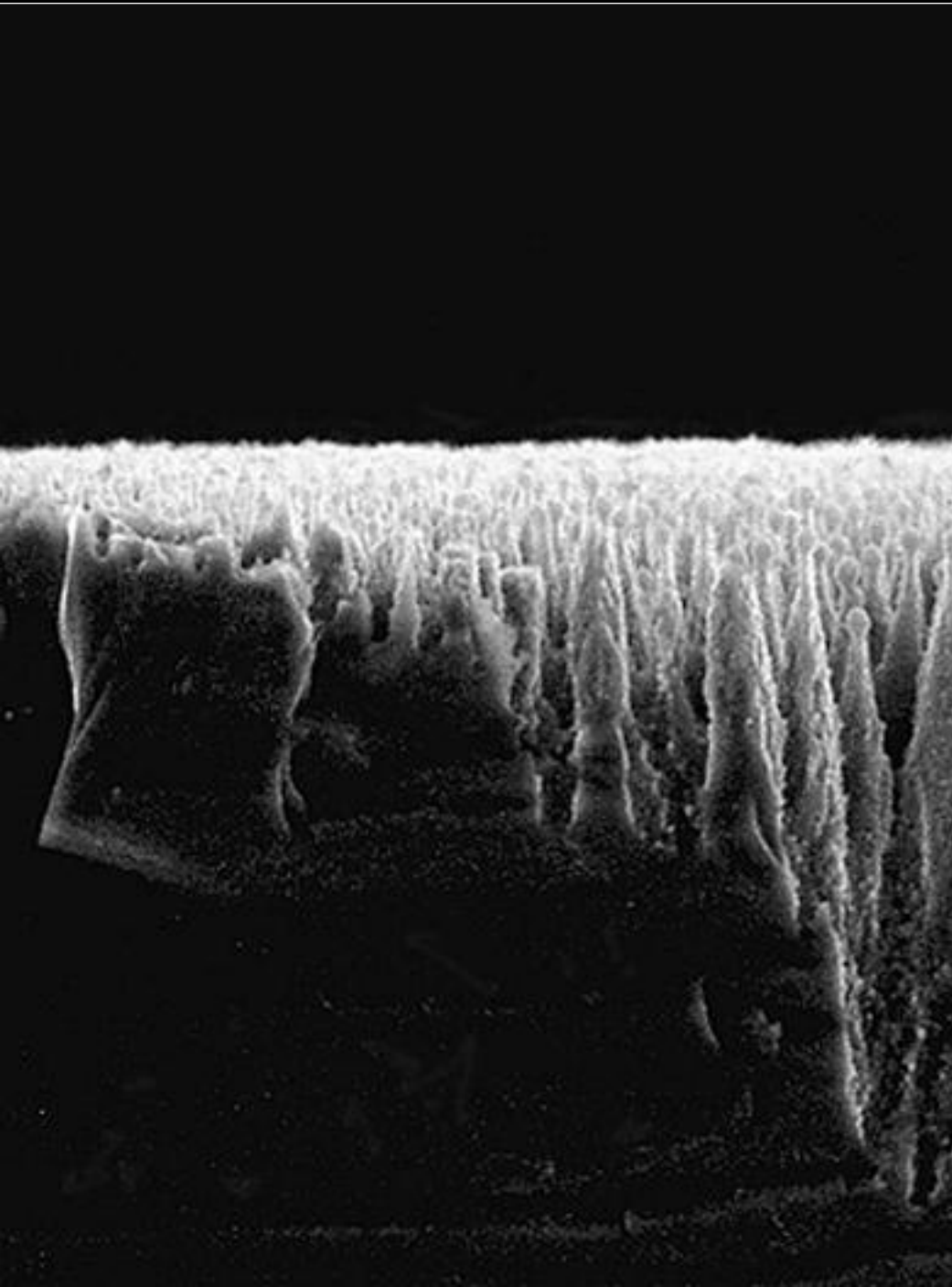
heavy sulfur doping causes infrared absorption



