

# **Fabrication of micrometer-sized conical field emitters using femtosecond laser-assisted etching of silicon**

**James Carey**

**June 4, 2001**



## **Introduction**

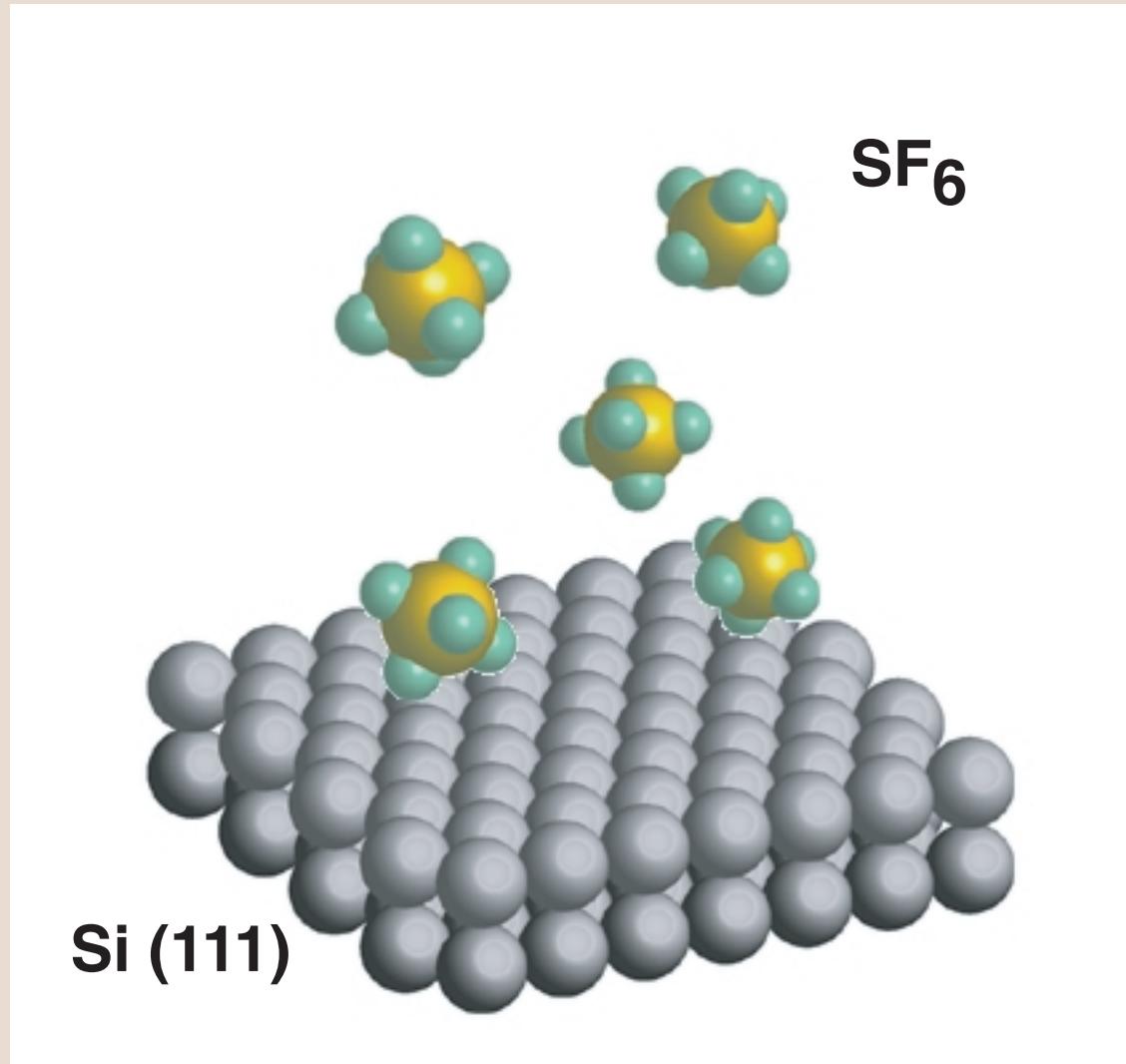
- **fabrication**
- **optical properties**

## **Field Emission**

- **background**
- **Fowler-Nordheim**

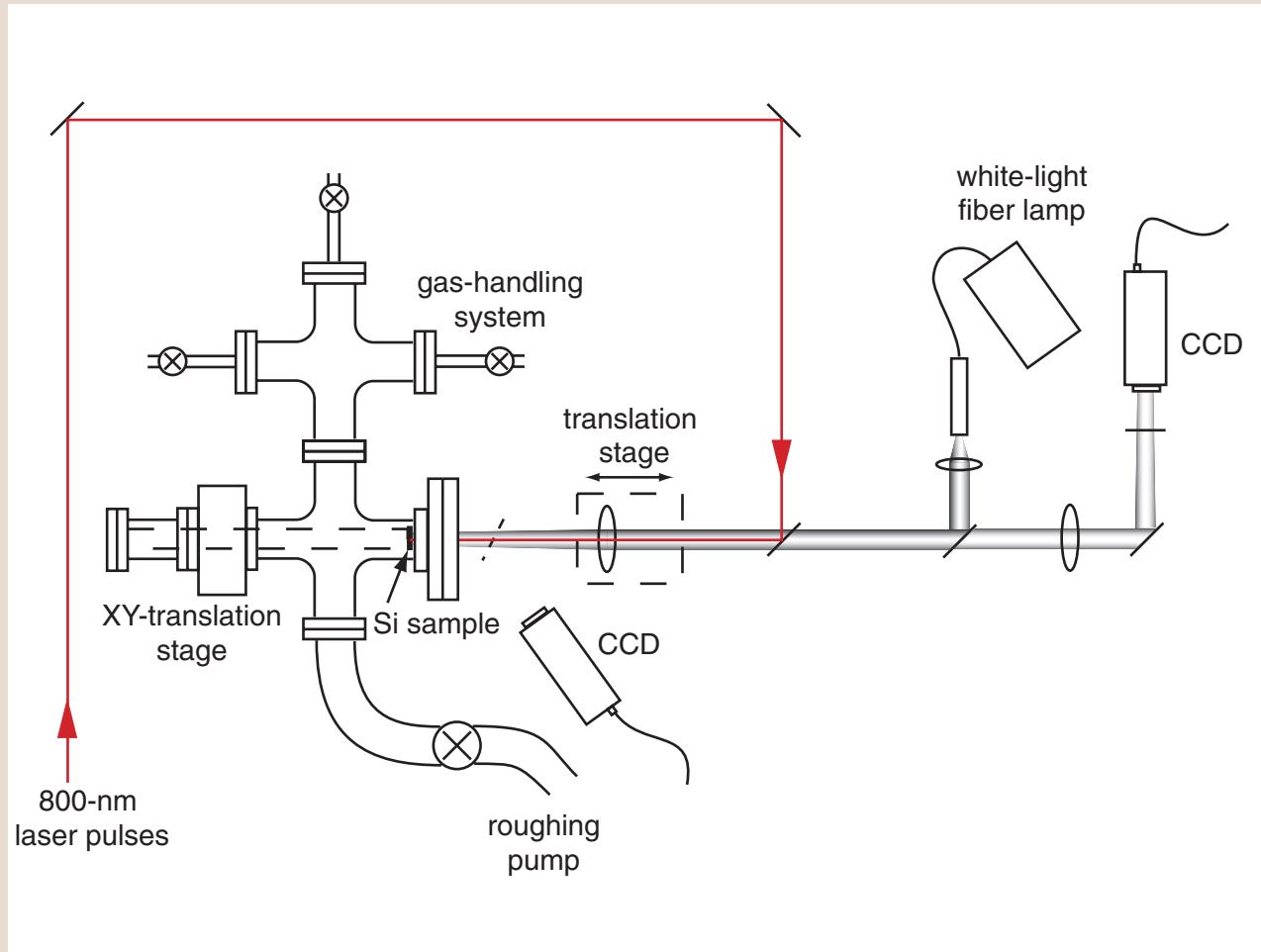
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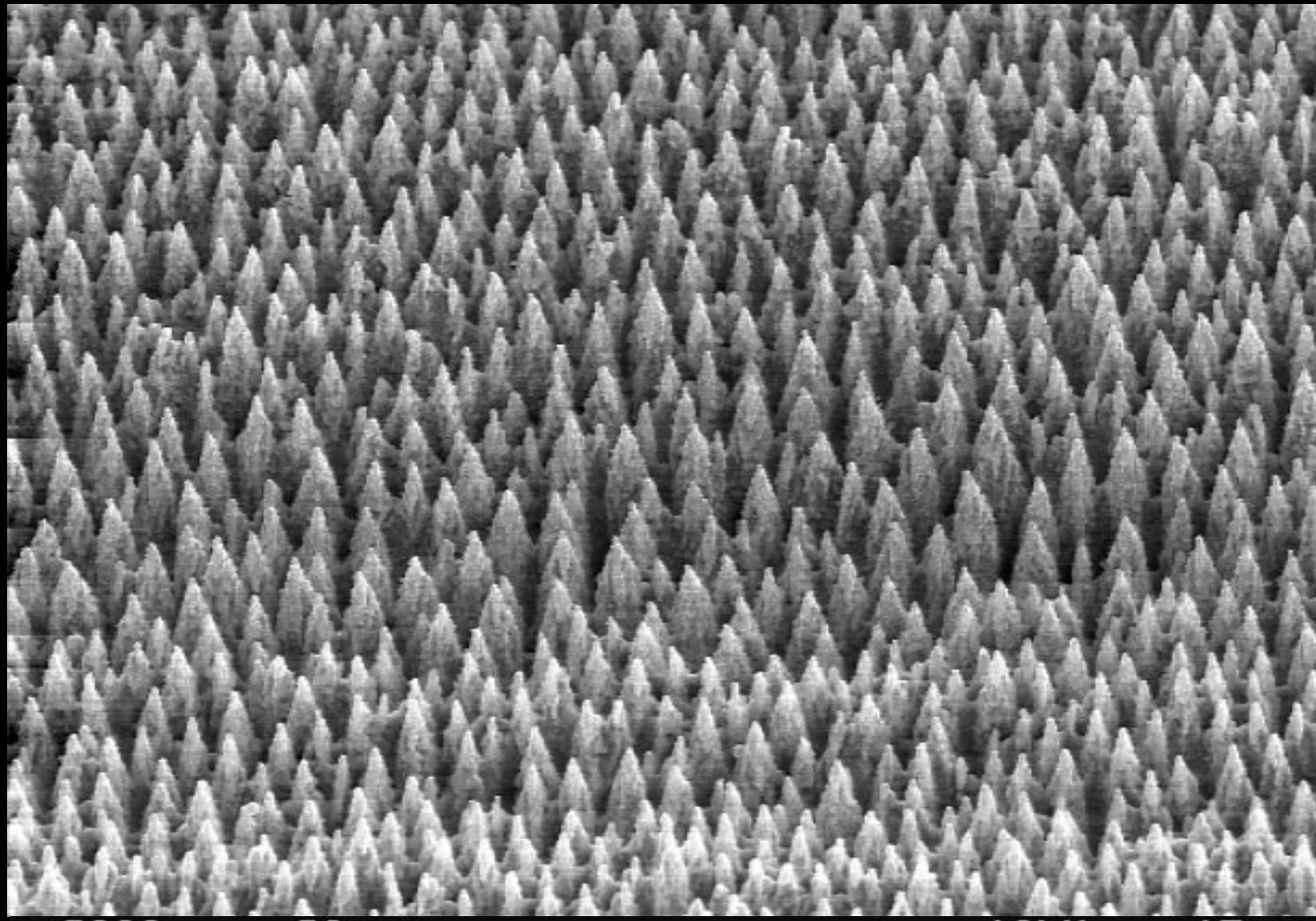
## **Discussion**



**irradiate with 100-fs  $10 \text{ kJ/m}^2$  pulses**

## Fabrication setup





x2000

20  $\mu\text{m}$

#3548

512 x 480

10kV

15mm

x2000

#3548

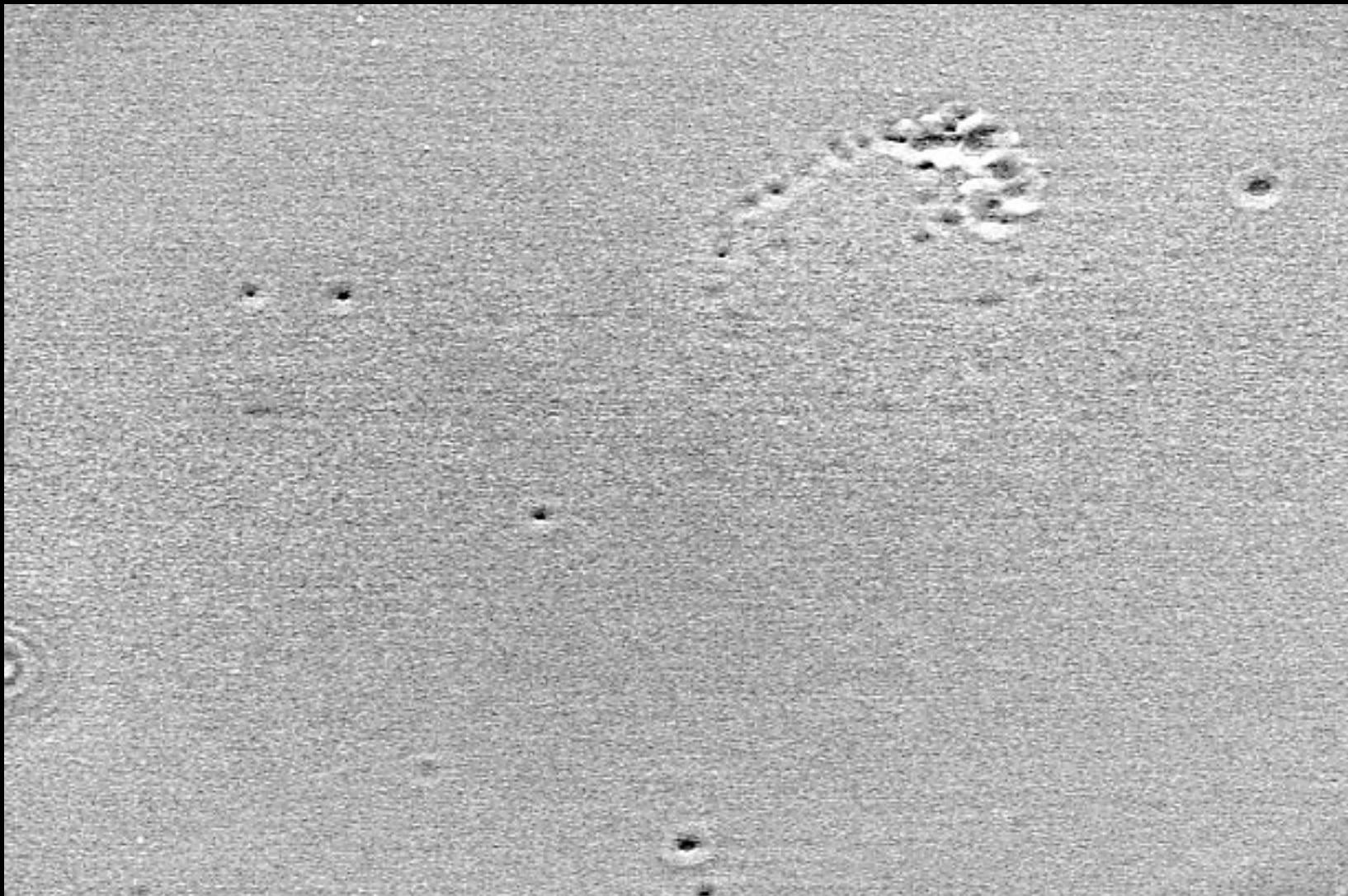
512 x 480

20  $\mu$ m

10kV

15mm

0000



x2000

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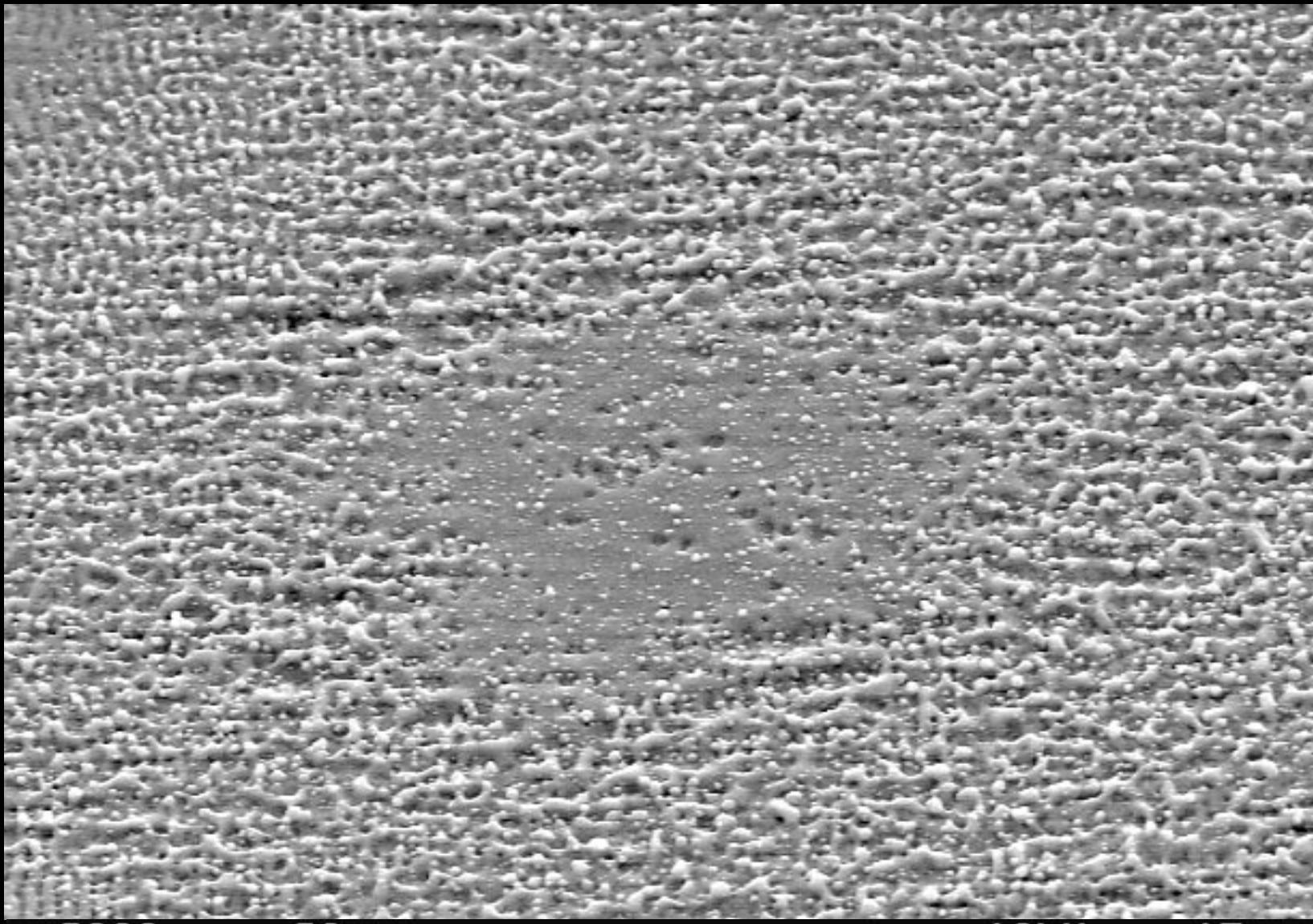
512 x 480

20 μm

10kV

15mm

0001



x2000

#3548

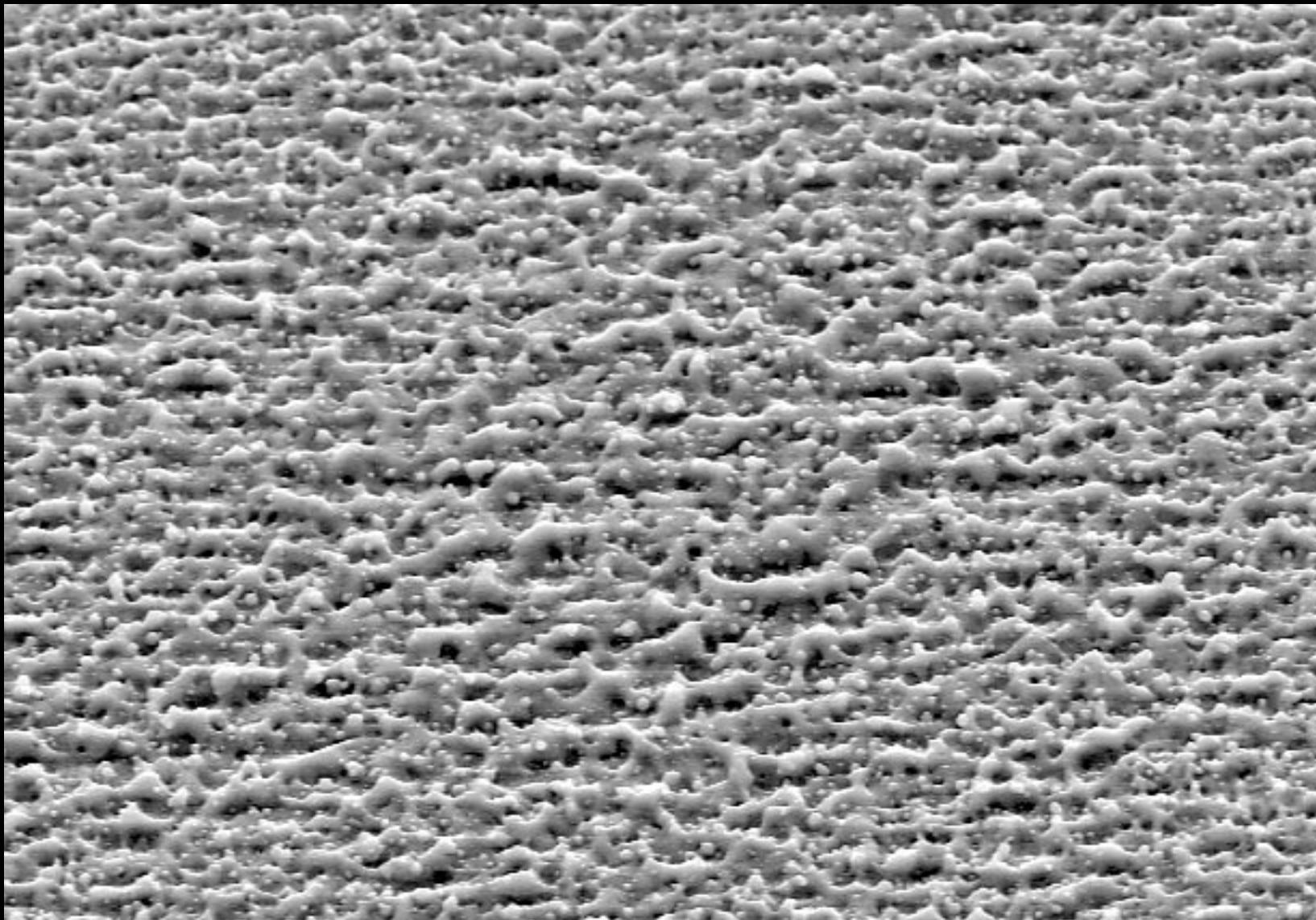
512 x 480

20 μm

10kV

15mm

0005



x2000

#3548

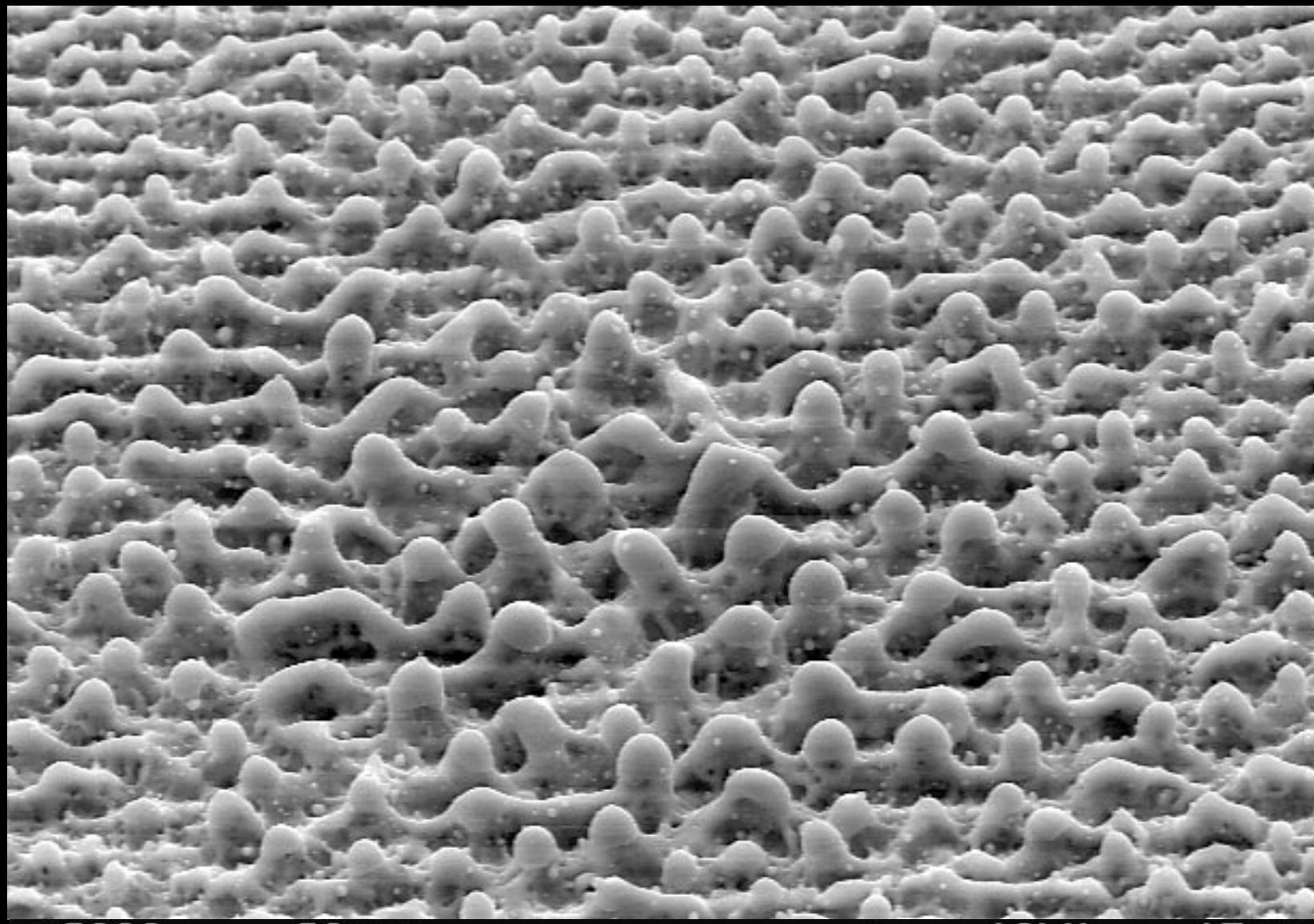
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20 μm

