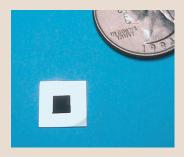
# Black silicon: Changing structure and properties with light



### Catherine H. Crouch

Clark University
12 December 2002

Department of Phyics Harvard University

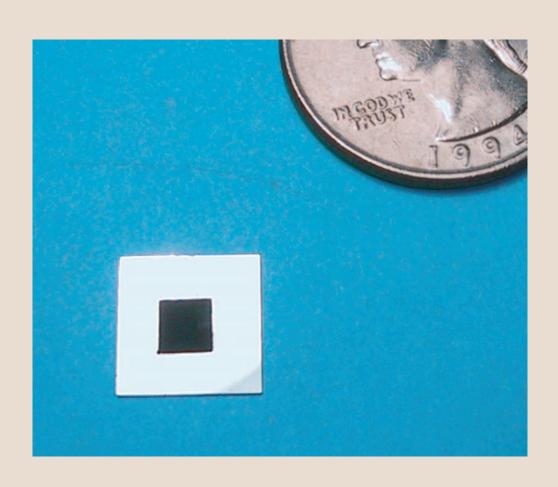
### **Motivation**

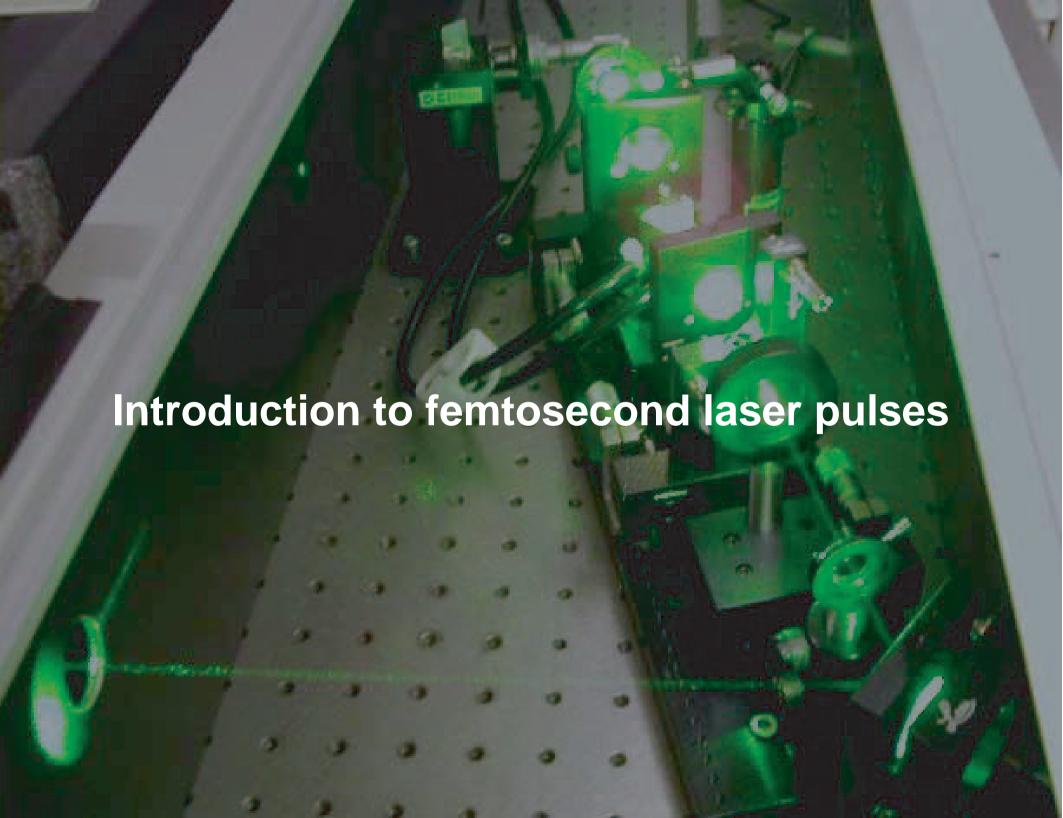
Study effect of extremely intense laser pulses

Develop silicon with novel (useful) properties

# Motivation

# enhance and extend absorption of light





### Femtosecond laser pulses

### 800 nm, 100 fs laser pulses

- ► last only 10<sup>-13</sup> seconds
- 30 cycles of electromagnetic wave
- extend only 30 μm

