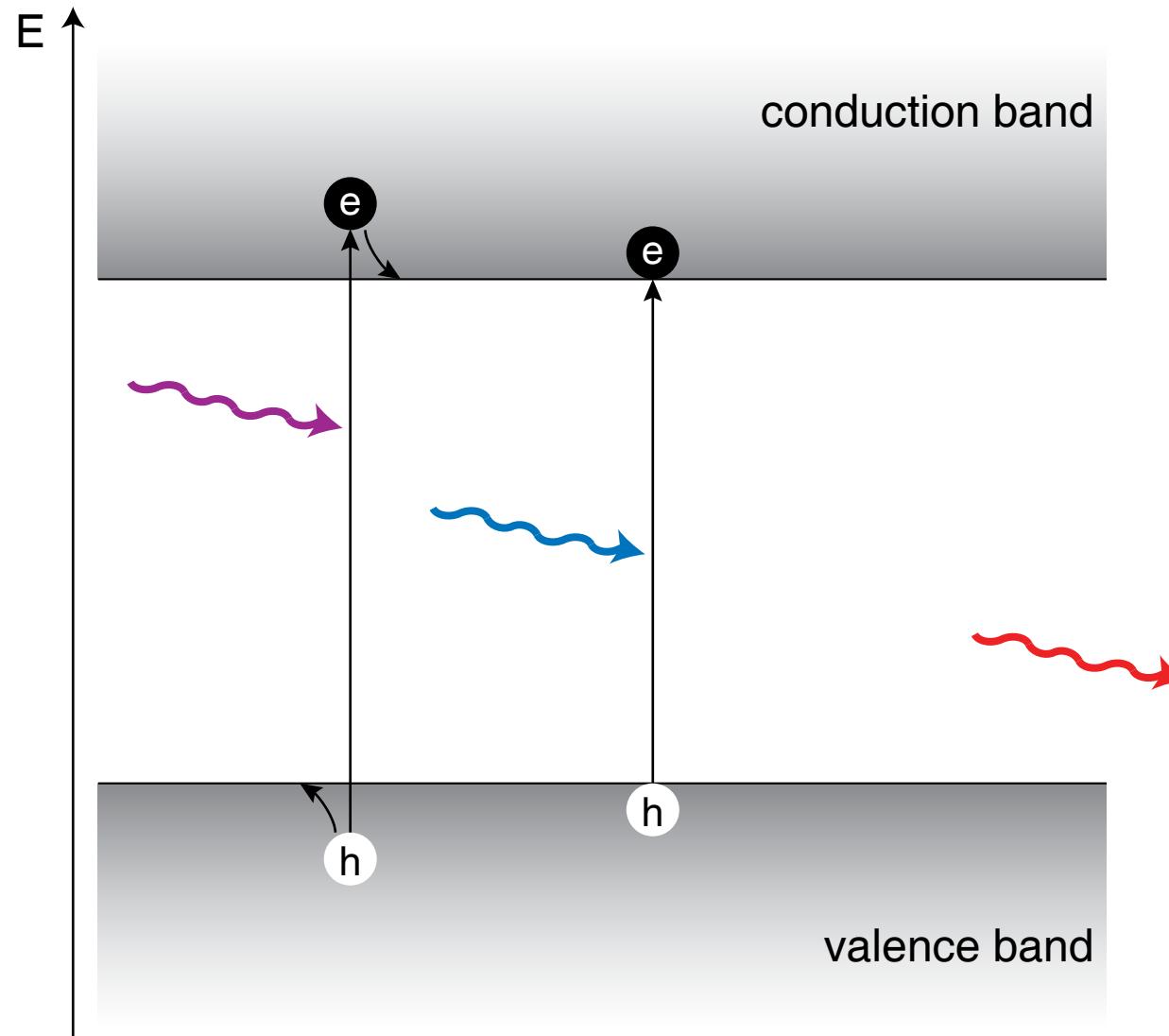


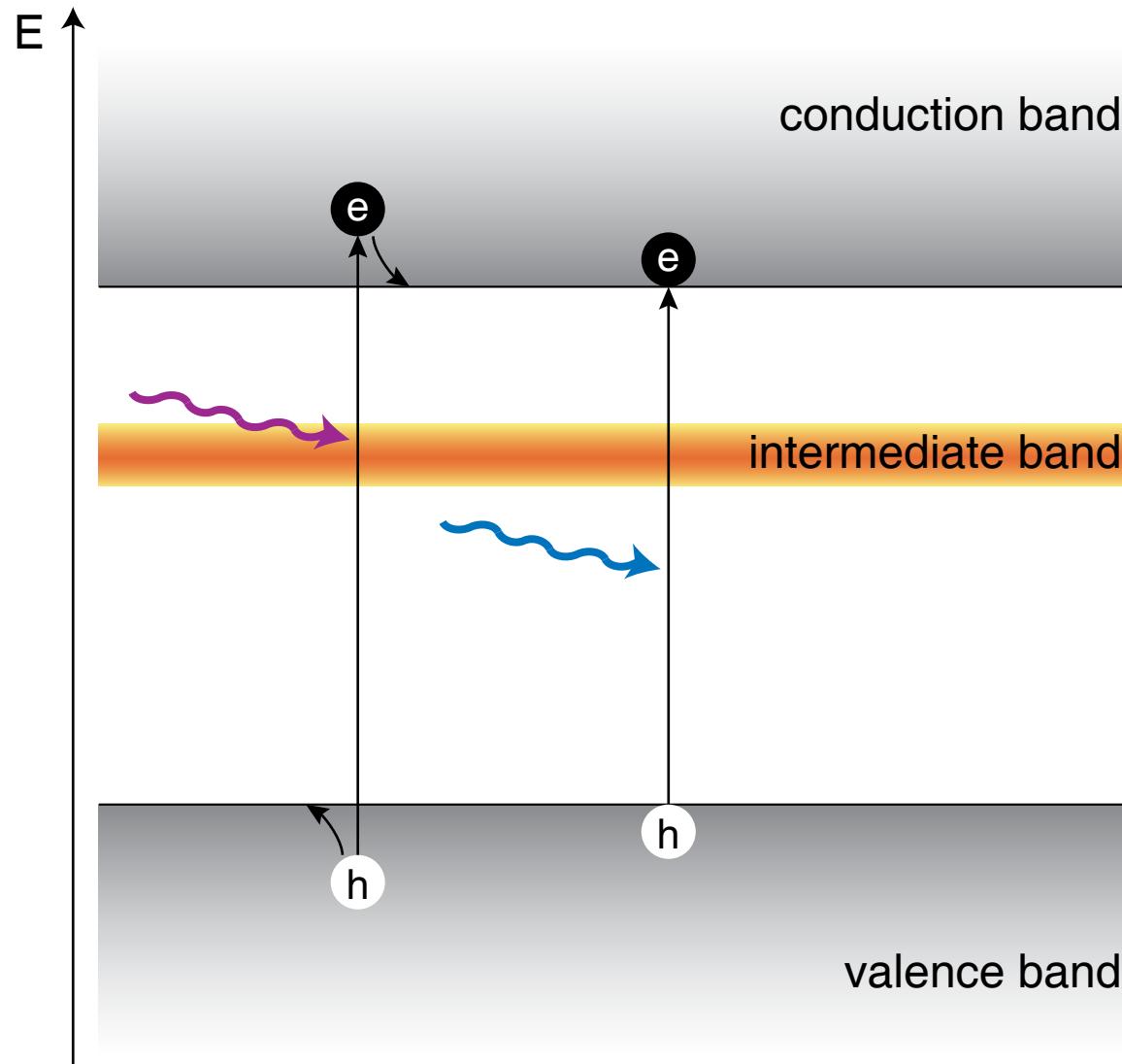
# **Femtosecond laser doped silicon for photovoltaic applications**

**Meng-Ju Sher, Mark T. Winkler, Yu-Ting Lin and Eric Mazur**  
**Harvard University**  
**SPIE Optics & Photonics**  
**2011/08/21**

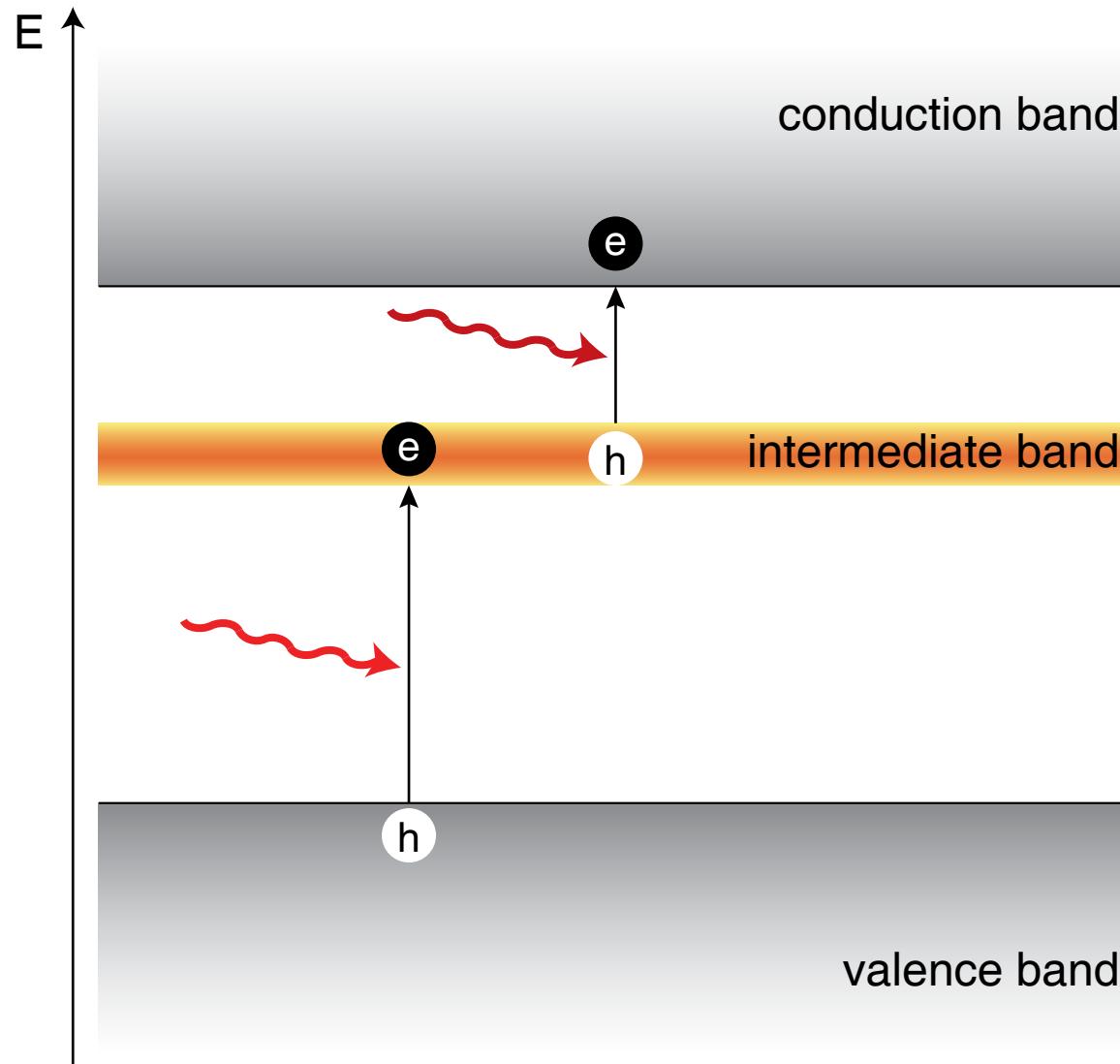
# Intermediate-band photovoltaics



# Intermediate-band photovoltaics

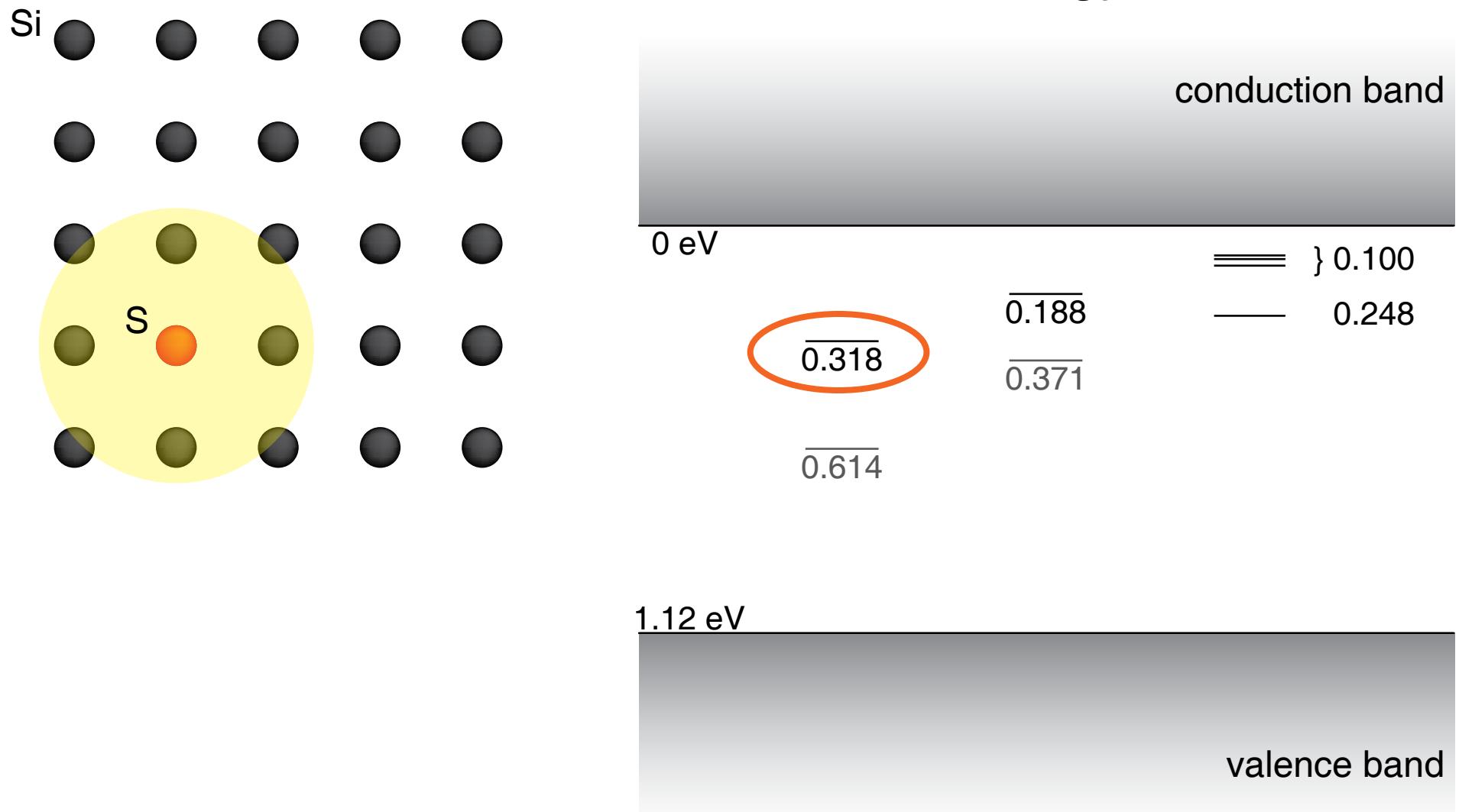


# Intermediate-band photovoltaics



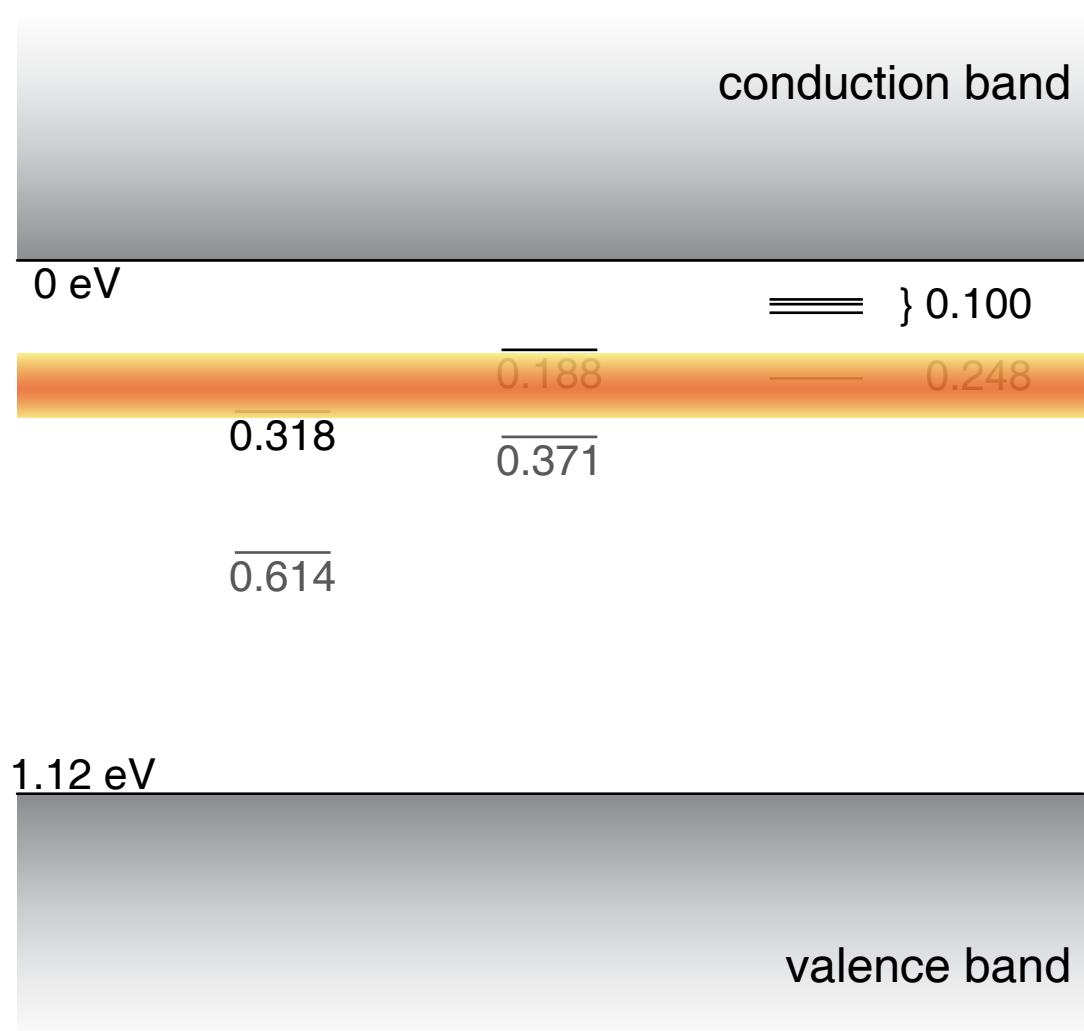
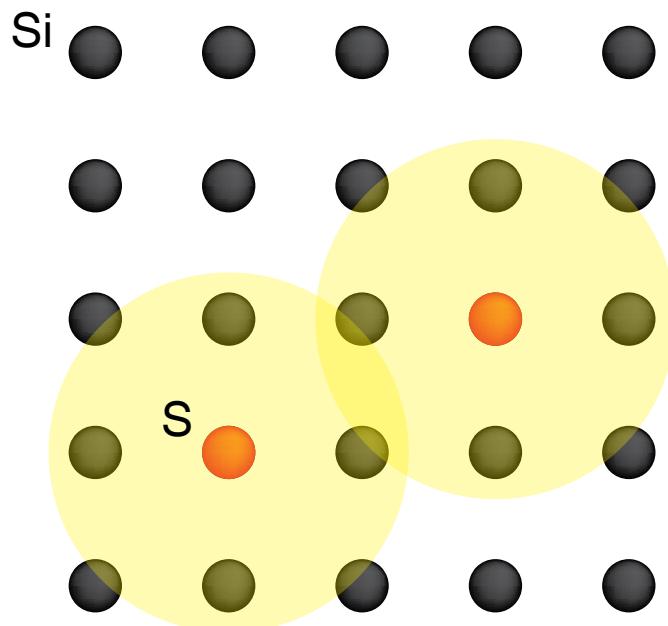
# Intermediate-band photovoltaics