# Black silicon

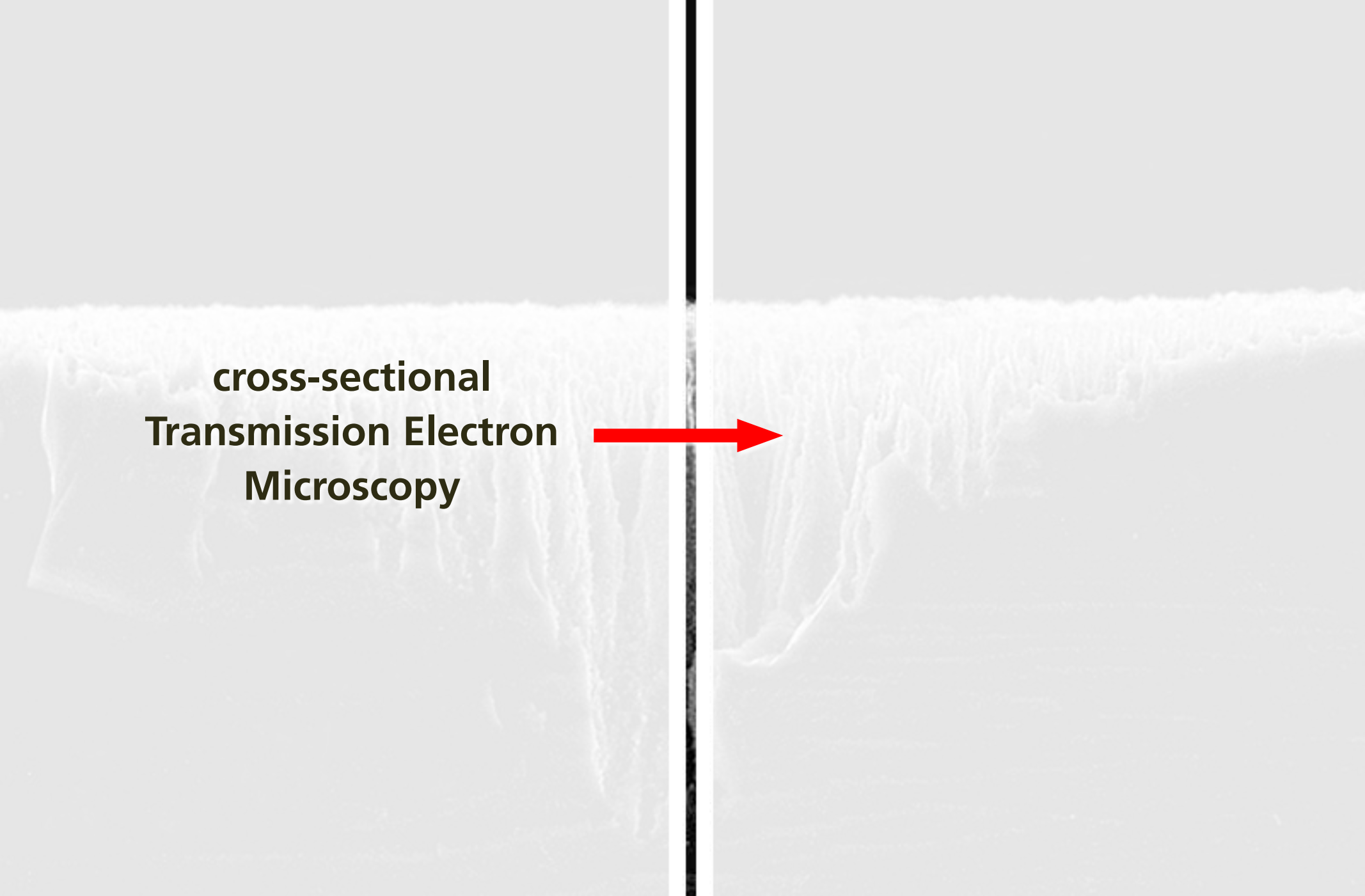


# Black silicon



# Black silicon

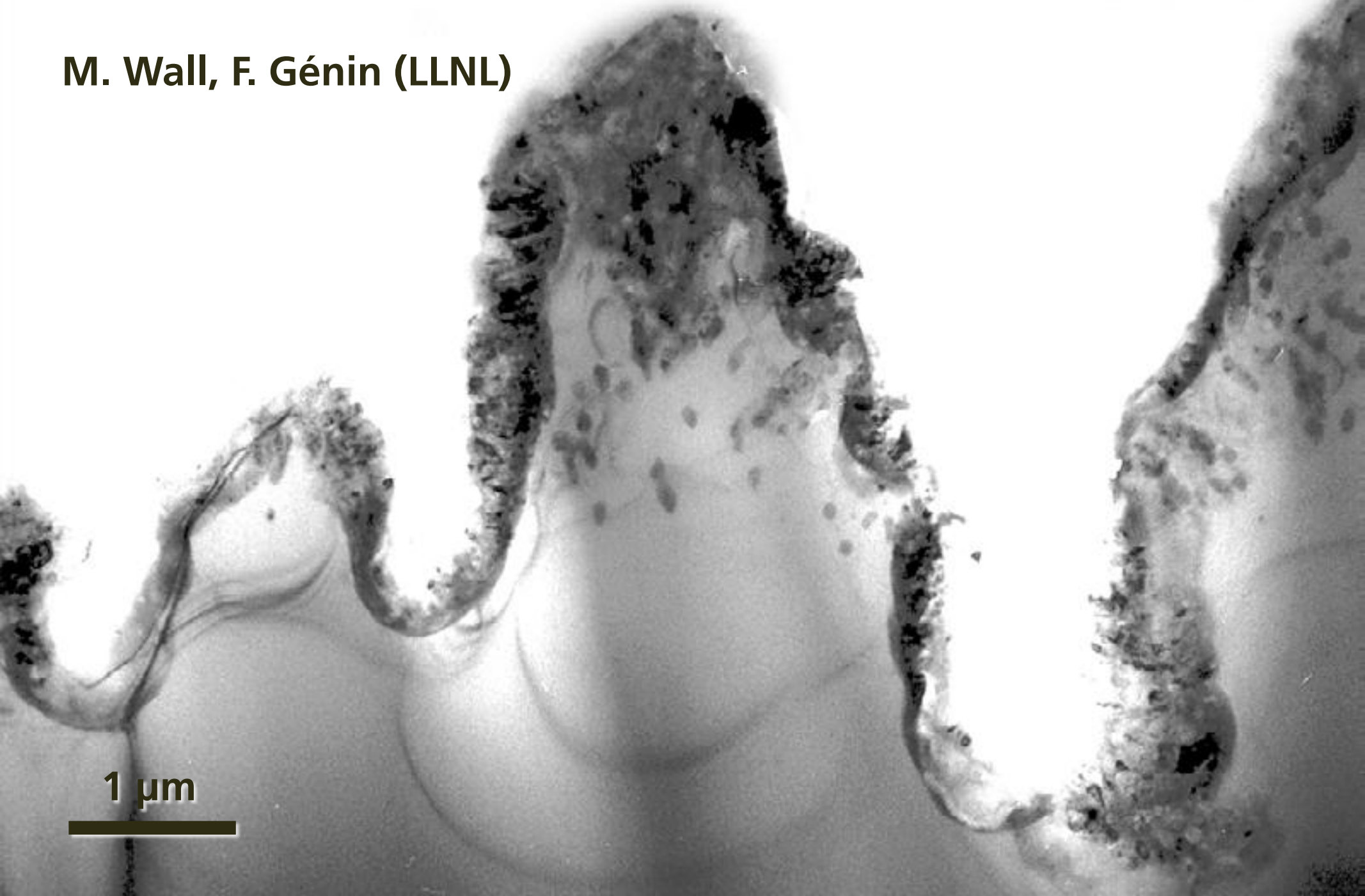
**cross-sectional  
Transmission Electron  
Microscopy**