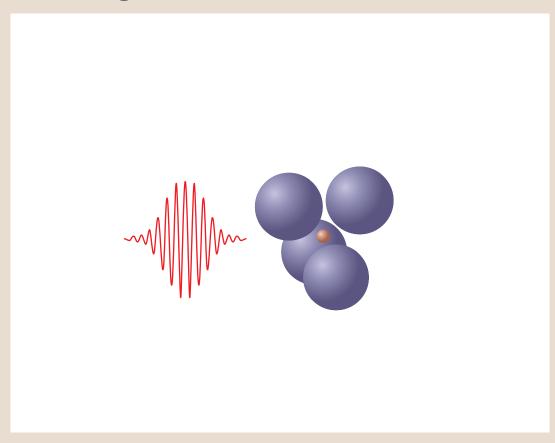


- ▶ peak power > 10<sup>9</sup> W
- ▶ focused beam: ~ 10<sup>17</sup> W/cm<sup>2</sup>



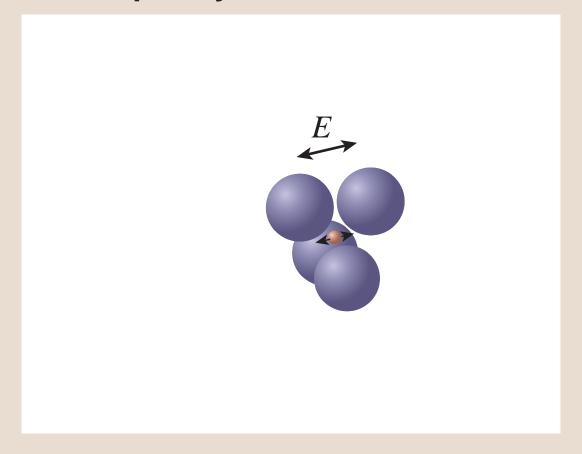
# Modification of materials

### light-matter interactions



# Modification of materials

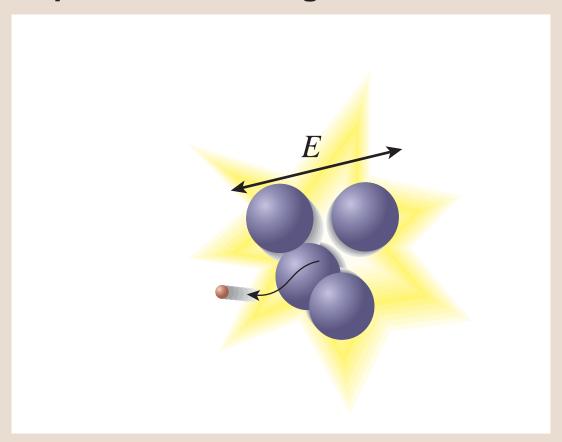
#### temporary effect on material



 $\overrightarrow{P} = \chi \overrightarrow{E}$  $\chi$  is constant