sulfur energy levels



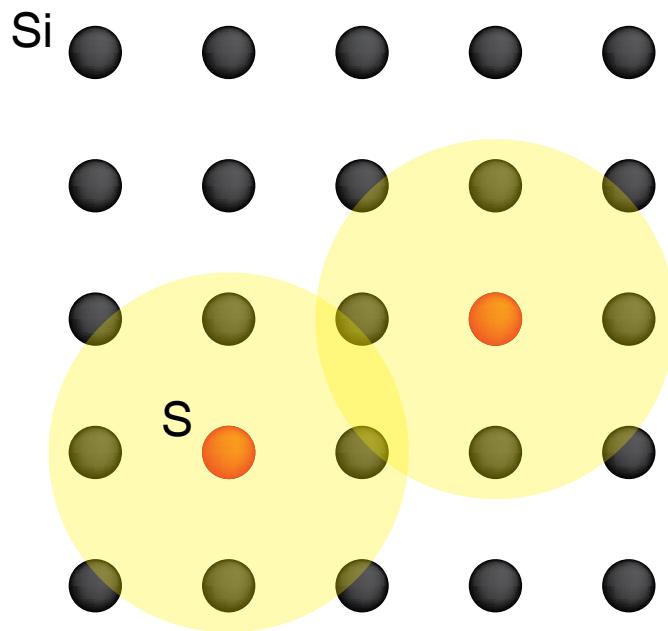
# Intermediate-band photovoltaics

metal-insulator transition

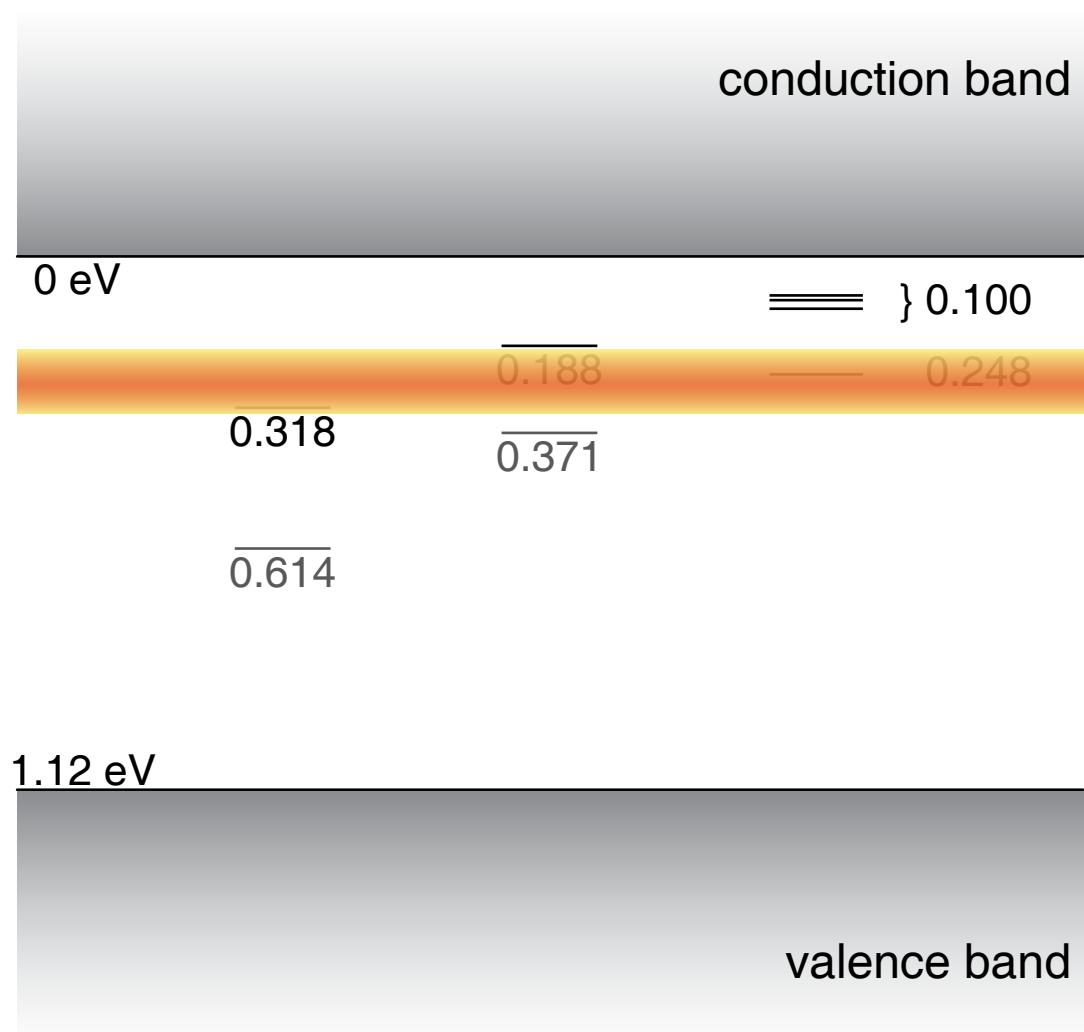


# Intermediate-band photovoltaics

metal-insulator transition

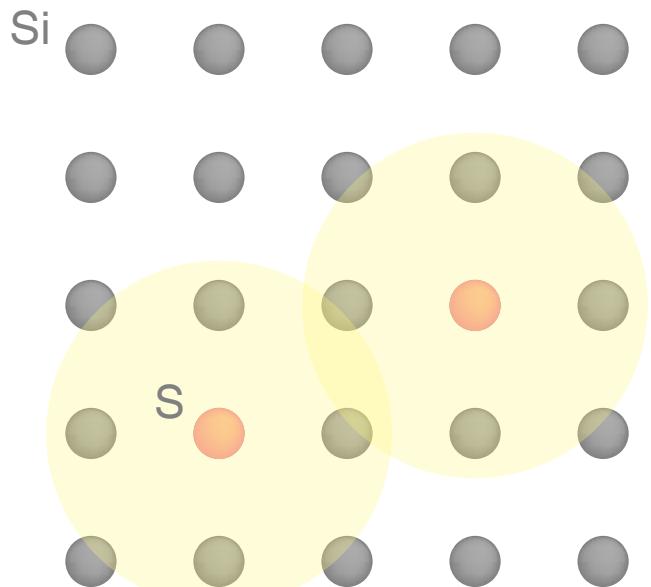


deep level  
high concentration

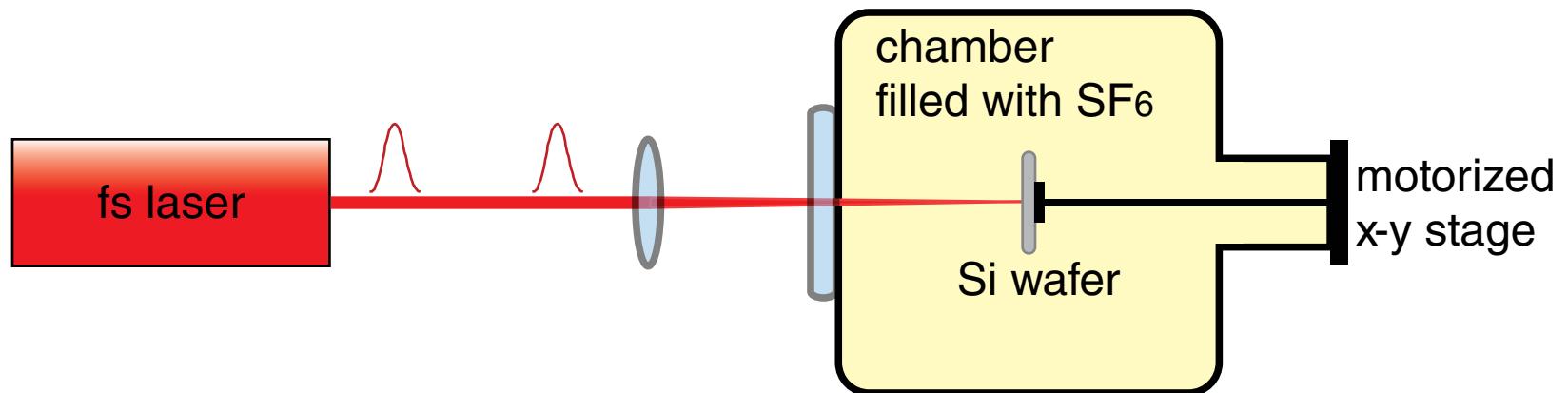


# Outline

- black silicon
- optical and electronic properties
- improve fs-laser doping
- annealing & dopant diffusion