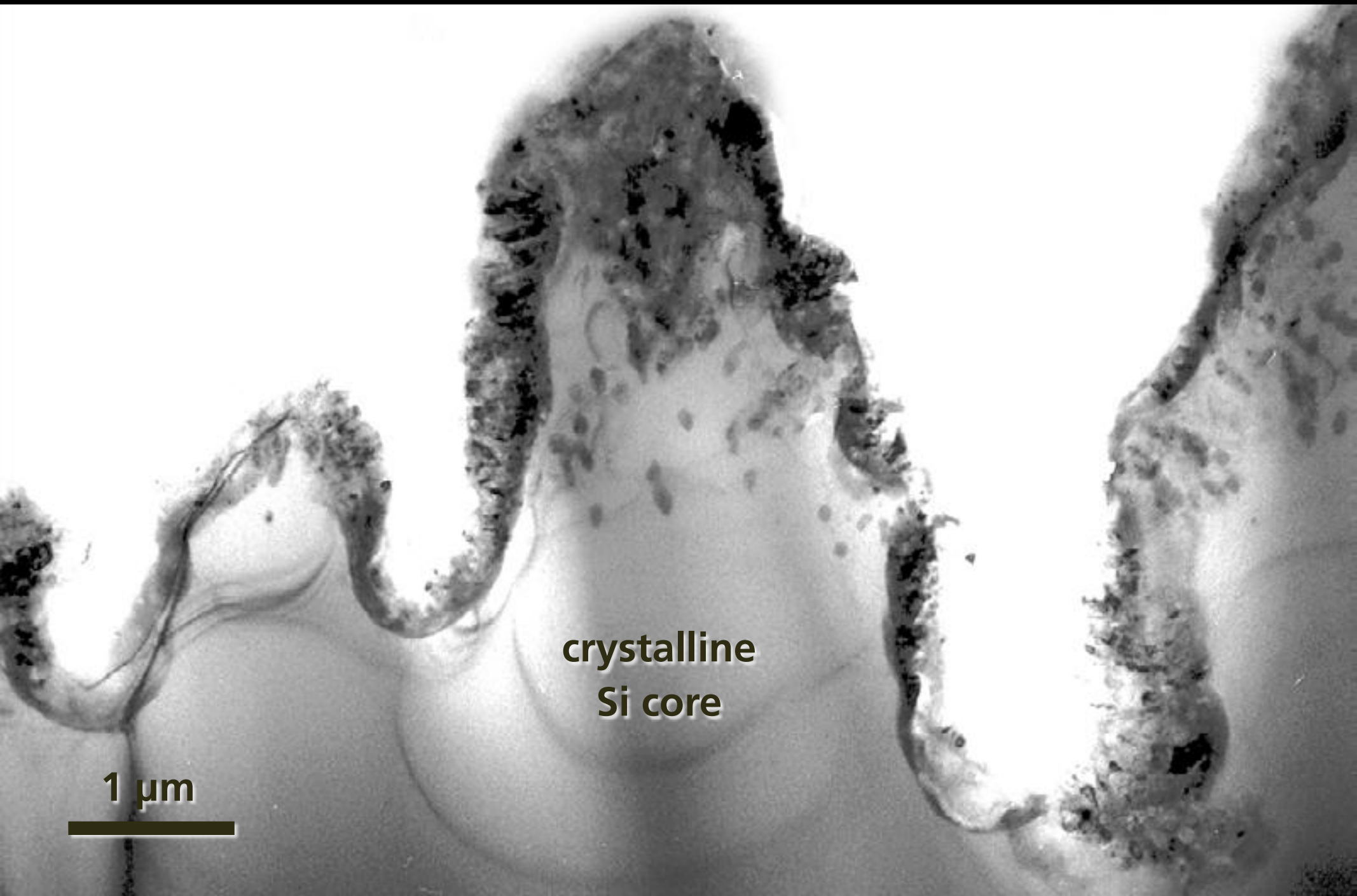


# Black silicon

M. Wall, F. Génin (LLNL)



# Black silicon

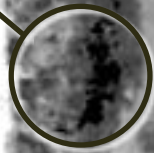


crystalline  
Si core

1 μm

# Black silicon

sulfur-containing  
surface layer

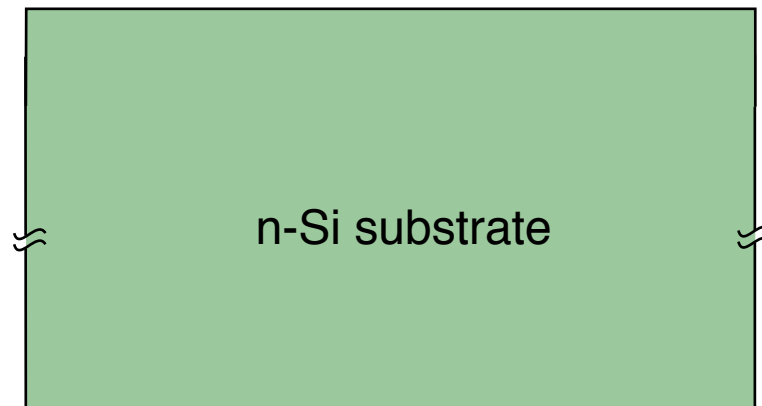