# Modification of materials

### permanent change to material



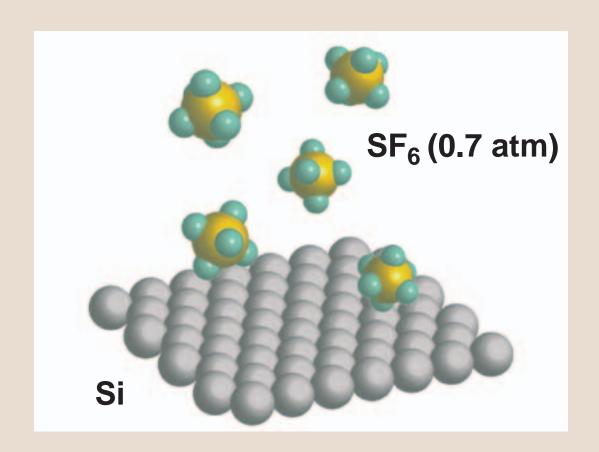
plasma formation

### **Outline**

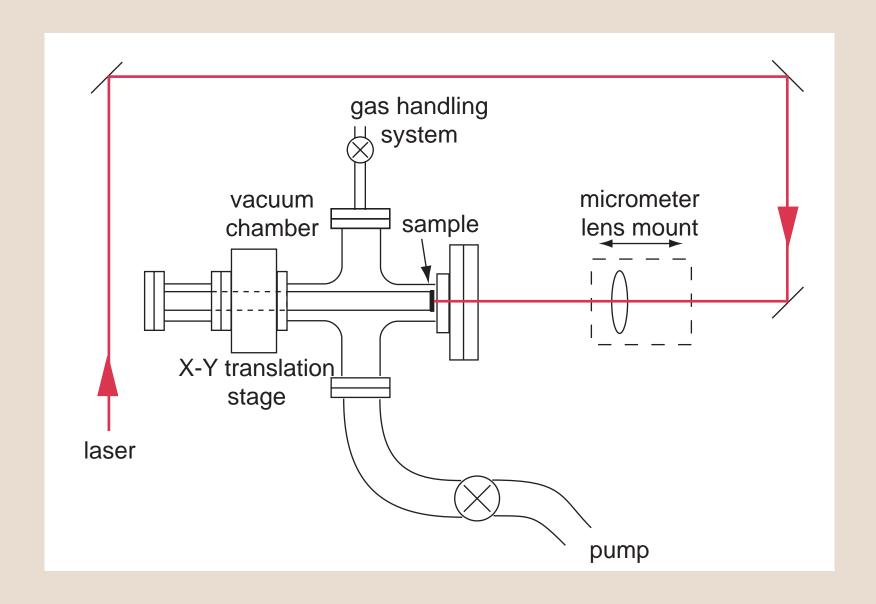
1. What is black silicon?

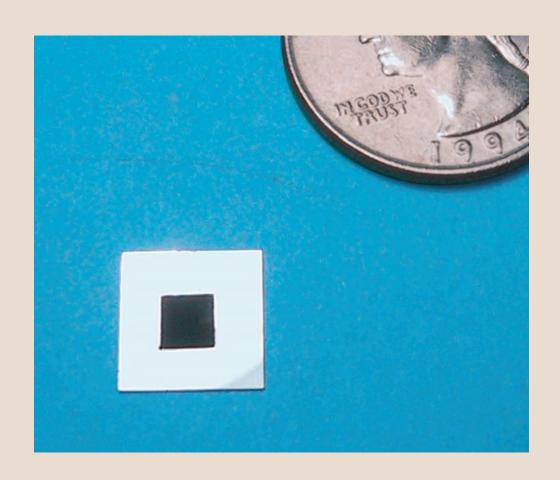
2. Why is it black?

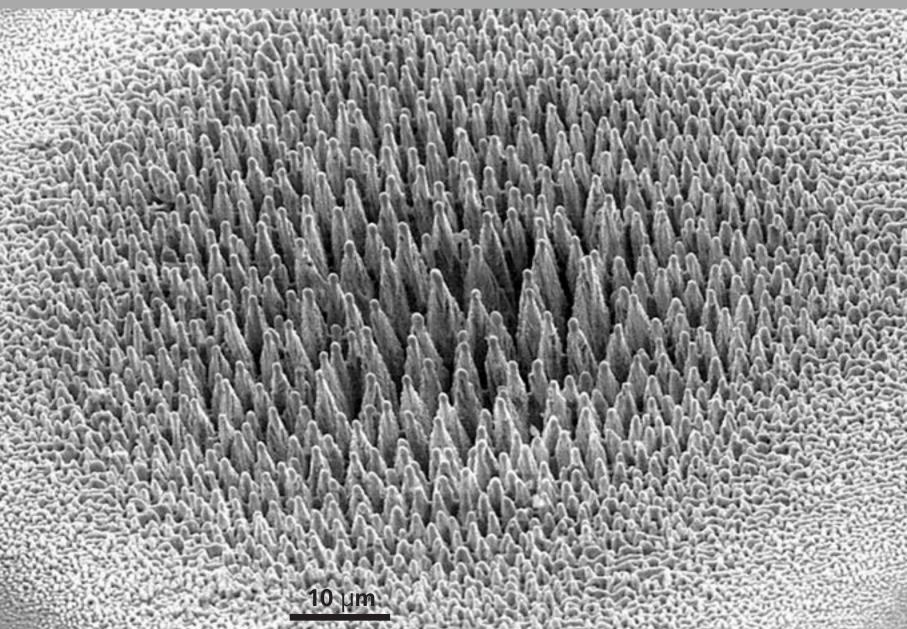
3. How does it get that way?