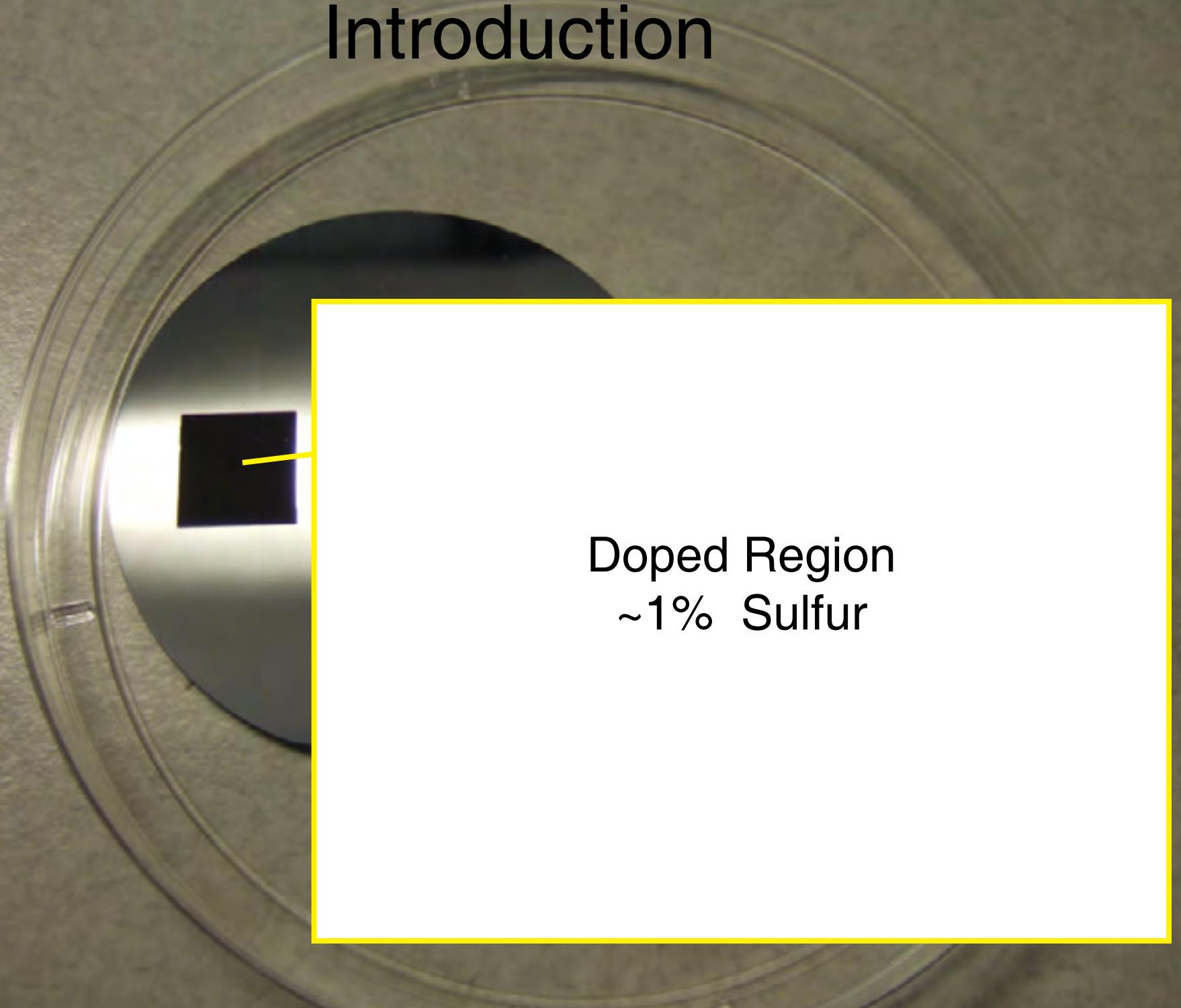
# Introduction



# Introduction

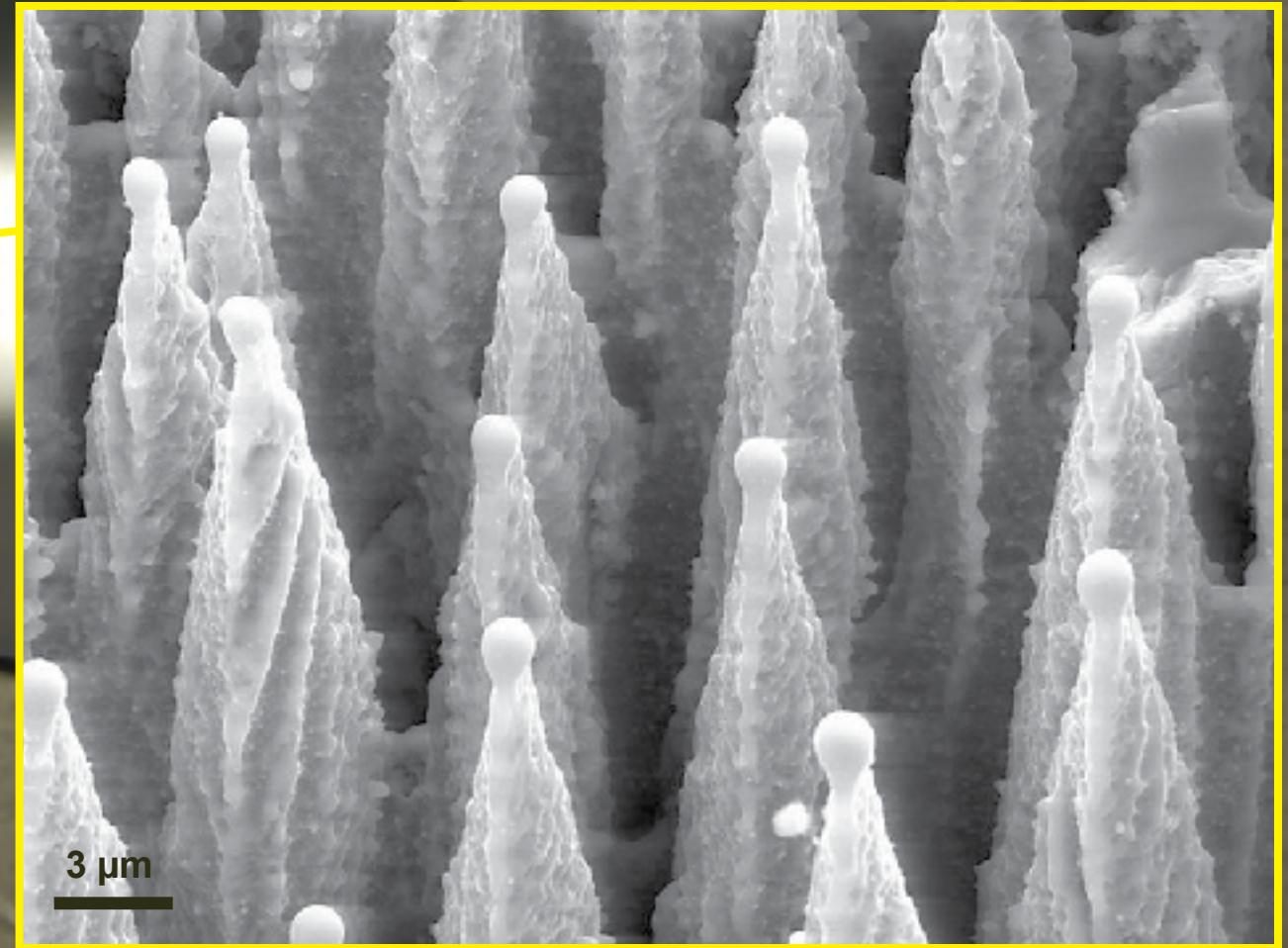


# Introduction

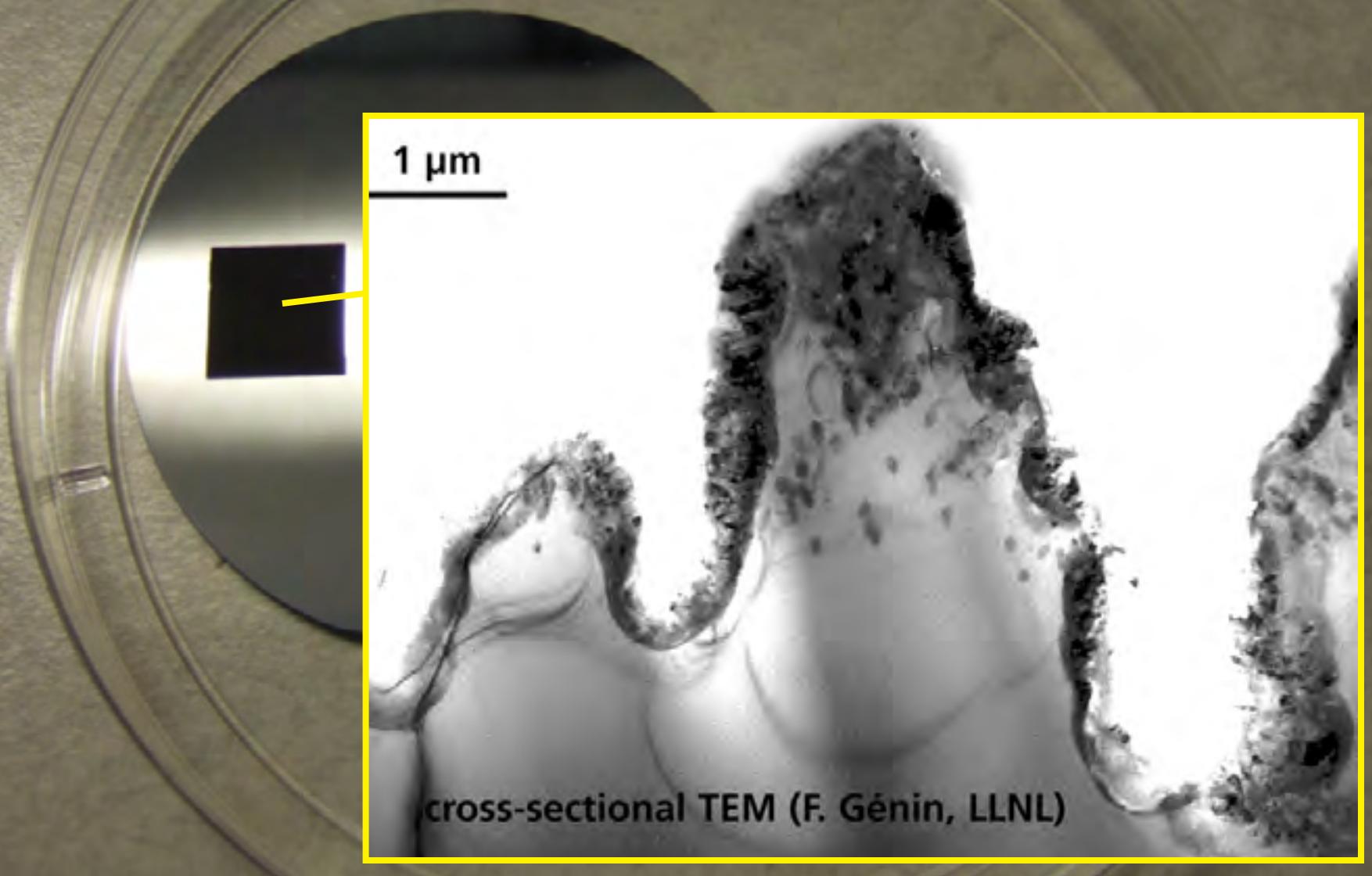


Doped Region  
~1% Sulfur

# Introduction

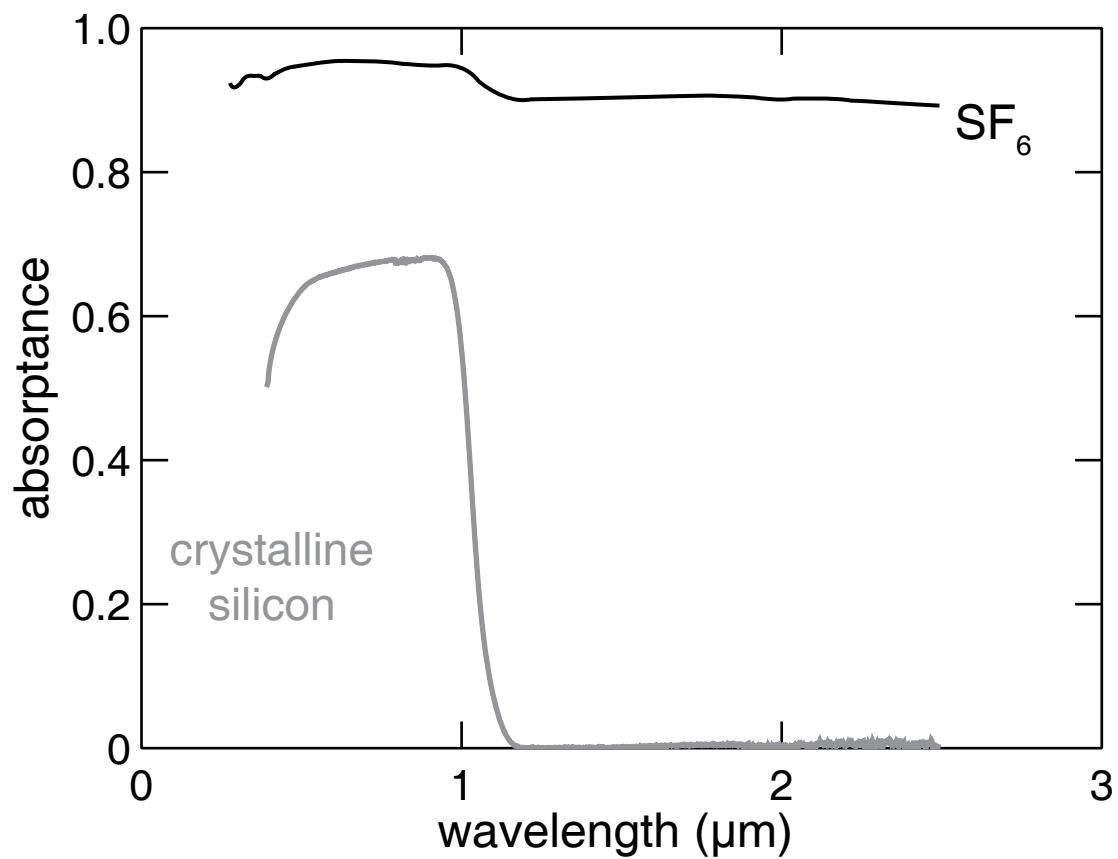


# Introduction

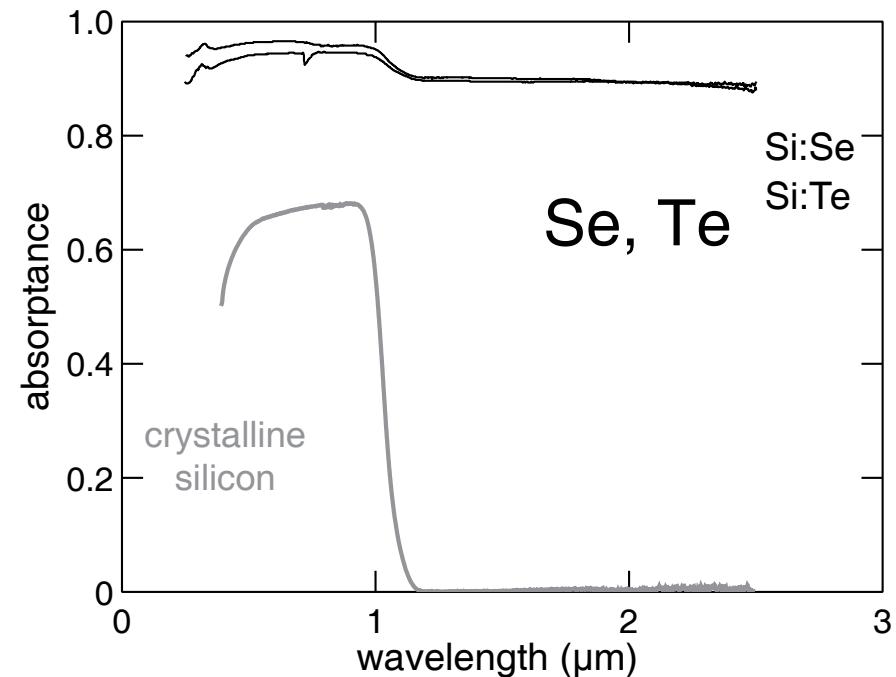
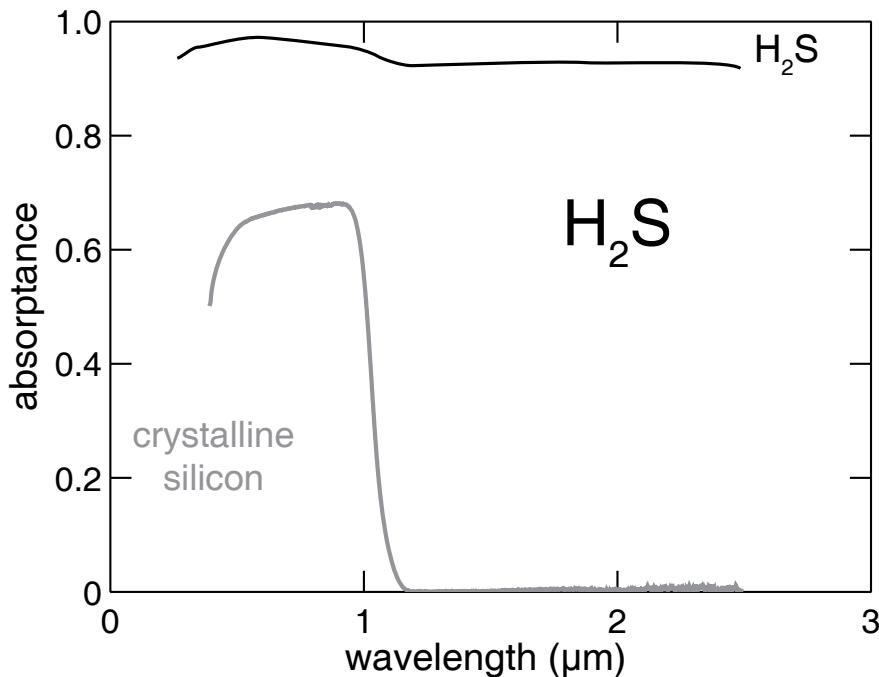
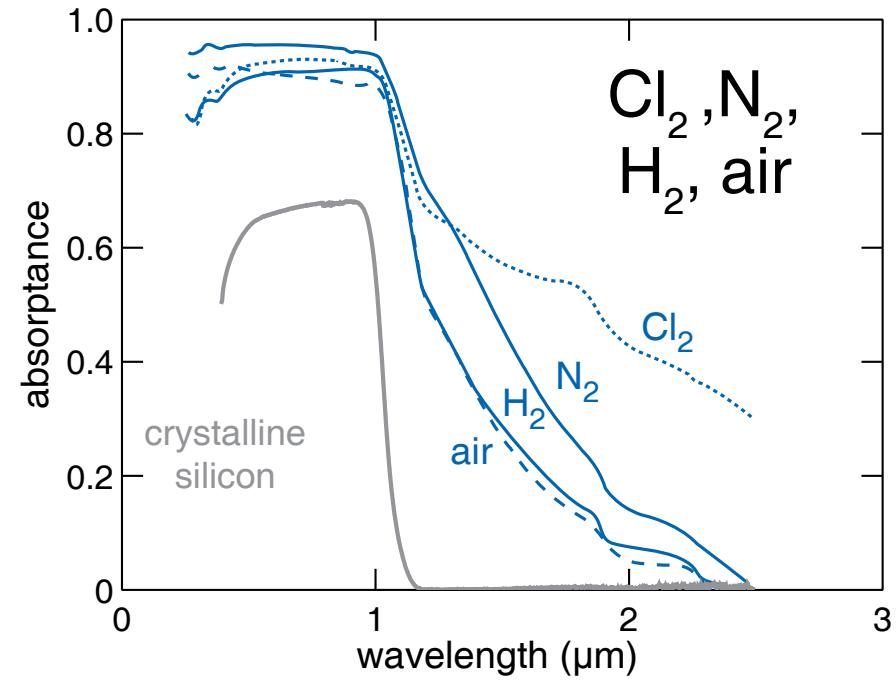
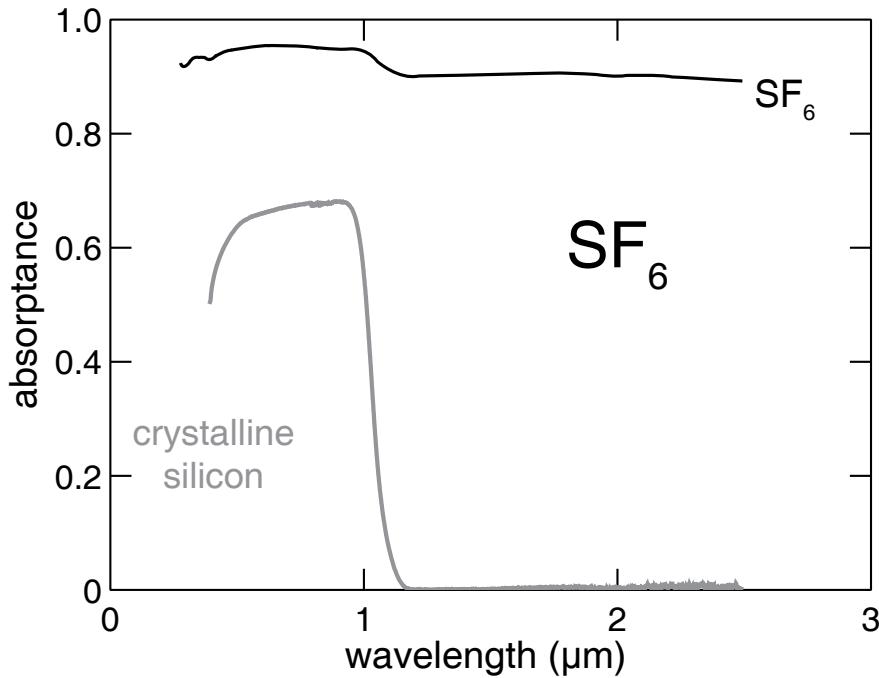


# Introduction

$$A = 1 - T_{int} - R_{int}$$



# Introduction

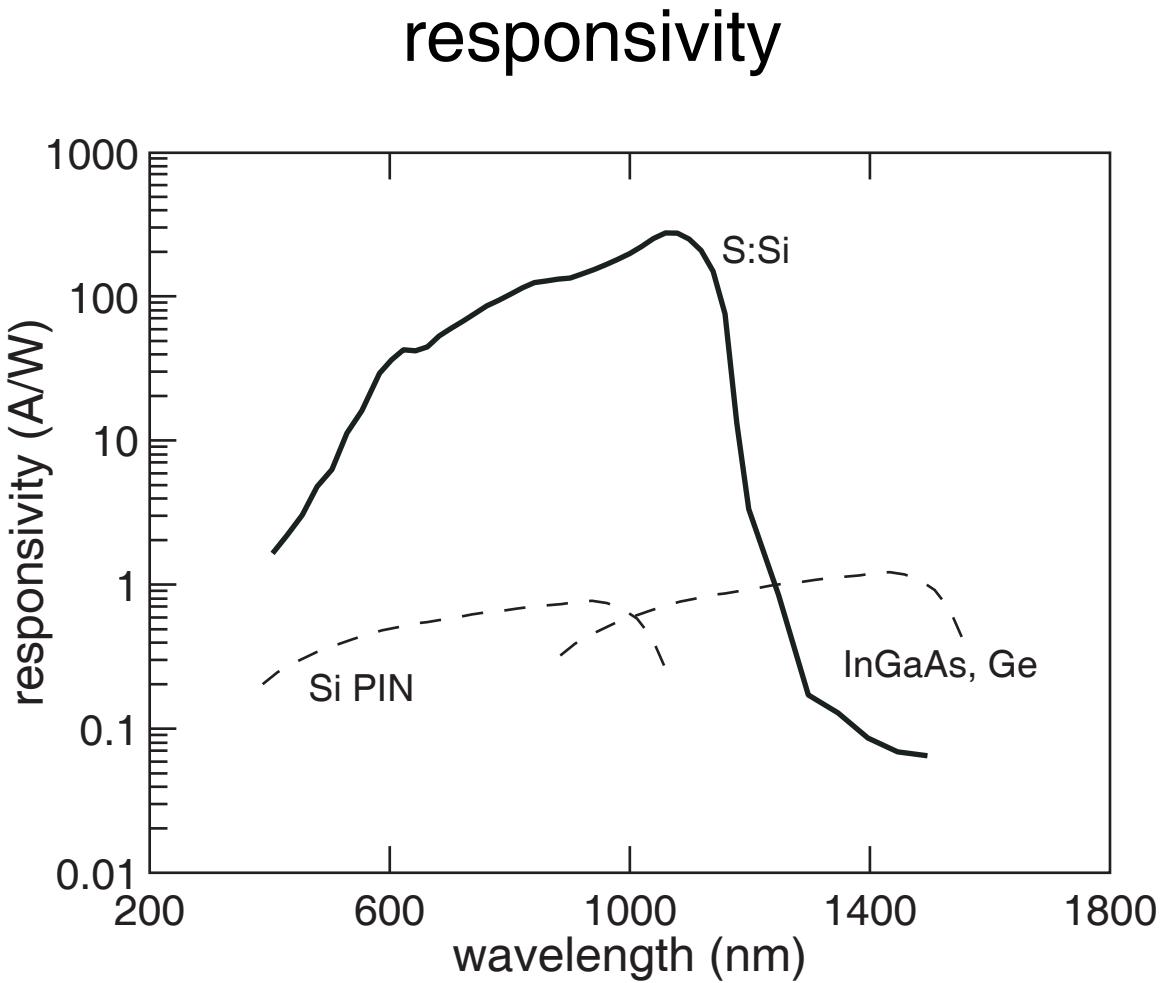


# Introduction



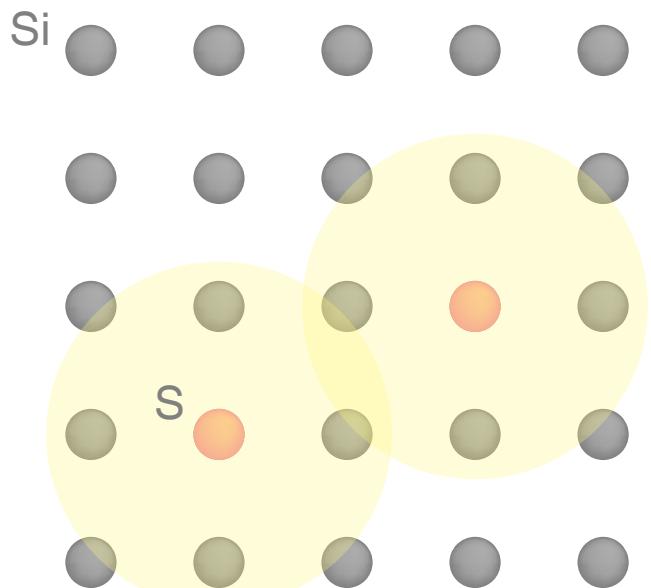
[www.sionyx.com](http://www.sionyx.com)