1 μm



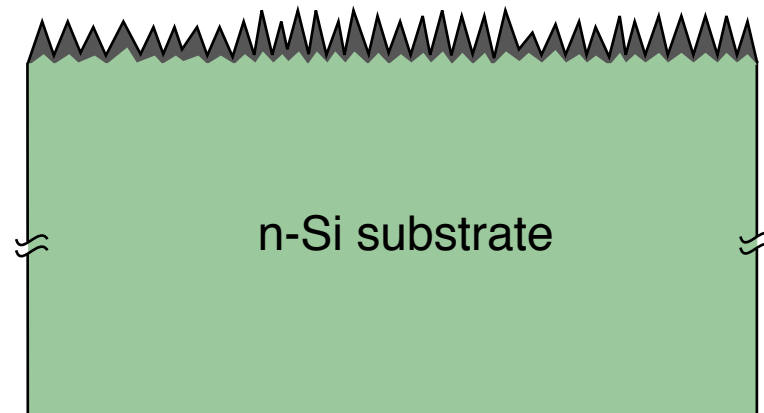
# Black silicon

black silicon/n-type silicon junction



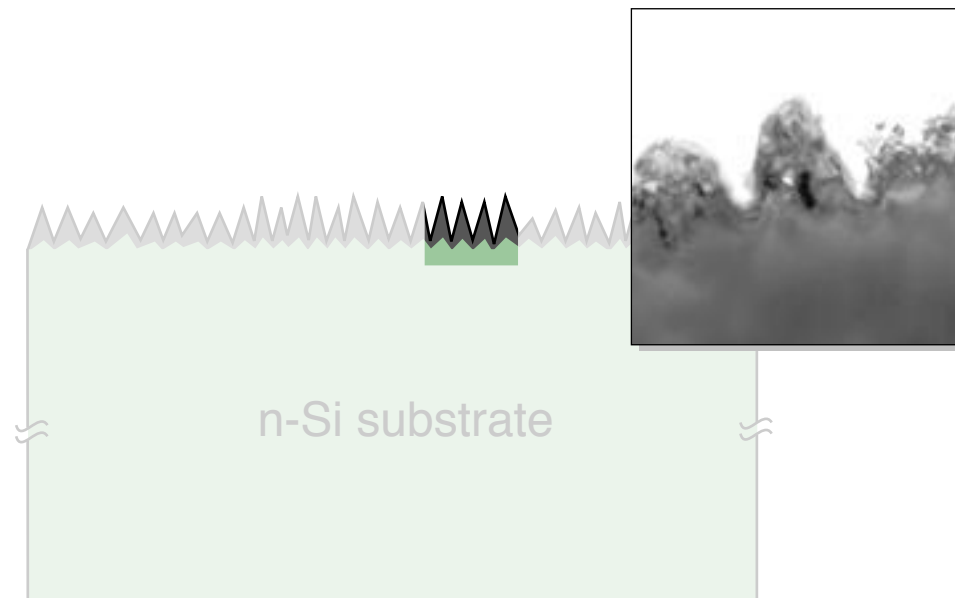
# Black silicon

black silicon/n-type silicon junction



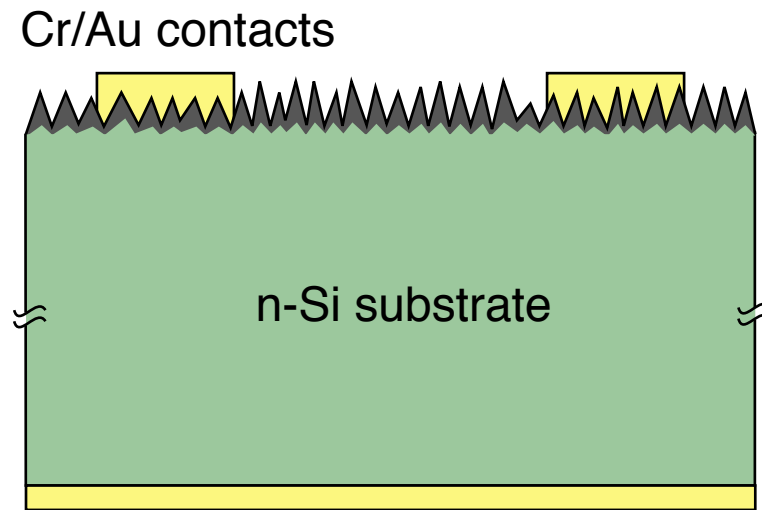