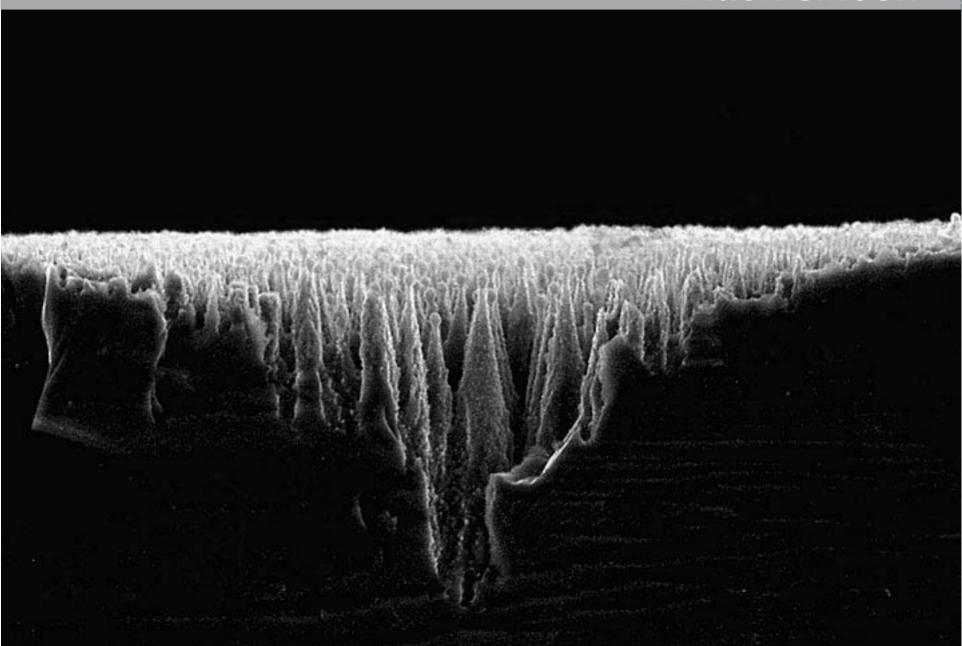


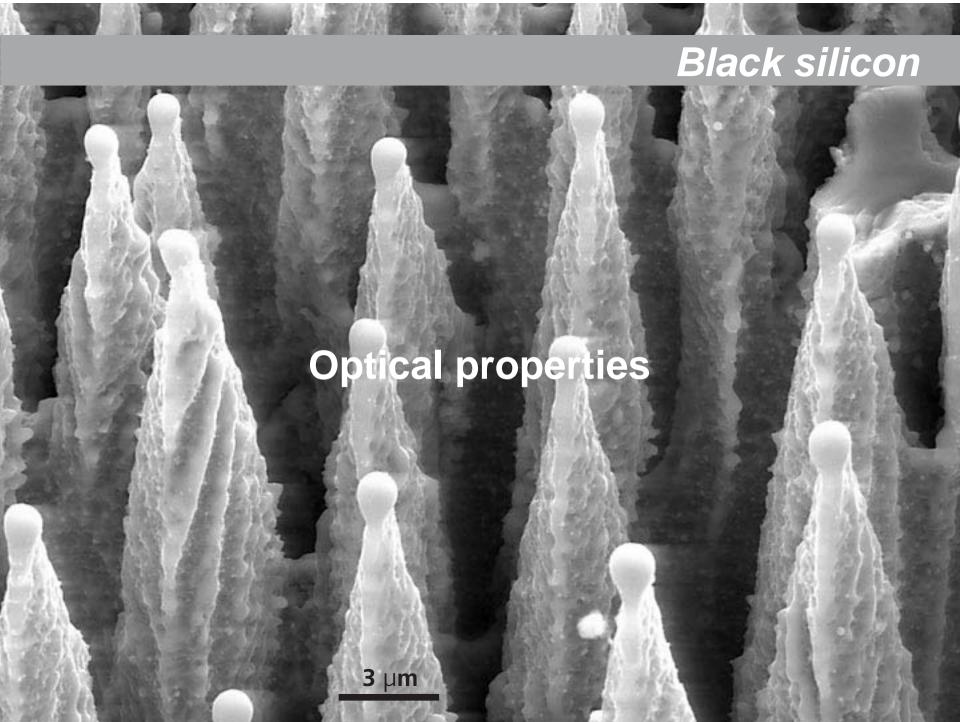
irradiate surface with femtosecond laser pulses (800 nm, 100 fs, 500 pulses, 10 kJ/m²)