# Introduction

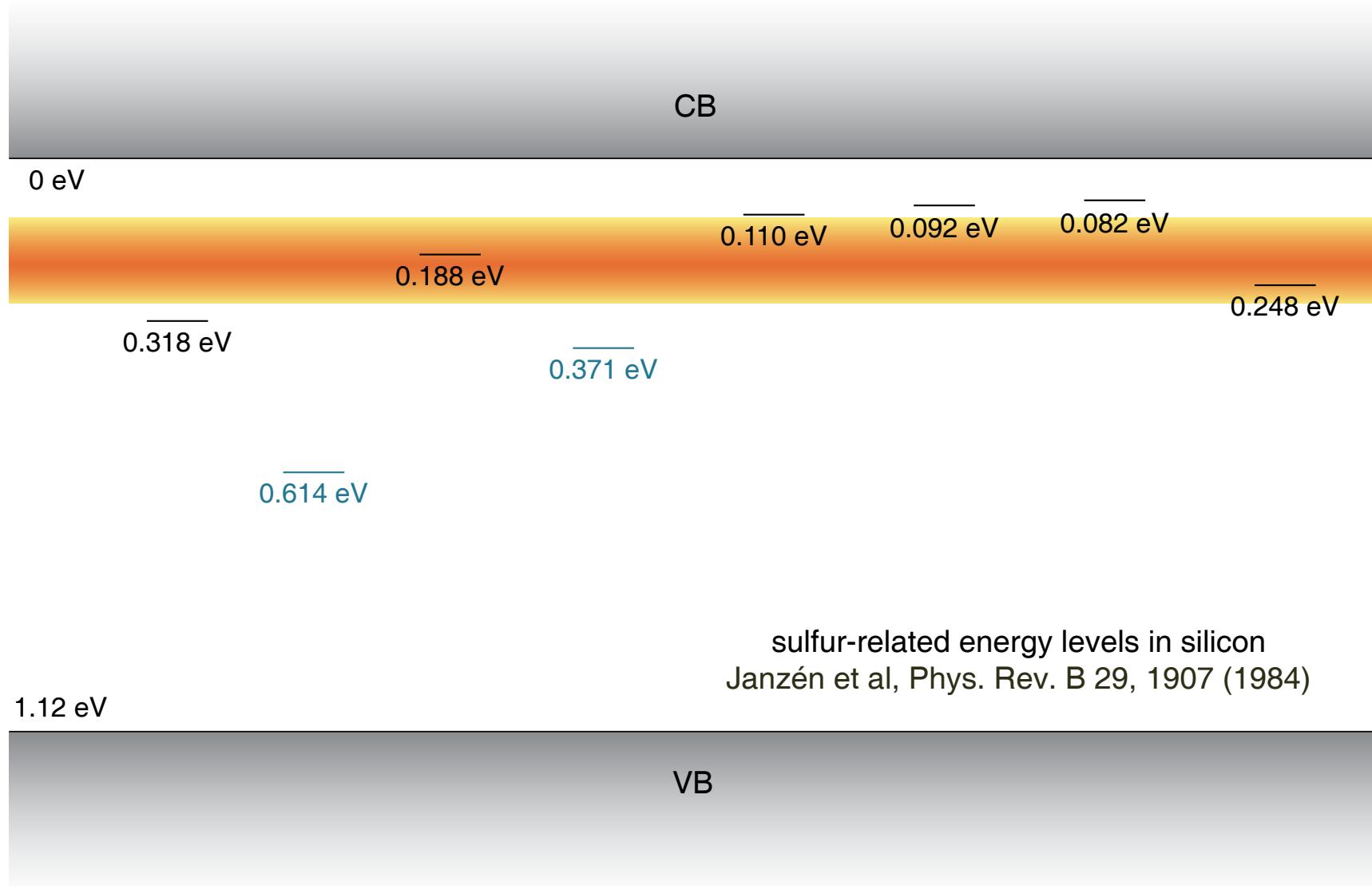


# Outline

- black silicon
- optical and electronic properties
- improve fs-laser doping
- annealing & dopant diffusion

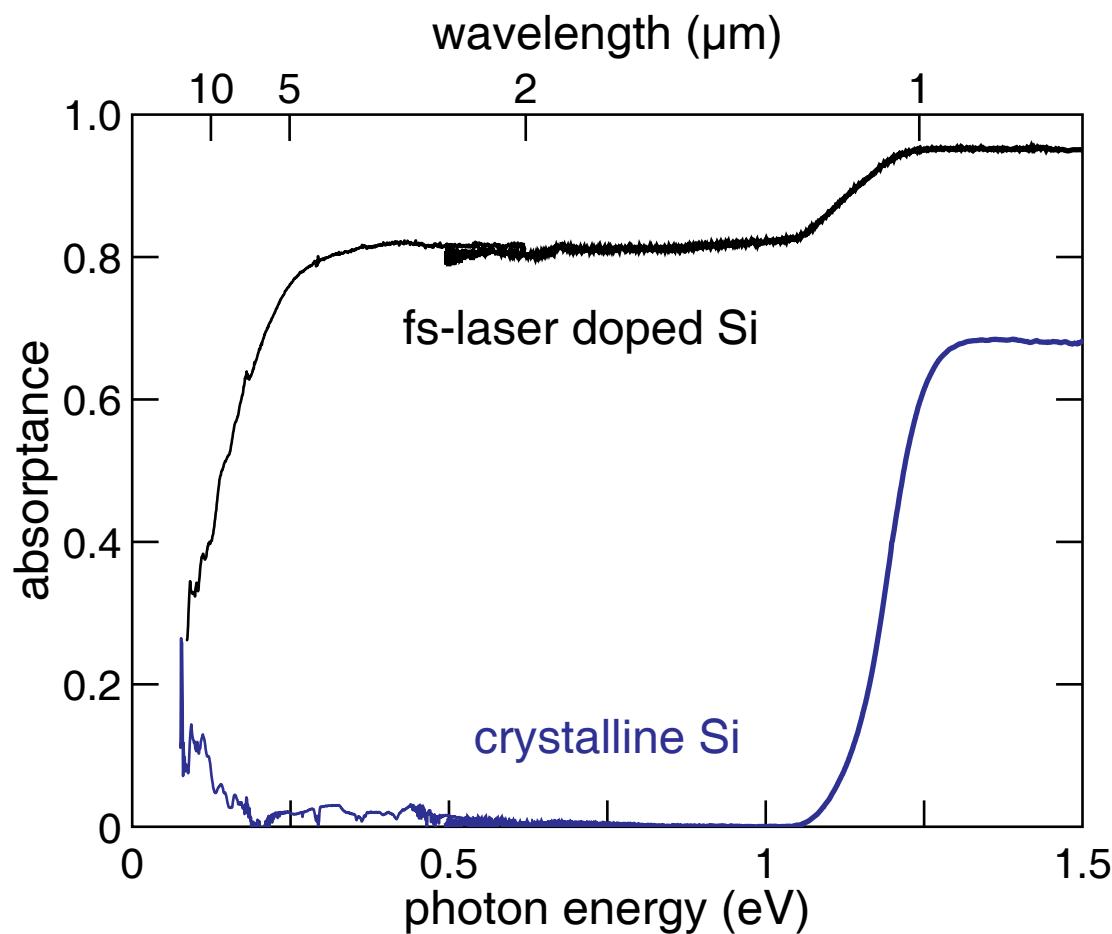


# Optical and electronic properties



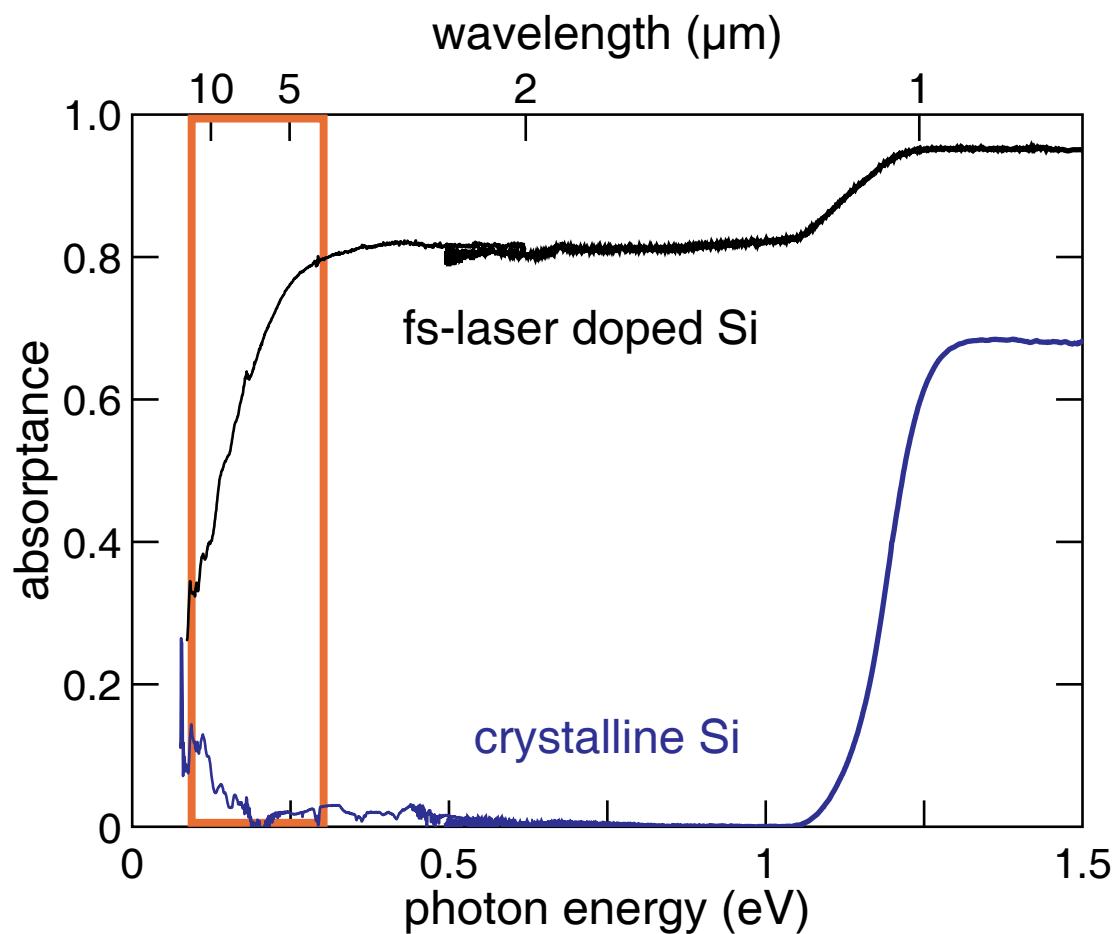
# Optical and electronic properties

## Mid-IR absorption

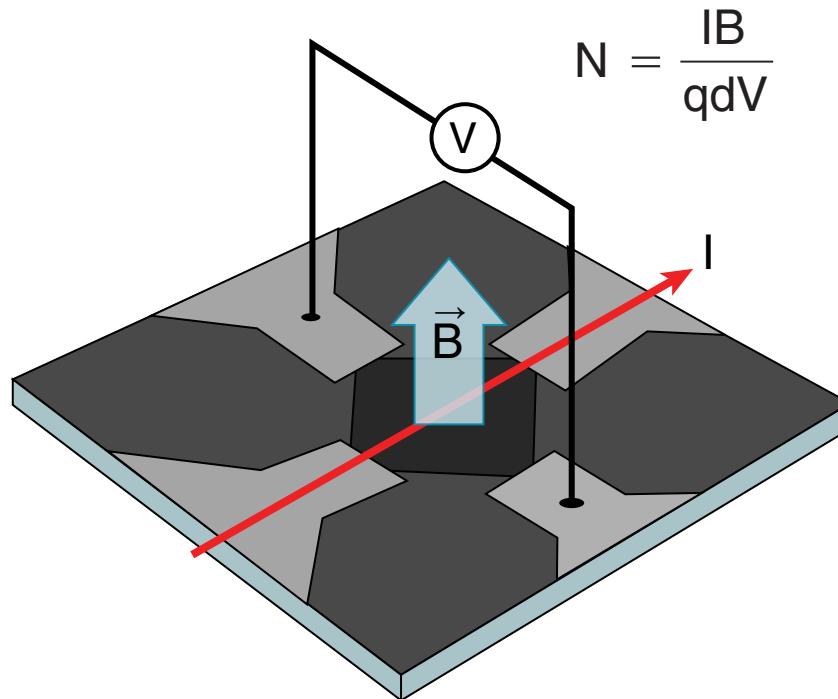
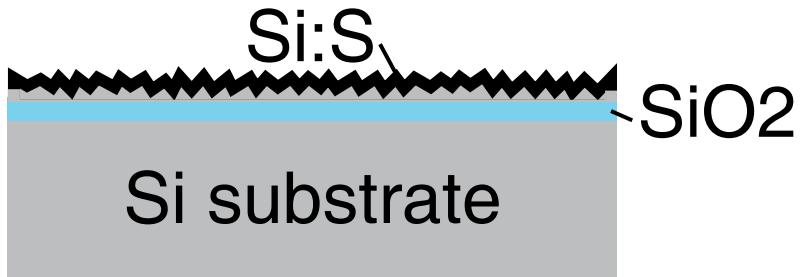


# Optical and electronic properties

dopant energy level  $\sim 0.2$  eV



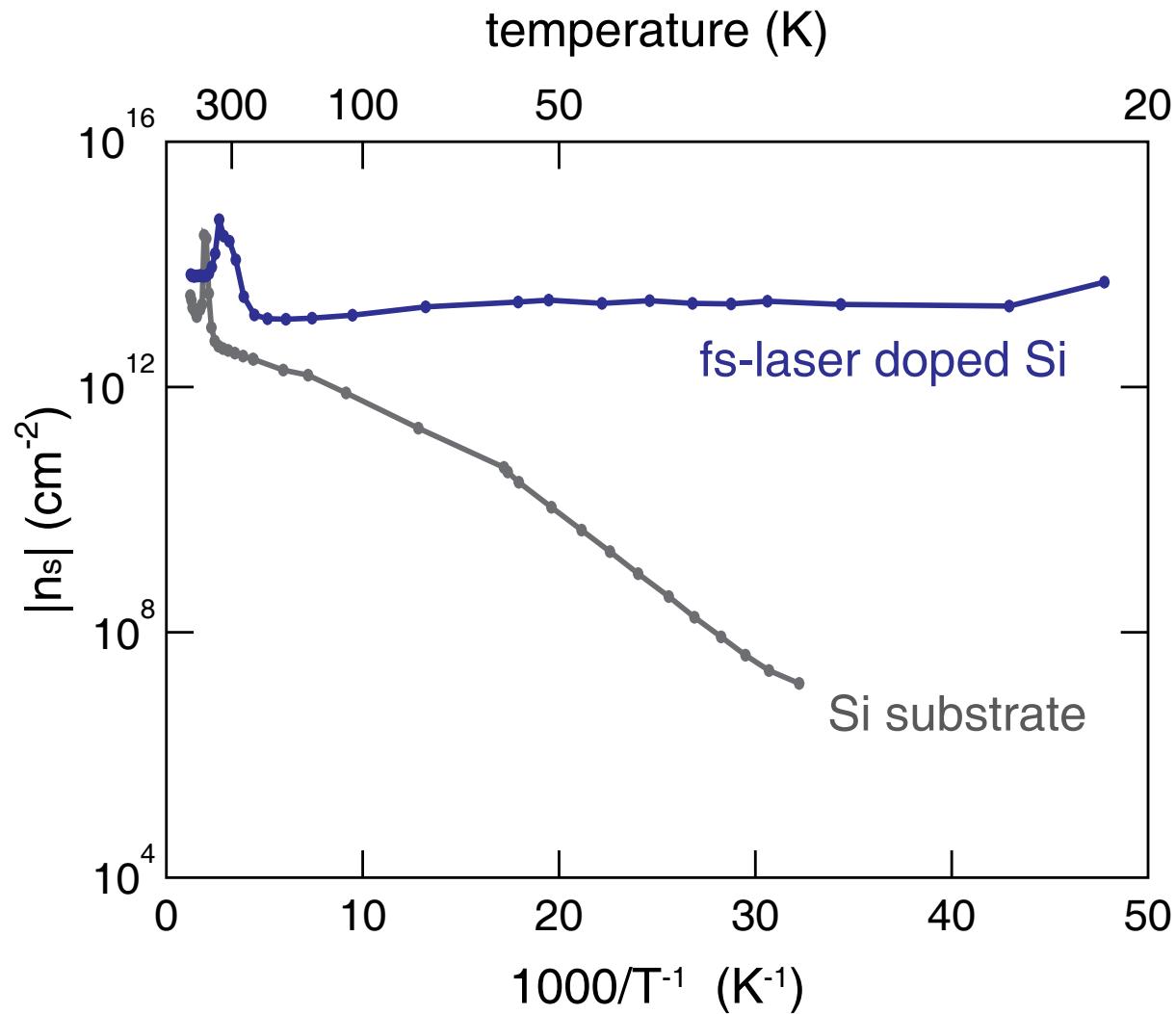
# Optical and electronic properties



Hall measurements

# Optical and electronic properties

insulator-metal transition



# Optical and electronic properties

insulator-metal transition

similar system:

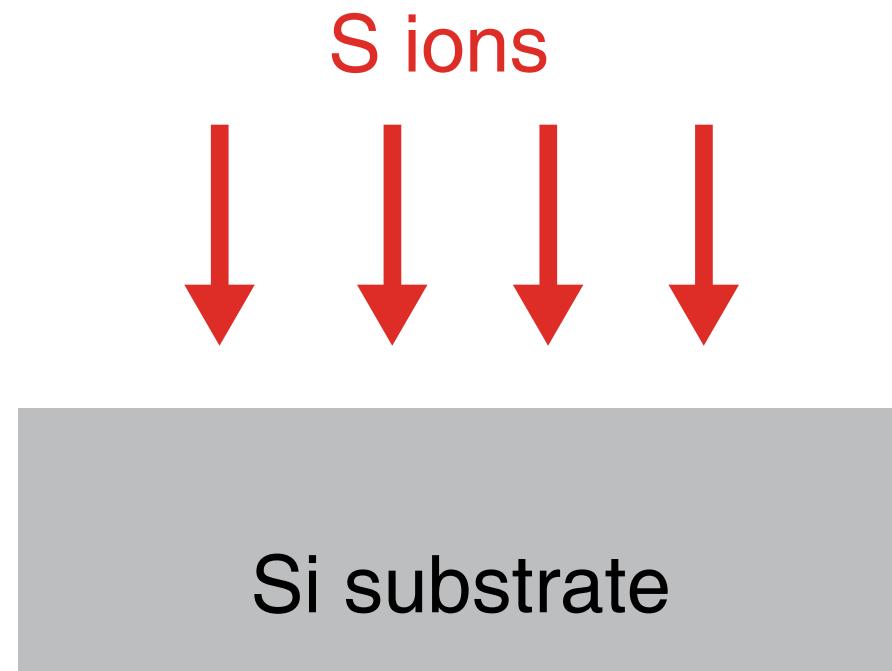
ion-implantation + pulse laser melting

# Optical and electronic properties

Si substrate

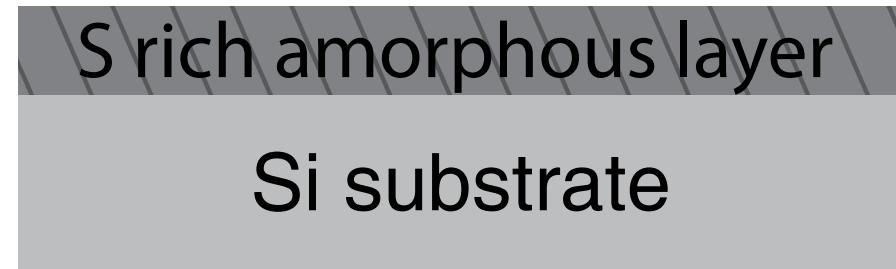
ion-implantation + pulse laser melting

# Optical and electronic properties



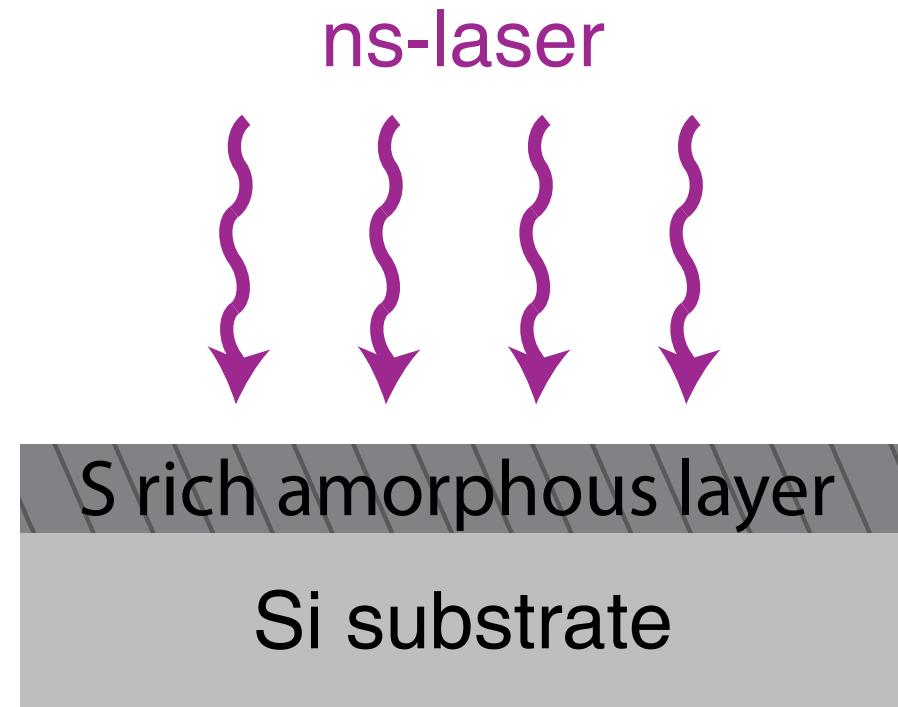
ion-implantation + pulse laser melting

# Optical and electronic properties



ion-implantation + pulse laser melting

# Optical and electronic properties



ion-implantation + pulse laser melting

# Optical and electronic properties

single crystalline S:Si

Si substrate

ion-implantation + pulse laser melting

# Optical and electronic properties

Samples:

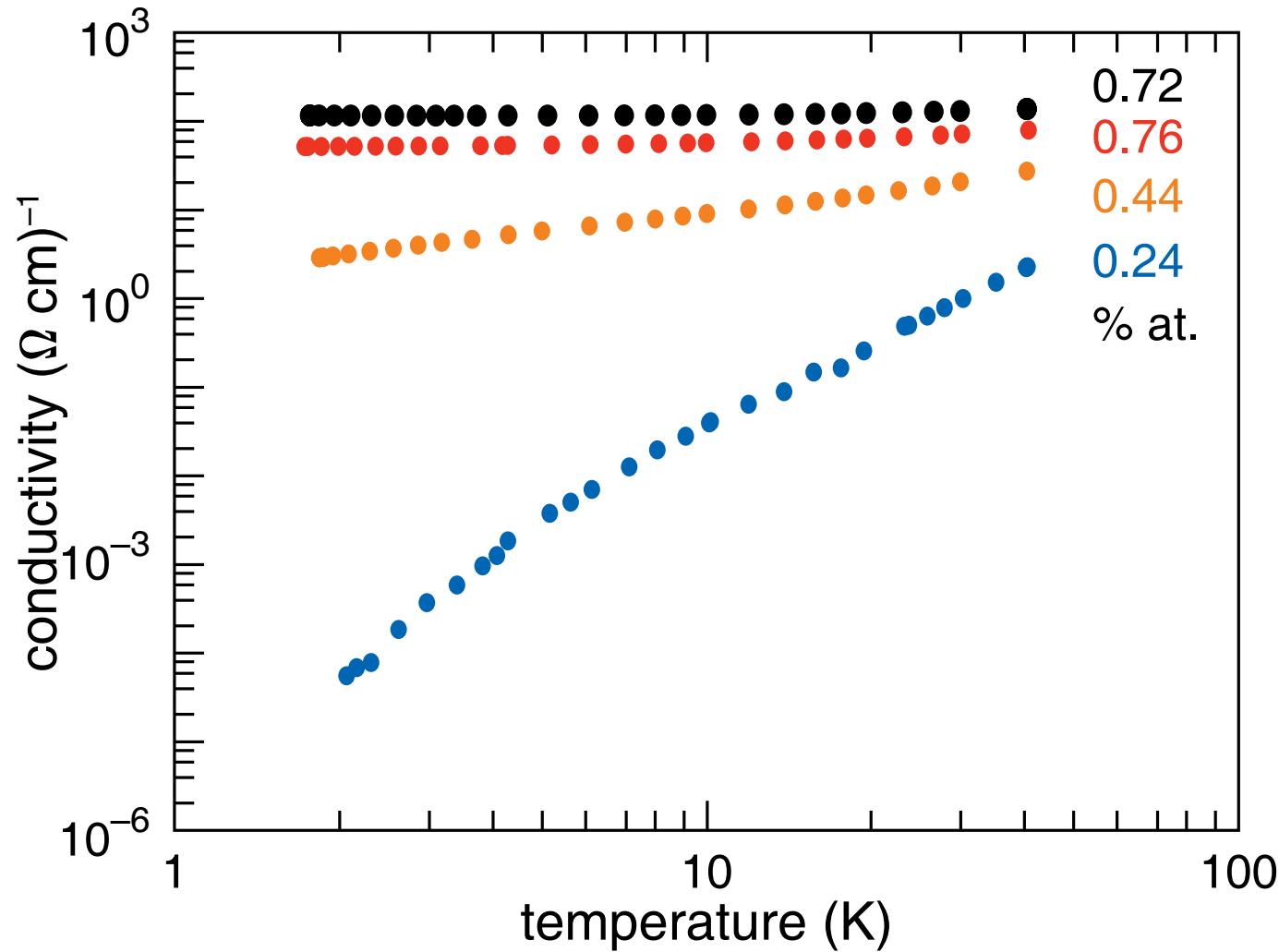
dose ( $\text{cm}^{-2}$ )	concentration (% at.)
$9 \times 10^{15}$	0.72
$10 \times 10^{15}$	0.76
$4 \times 10^{15}$	0.44
$3 \times 10^{15}$	0.24

single crystalline S:Si

Si substrate

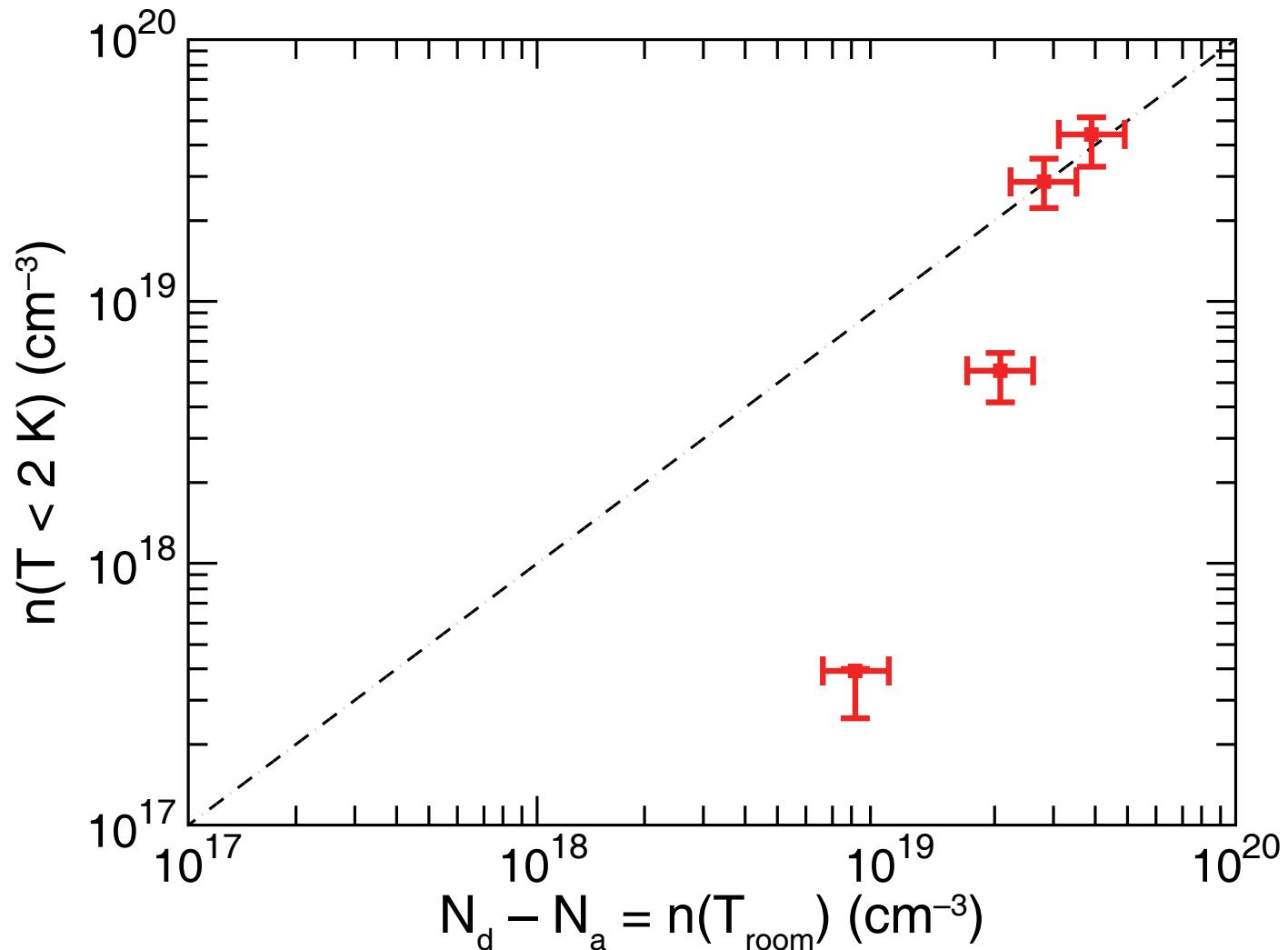
# Optical and electronic properties

## Hall measurements



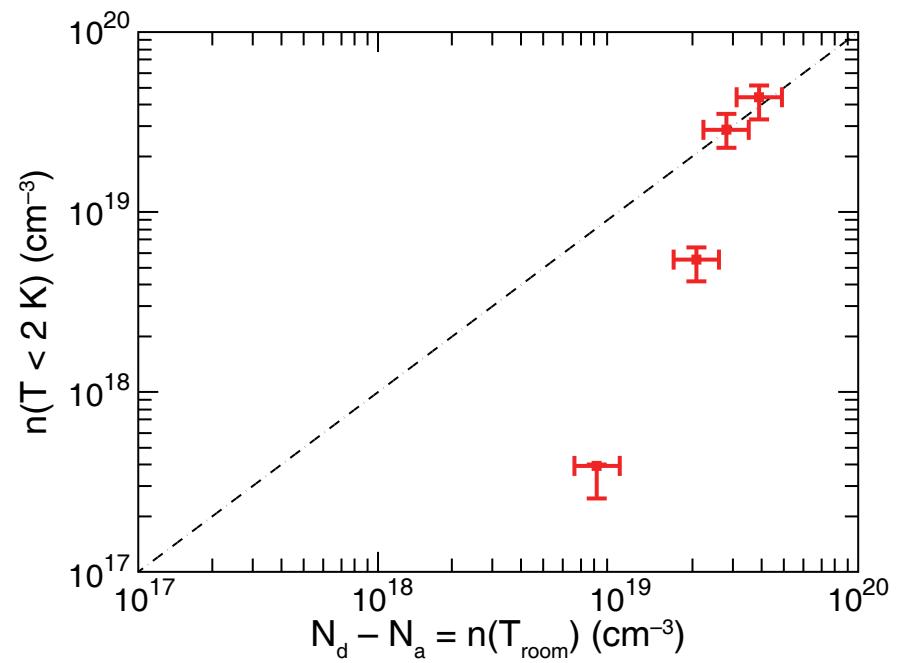
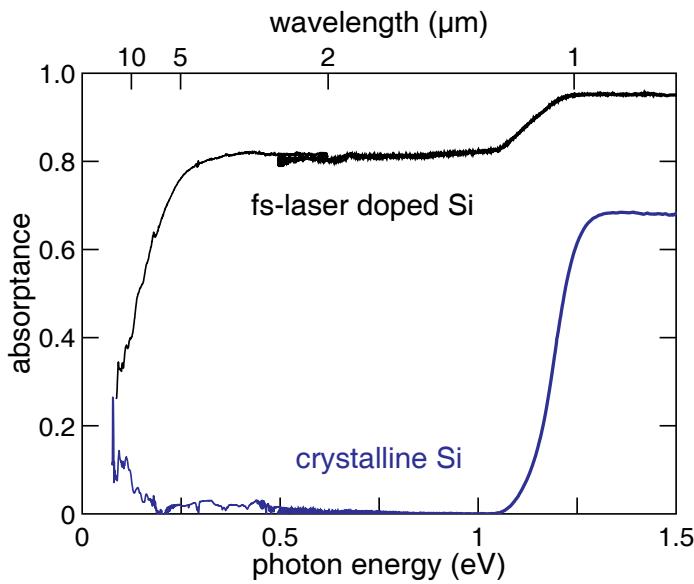
# Optical and electronic properties

## Hall measurements



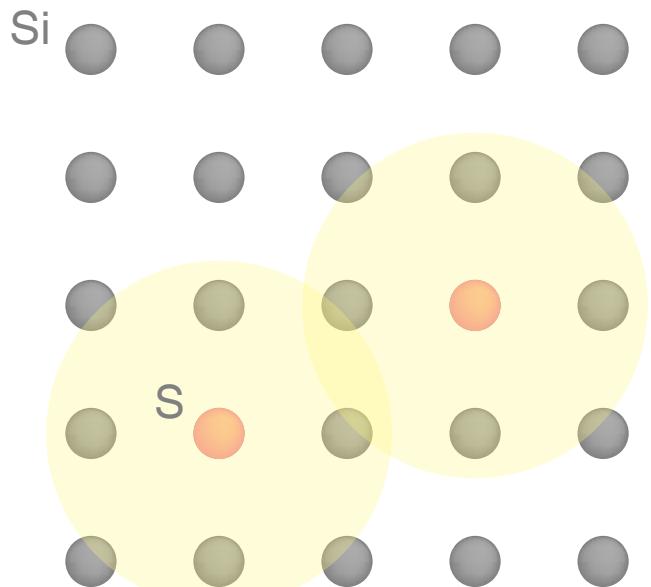
# Optical and electronic properties

- IR absorption and T-Hall measurements
  - absorption to  $\lambda \approx 8 \mu\text{m}$
  - $n_s(T=300\text{K}) \approx n_s(T=21\text{K})$
  - evidence of intermediate band formation
- insulator-metal transition in a similar material system



# Outline

- black silicon
- optical and electronic properties
- improve fs-laser doping
- annealing & dopant diffusion