10kV

15mm

0010



x2000

#3548

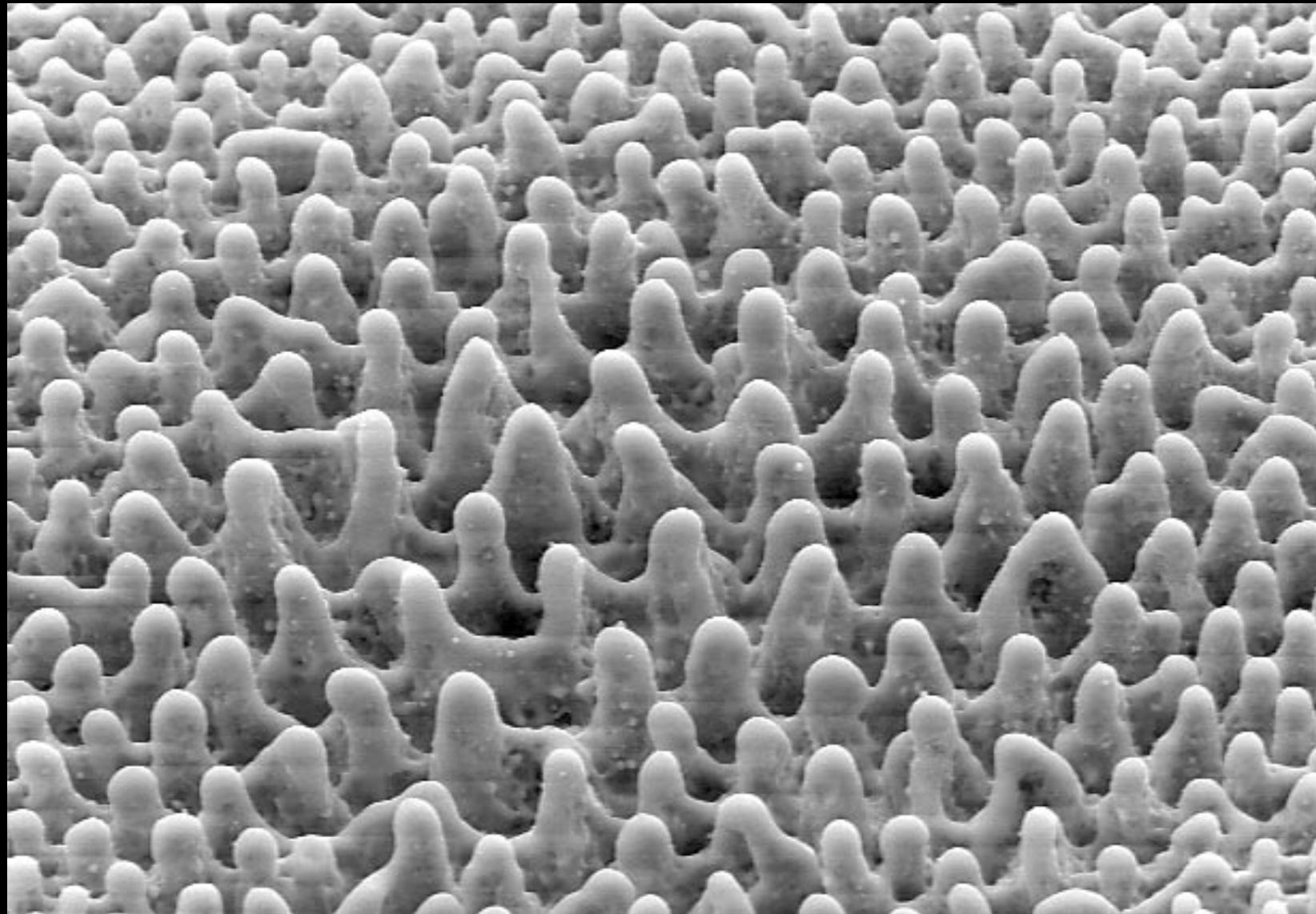
512 x 480

20 μm

10kV

15mm

0025



x2000

#3548

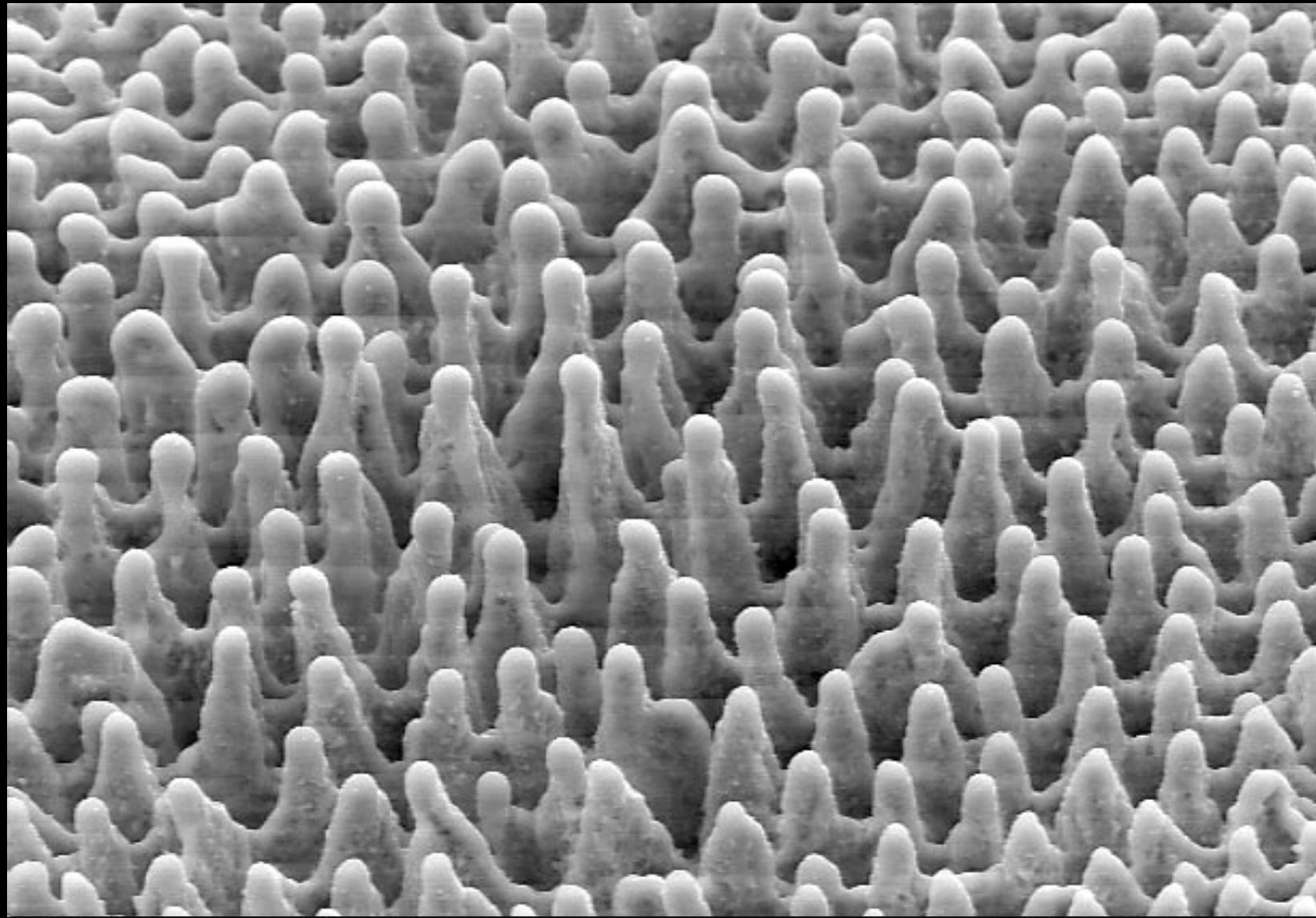
512 x 480

20  $\mu\text{m}$

10kV

15mm

0050



x2000

20  $\mu\text{m}$

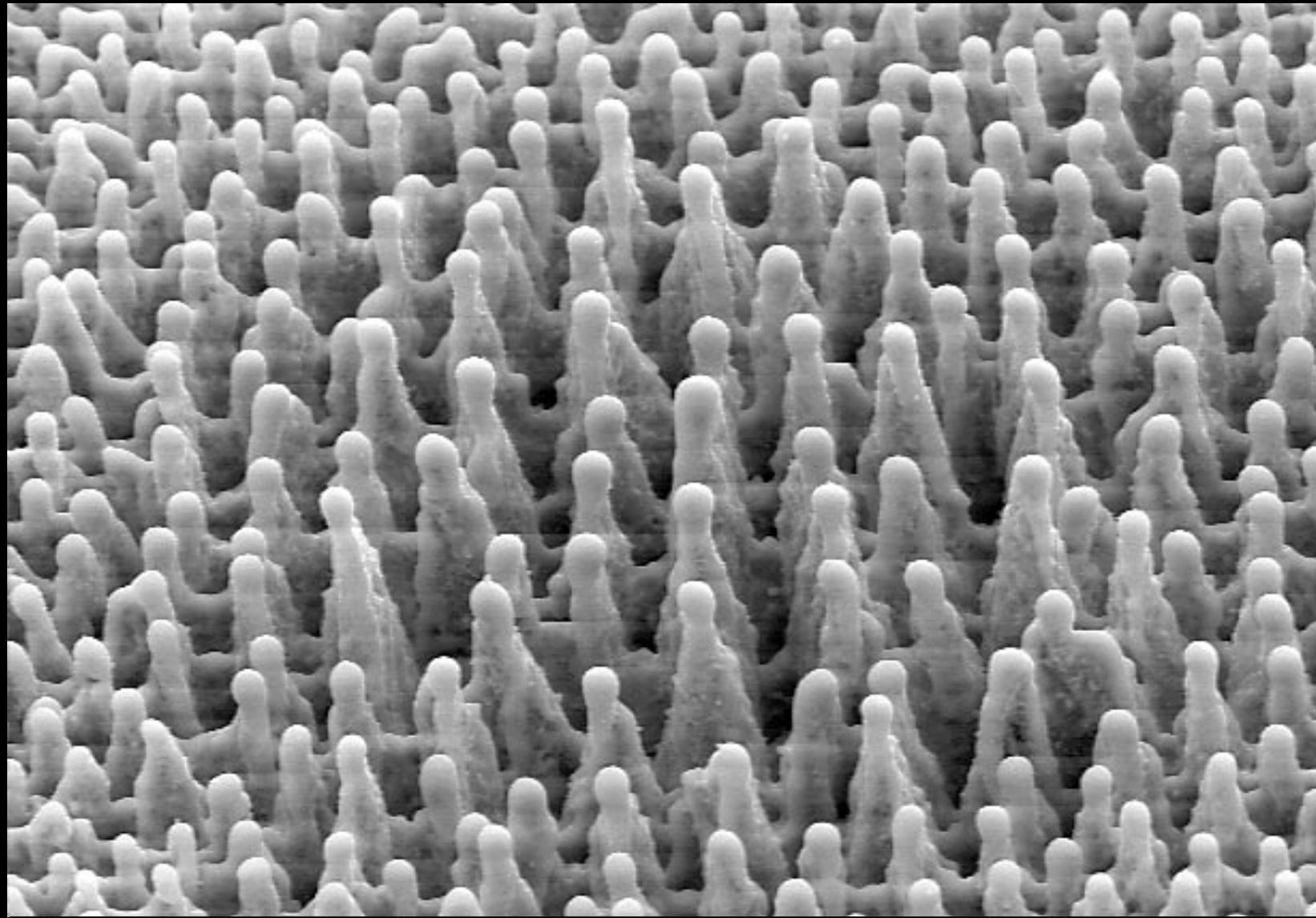
10kV

15mm

#3548

512 x 480

0075



x2000

20  $\mu\text{m}$

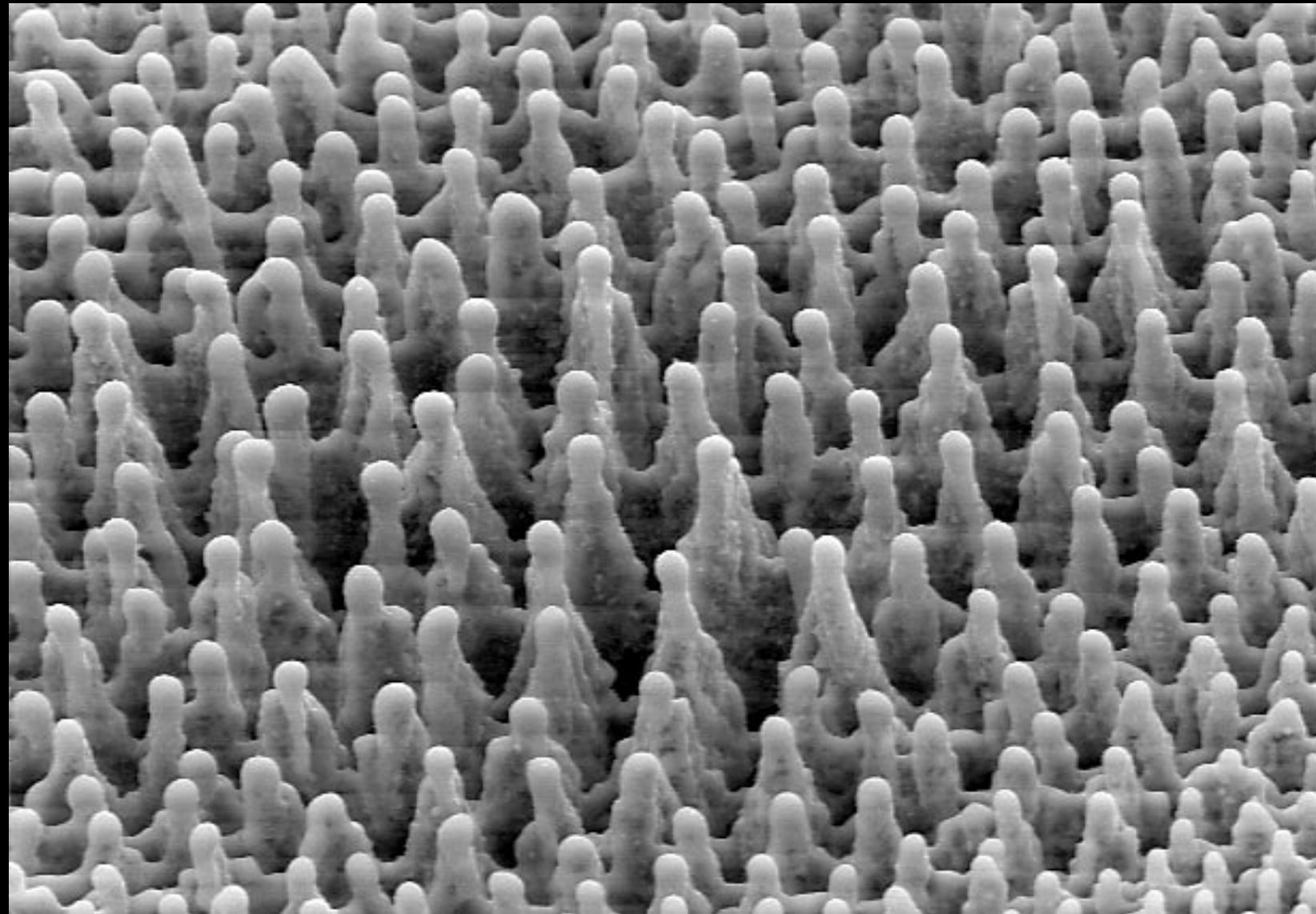
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512 x 480