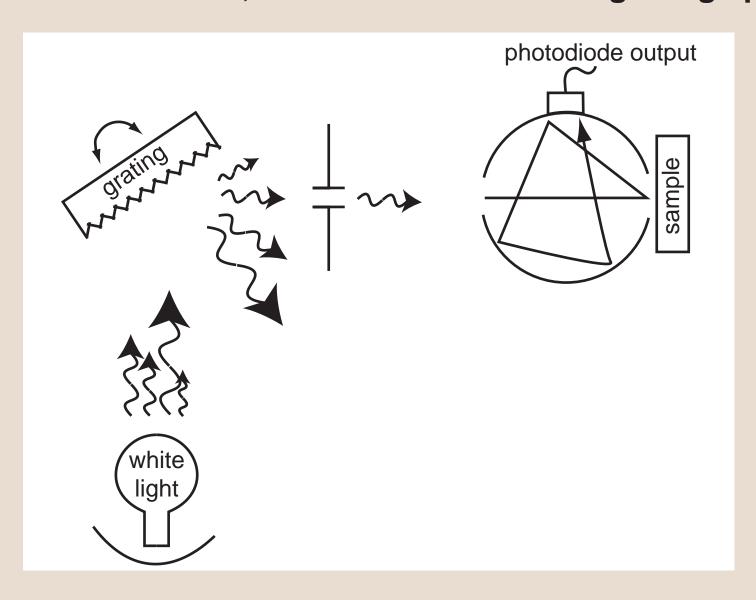




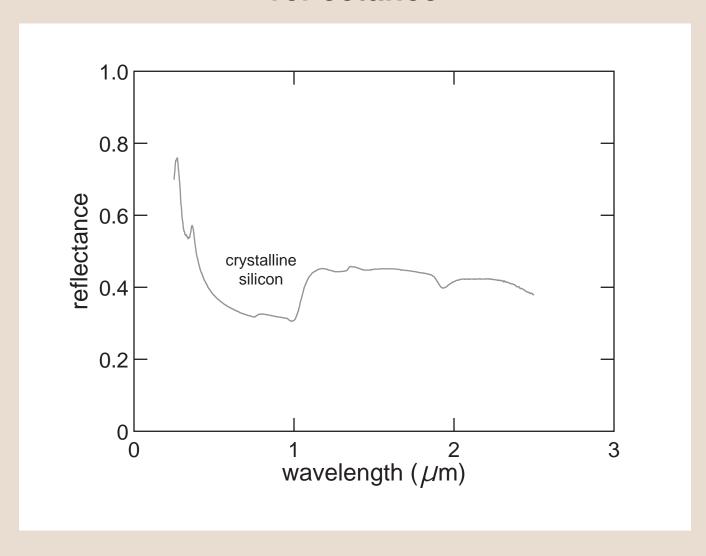




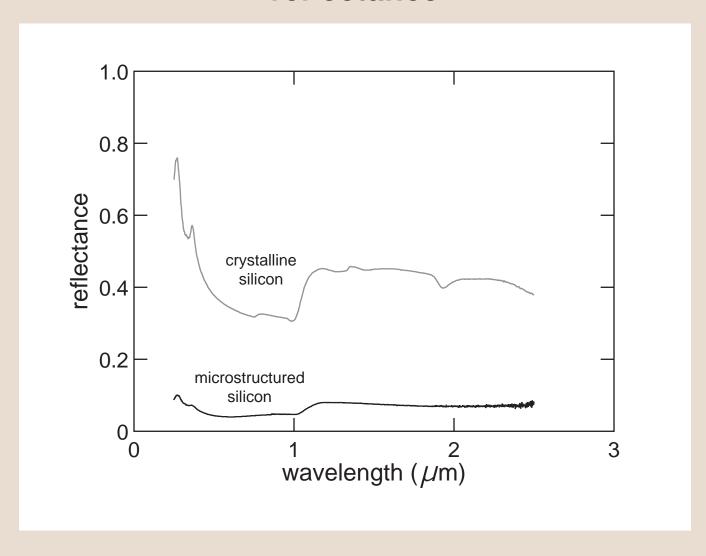
#### measure reflectance, transmittance with integrating sphere