# Fs-laser doping

Si substrate

- control dopant concentration
- decouple doping and surface texturing

# Fs-laser doping

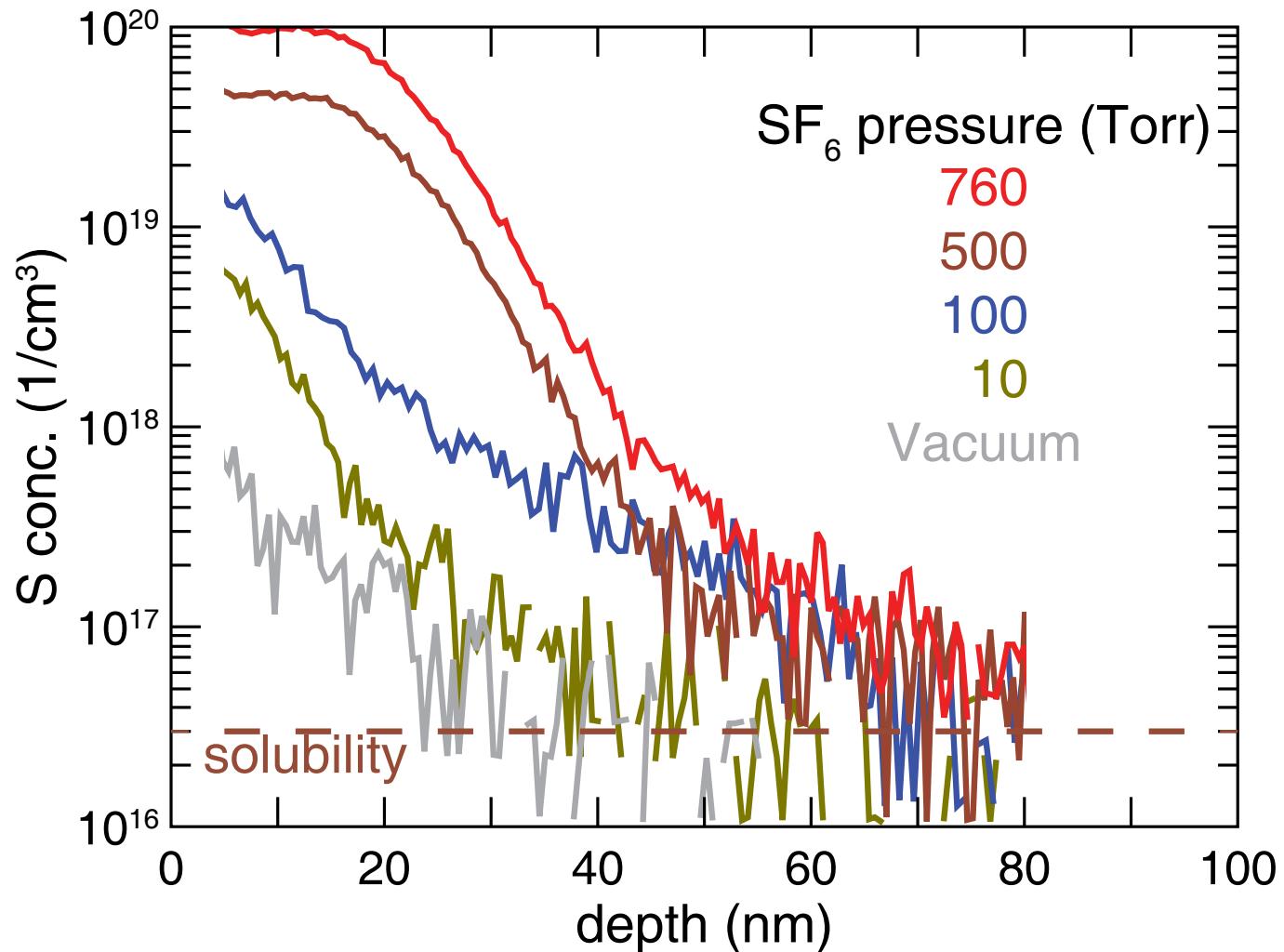
Si substrate

1 fs-laser pulse (800 nm, 80 fs, 6 kJ/m<sup>2</sup>)  
varying SF<sub>6</sub> pressure

# Fs-laser doping

Si substrate

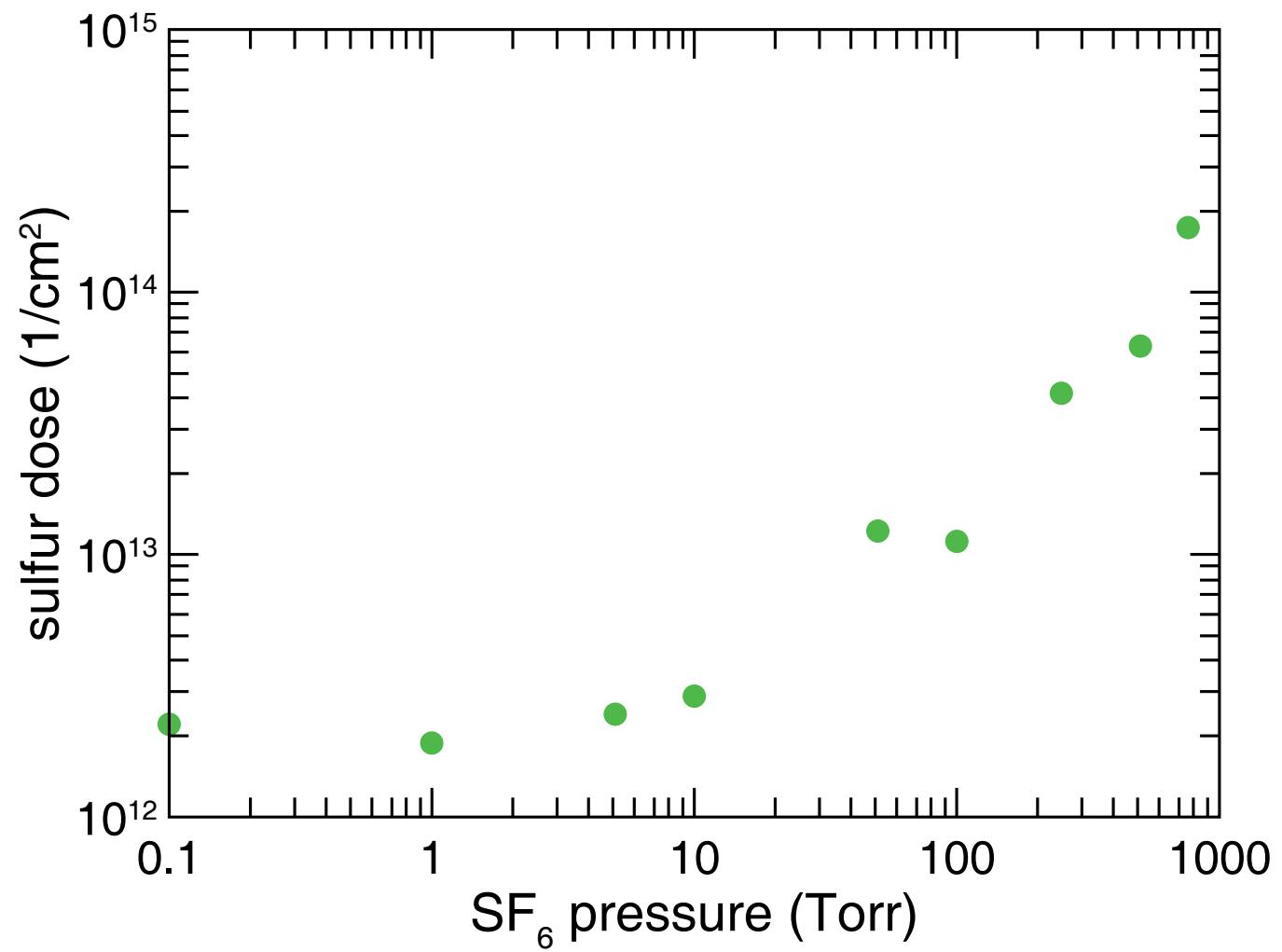
SIMS



# Fs-laser doping

Si substrate

SIMS

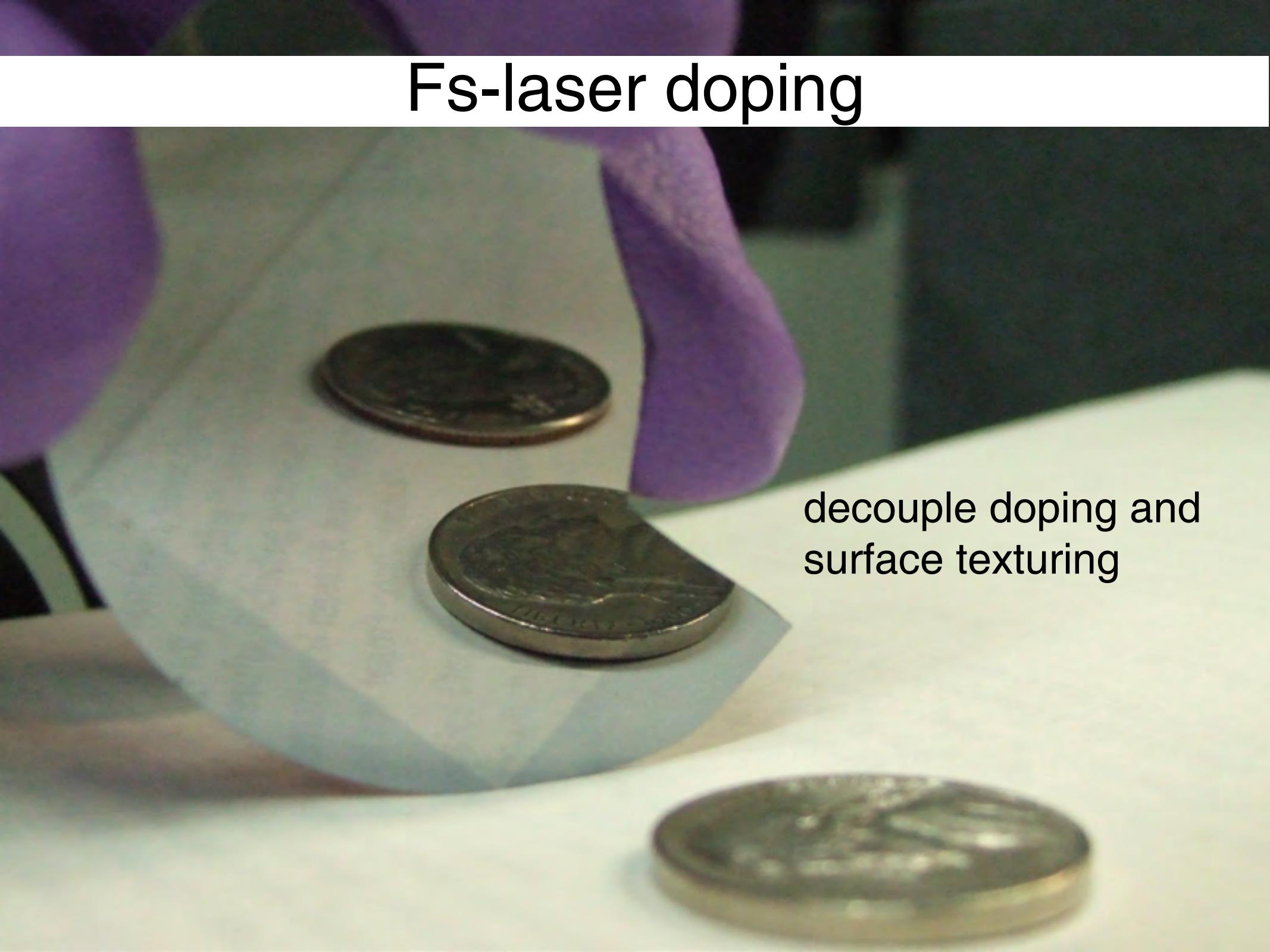


# Fs-laser doping

SF<sub>6</sub> pressure – control dopant concentration

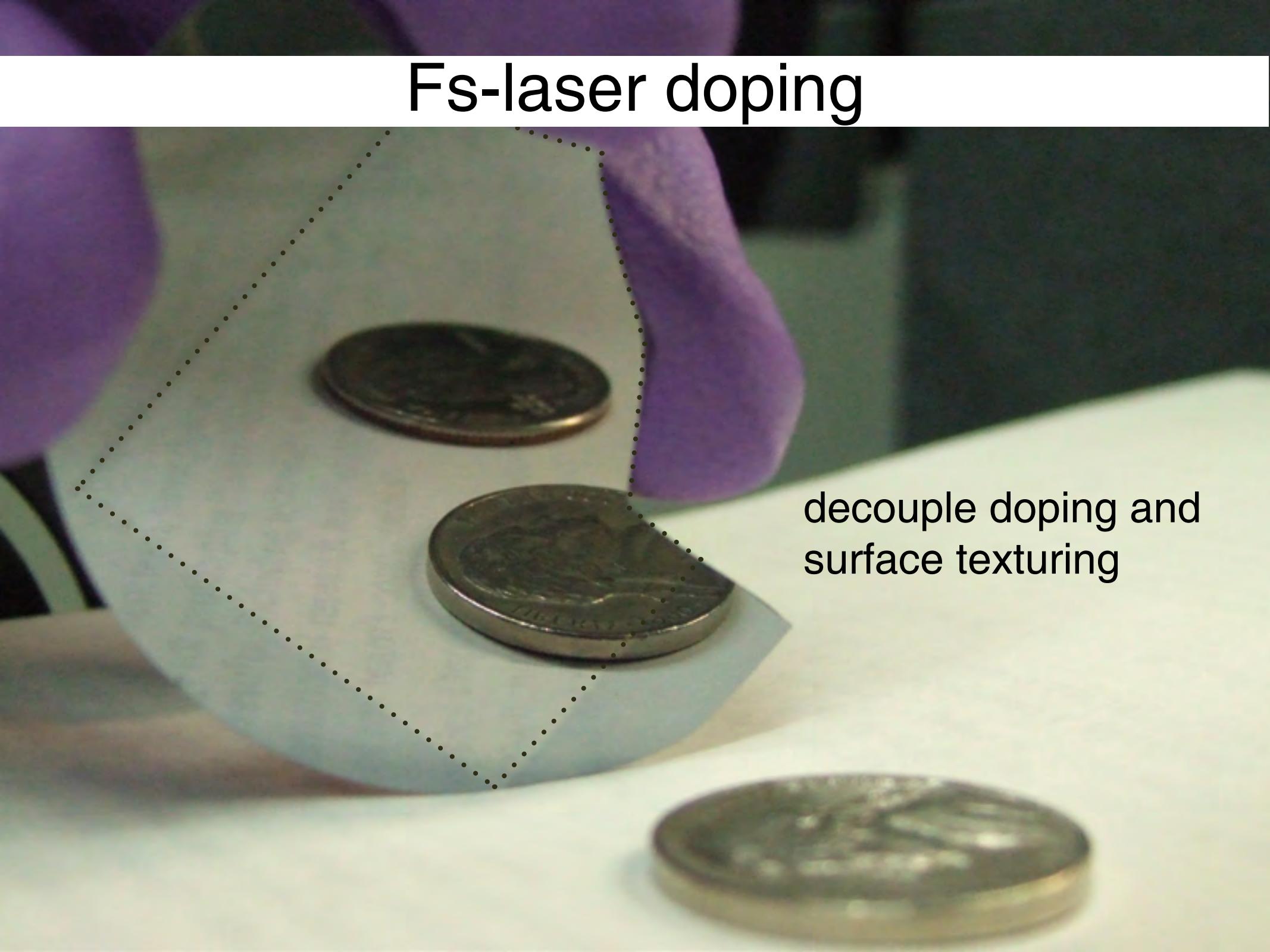
laser parameter – decouple doping and surface texturing