# Black silicon

## black silicon/n-type silicon junction



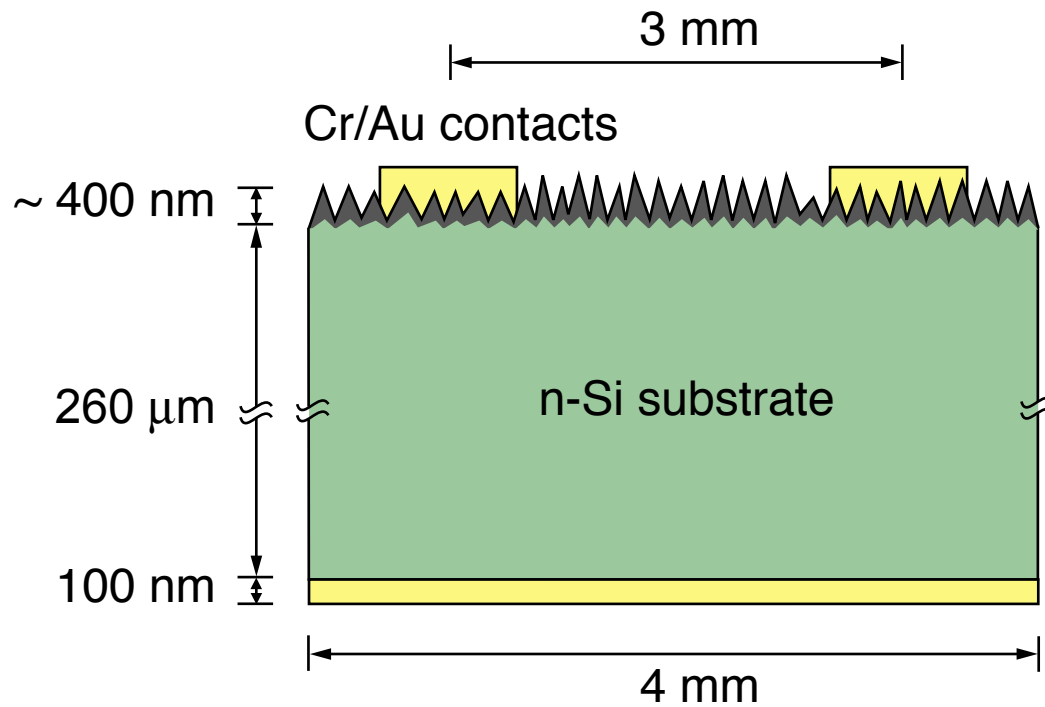
# Black silicon

## black silicon/n-type silicon junction



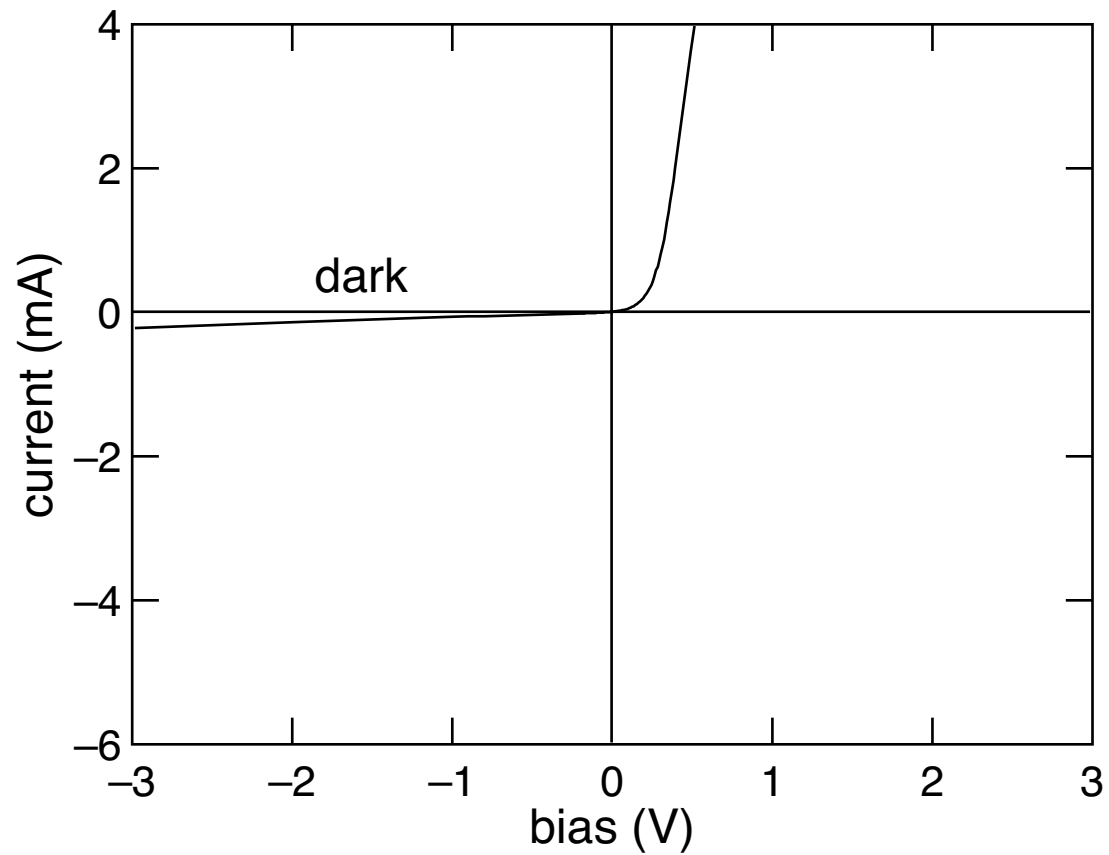
# Black silicon

## black silicon/n-type silicon