10kV

15mm

0100



x2000

#3548

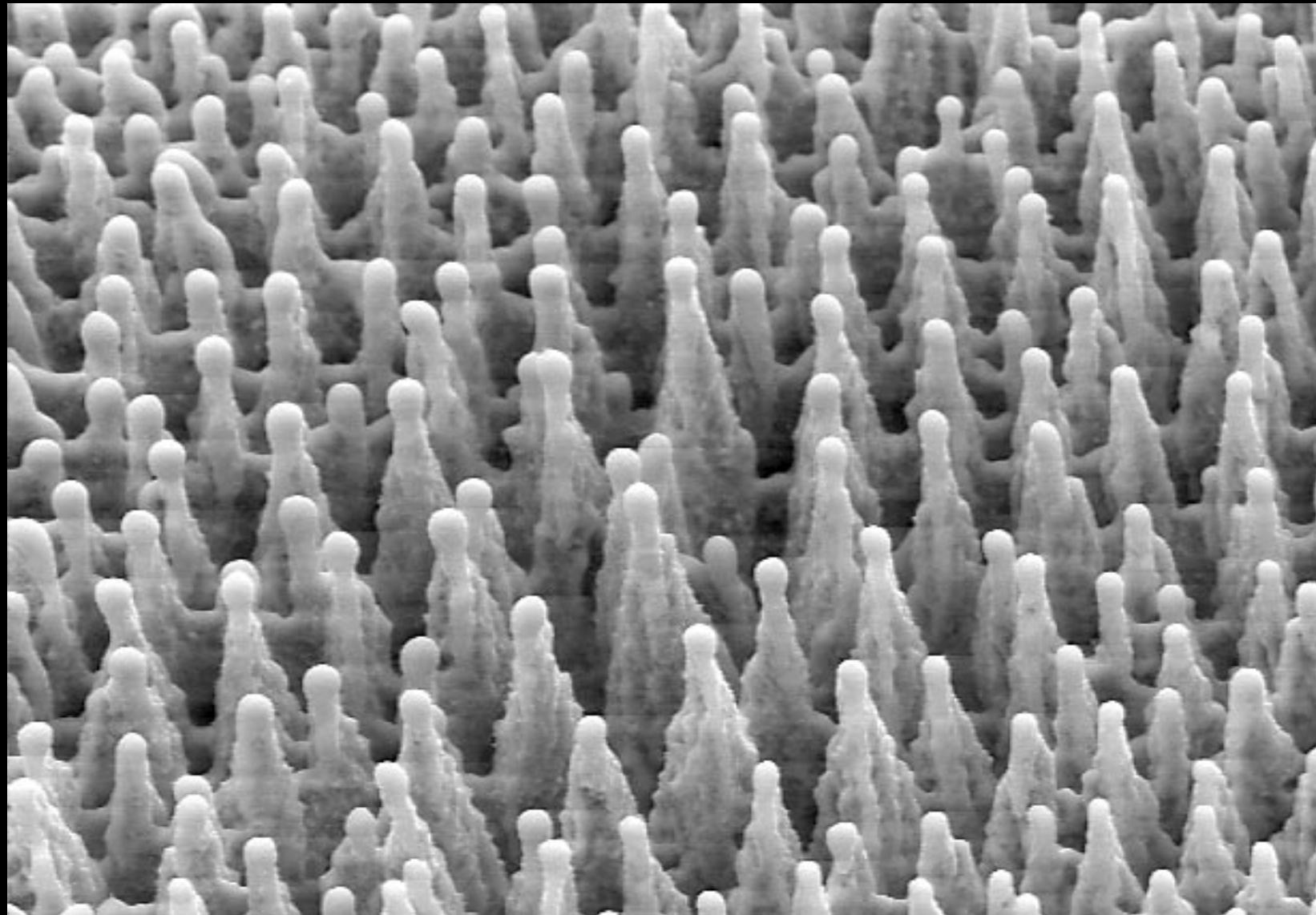
512 x 480

20 μm

10kV

15mm

0125



x2000

#3548

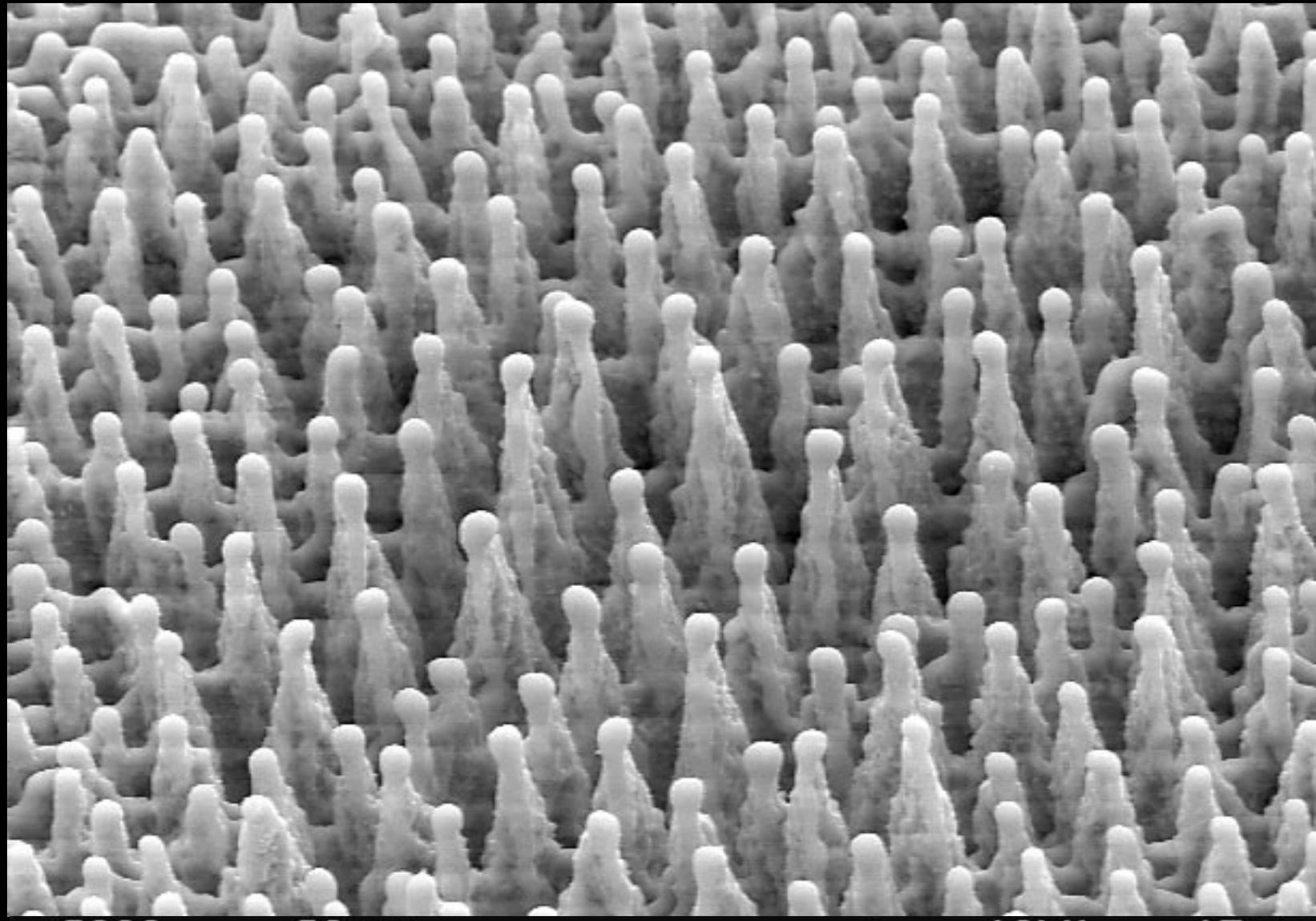
512 x 480

20 μm

10kV

15mm

0250



x2000

#3548

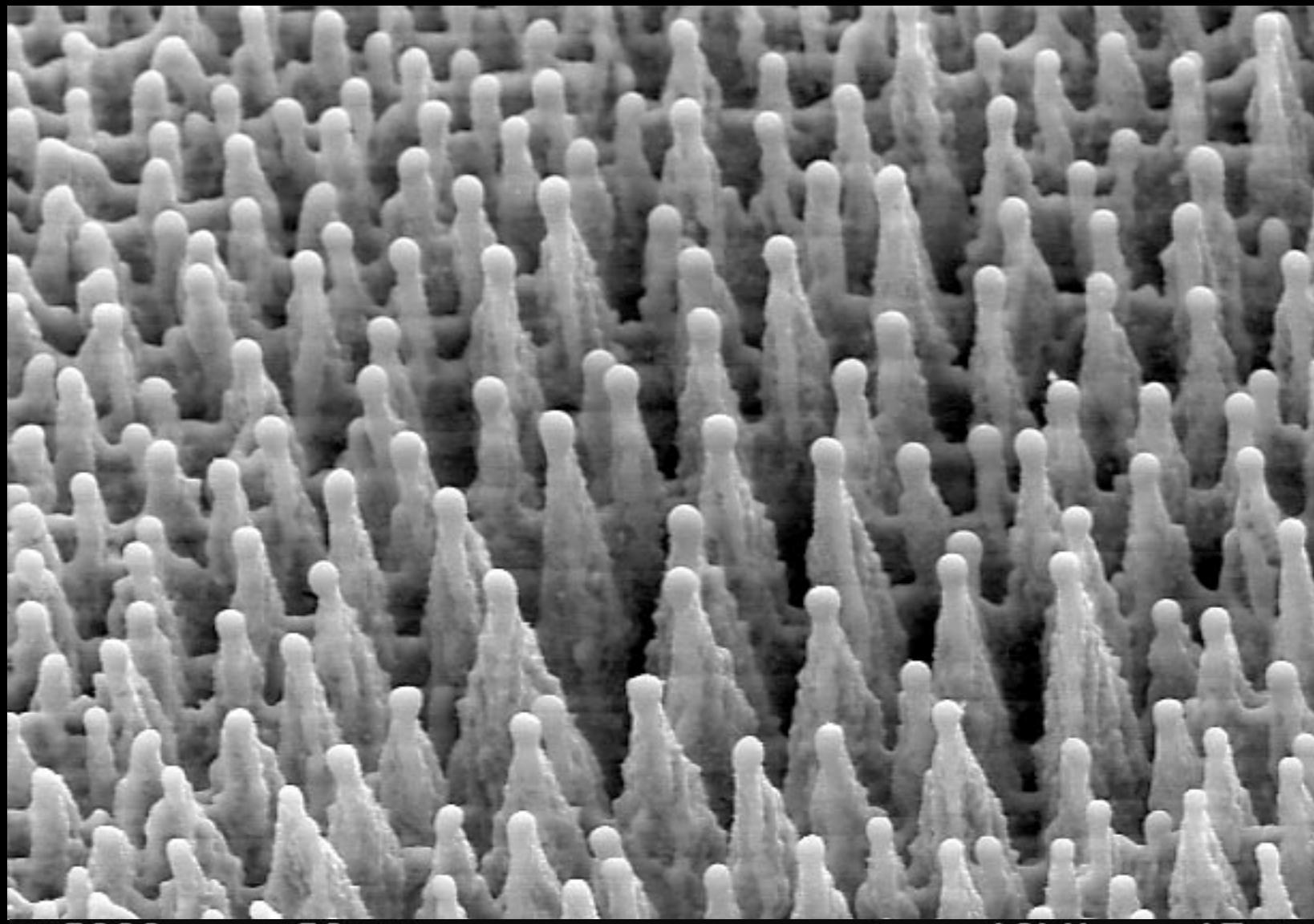
512 x 480

20  $\mu\text{m}$

10kV

15mm

0300



x2000

#3548

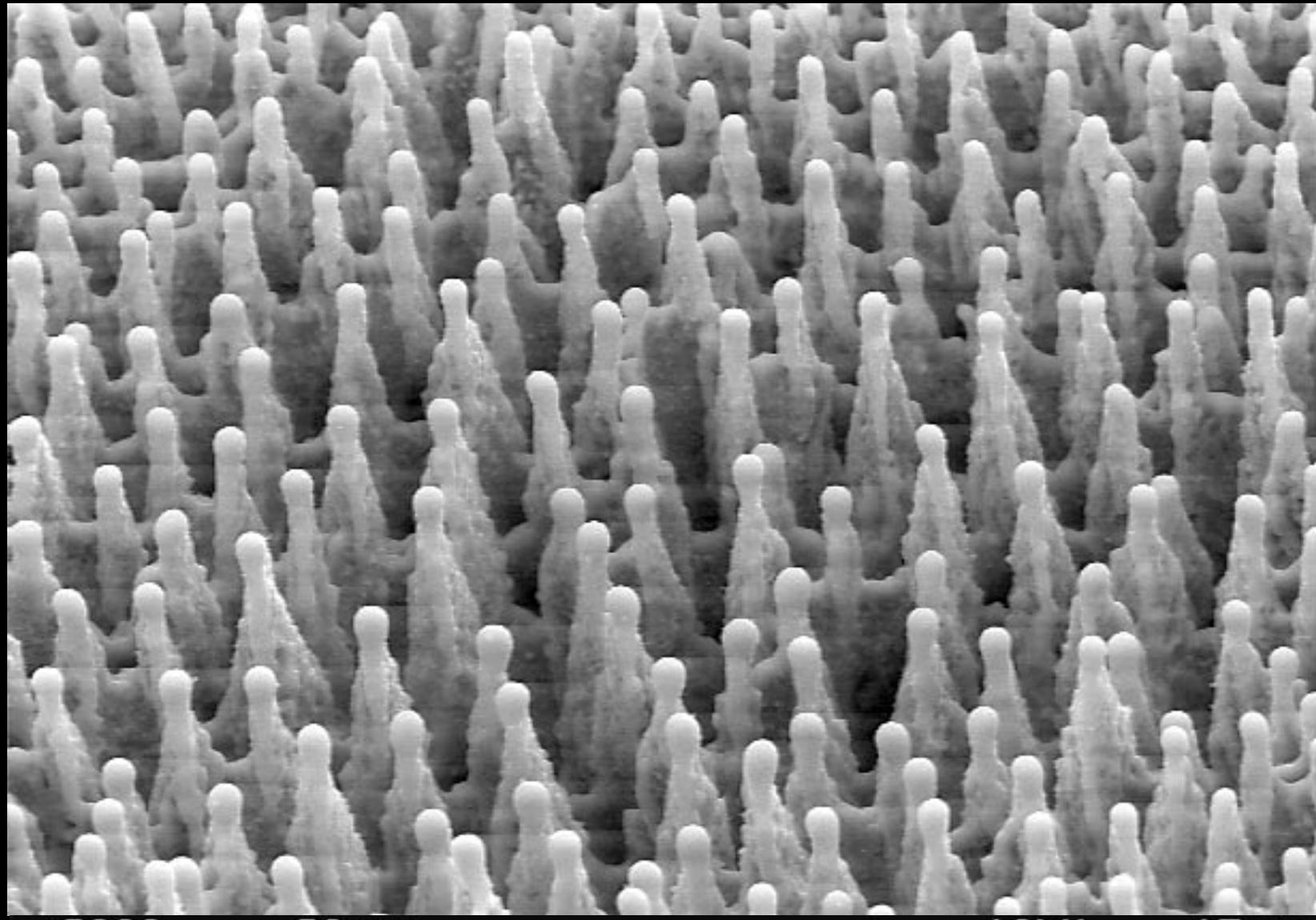
512 x 480

20  $\mu\text{m}$

10kV

15mm

0400



x2000

#3548

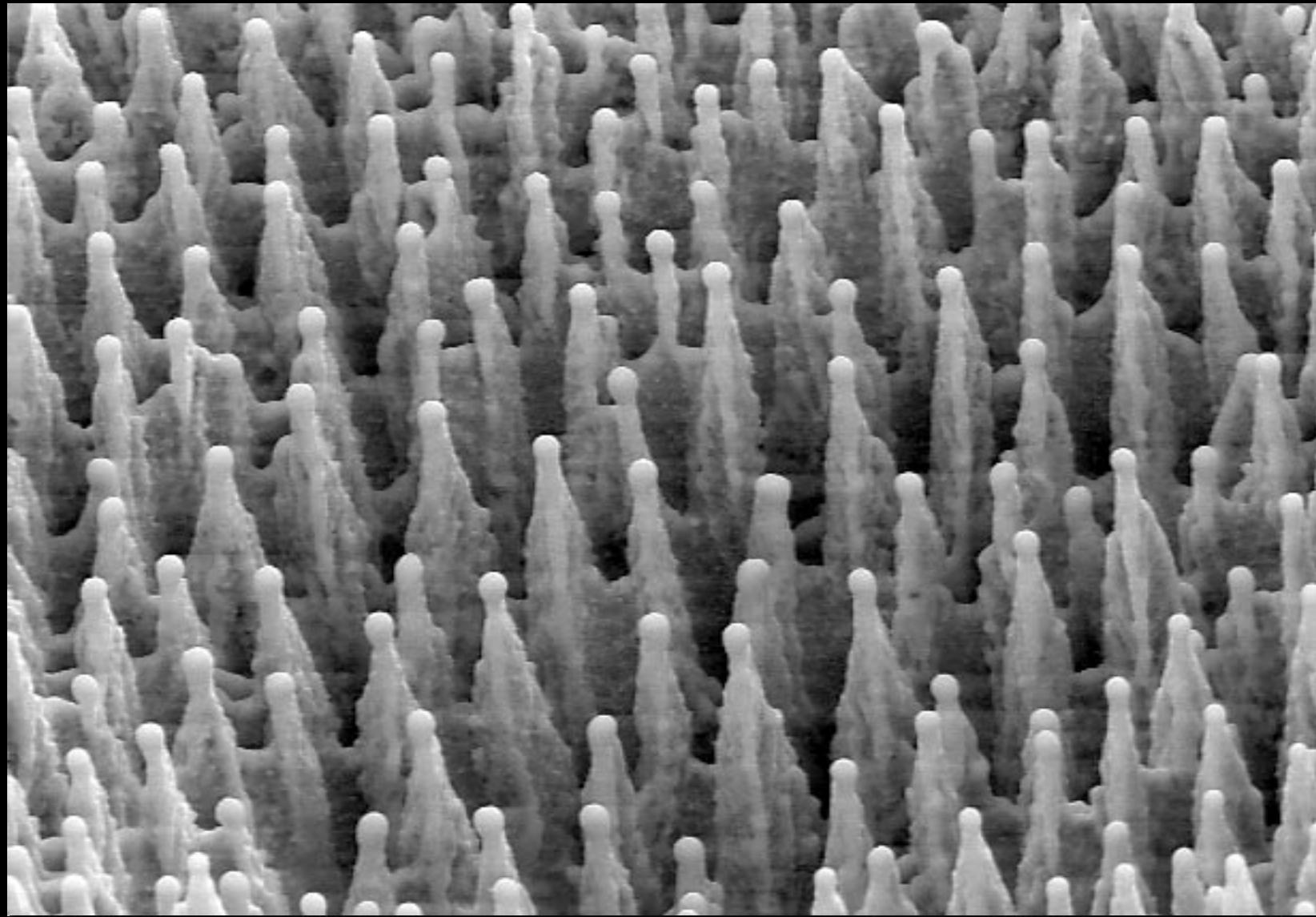
512 x 480

20  $\mu\text{m}$

10kV

15mm

0500



x2000

20  $\mu\text{m}$

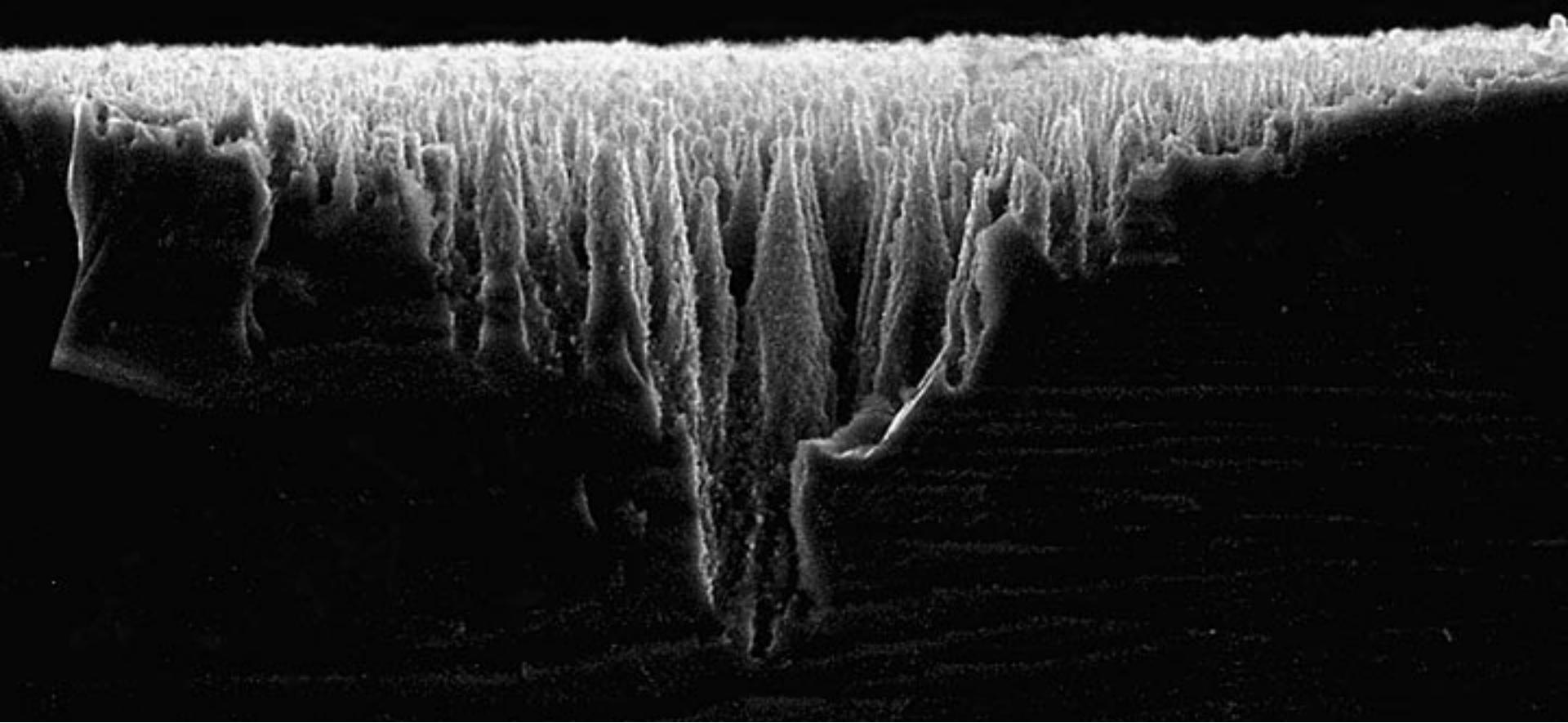
10kV

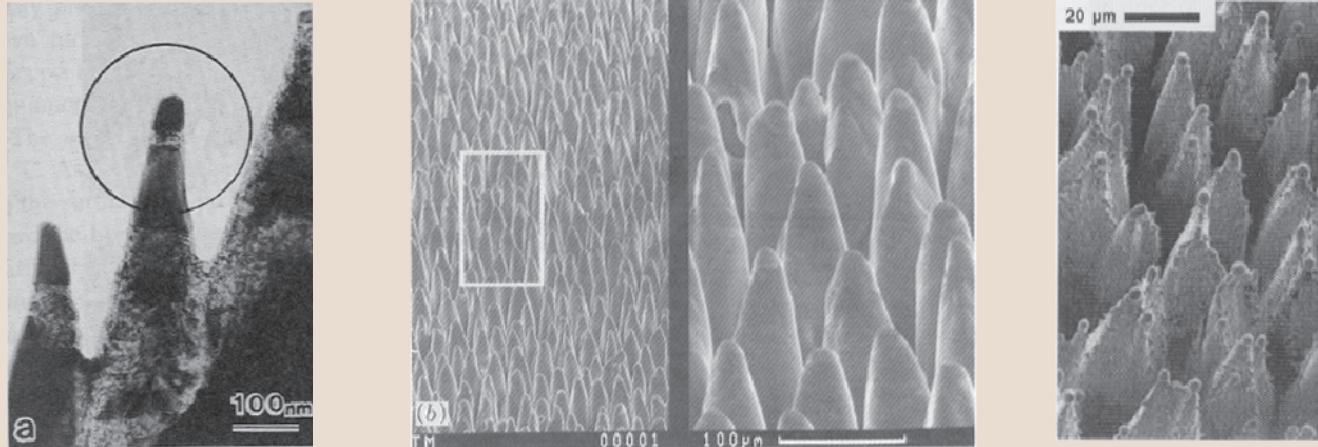
15mm

#3548

512 x 480

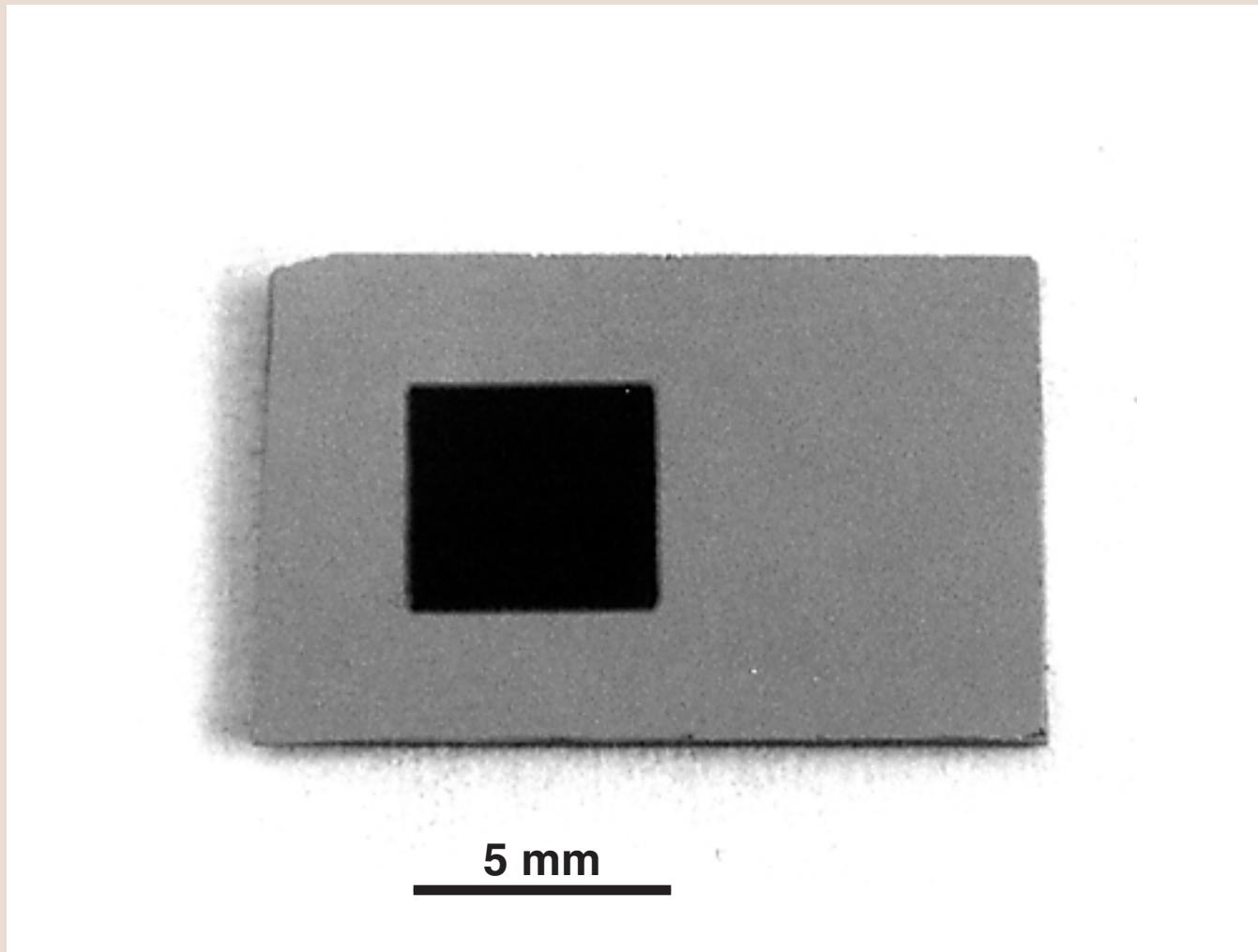
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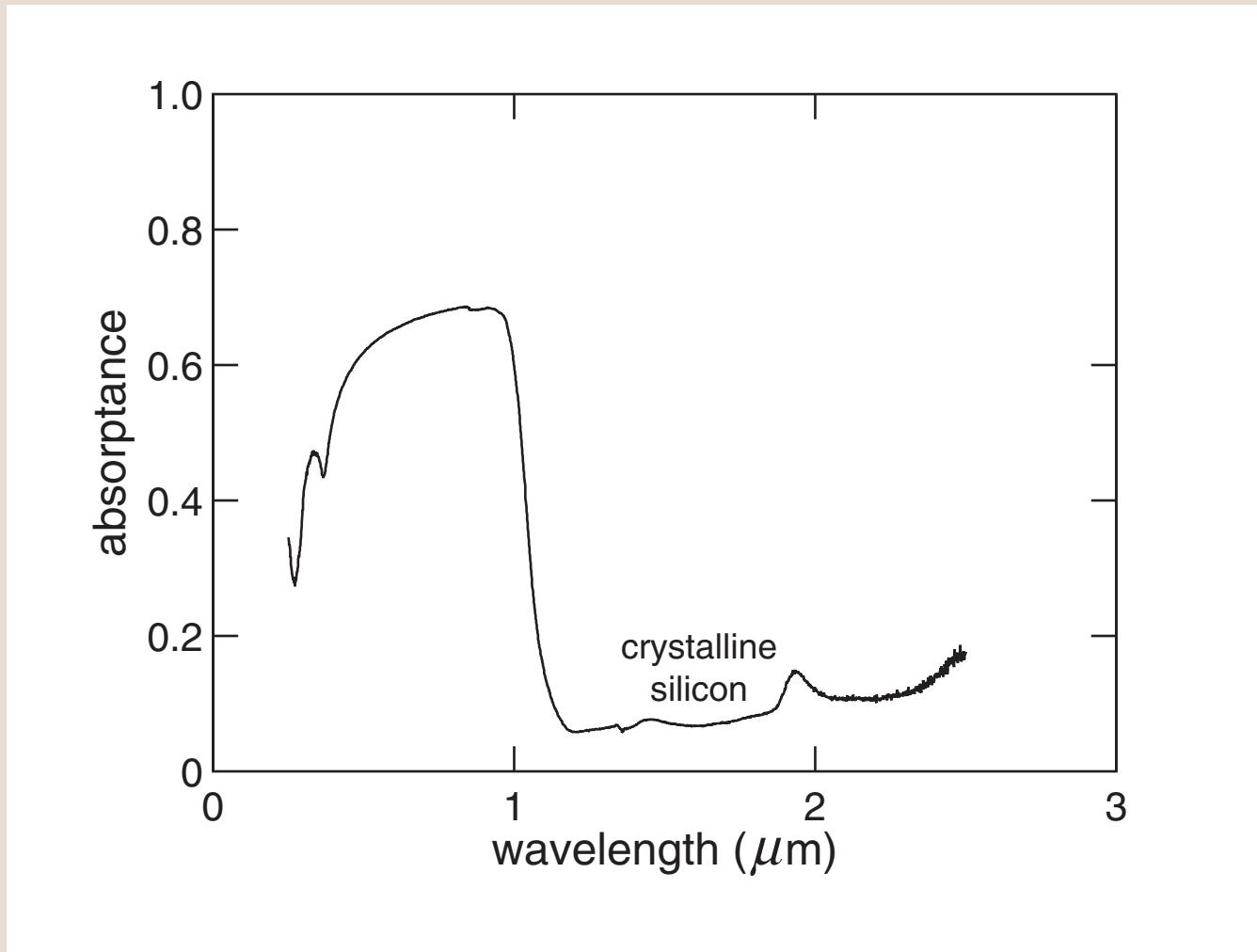


- **Sputter cones**
  - Y. Fujimoto, M. Nozu, and F. Okuyama, J. Appl. Phys. 77, 2725 (1995)
- **Laser cones from ns-pulses**
  - D. Chrisey and G. Hubler, eds., *Pulsed Laser Deposition of Thin Films* (Wiley, NY, 1994), Ch. 4
  - A.J. Pedraza, J.D. Fowlkes, and D.H. Lowndes, Appl. Phys. Lett. 74, 2322 (1999)