# Fs-laser doping



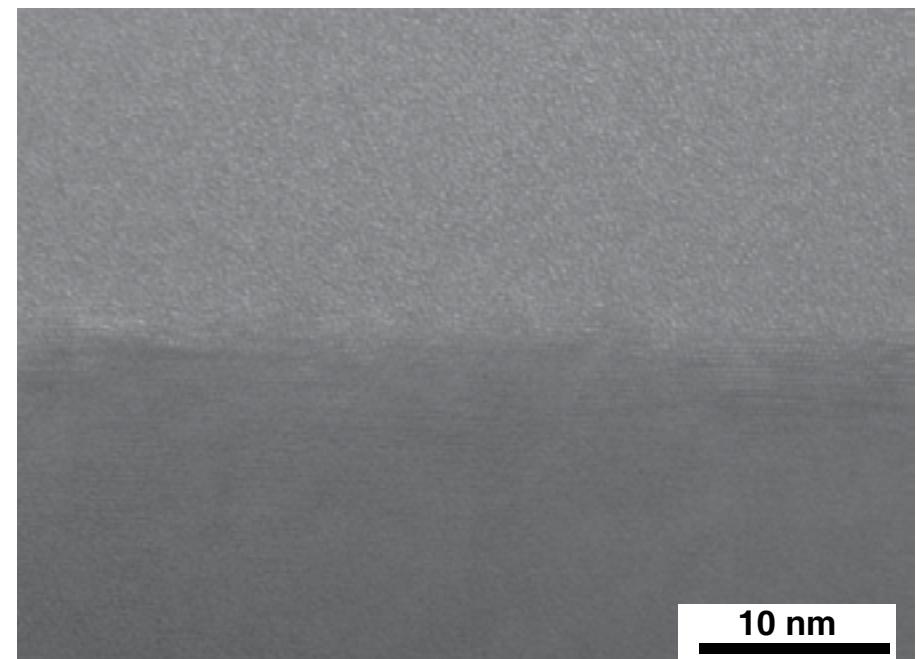
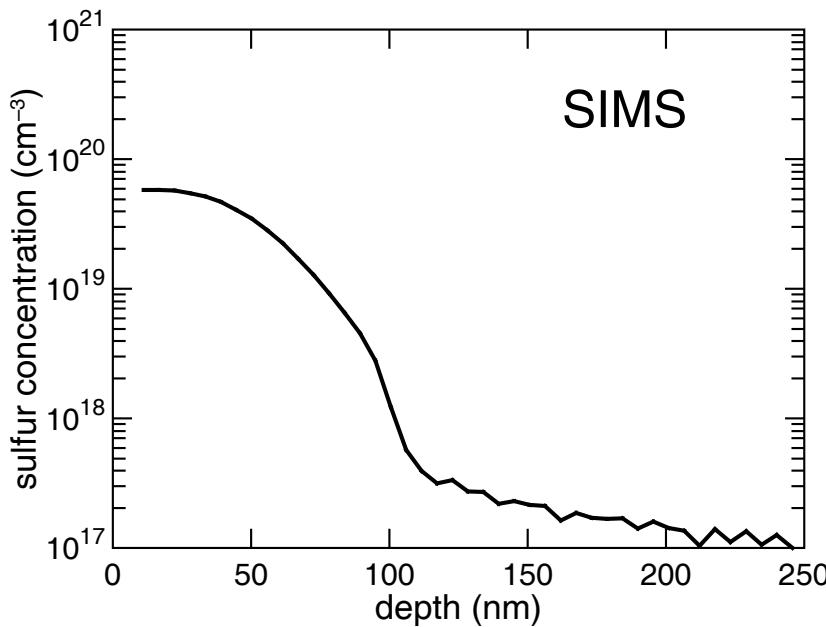
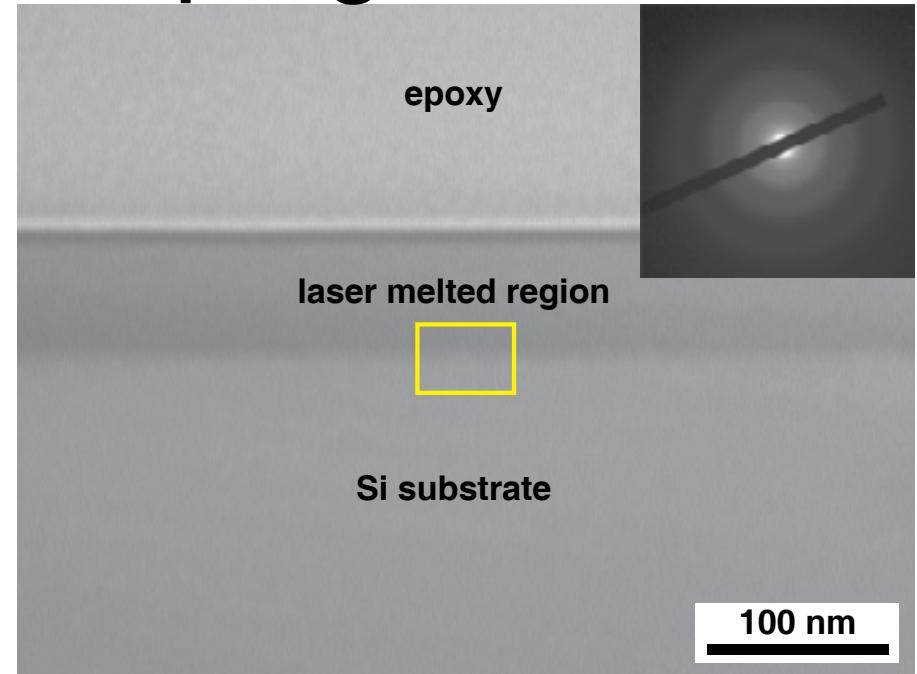
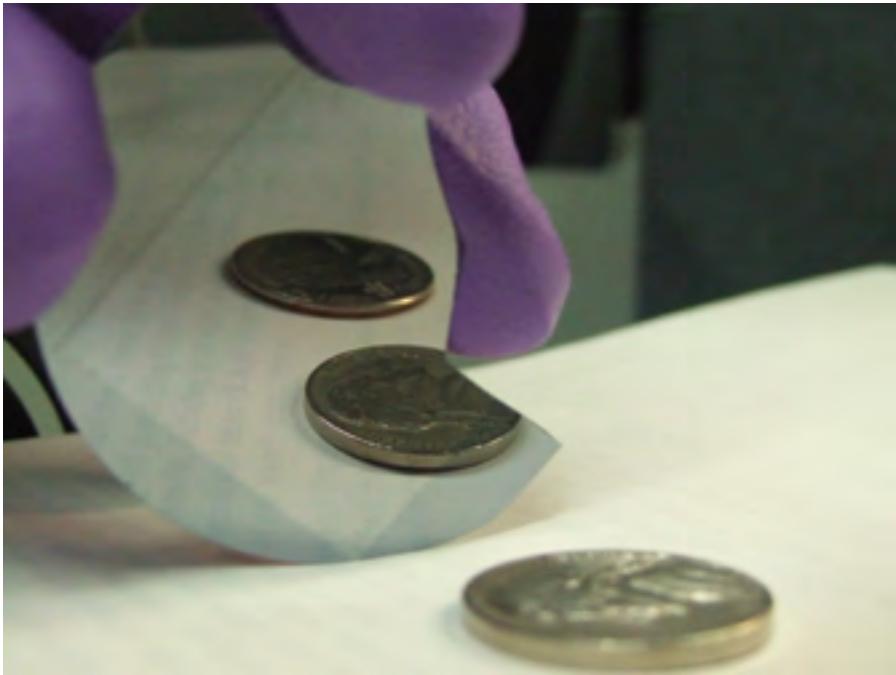
decouple doping and  
surface texturing

# Fs-laser doping



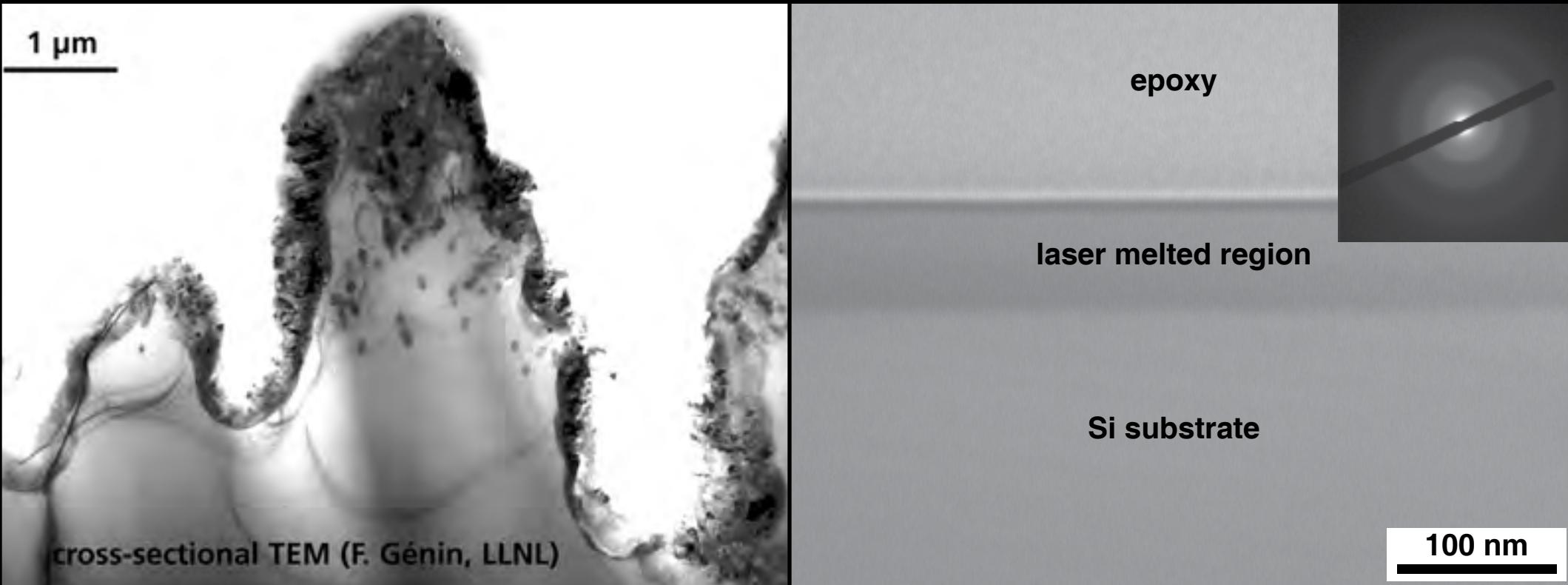
decouple doping and  
surface texturing

# Fs-laser doping



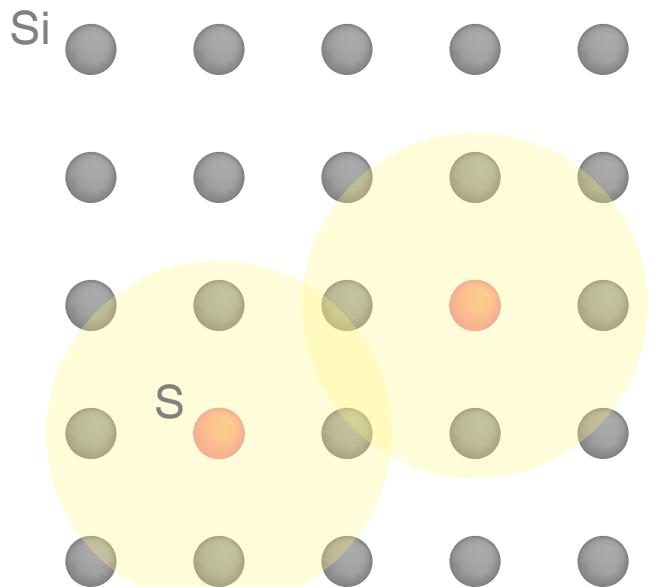
# Fs-laser doping

- non-equilibrium concentrations of chalcogen in Si
- decouple doping and surface texturing

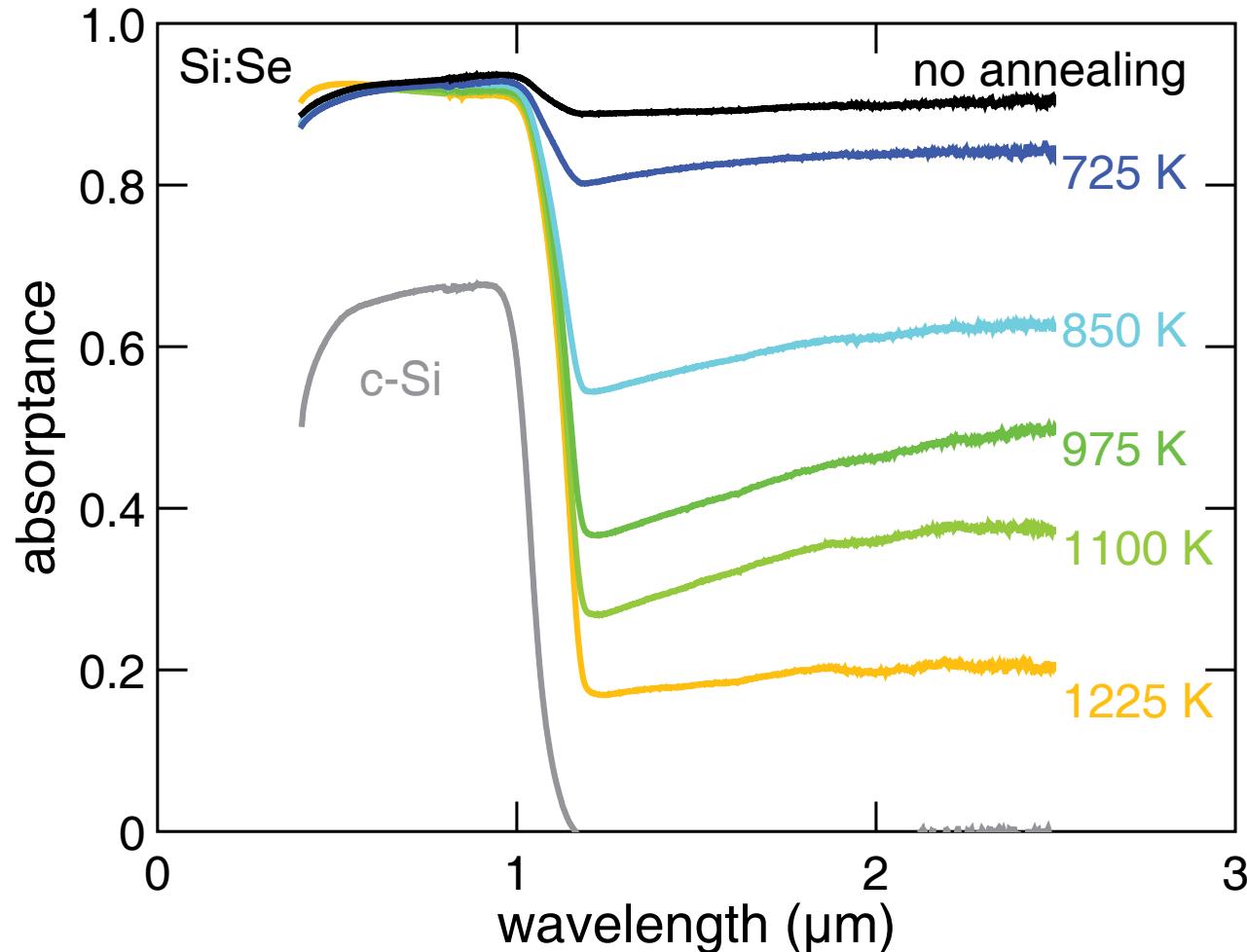


# Outline

- black silicon
- optical and electronic properties
- improve fs-laser doping
- annealing & dopant diffusion

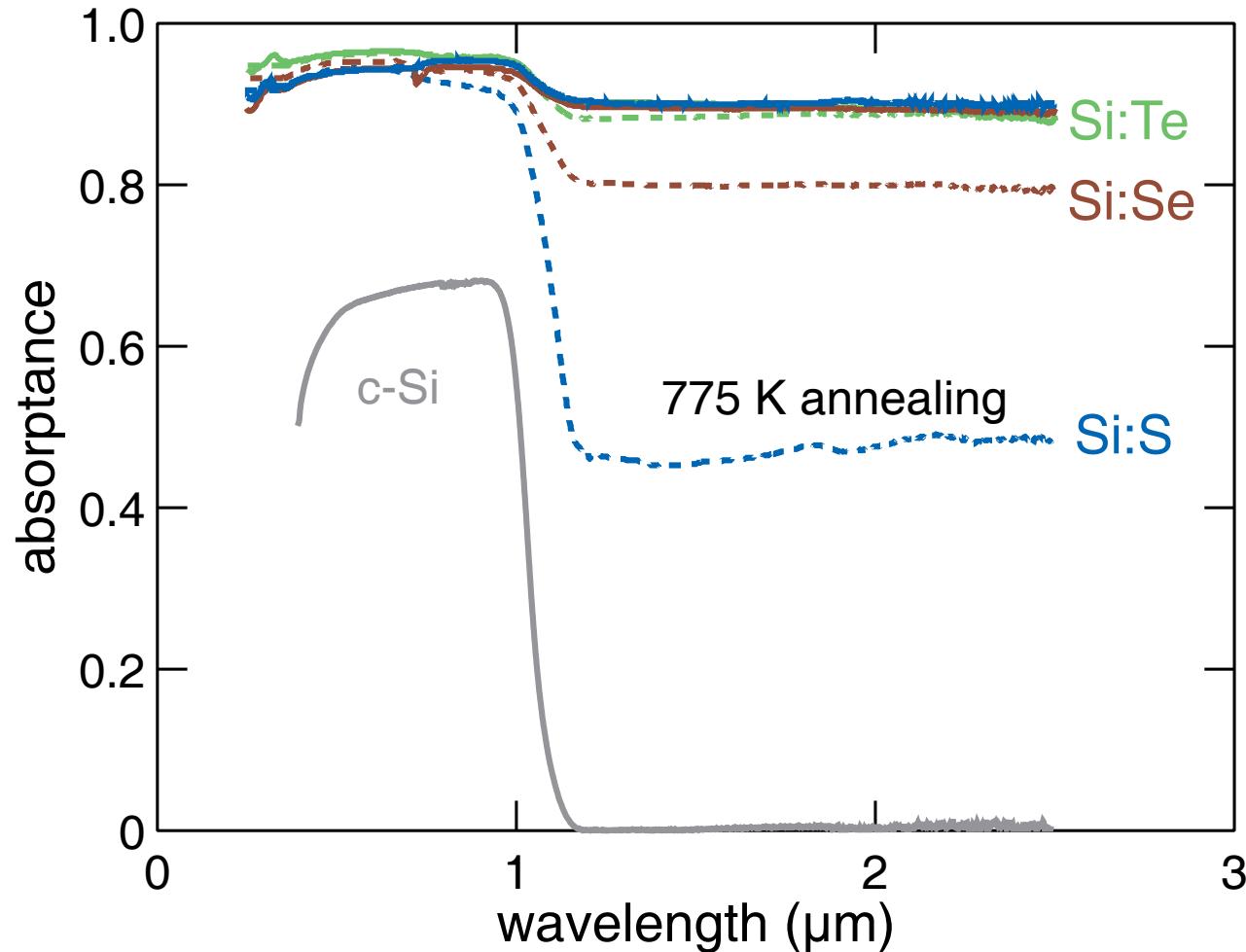


# Annealing and dopant diffusion



annealing reduces infrared absorption

# Annealing and dopant diffusion



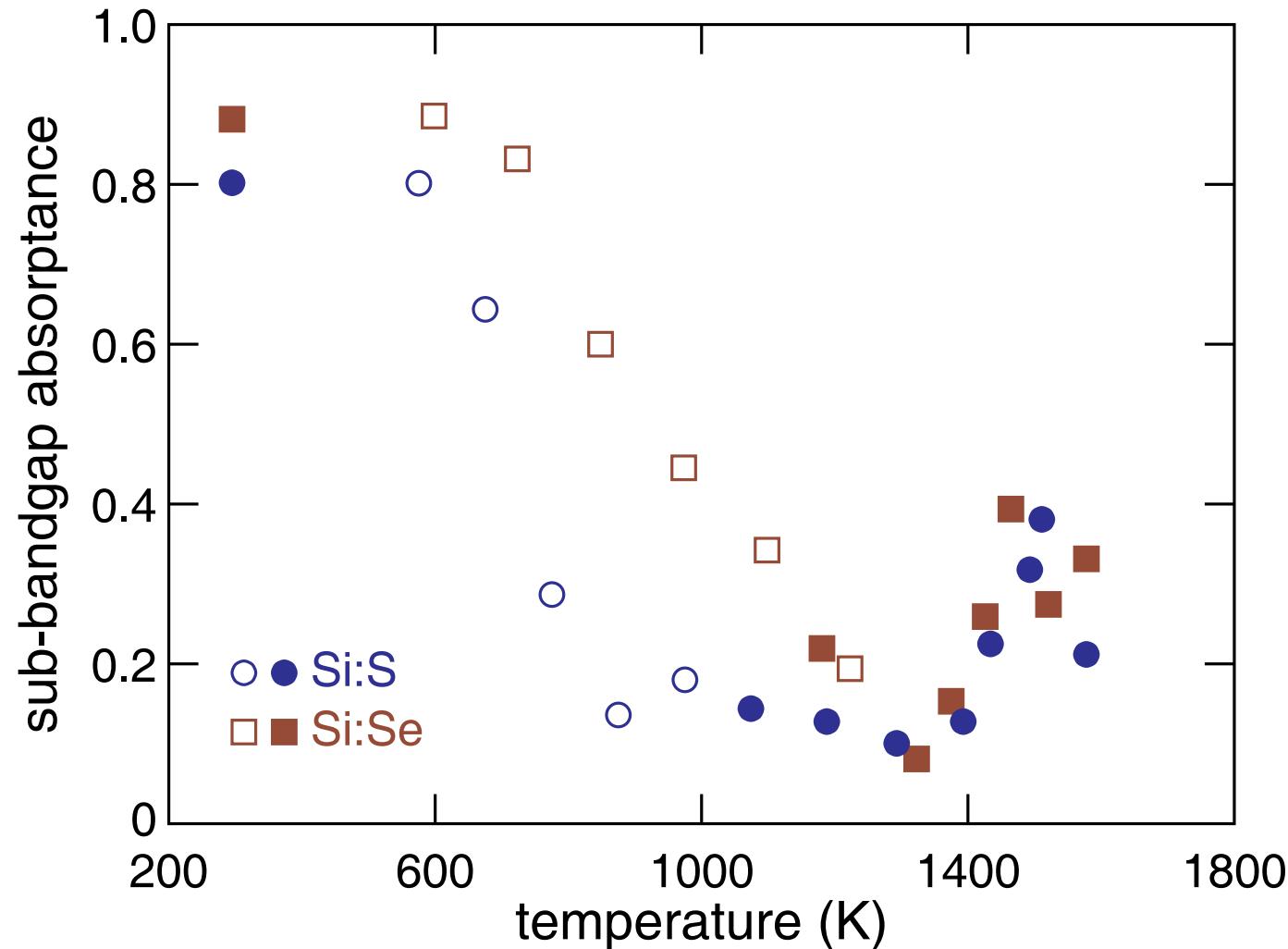
reduction of absorption correlates with dopant diffusion