junction



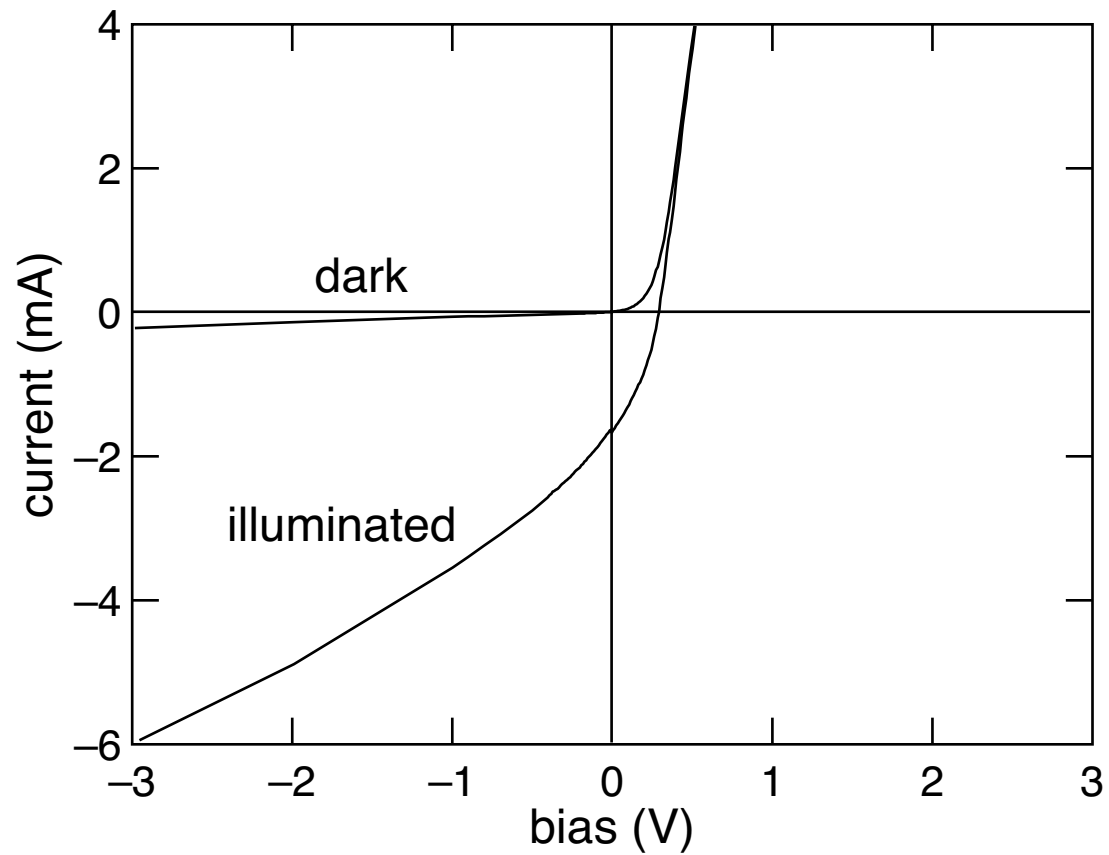
# Black silicon

## *I*/*V* characteristics



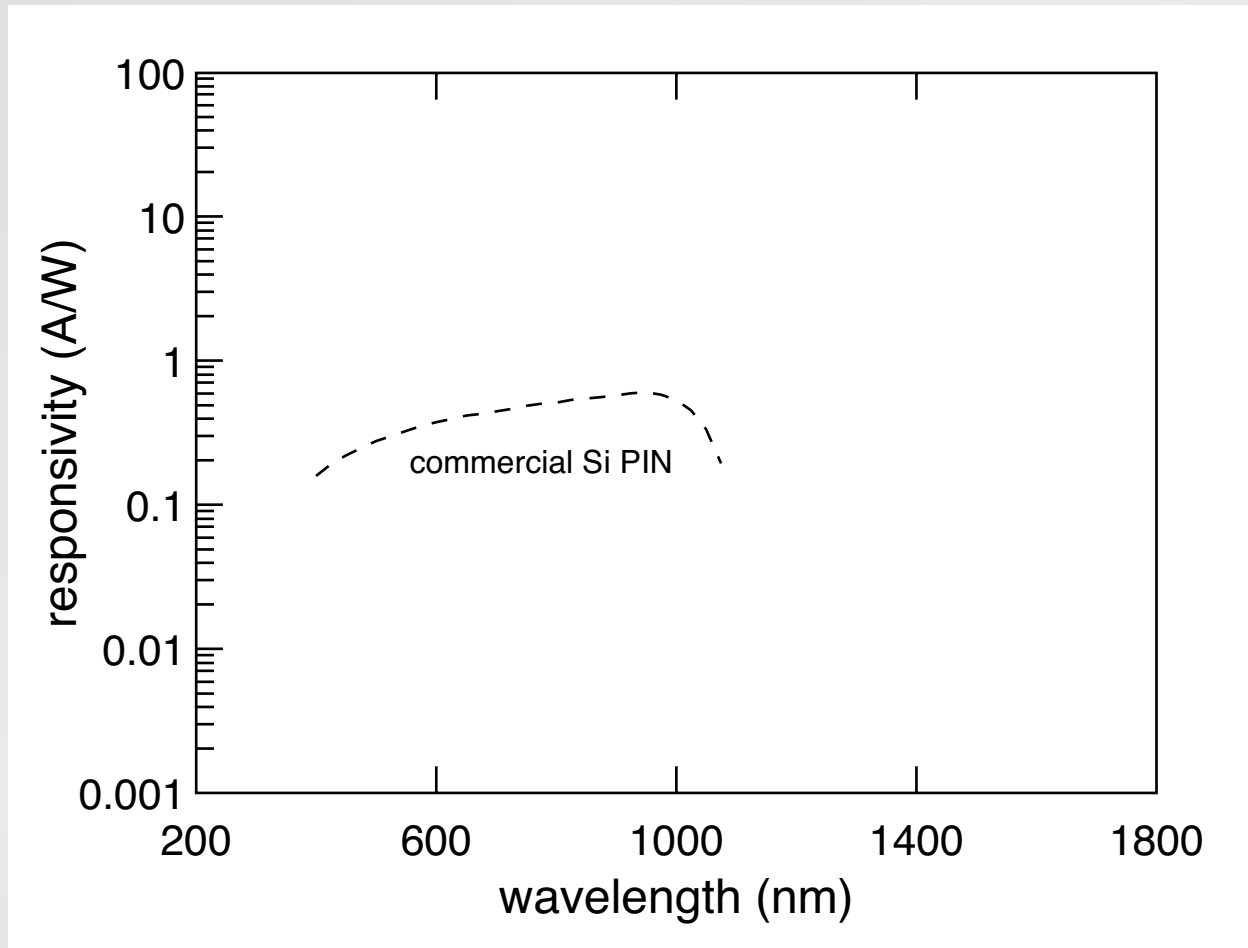
# Black silicon

## *I*/*V* characteristics



# Black silicon

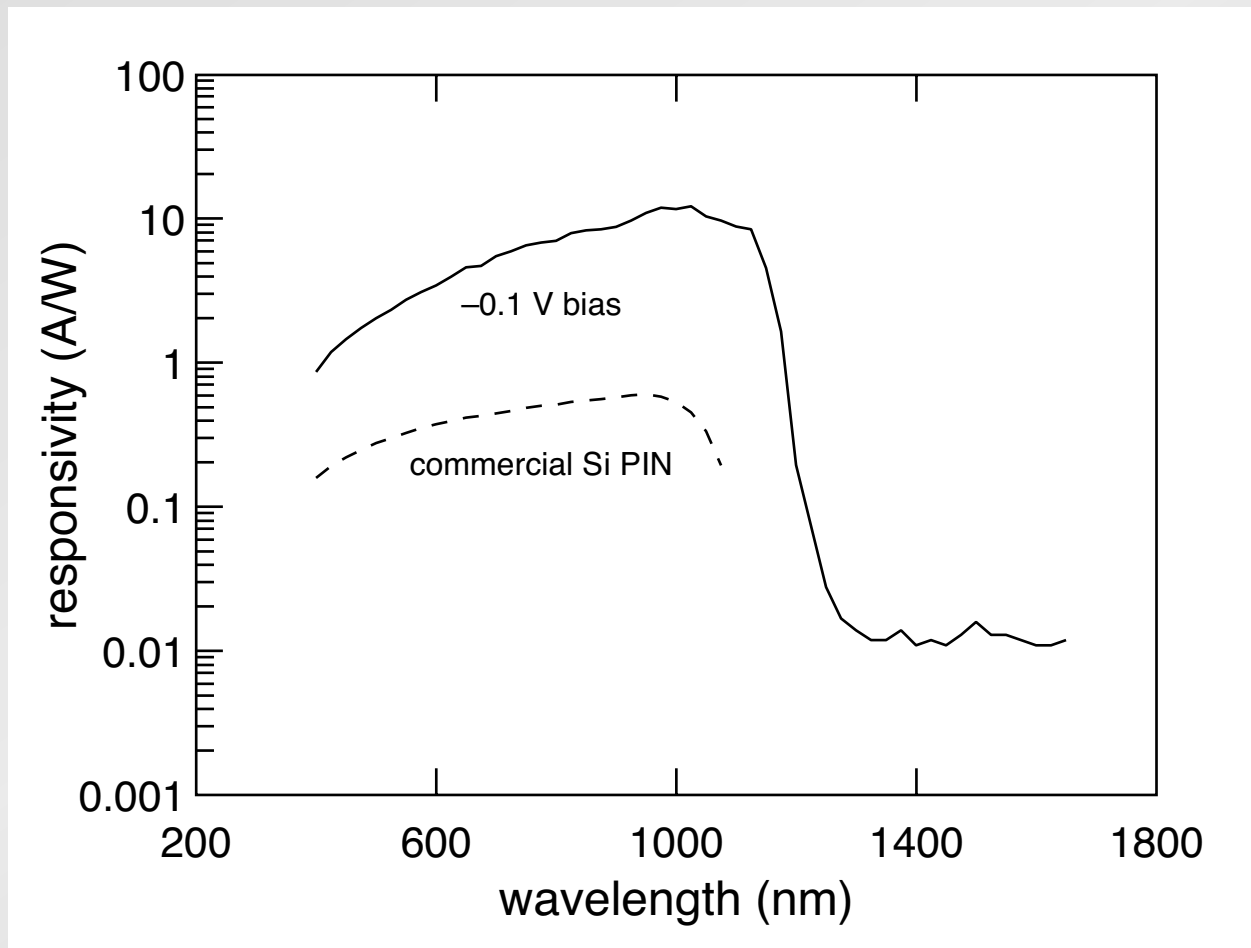
responsivity