# *Introduction*

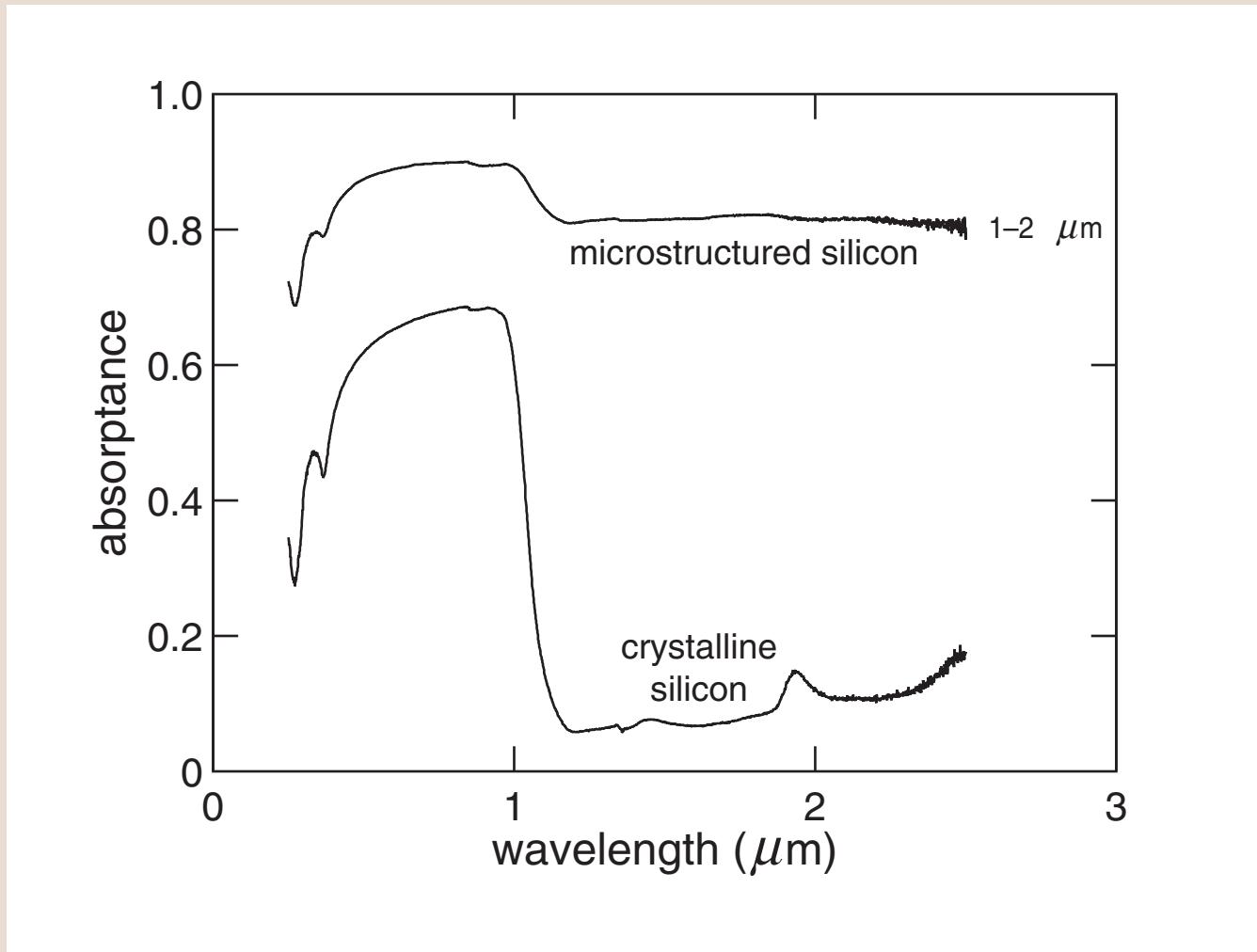


## Absorptance



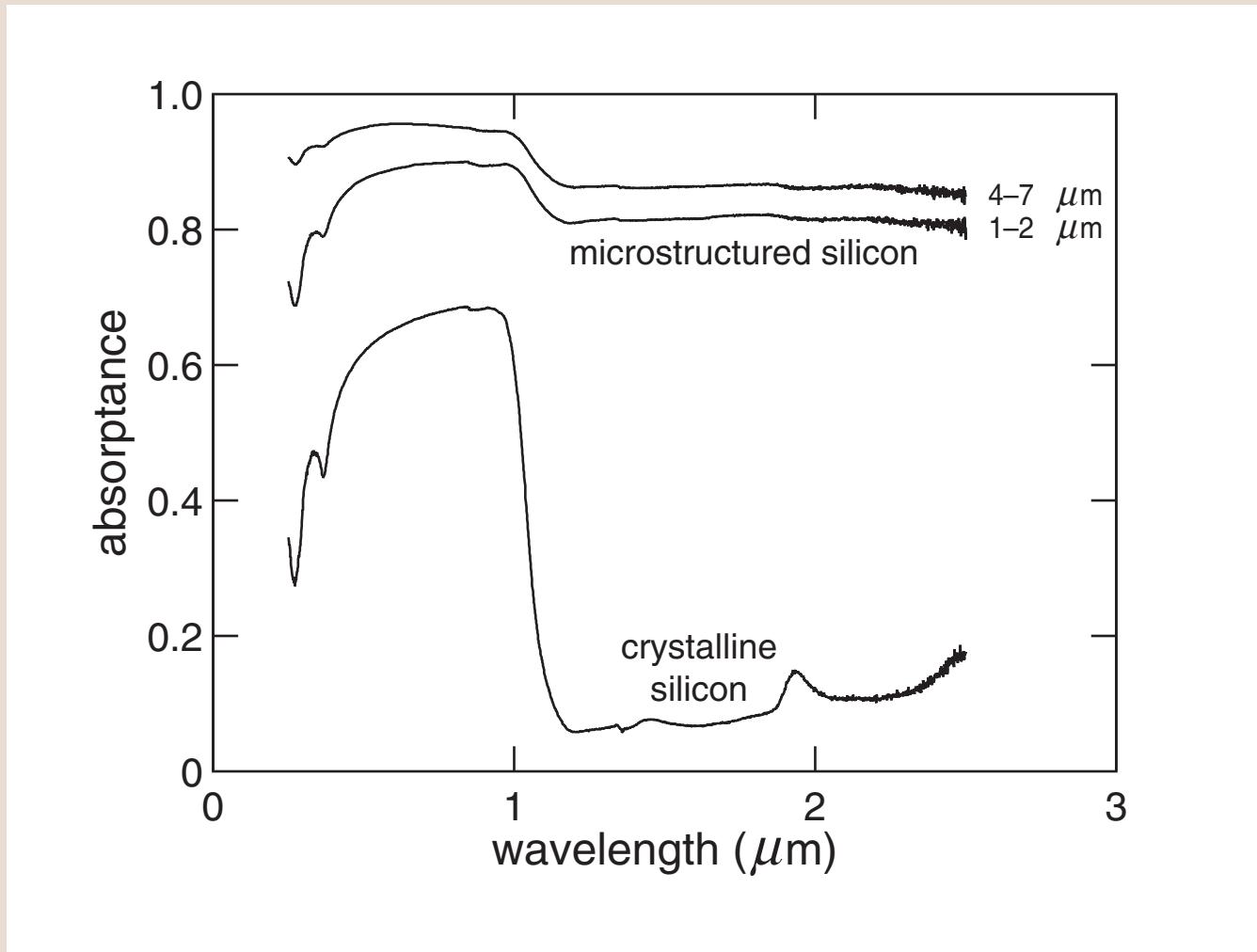
C. Wu, et al., Appl. Phys. Lett. 78, 1850 (2001)

## Absorptance



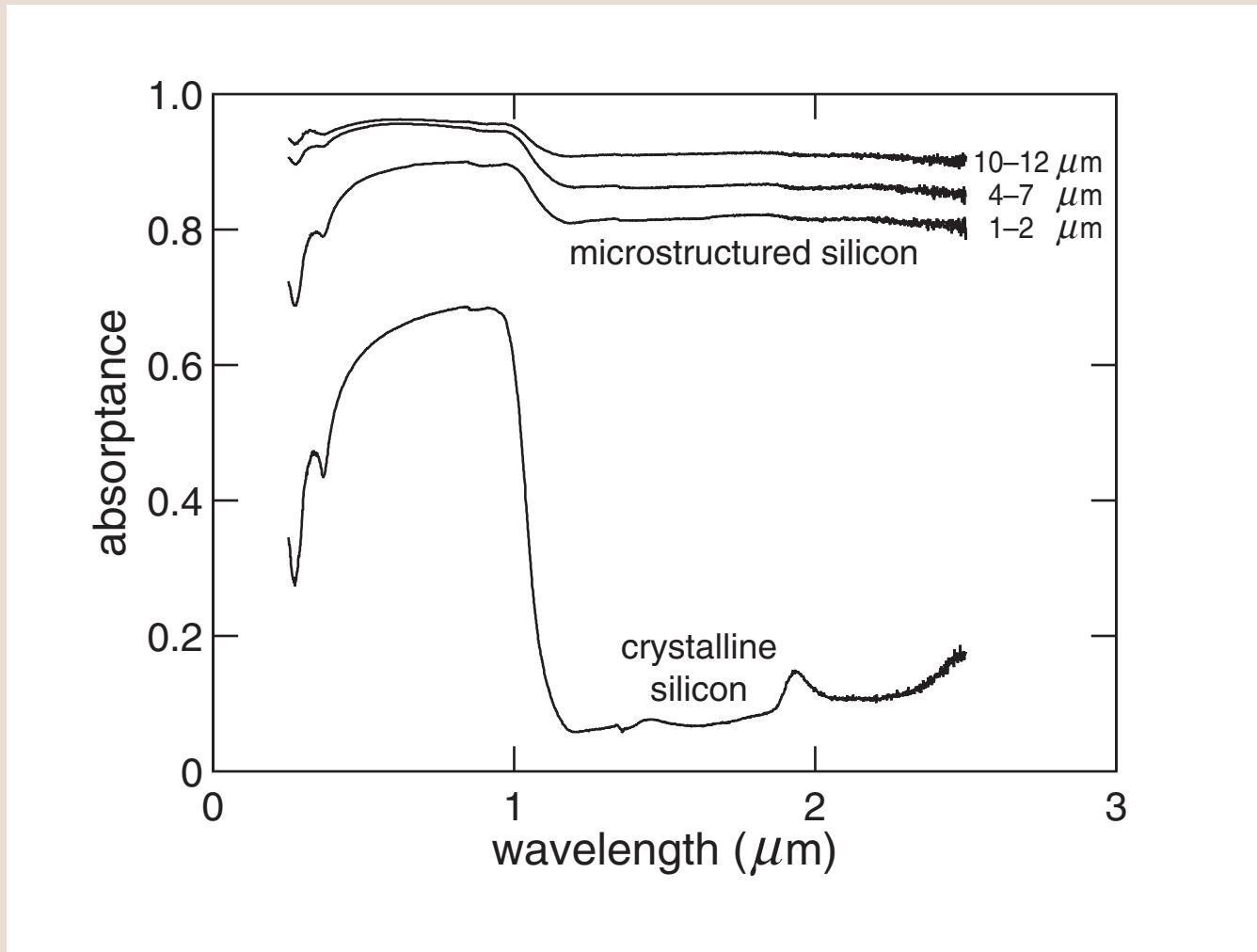
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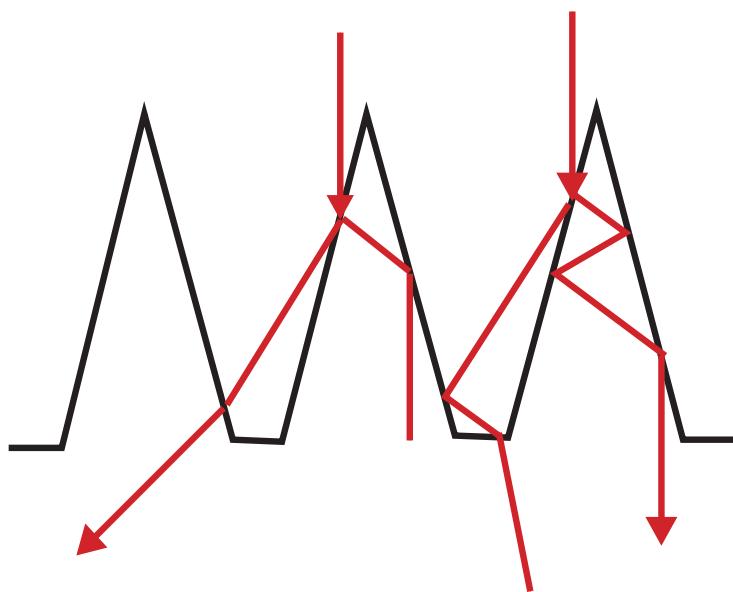
C. Wu, et al., Appl. Phys. Lett. 78, 1850 (2001)

## Absorptance



C. Wu, et al., Appl. Phys. Lett. 78, 1850 (2001)

## Multiple reflections



## **Important properties**

- **one step, maskless process**
- **large area with high density of microstructures**
- **band structure change**

## Introduction

- **fabrication**
- **optical properties**

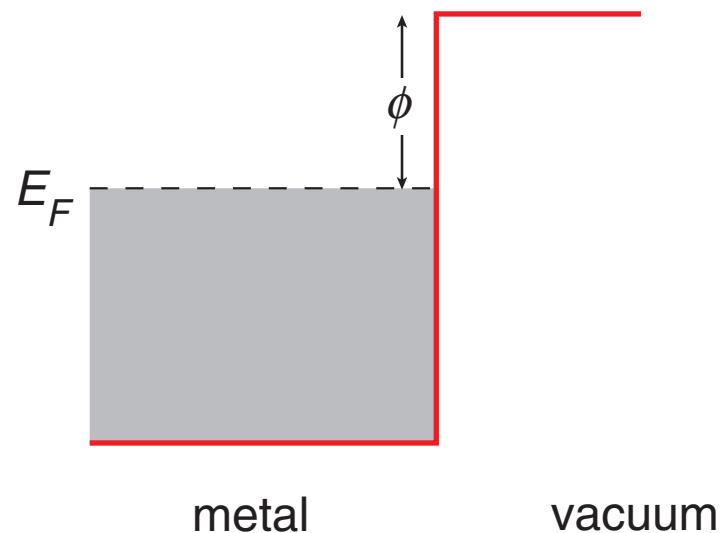
## Field Emission

- **background**
- **Fowler-Nordheim**

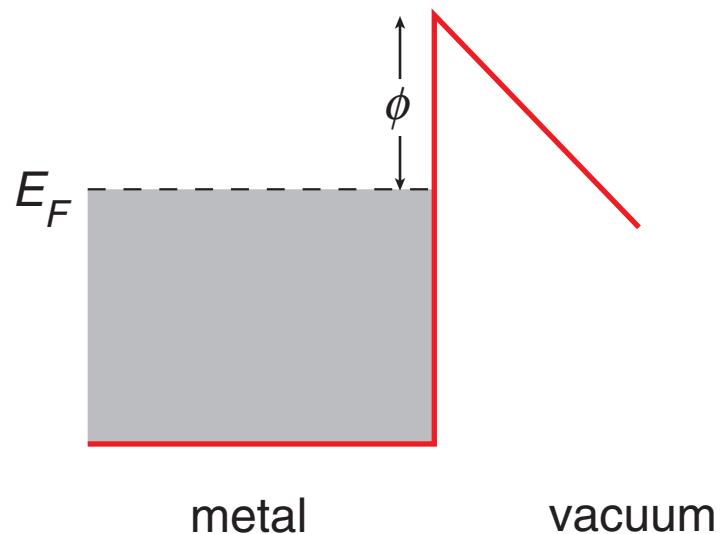
## Results

## Discussion

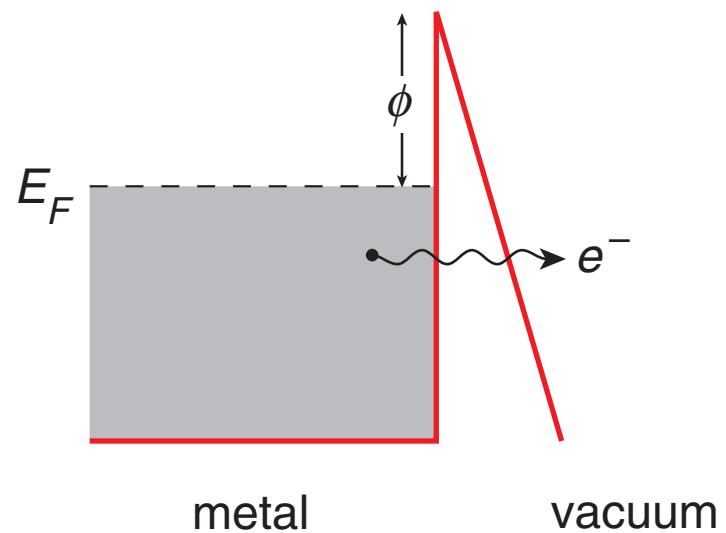
# Field Emission



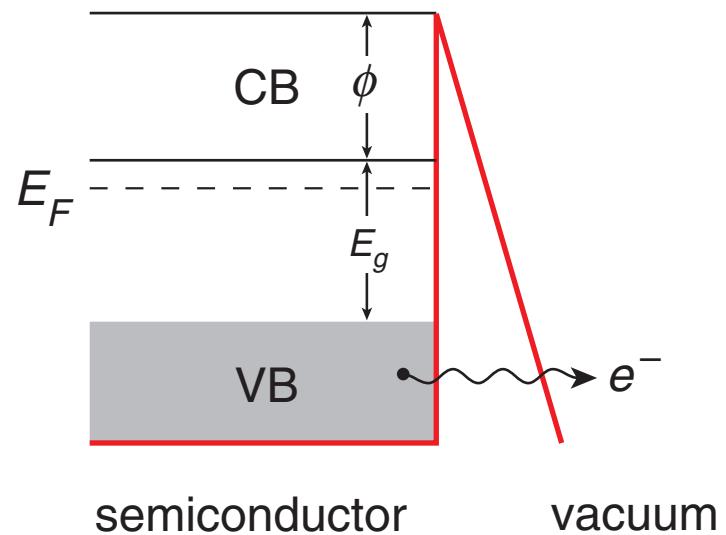
# Field Emission



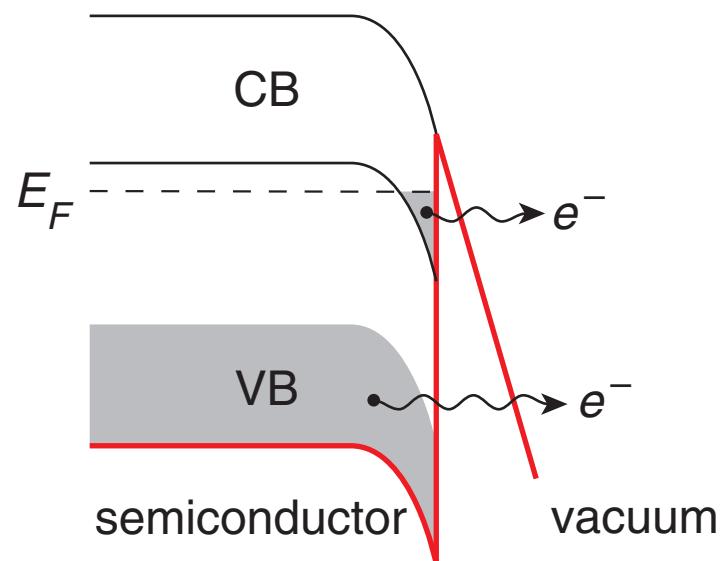
# Field Emission

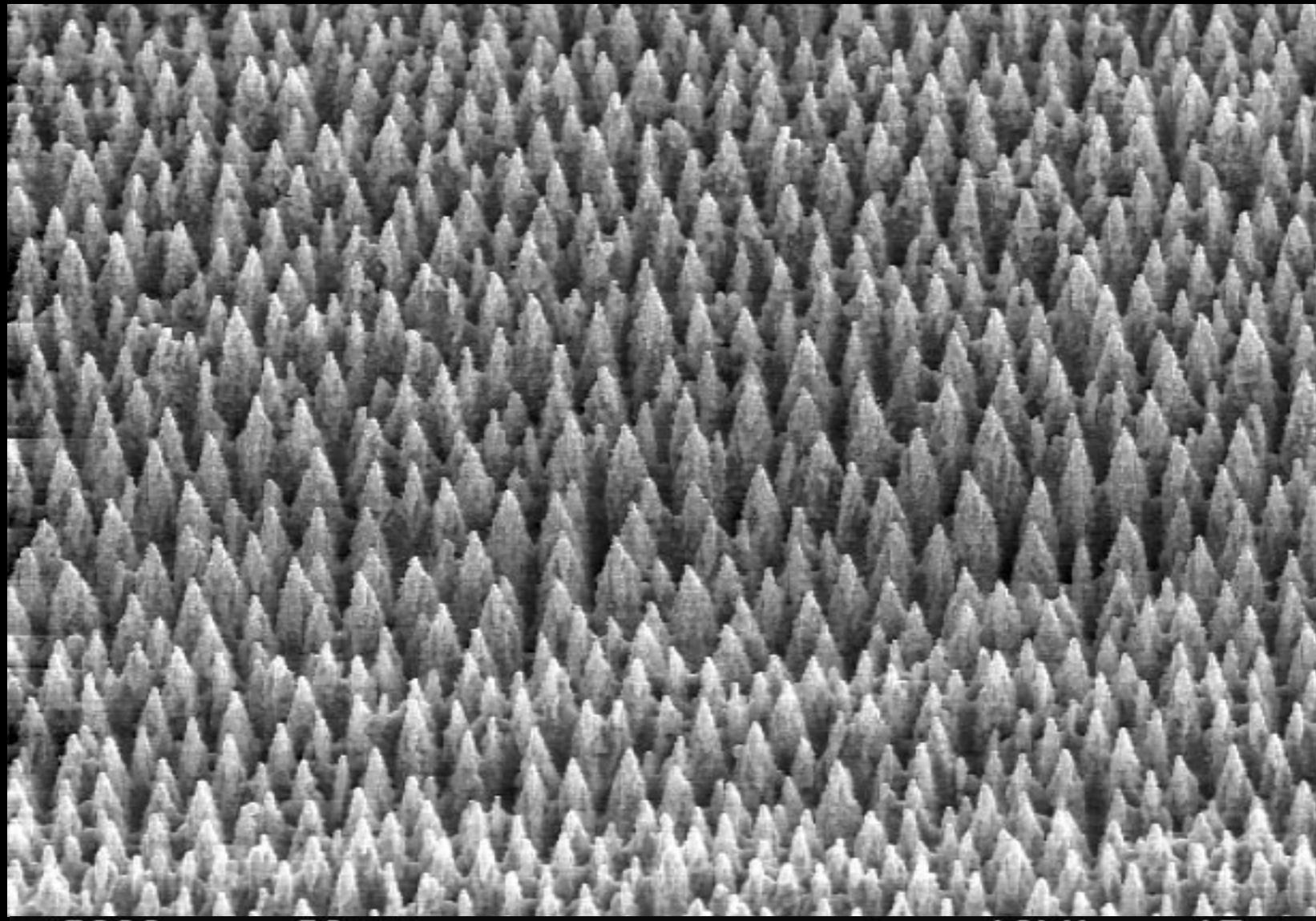


# Field Emission



# Field Emission





x2000

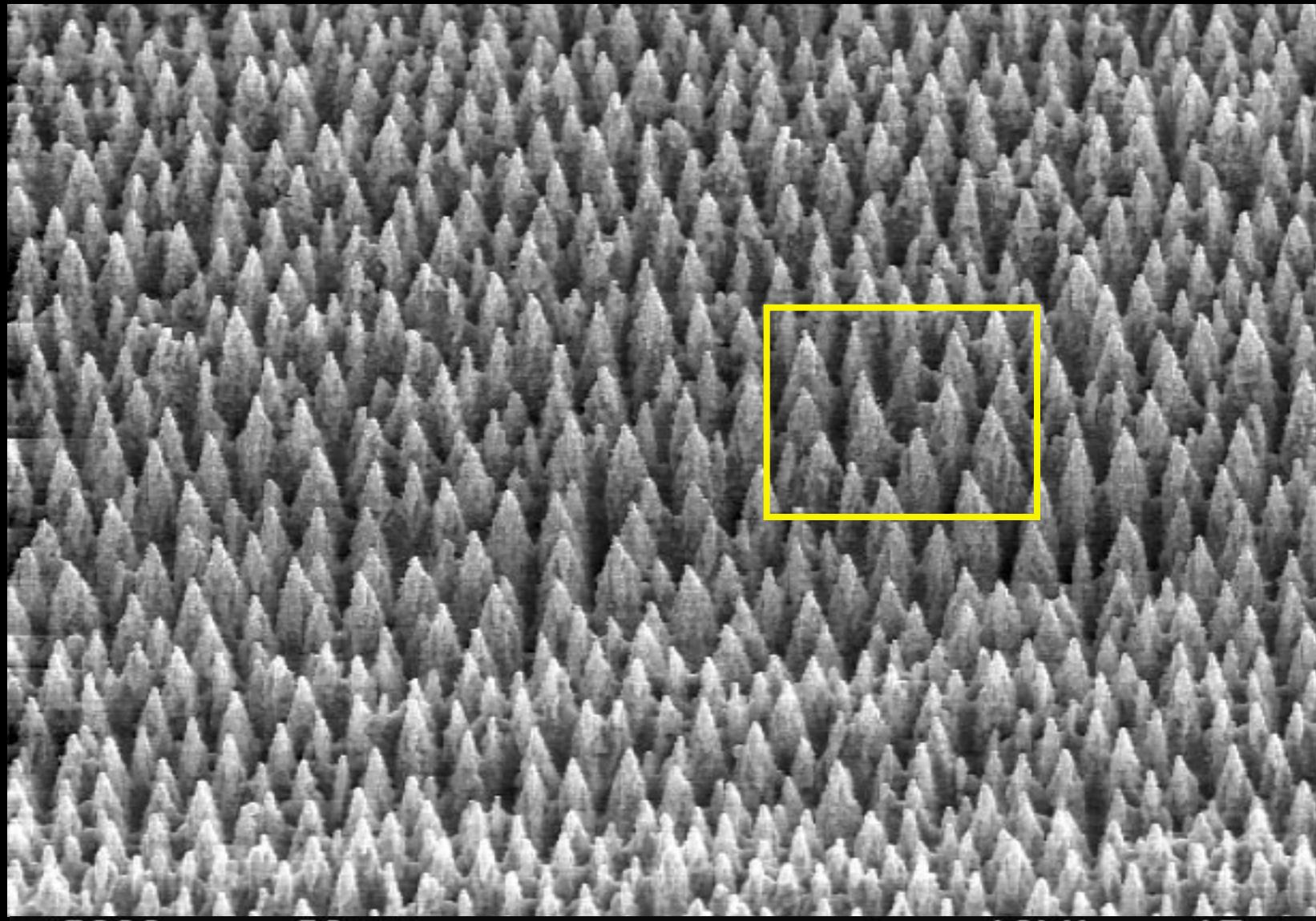
20  $\mu\text{m}$

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512 x 480

10kV

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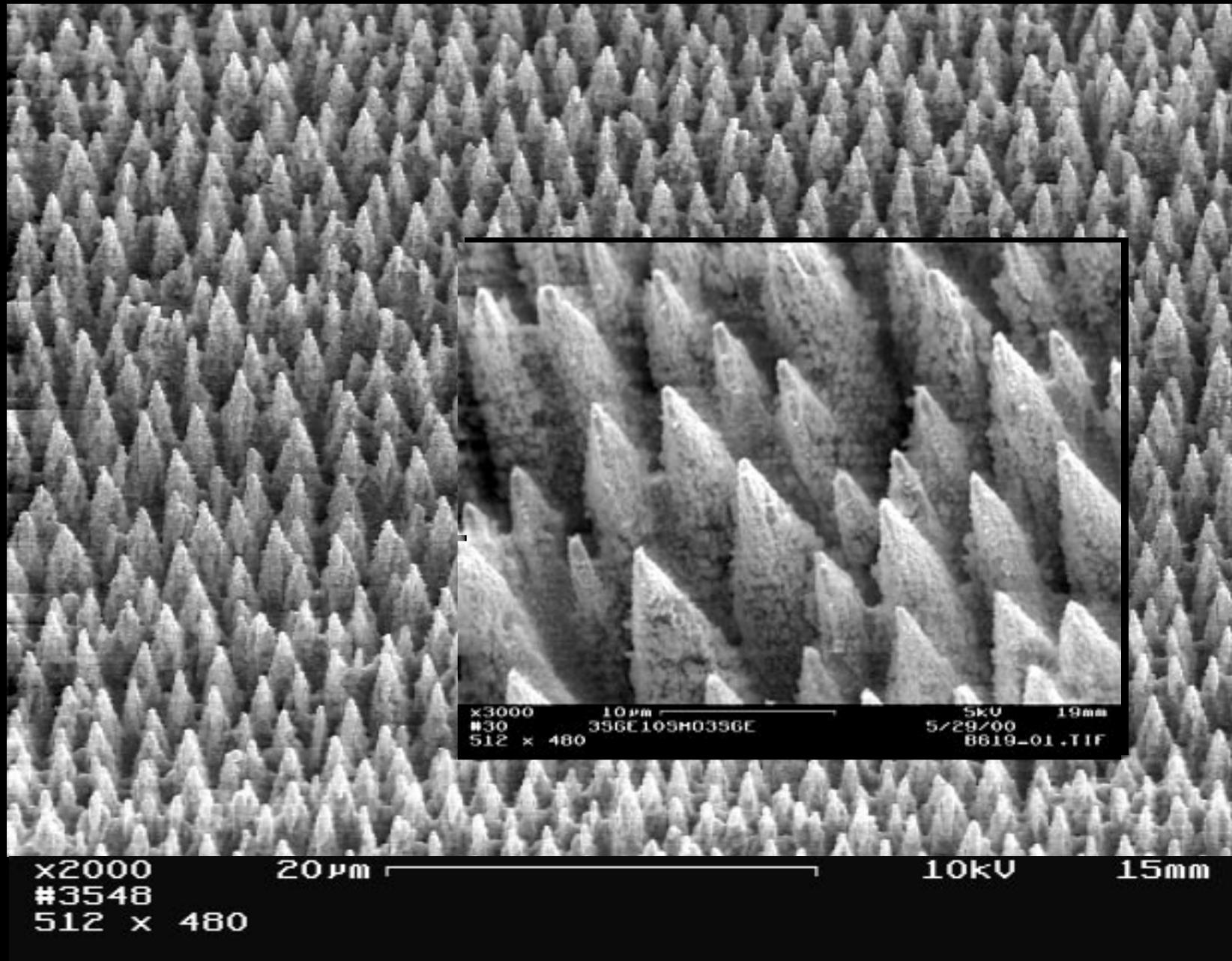