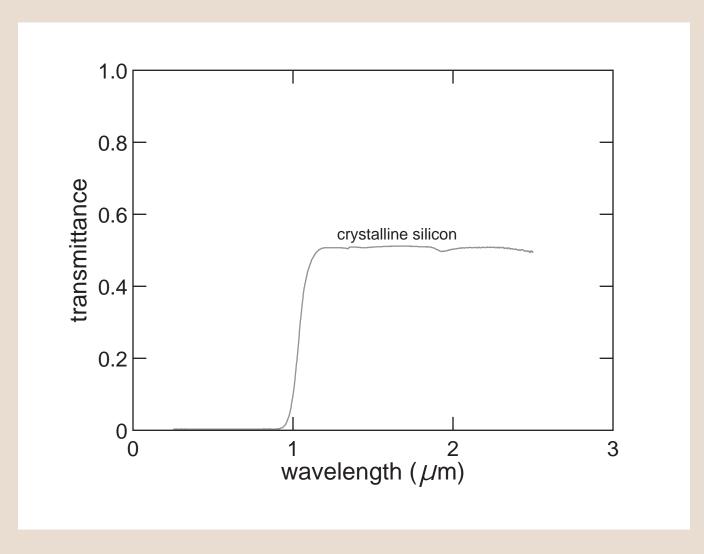
#### reflectance



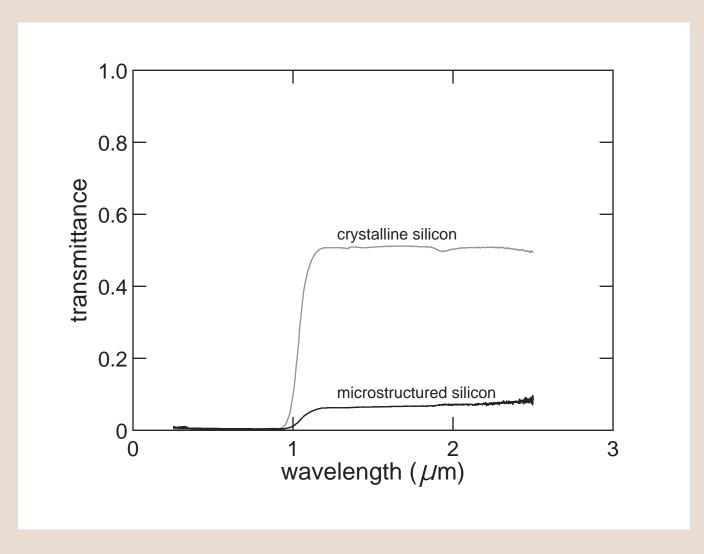
#### reflectance



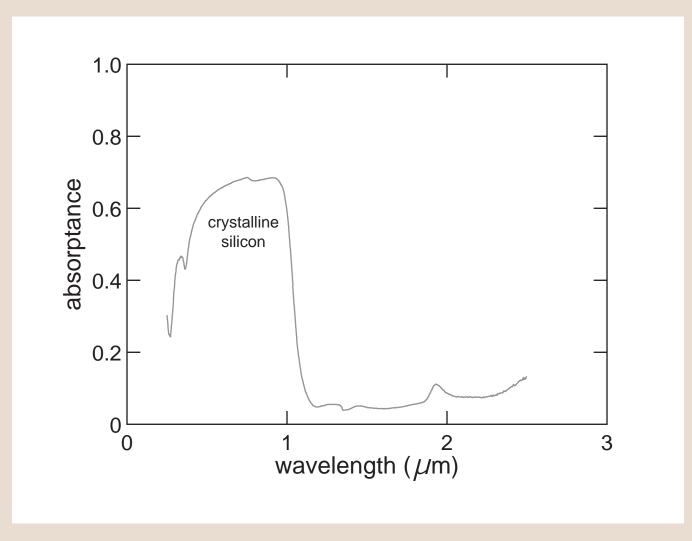
#### transmittance



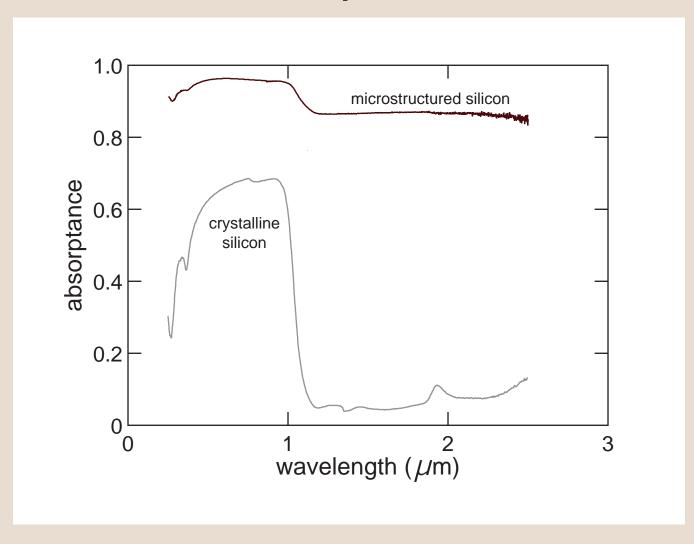