# Annealing and dopant diffusion

to retain IR absorption:

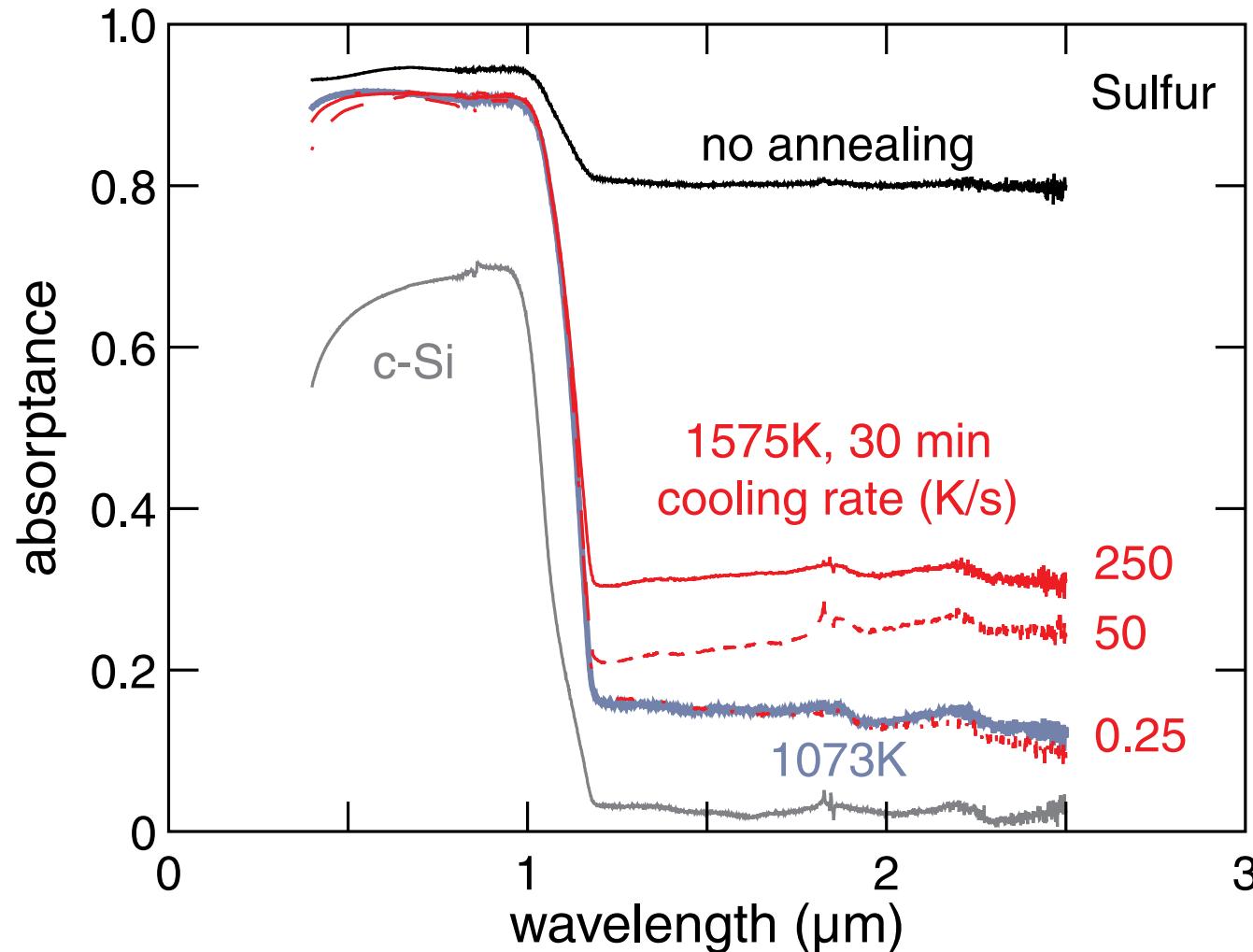
high temperature annealing ( $> 1350$  K)  
+ rapid quench ( $> 50$  K/s)

# Annealing and dopant diffusion



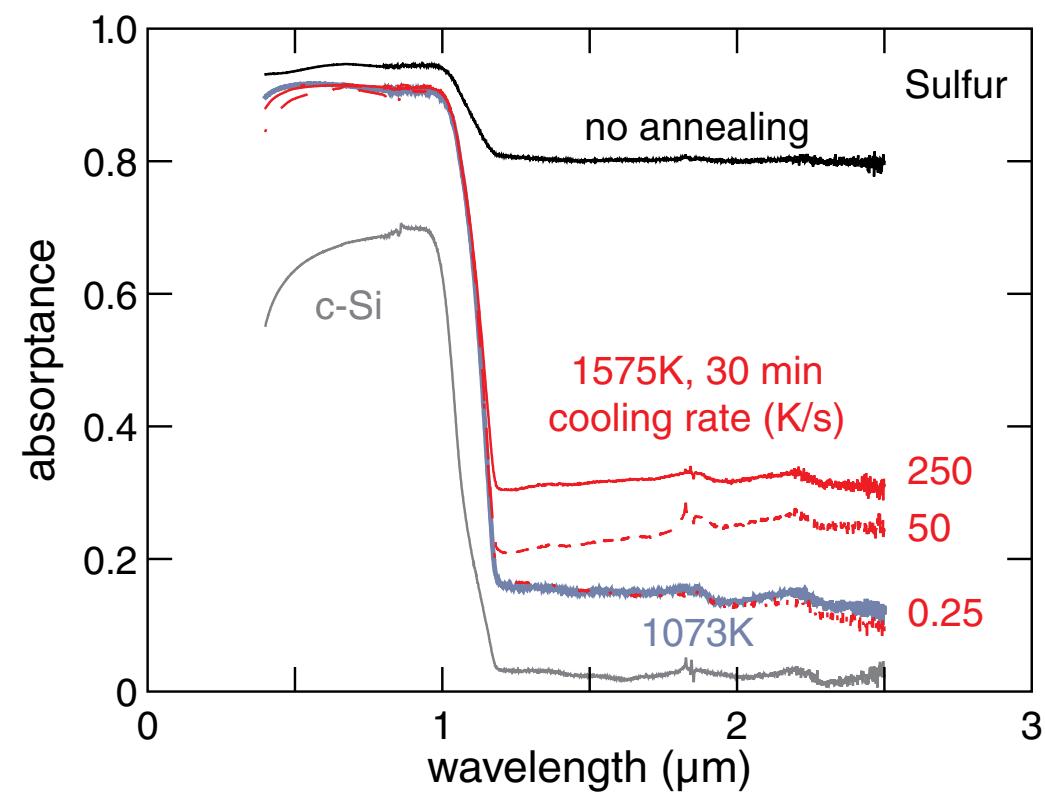
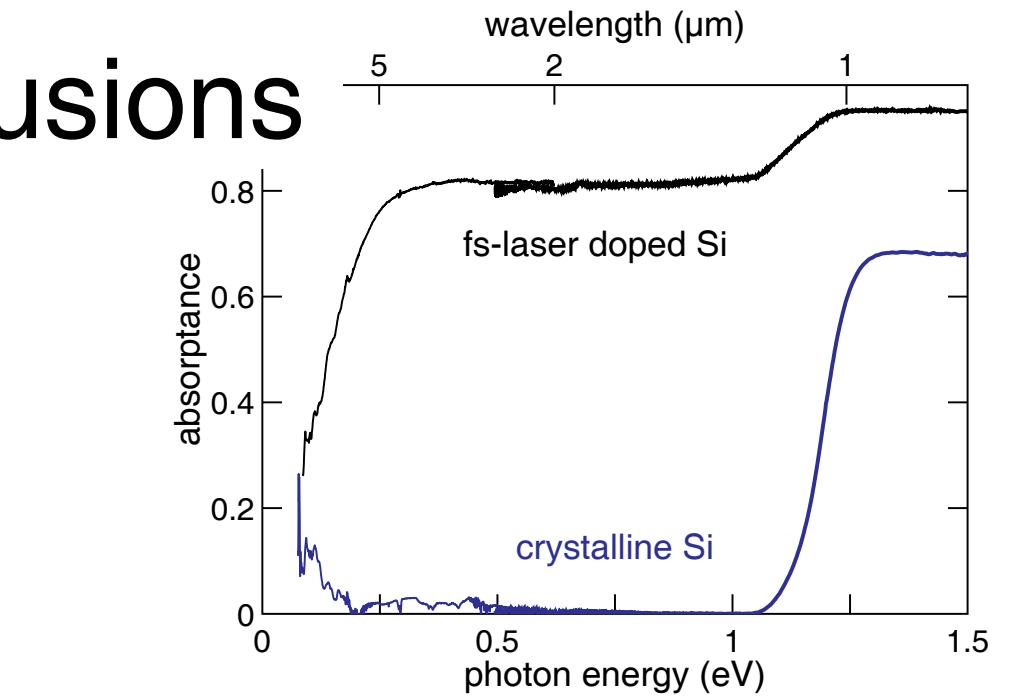
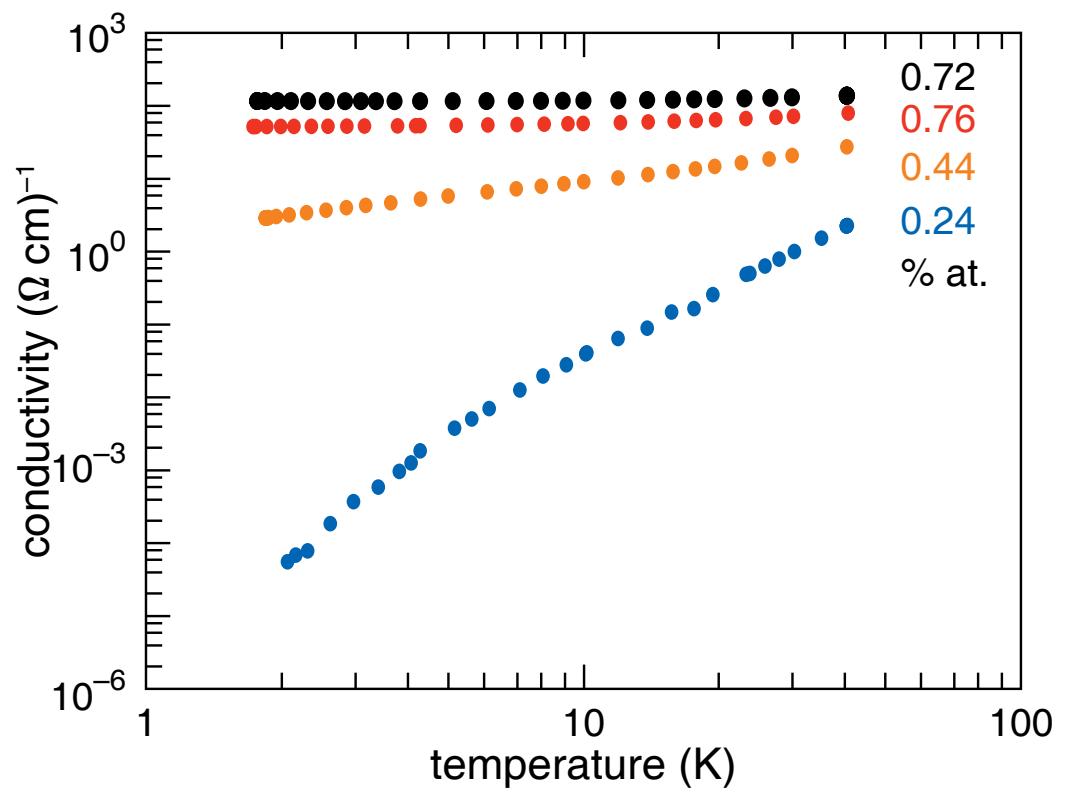
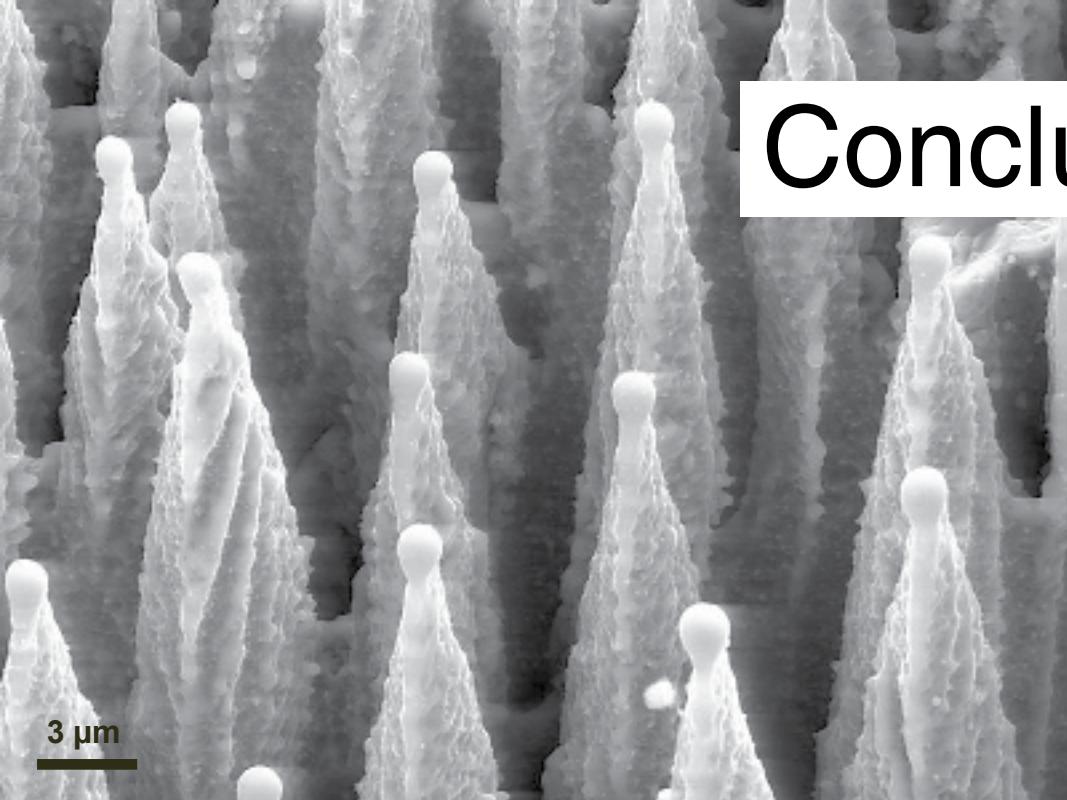
reactivation occurs for  $T > 1350$  K

# Annealing and dopant diffusion



reactivation occurs for cooling rate > 50 K/s

# Conclusions

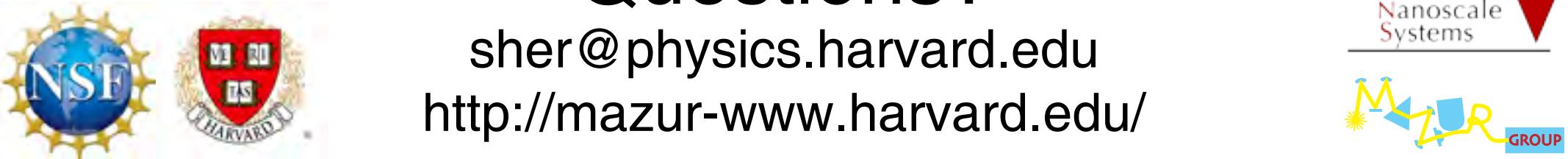


# Thanks!



## Questions?

sher@physics.harvard.edu  
<http://mazur-www.harvard.edu/>



# Conclusions

- IR absorption and T-Hall measurements
  - absorption to  $\lambda \approx 8 \mu\text{m}$
  - $n_s(T=300\text{K}) \approx n_s(T=21\text{K})$
  - evidence of intermediate band formation
- insulator-metal transition in similar material systems
- fs-laser doping
  - non-equilibrium concentrations of chalcogen in Si
  - decouple doping and surface texturing
- reactivation of IR absorption via high-temperature annealing & quenching