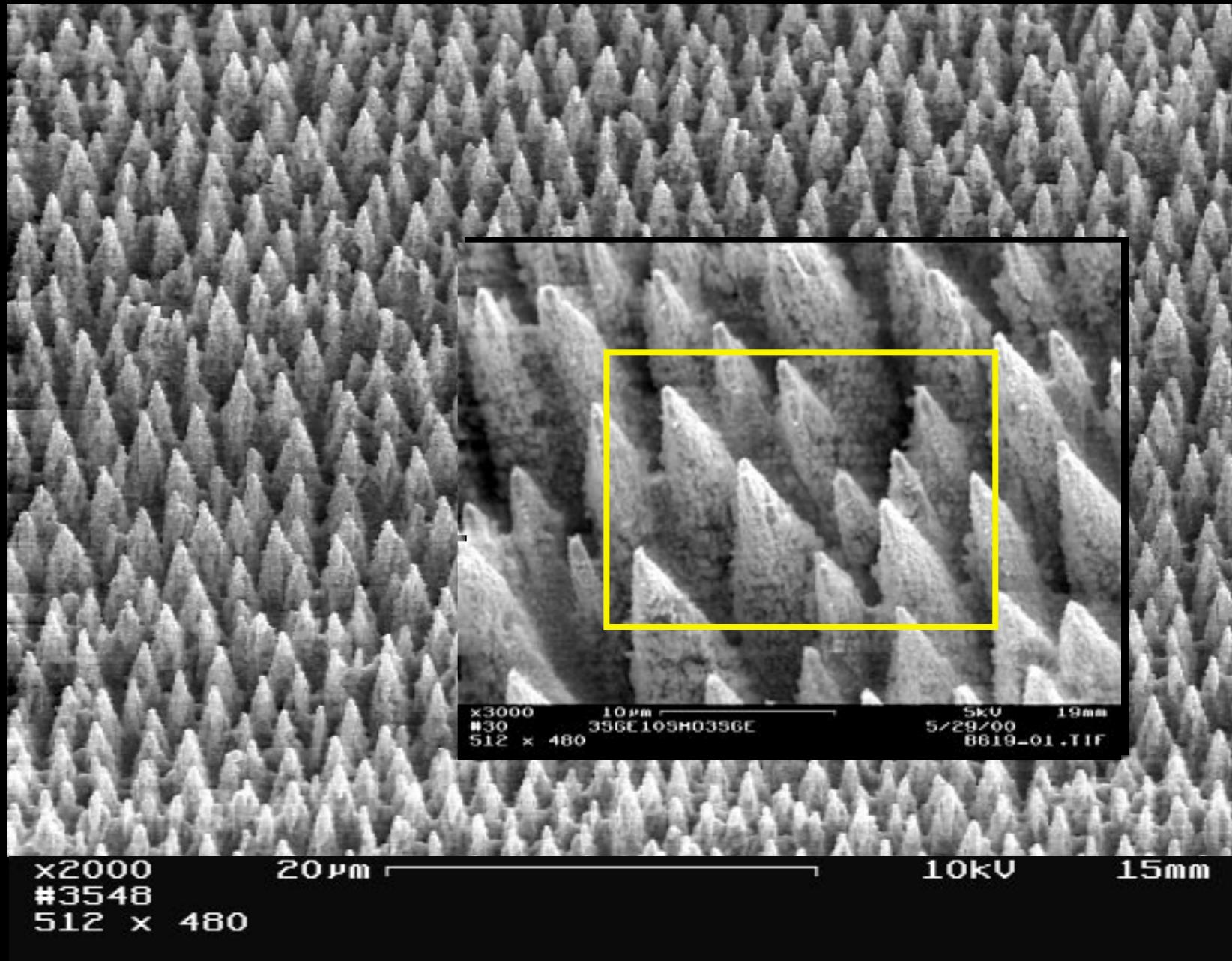
x2000  
#3548  
512 x 480

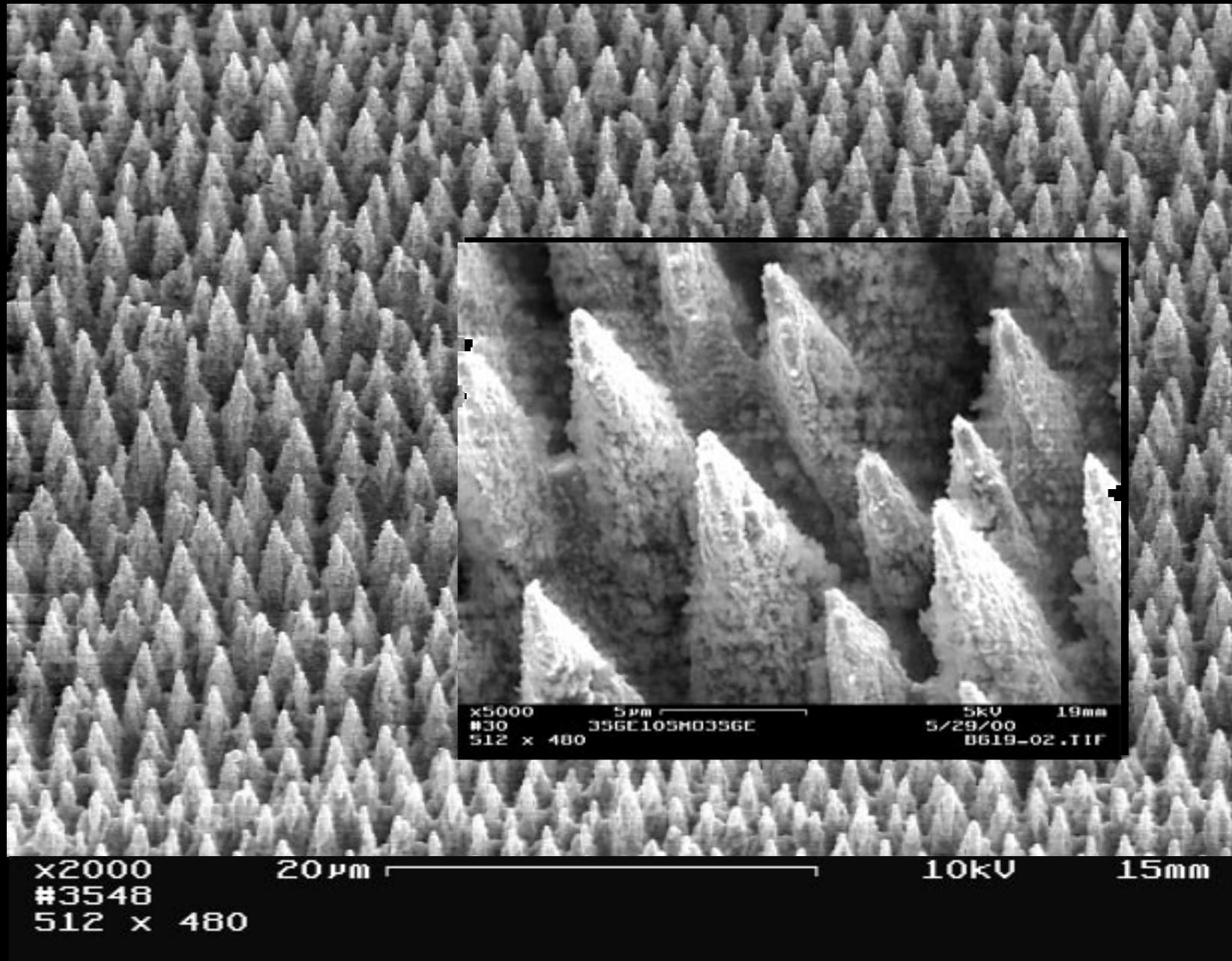
20  $\mu$ m

10kV

15mm







## Introduction

- **fabrication**
- **optical properties**

## Field Emission

- **background**
- **Fowler-Nordheim**

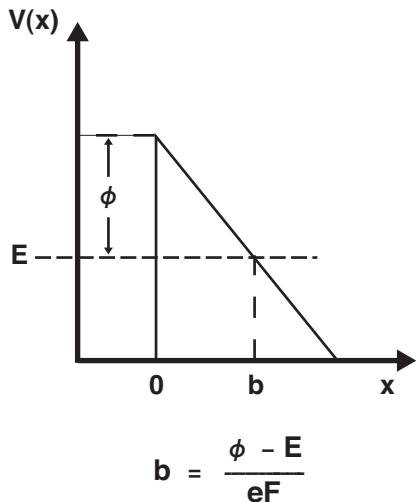
## Results

## Discussion

## Time-independent Schrödinger equation

$$\frac{d^2 \psi}{dx^2} + \frac{2m}{\hbar^2} [V(x) - E] \psi = 0$$

## Transmission probability



$$T = \frac{k(b) (|\psi(b)|)^2}{k(0) (|\psi(0)|)^2}$$

$$k(x) = \frac{\sqrt{2m[V(x) - E]}}{\hbar}$$

$$b = \frac{\phi - E}{eF}$$

## Solution to Schrödinger eq. (WKB approximation)

$$\psi(x') = \psi(0) \exp \left( - \int_0^{x'} k(x) dx \right)$$

Transmission probability with this wavefunction

$$T(E) = \exp \left( - \int_0^b \sqrt{\frac{8m}{\hbar^2} [V(x) - E]} dx \right)$$

$$b = \frac{\phi - E}{qF}$$

Integrating

$$T(E) = \exp \left( - \frac{4 \sqrt{2m}}{3 \hbar q F} (\phi - E)^{3/2} \right)$$

## The supply function $N(E)dE$

$$N(E) dE = \frac{4 \pi m k_b T}{h^3} \ln \left( 1 + \exp \left( -\frac{E - \mu}{k_b T} \right) \right) dE$$

## Calculate the total current density $j$

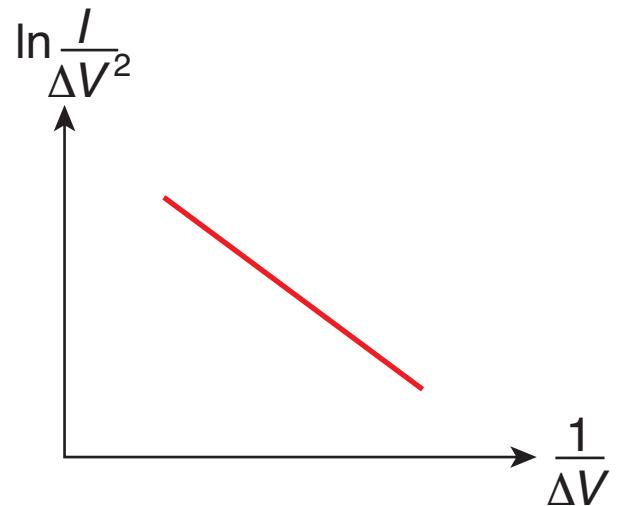
$$j = \int_0^\infty e N(E) T(E) dE$$

$$j = \frac{e^3 F^2}{8 \pi h \phi} \frac{m_e}{m} \exp \left( -\frac{4 \sqrt{2m} \phi^{3/2}}{3 \hbar e F} \right)$$

## Substituting in $I = Aj$ and $F = \beta V$

$$I = \frac{A e^3 (\beta V)^2}{8 \pi h \phi} \frac{m_e}{m} \exp \left( -\frac{4 \sqrt{2m} \phi^{3/2}}{3 \hbar e \beta V} \right)$$

$$\ln\left(\frac{I}{\Delta V^2}\right) = \ln a - b\left(\frac{1}{\Delta V}\right)$$



R.H. Fowler and L. Nordheim, Proc. R. Soc. Lond. A (1928)

## **Introduction**

- **fabrication**
- **optical properties**

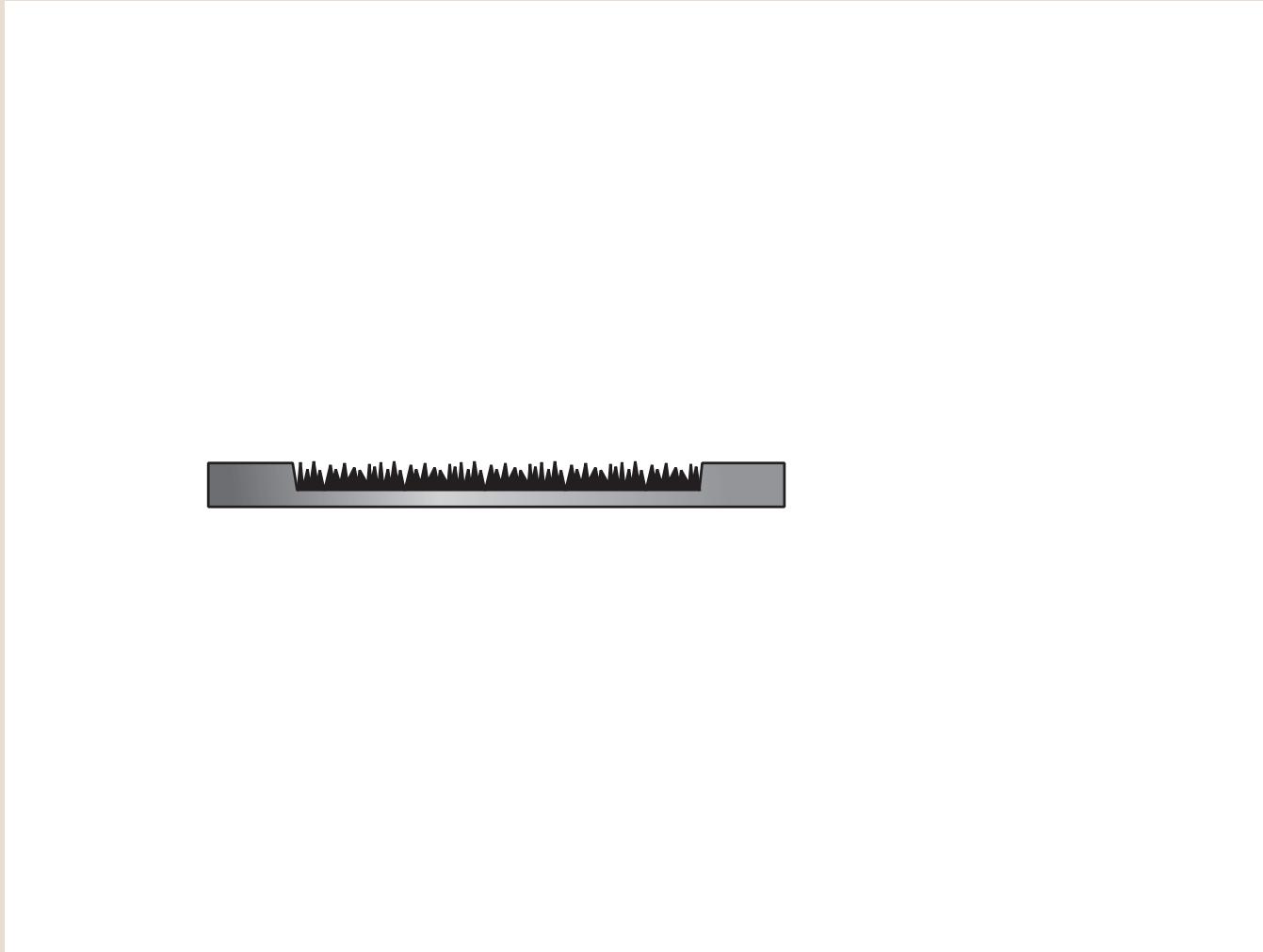
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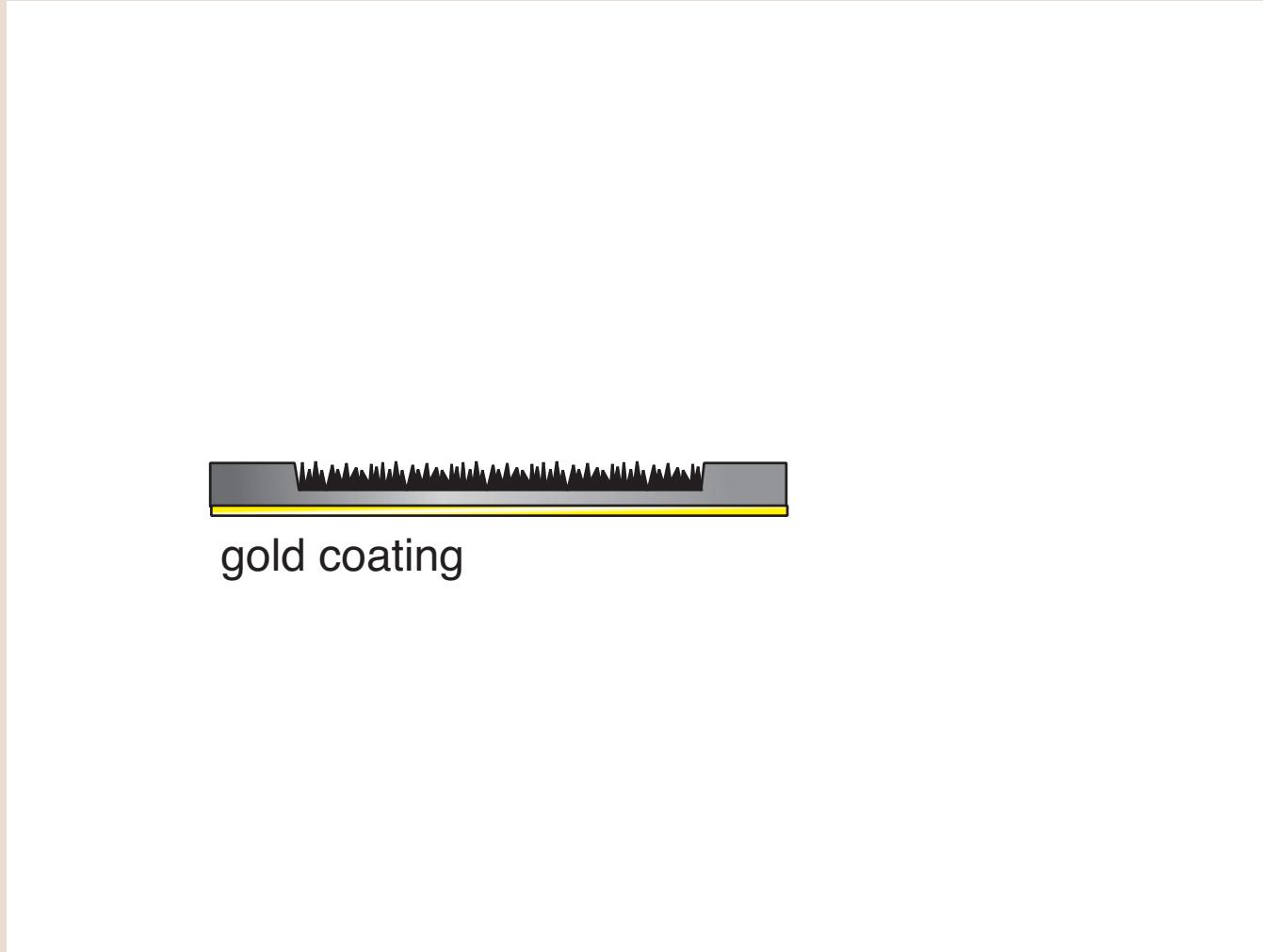
## **Results**