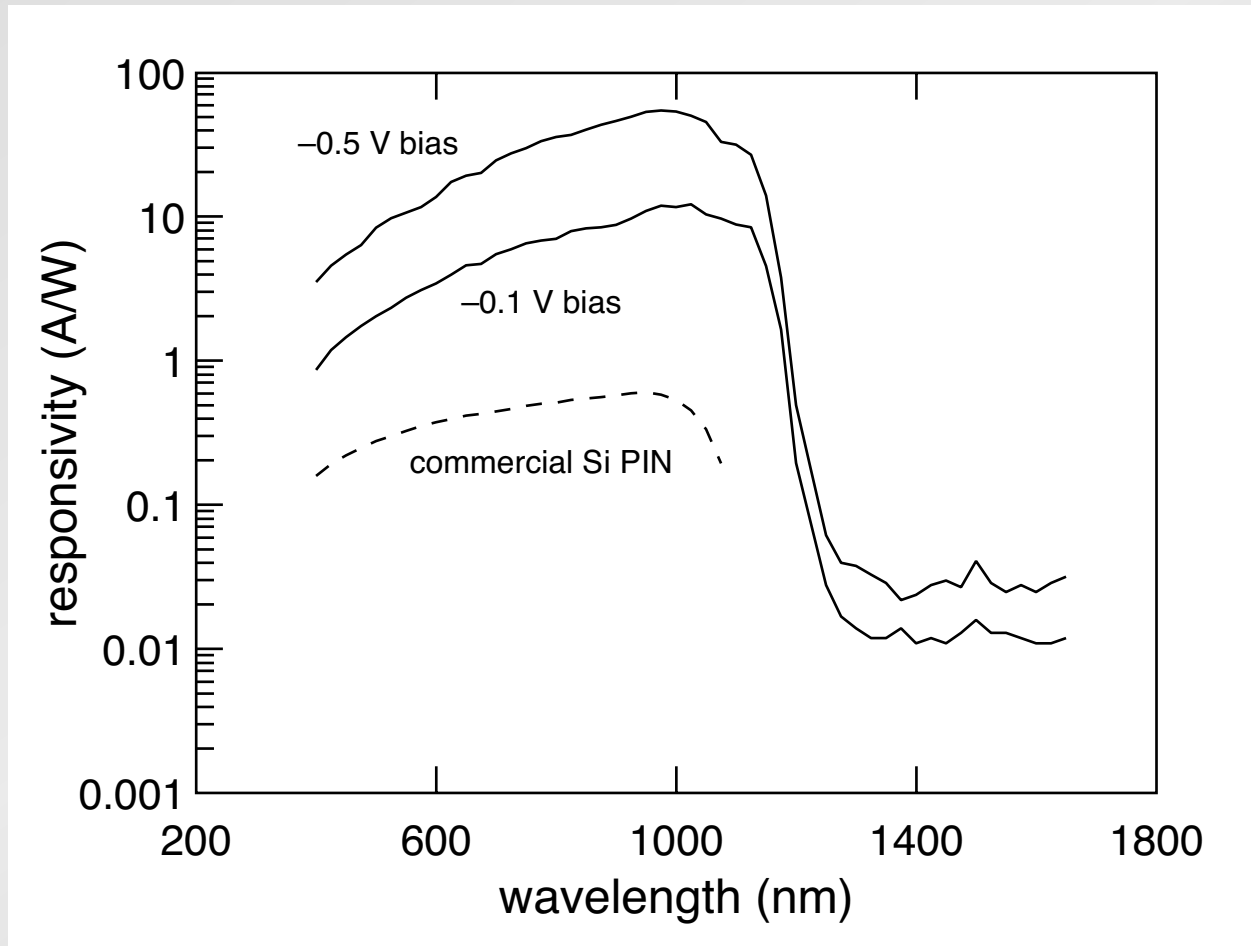
# Black silicon

responsivity



# Black silicon

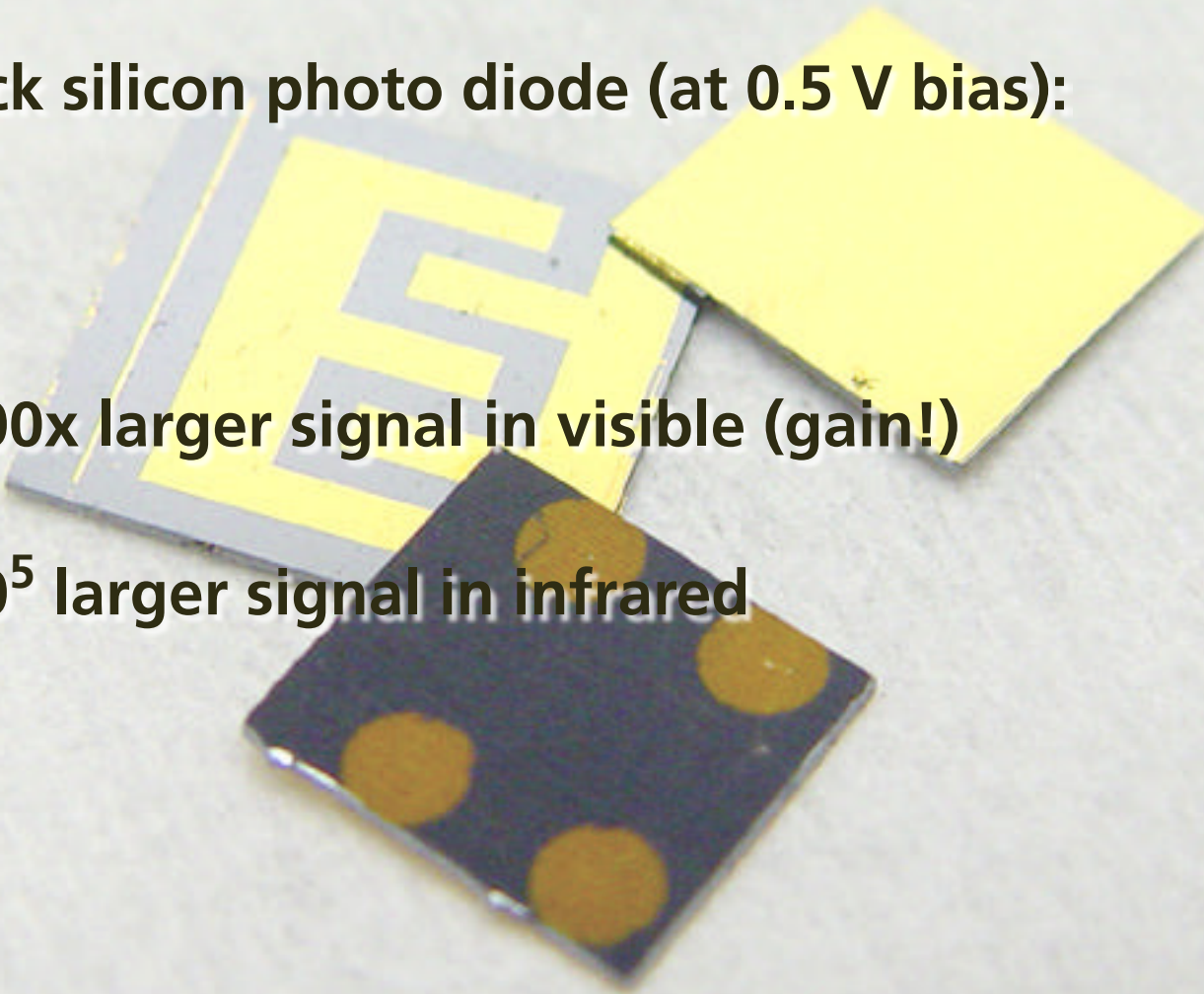
responsivity



# Black silicon

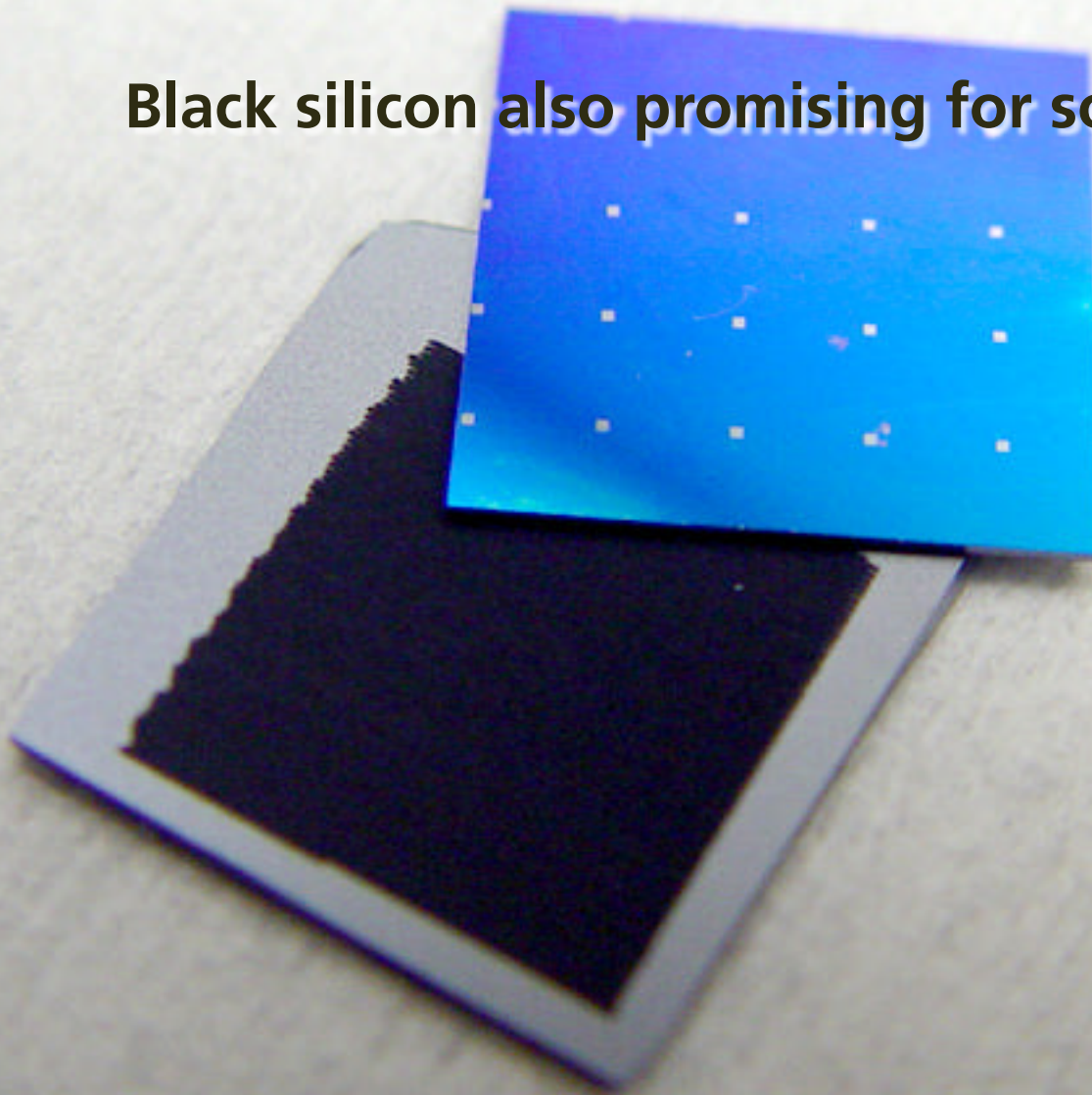
**Black silicon photo diode (at 0.5 V bias):**