## **Discussion**

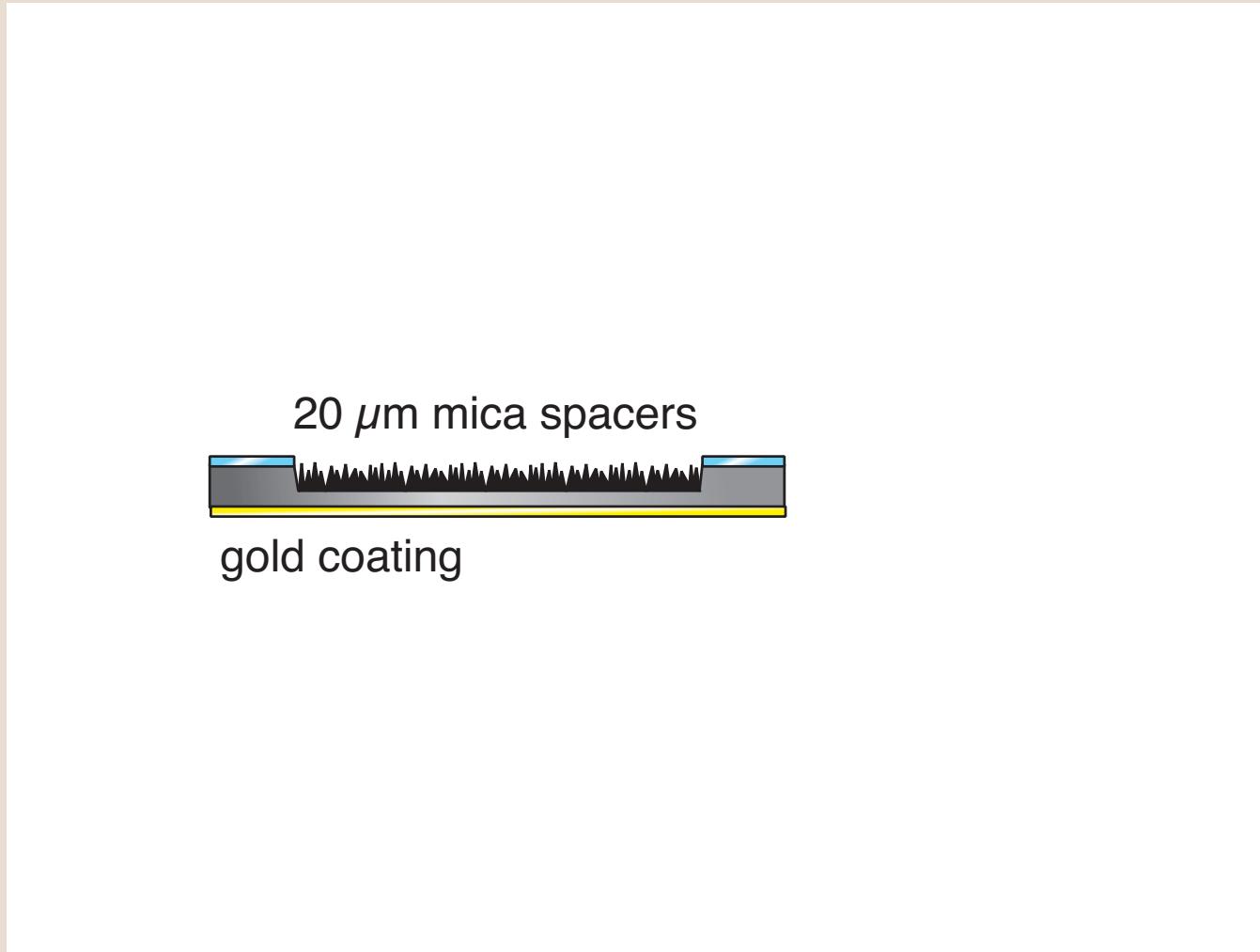
# *Field emission setup*



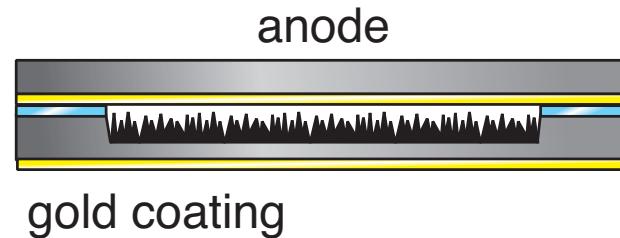
# *Field emission setup*



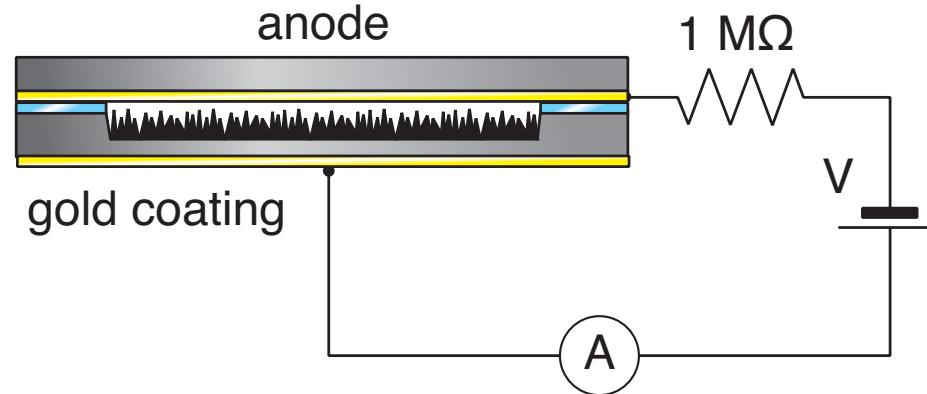
# *Field emission setup*



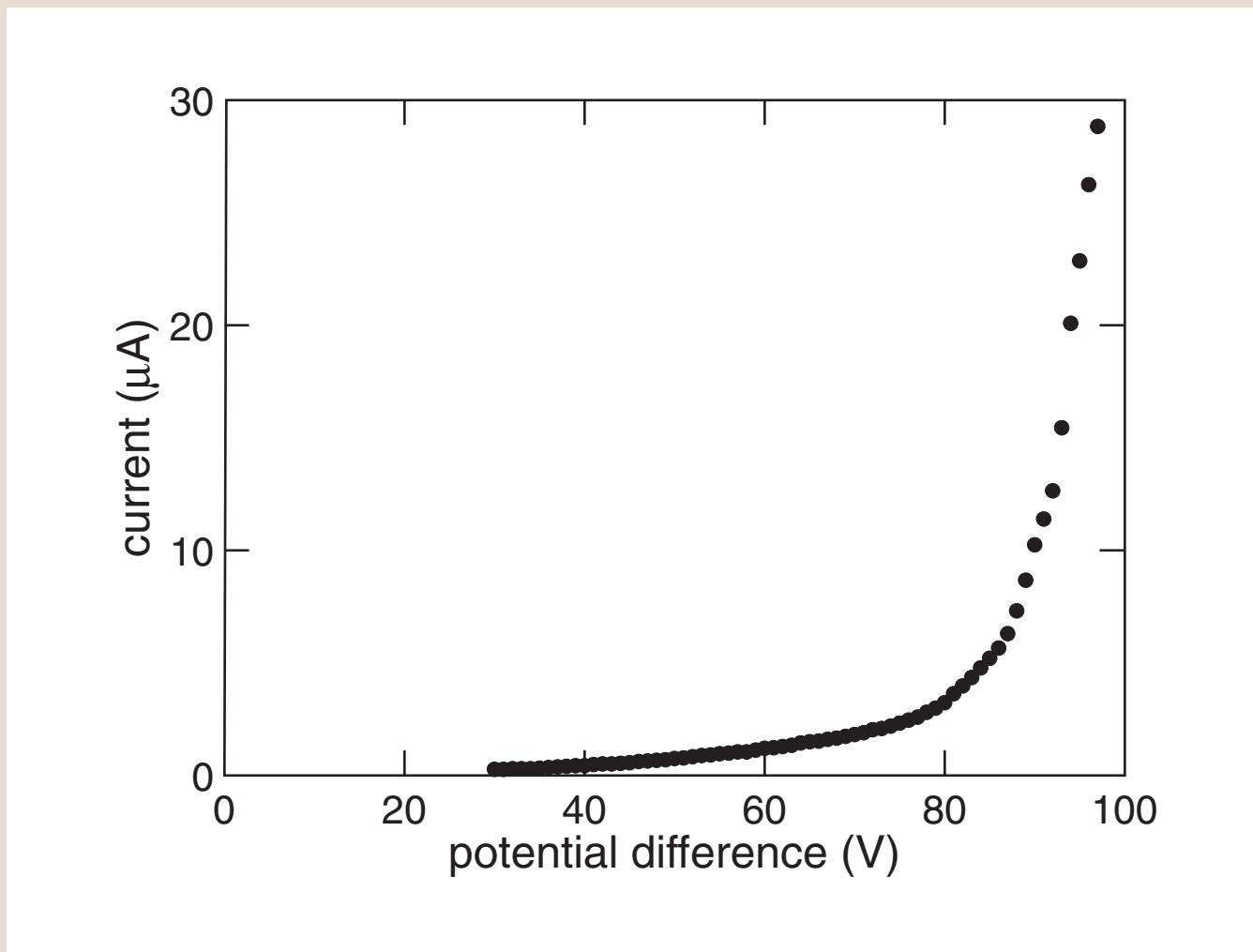
# *Field emission setup*



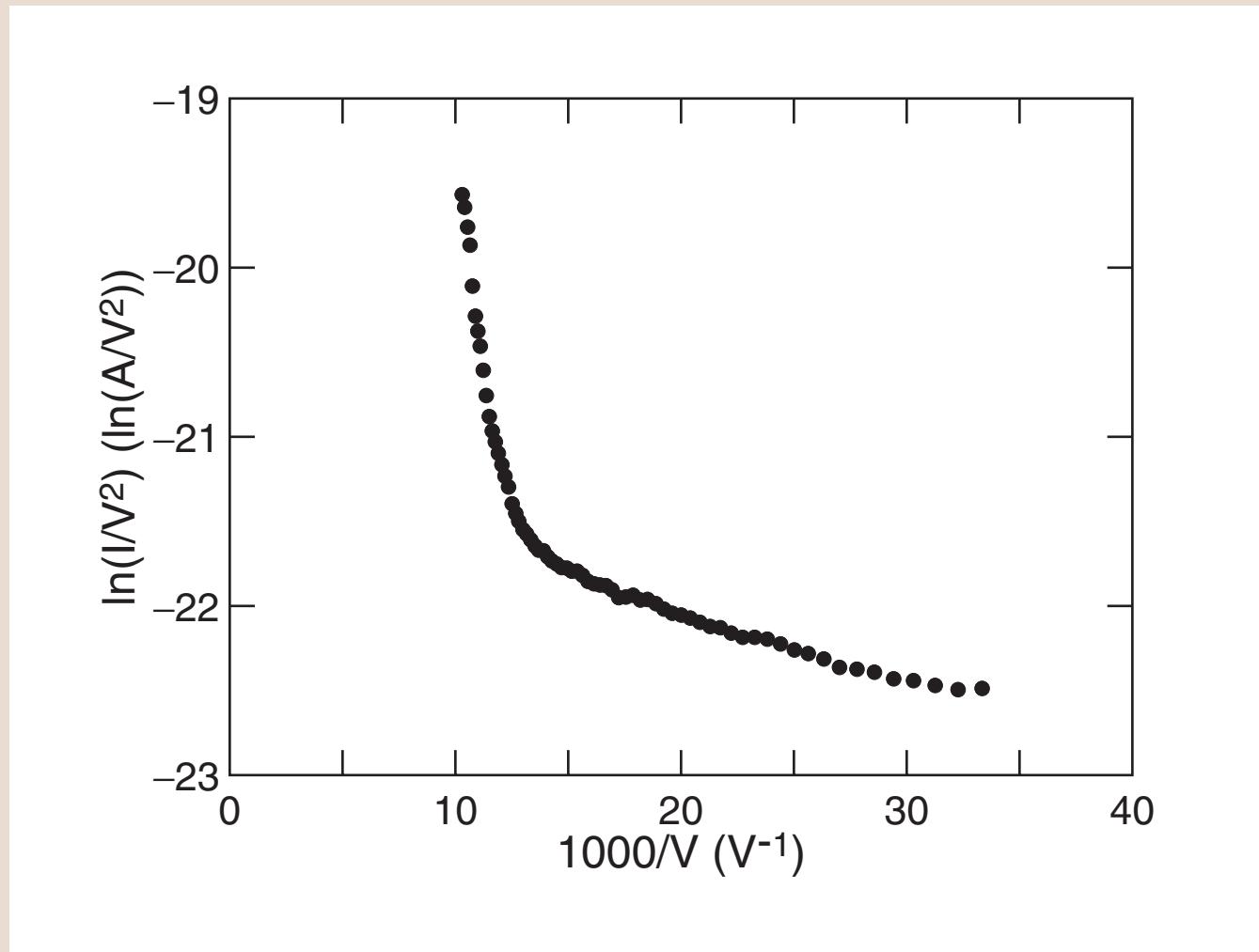
# *Field emission setup*



## I-V Characteristics



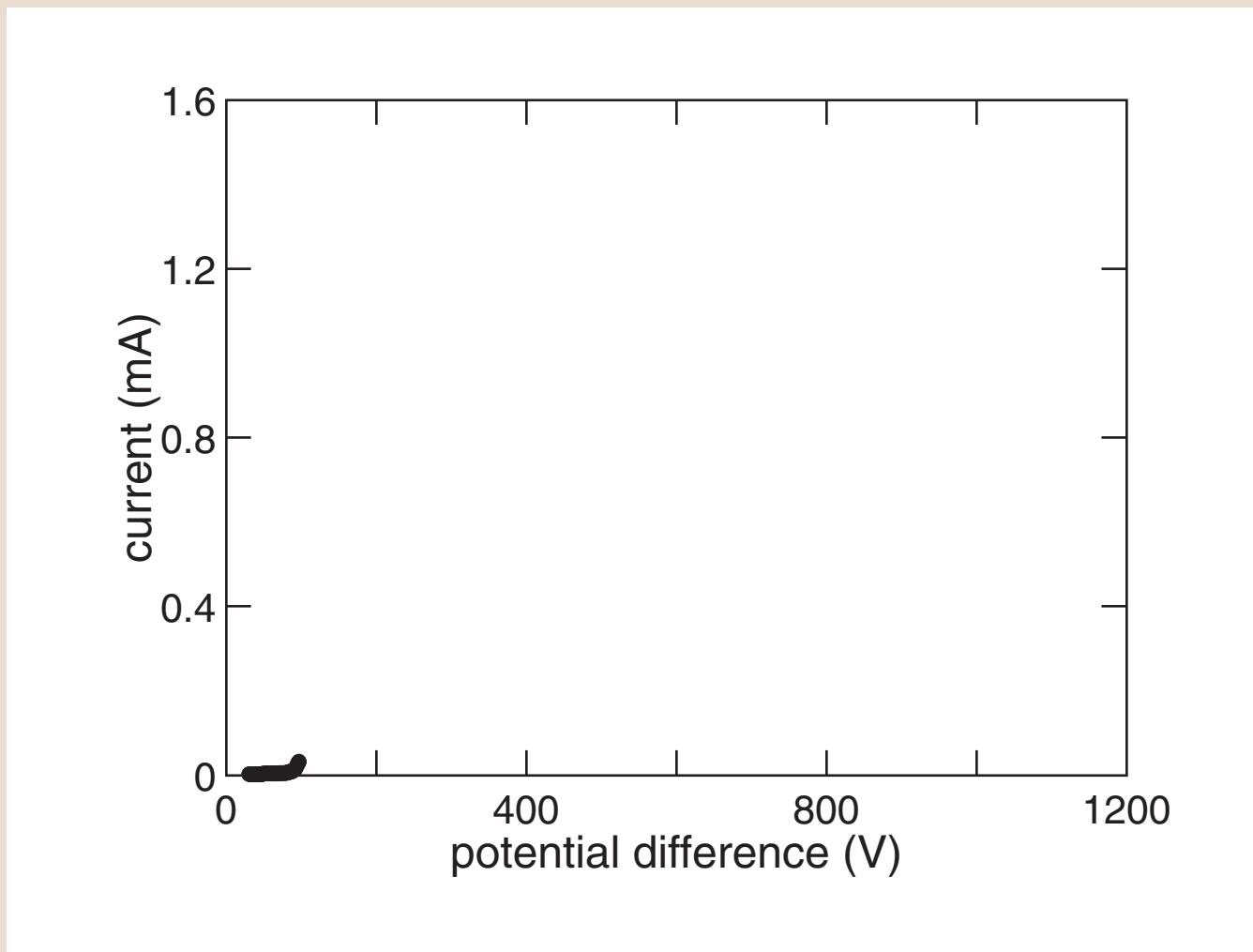
## Fowler–Nordheim plot



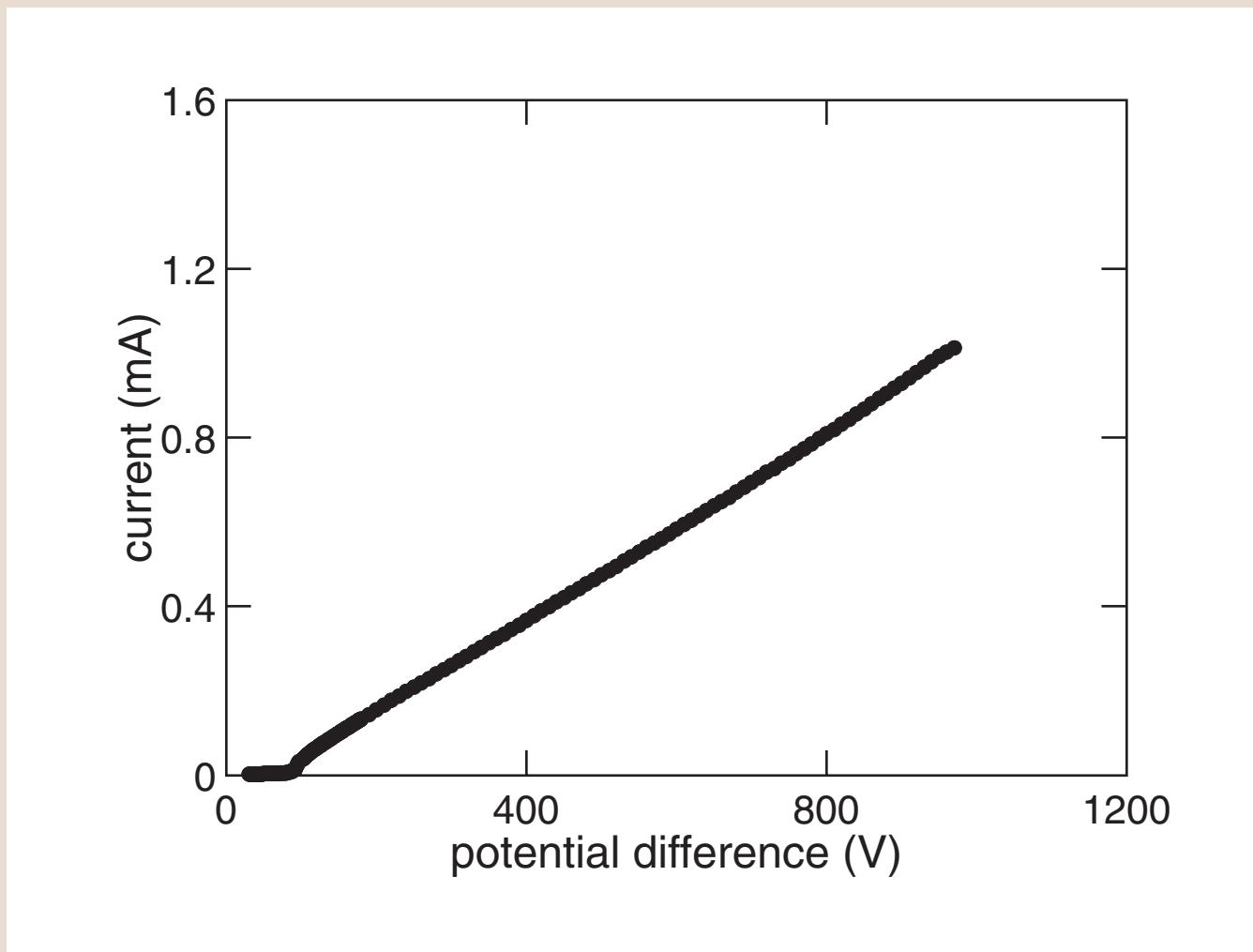
## Emission properties

- turn-on field (1  $\mu\text{A}/\text{cm}^2$  ): 1.3 V/ $\mu\text{m}$
- threshold field (10  $\mu\text{A}/\text{cm}^2$  ): 2.15 V/ $\mu\text{m}$

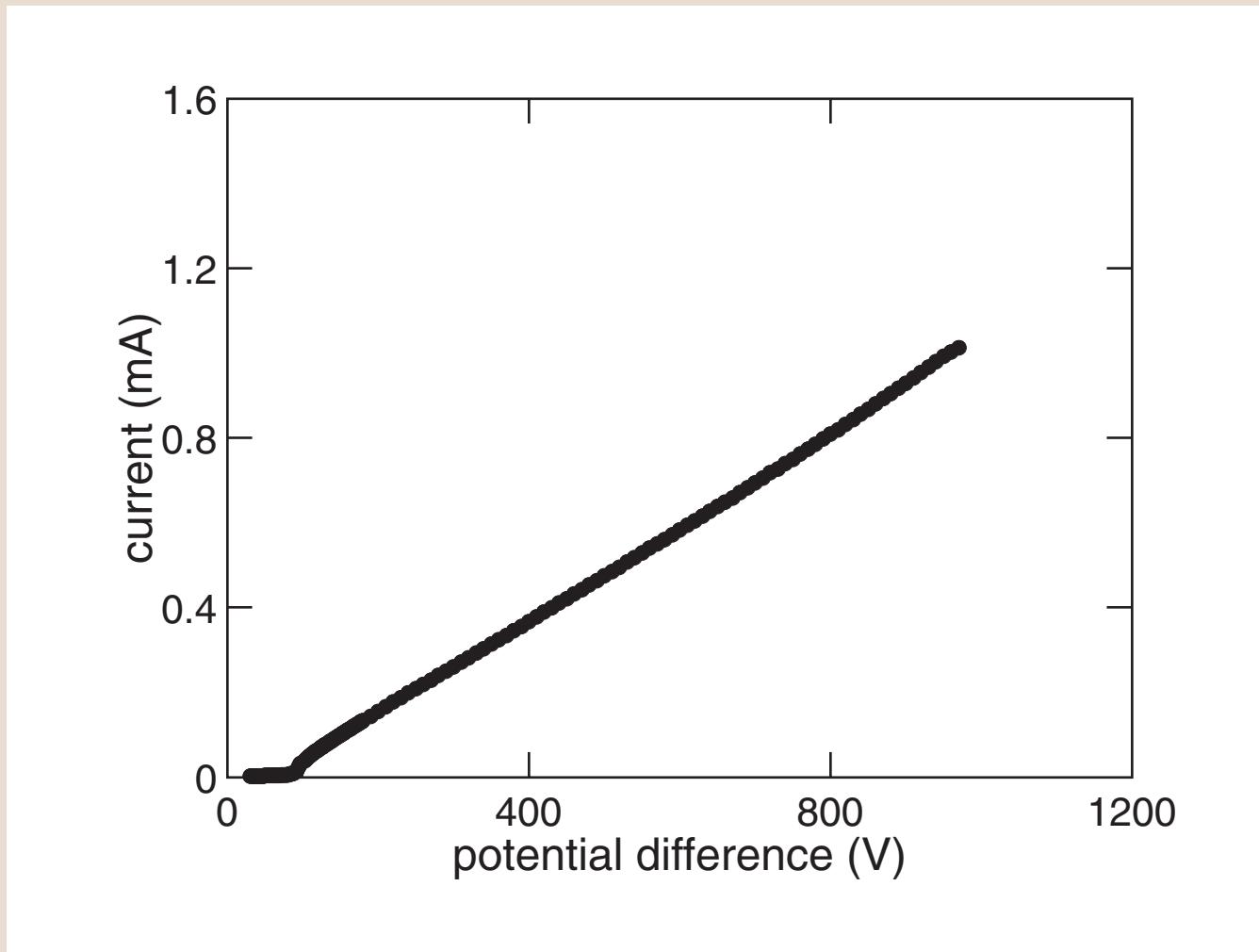
## I–V Characteristics



## I–V Characteristics

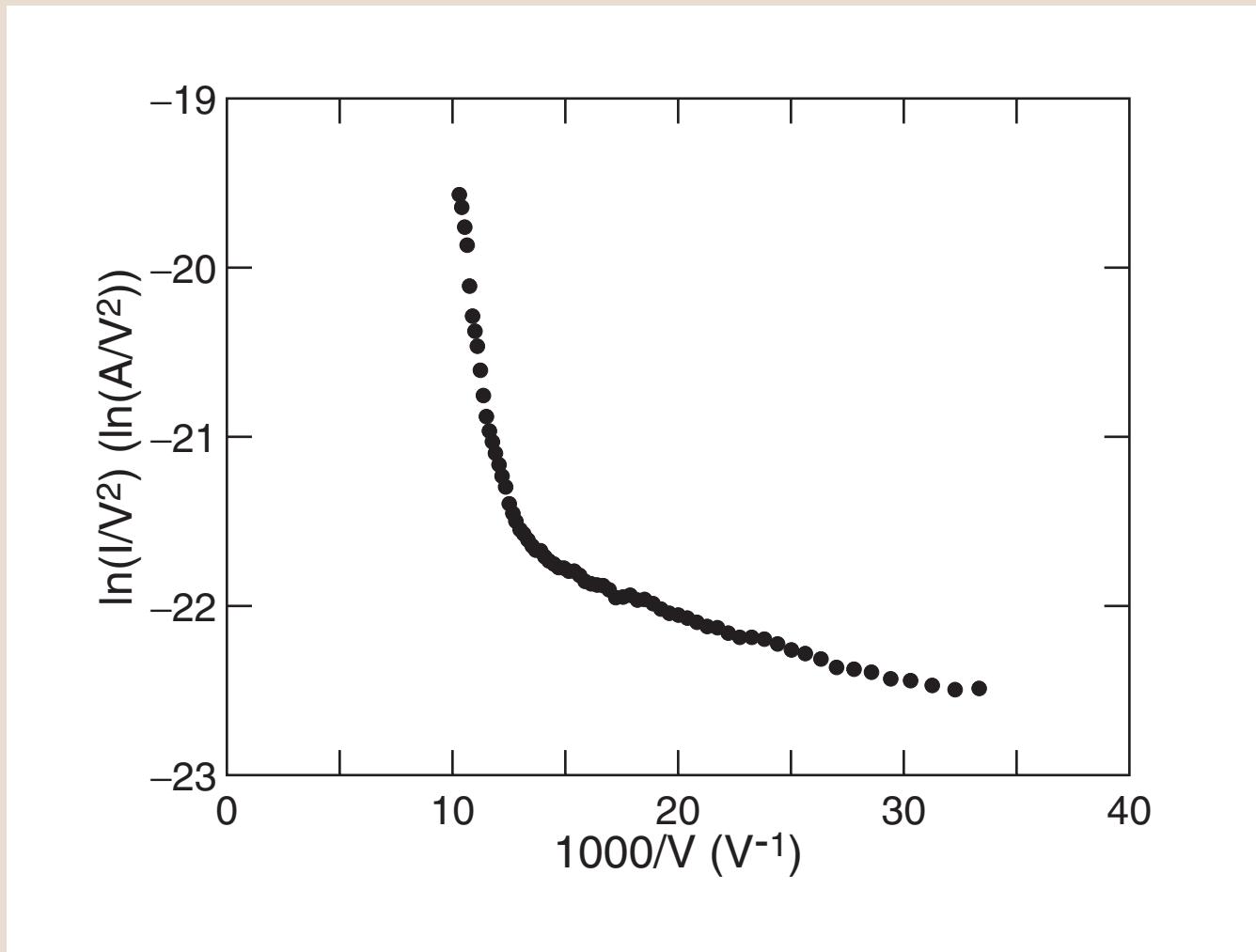


## I–V Characteristics

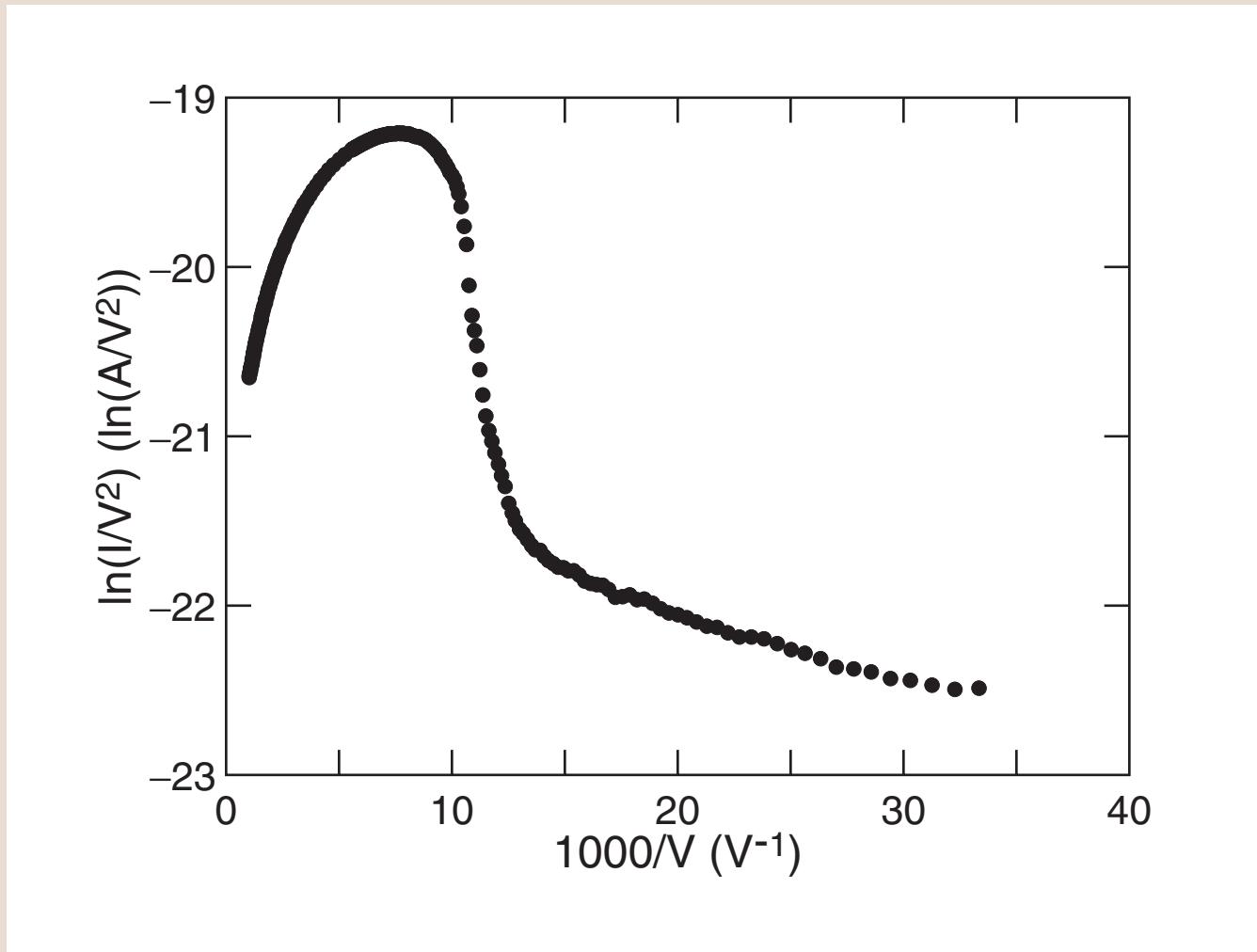


**maximum current: 2 mA (4 mm<sup>2</sup> sample)**

## Fowler–Nordheim plot



## Fowler–Nordheim plot



## Introduction

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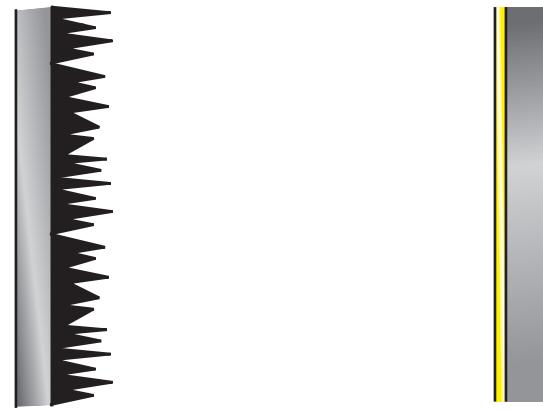
## Field Emission