- **100x larger signal in visible (gain!)**
- **$10^5$  larger signal in infrared**



# Black silicon

**Black silicon also promising for solar cells**





# Black silicon

A forest of silicon spikes could revolutionise solar cells and give you painless injections. **Bruce Schechter** peers into the mysterious world of black silicon

## TALL, DARK AND STRANGER

WE ALL love stories of serendipity. They seem to hark back to a time when a fogged photographic plate or a filthy Petri dish could change the world. Even today, when financial constraints keep the role of chance to a minimum, science is still sometimes a spontaneous act, a freelance exploration of the unknown. It often starts in front of a blackboard when one scientist says, "I wonder what would happen if . . .", and the other one replies, "Let's give it a try."

The result of one such conversation two years ago in Eric Mazur's laboratory at Harvard University is a new form of silicon soot. What started life as

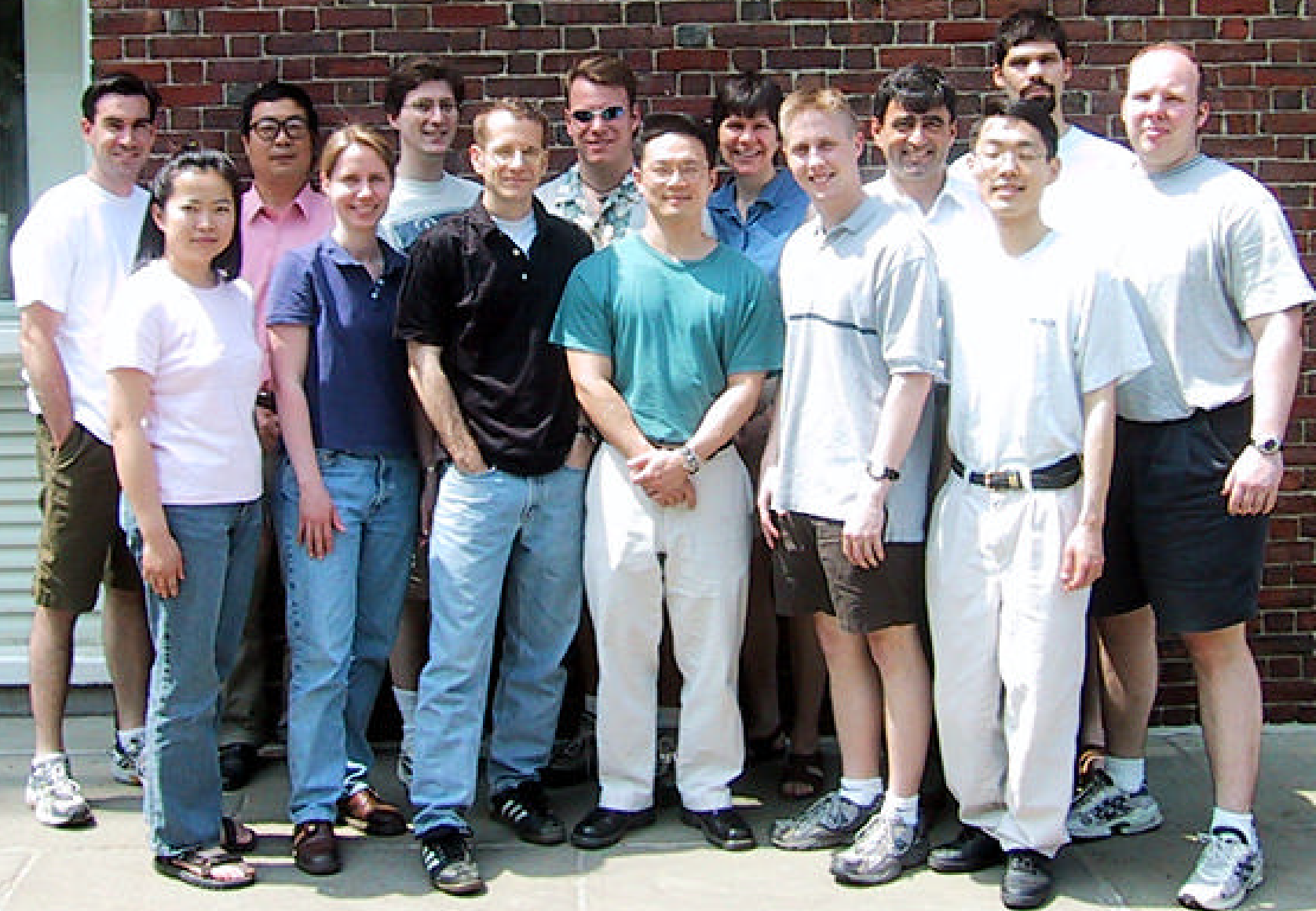
semiconductors with a powerful laser. In the early 1990s, Mazur's was the first academic lab in the world to get its hands on a femtosecond laser. This device produces pulses of light that are hundreds of billions of times brighter than the Sun. Its immense power is delivered extremely quickly: each pulse lasts a mere fraction of a trillionth of a second.

These flashes of laser light have provided researchers with a new way to probe the characteristics of many materials (New Scientist, 19 February 2000, p 34). Mazur's group was using the powerful femtosecond pulses to study the surface chemistry of metals. But Her, who is now at the Lawrence Livermore Laboratory in California, had been wondering for years what

around the laboratory," he claims. Well, it was almost the only reason. A short laser pulse will break down  $\text{SF}_6$  into sulphur and fluorine radicals, which will attack a silicon substrate. "Hydrogen fluoride is used to etch silicon. So we thought maybe the  $\text{SF}_6$  would somehow and then the fluorine would somehow react with the silicon," Mazur explains.

With no clearer idea than this, the researchers began firing 100-femtosecond pulses of laser light through the window of their chamber, through the  $\text{SF}_6$  gas, onto the shiny silicon wafer. After firing about 100 pulses they cracked the wafer, the chamber and removed the focal point of the laser beam. A burn, perhaps. That Mazur knew that silicon does not get black," he says. So what was going

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