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## Results

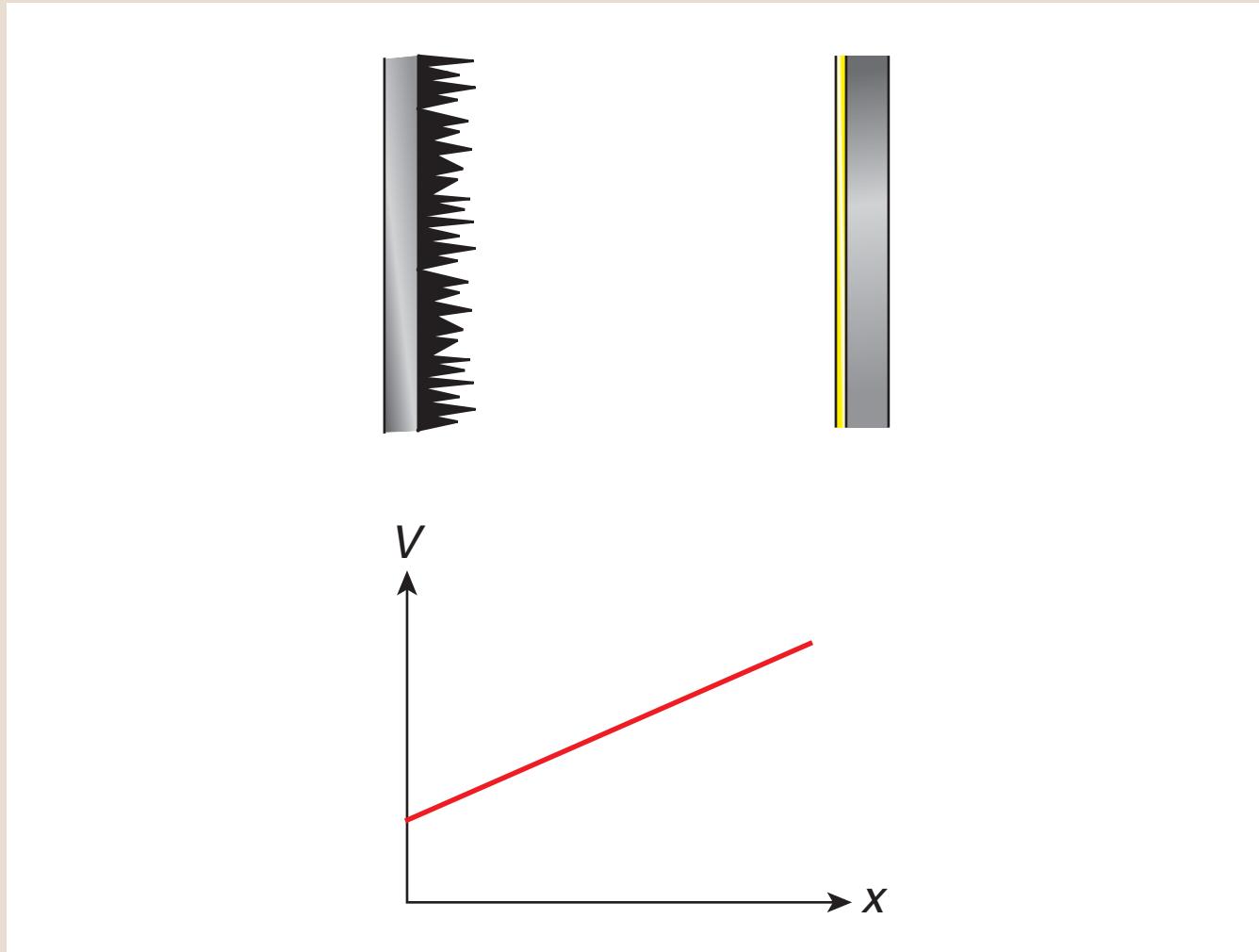
## Discussion

## space charge effect



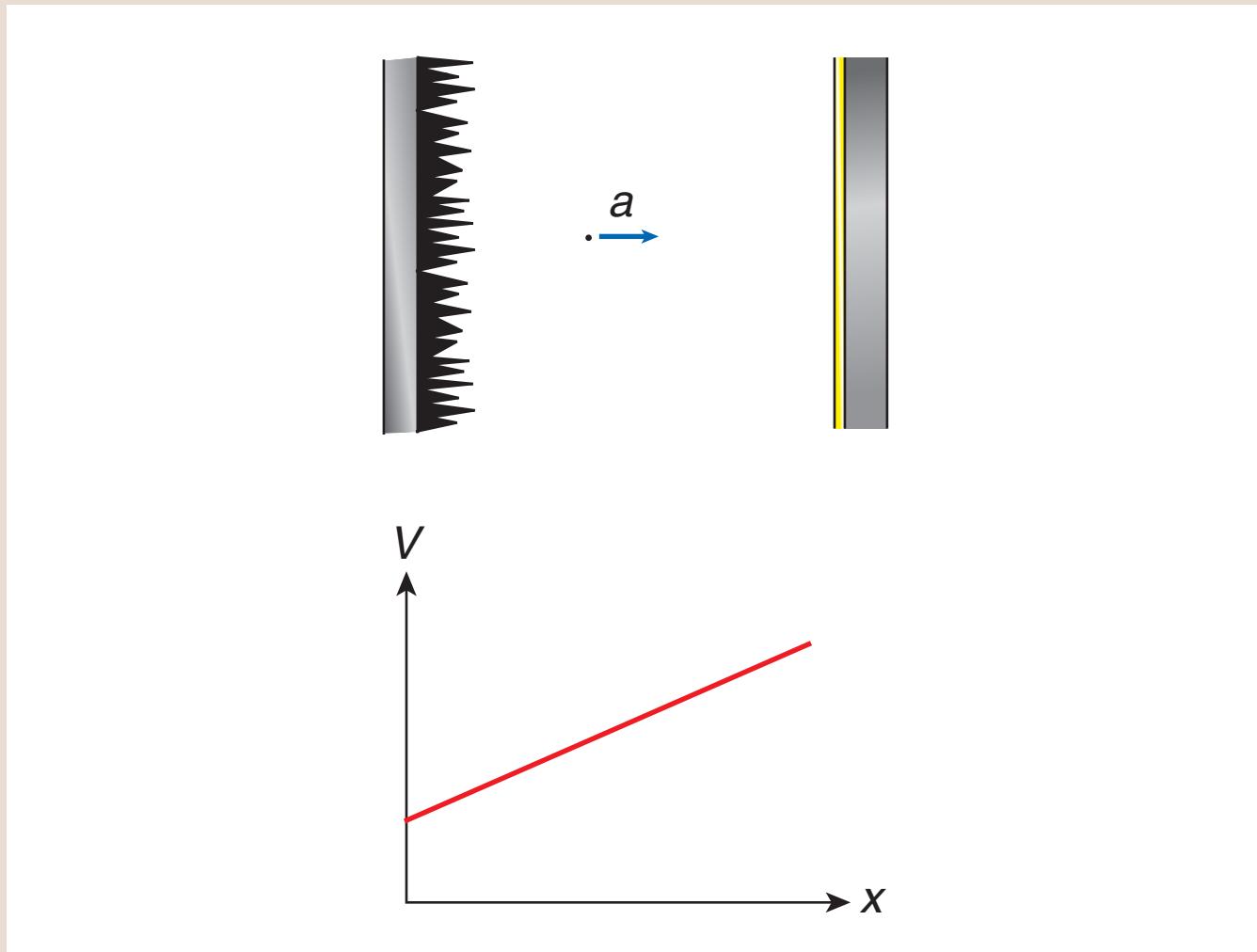
Y.Y. Lau et al., Phys. Plasmas 1, 2082 (1994)

## space charge effect



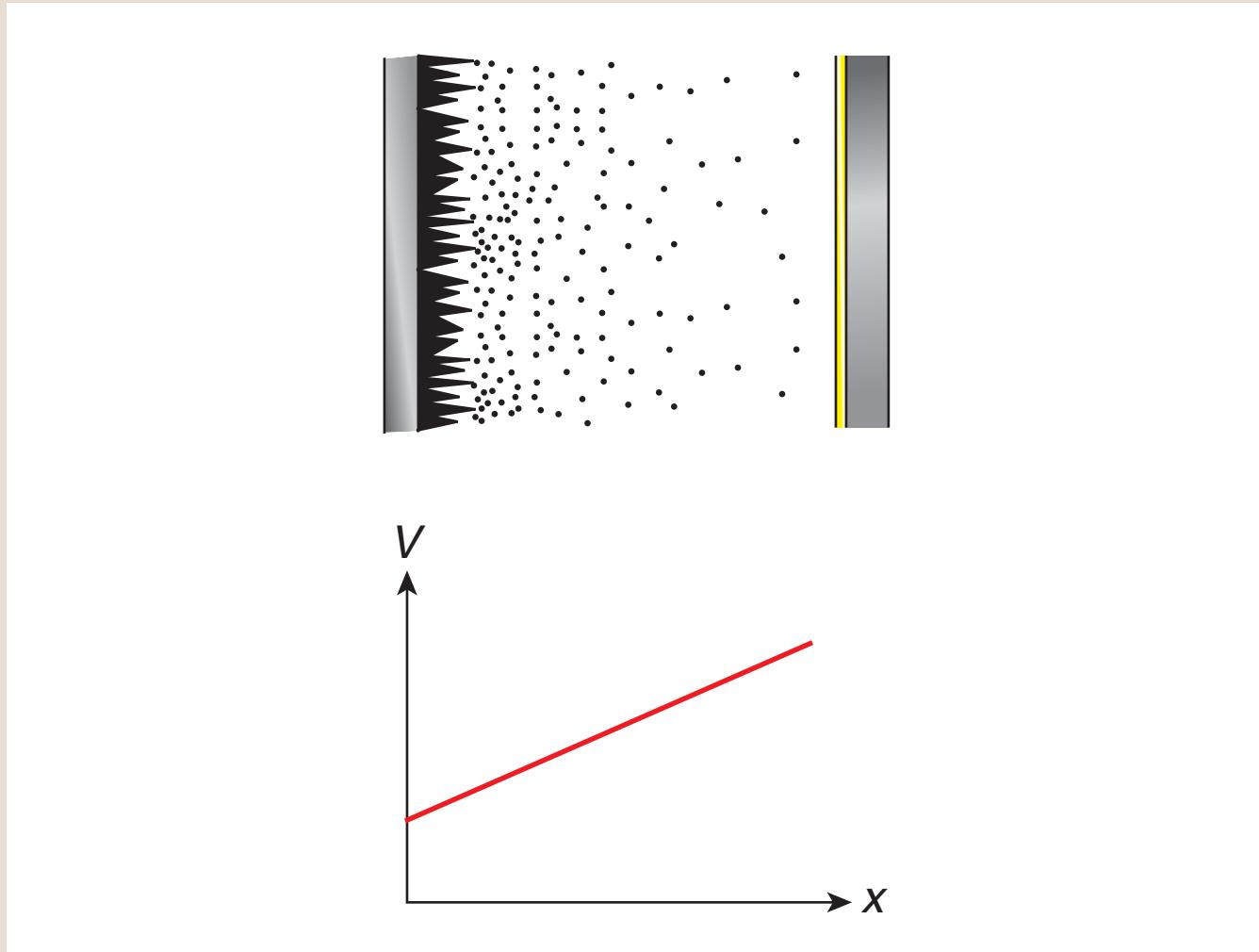
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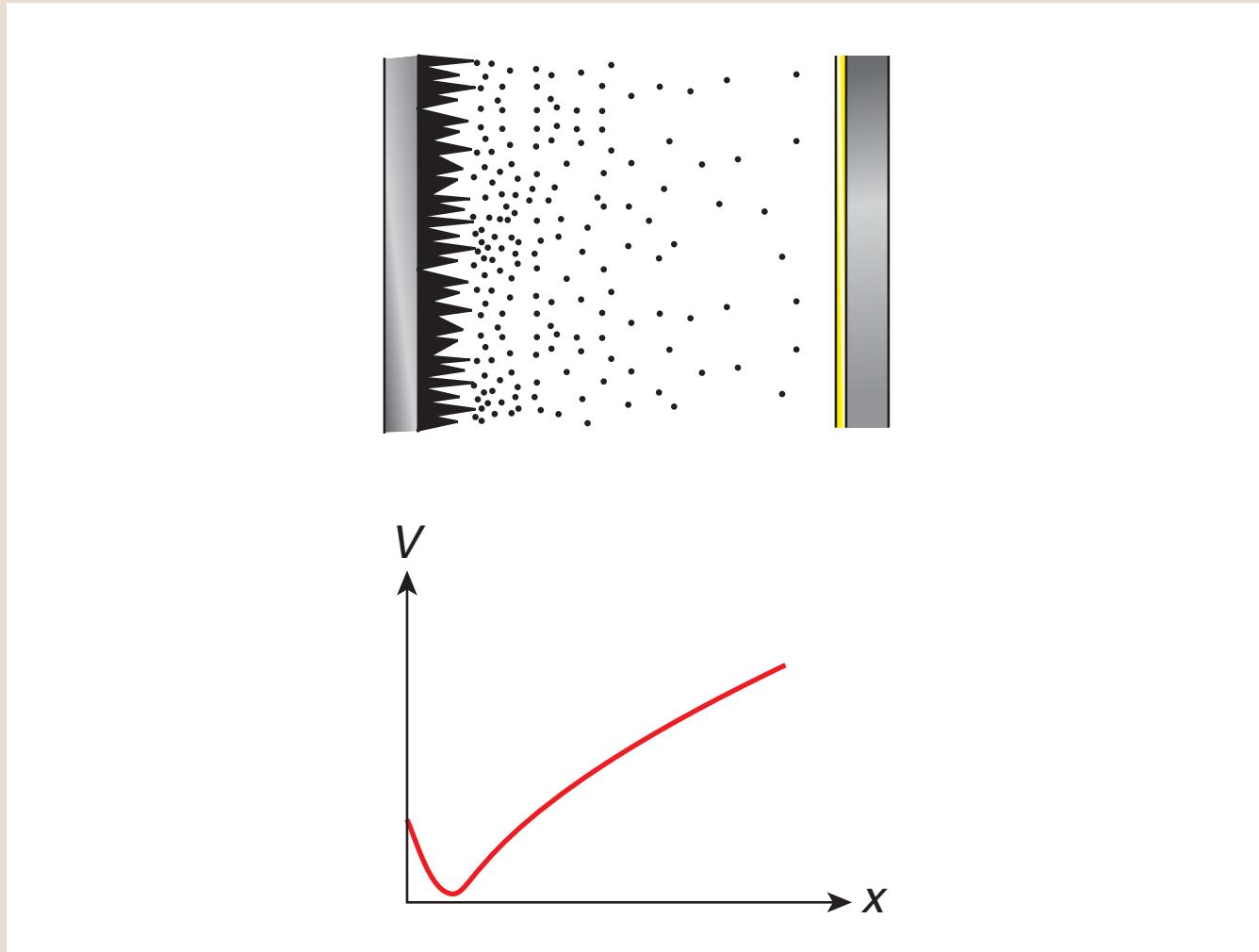
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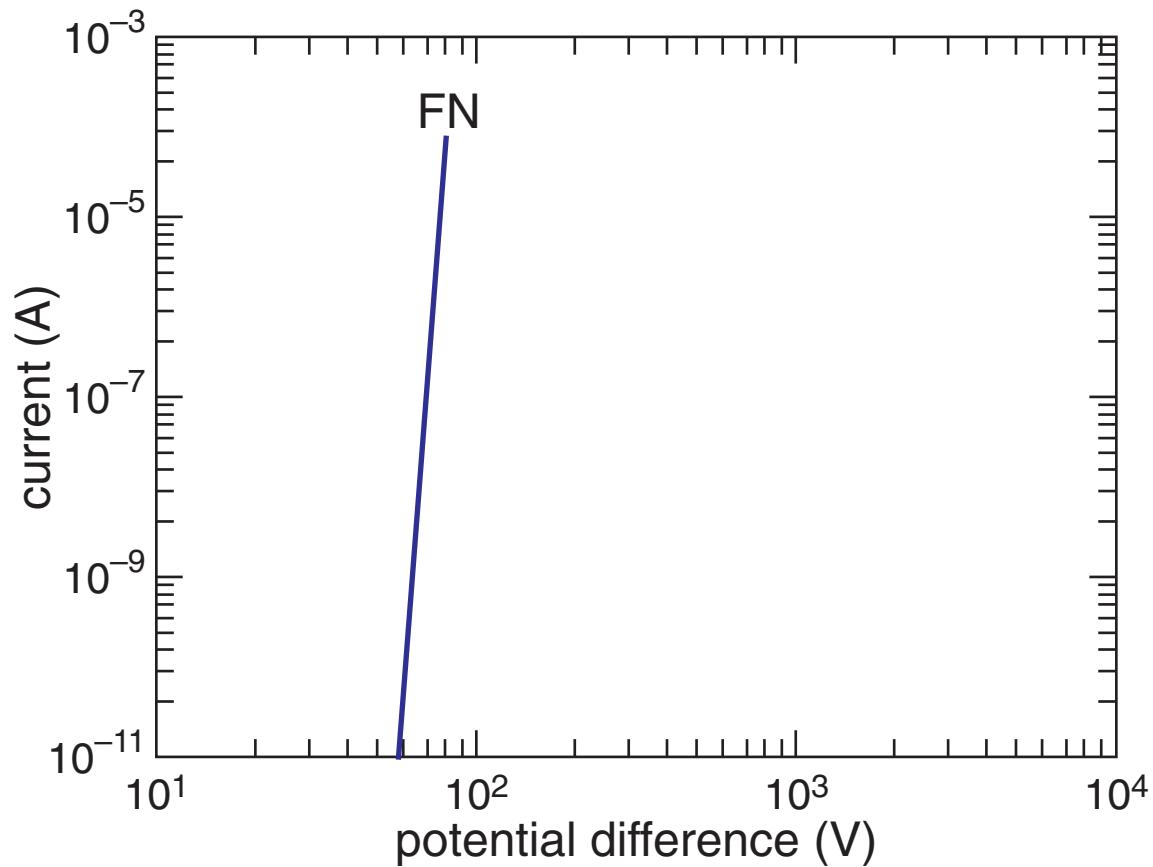
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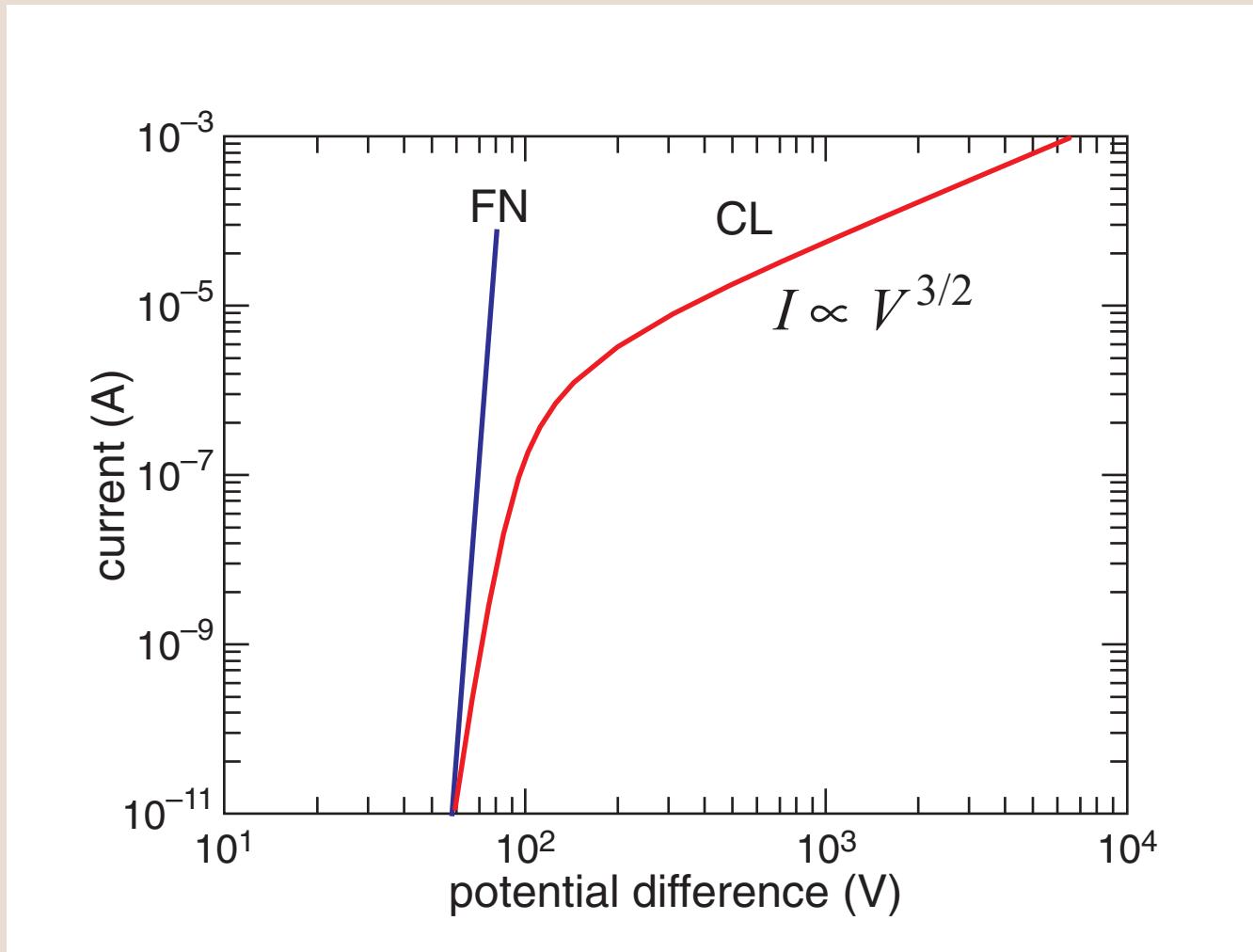
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## Fowler–Nordheim to Child–Langmuir



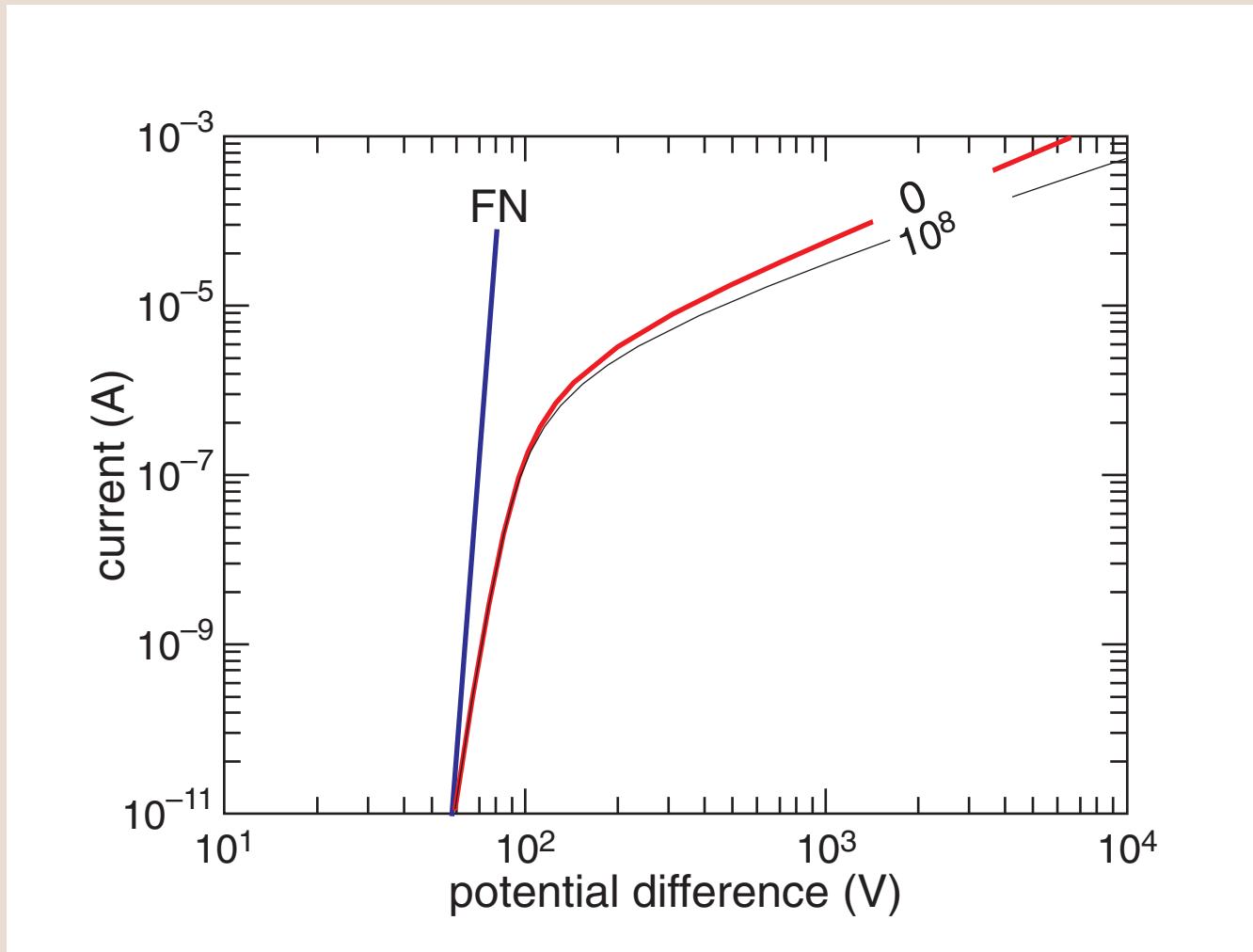
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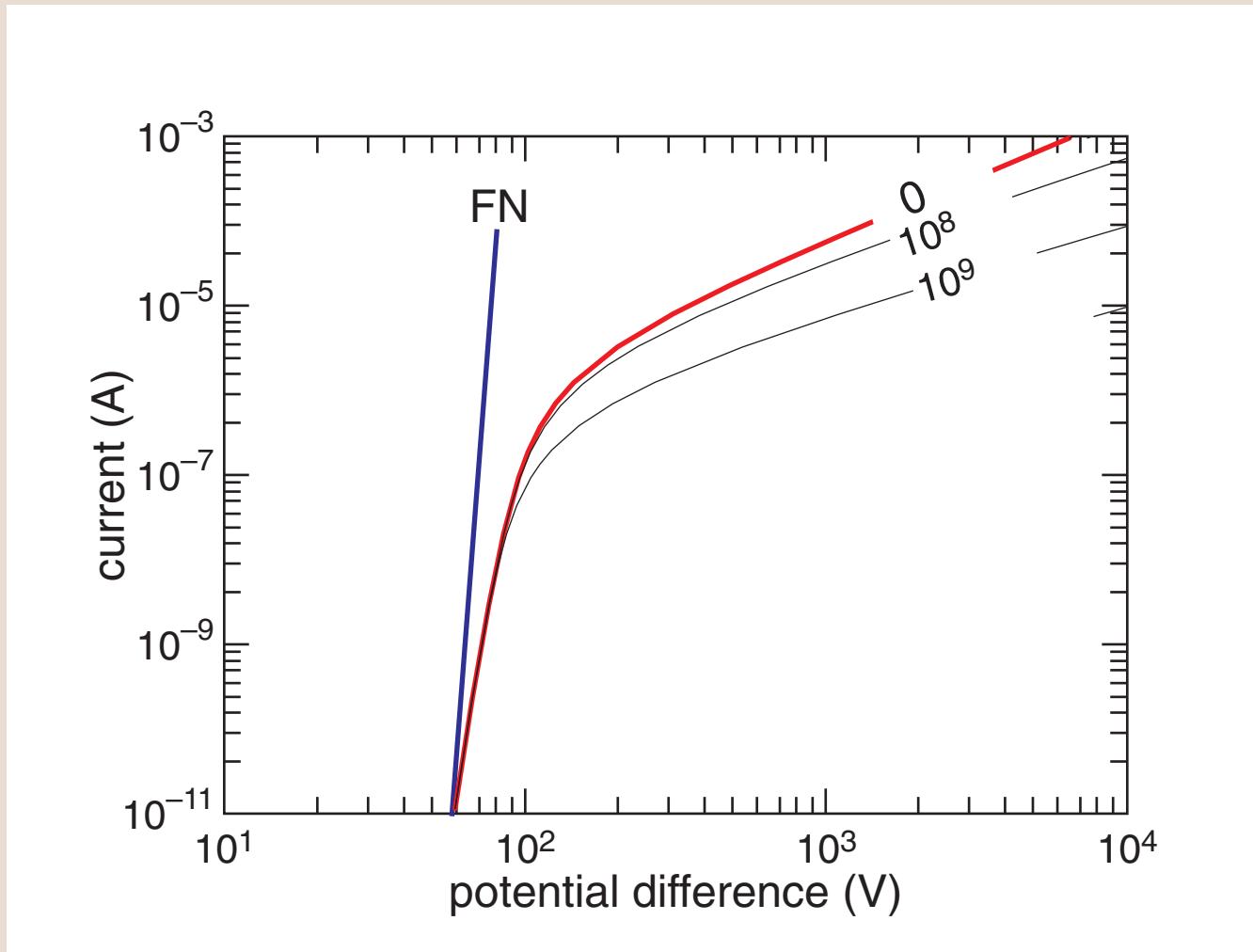
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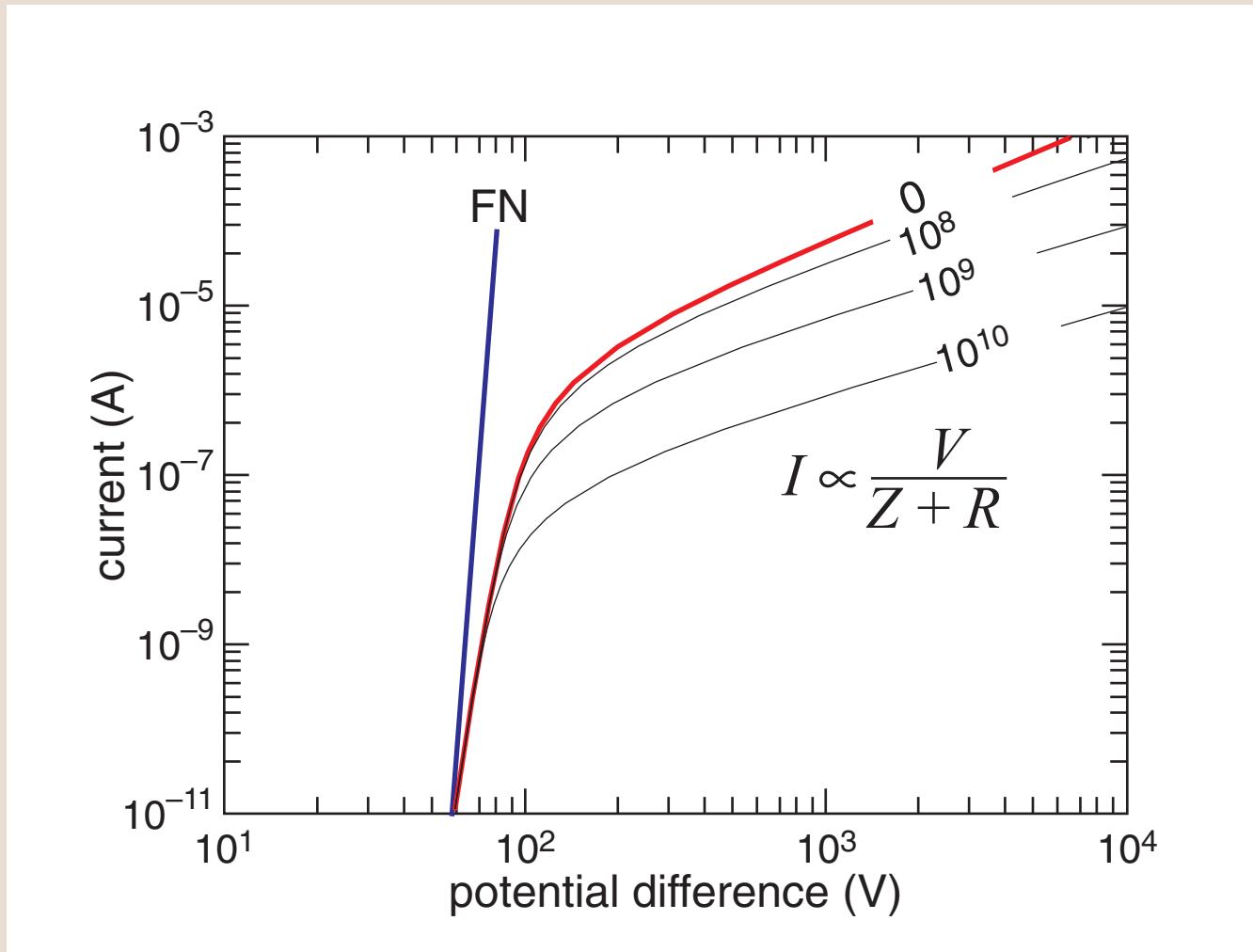
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Y.Y. Lau et al., Phys. Plasmas 1, 2082 (1994)

## Fowler–Nordheim to Child–Langmuir



Y.Y. Lau et al., Phys. Plasmas 1, 2082 (1994)

## **Ion channeling and Rutherford backscattering**

- **surface retains crystalline order**
- **high density of defects**

## **Secondary ion mass spectrometry (SIMS):**

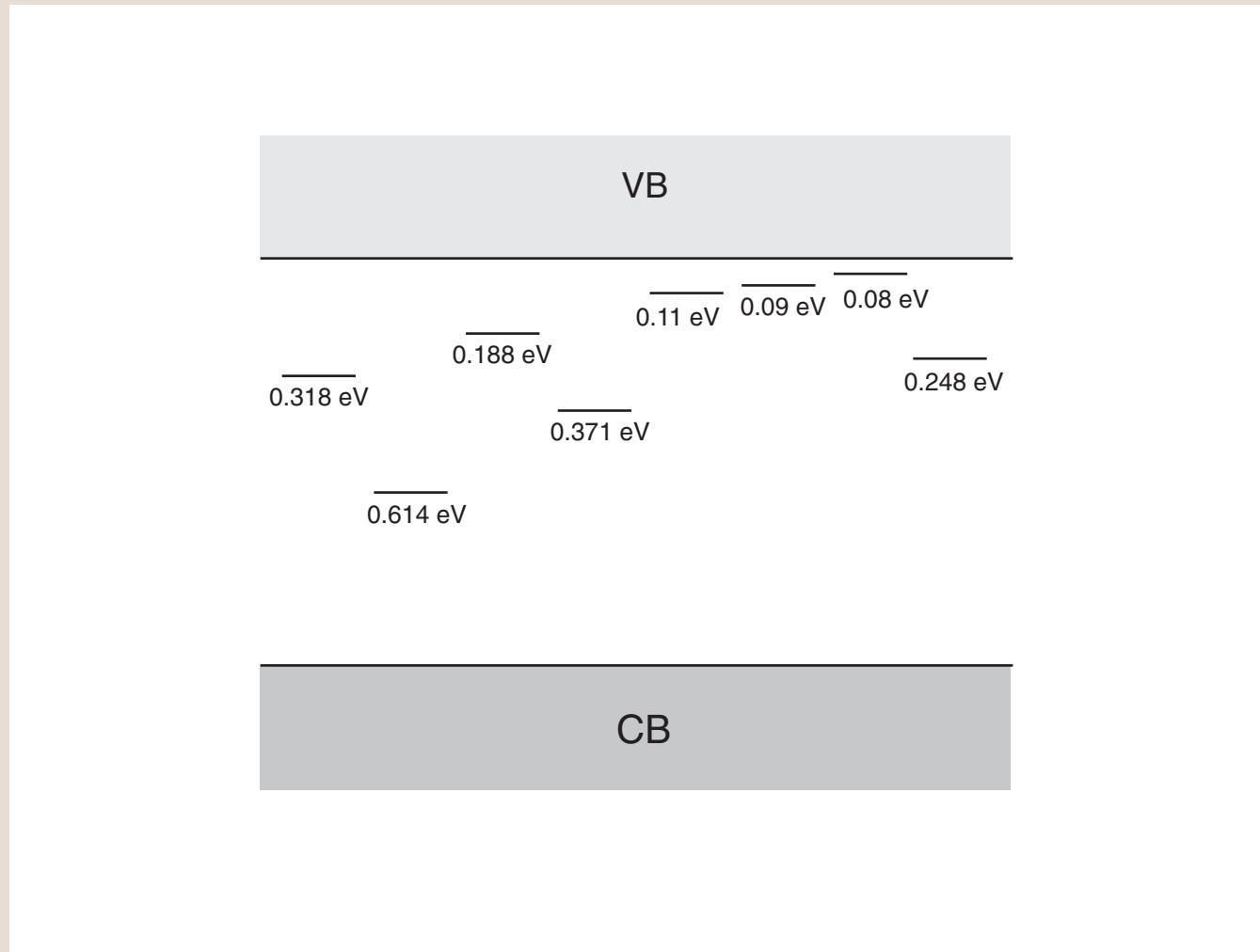
- $10^{20} \text{ cm}^{-3}$  sulfur
- $10^{17} \text{ cm}^{-3}$  fluorine

# *Discussion*

VB

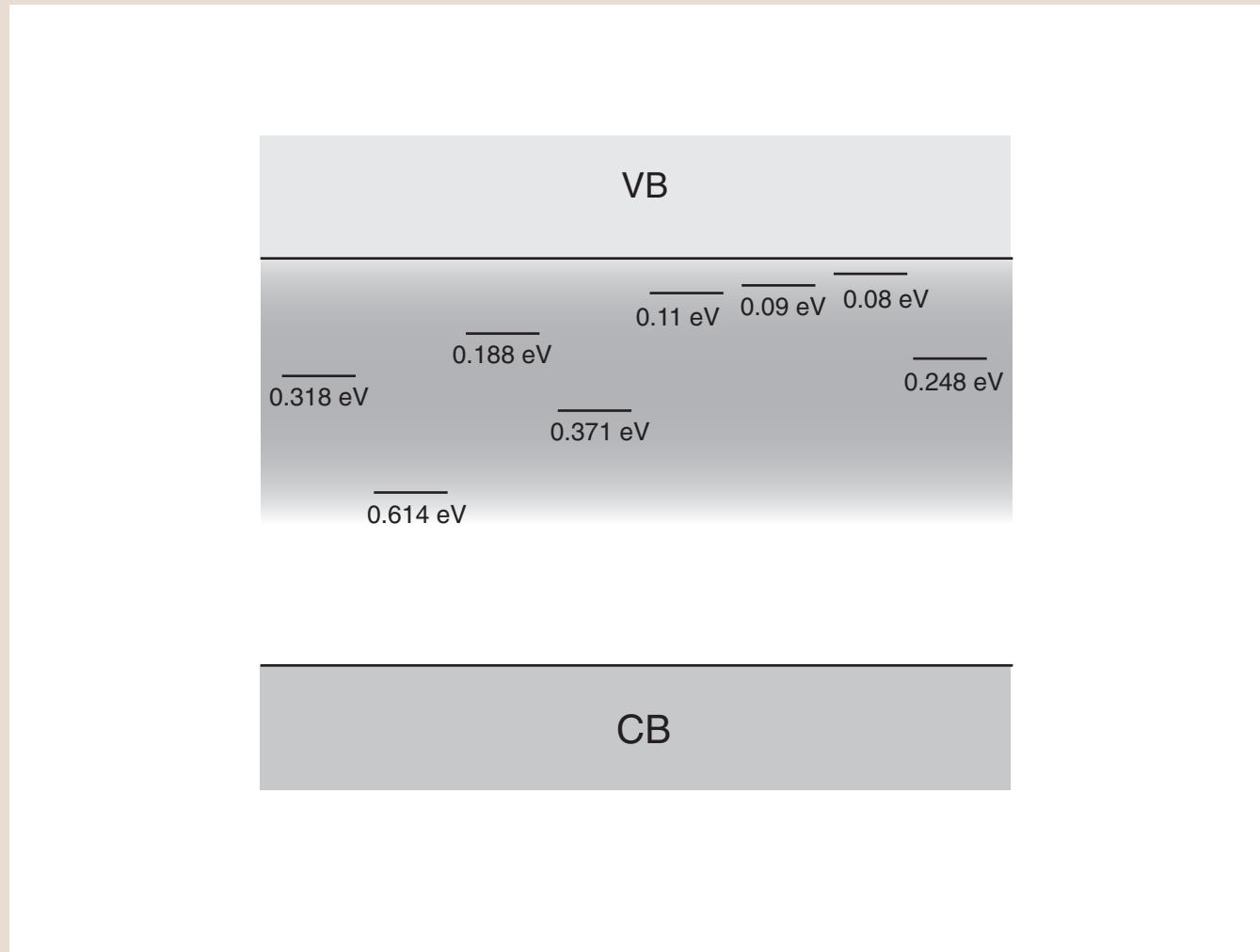
CB

## sulfur introduces states into the gap

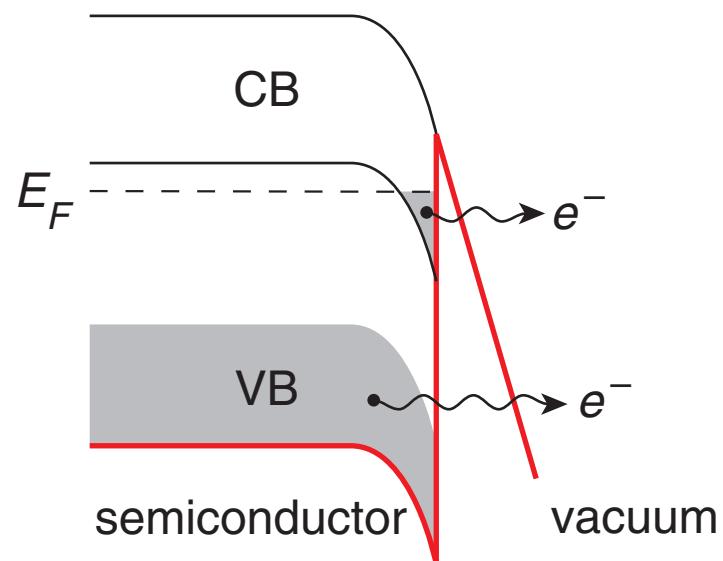


Janzén, et al., Phys. Rev. B 29, 1907 (1984)

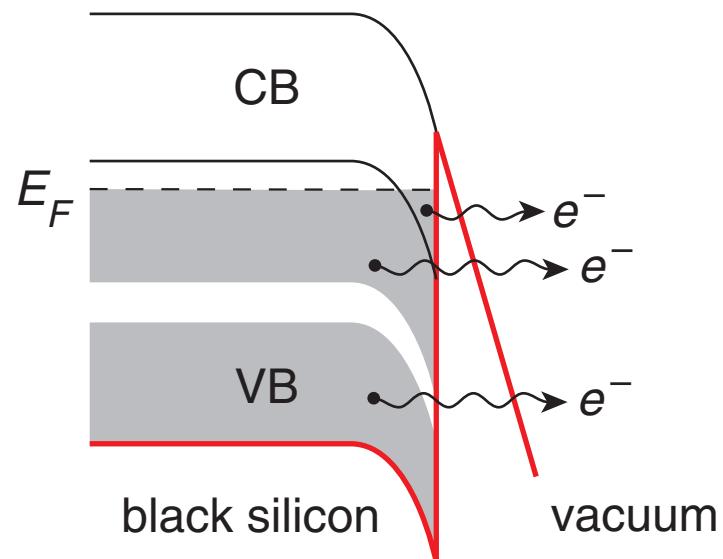
## sulfur introduces states into the gap



# Discussion



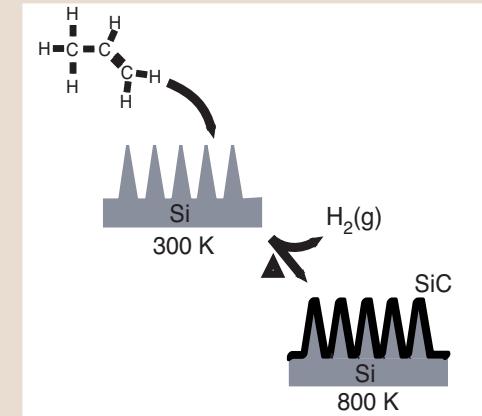
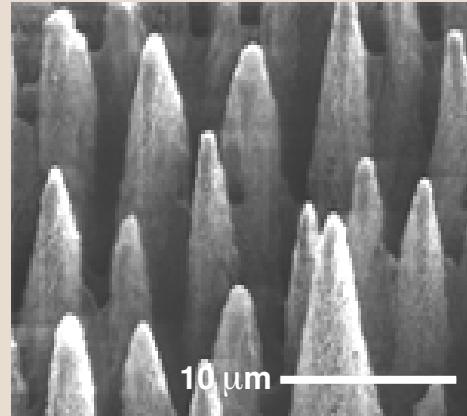
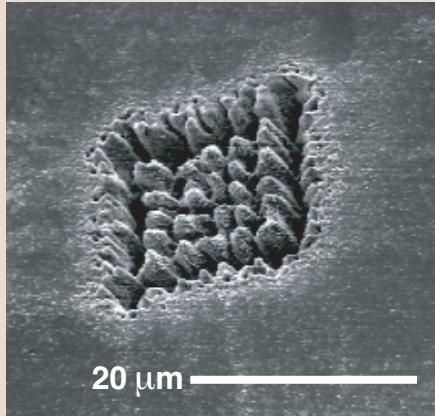
# Discussion



## **Micron-sized conical field-emitters**

- **fabricated by simple, maskless process**
- **can be integrated with microelectronics**
- **provides stable, high field-emission current**
- **are durable**

# *Future directions*



- **Ordered arrays**
- **Other gases**
- **Functionalizing**
- **Electron energy and band structure studies**

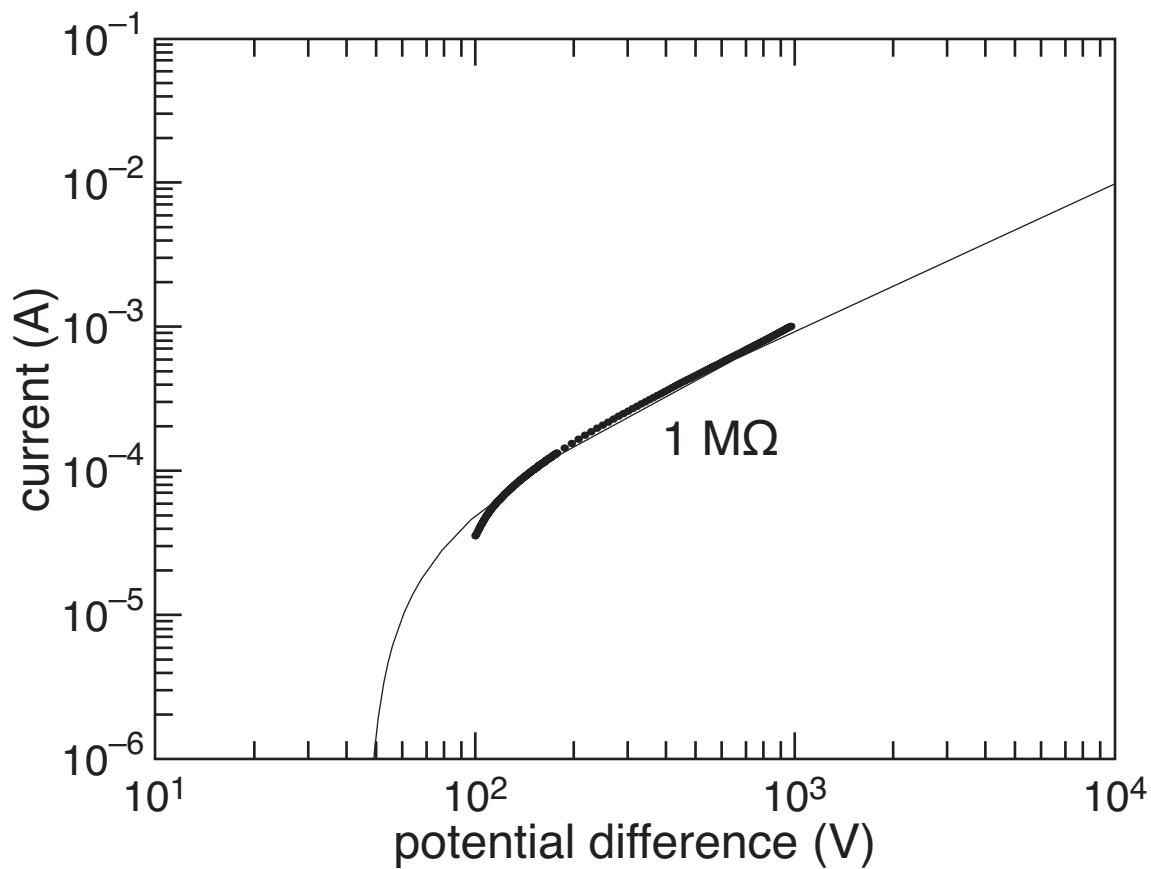
## *Acknowledgements*

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## Fowler–Nordheim to Child–Langmuir



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