#### transmittance



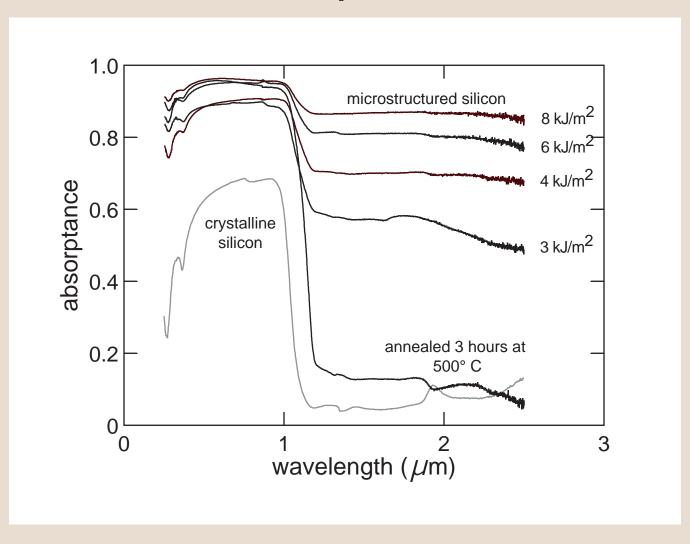
### absorptance (A = 1 - R - T)



#### absorptance

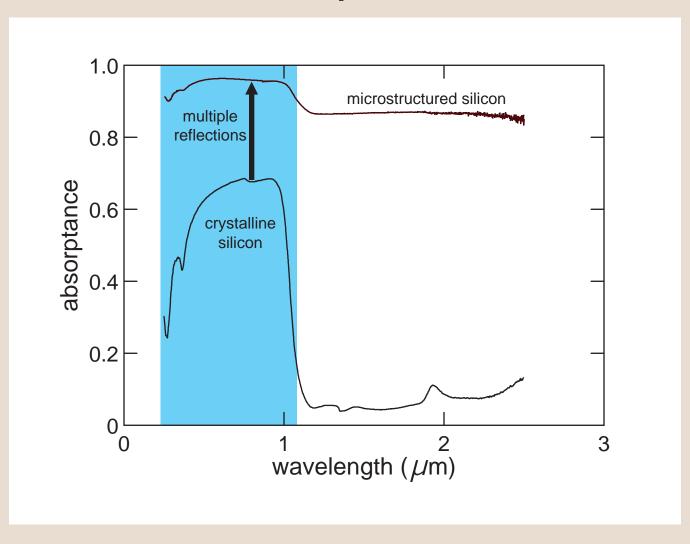


#### absorptance

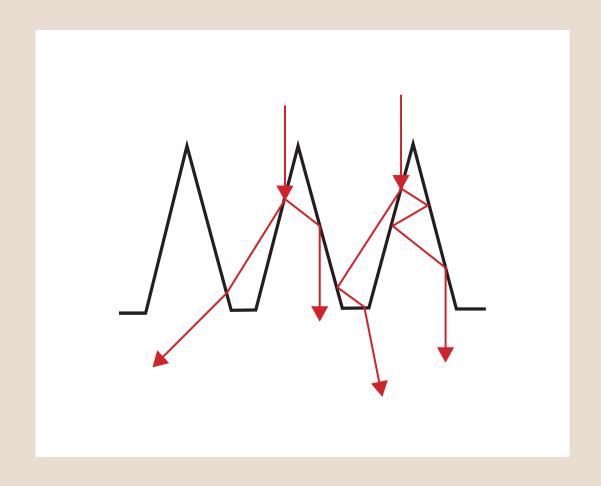


Why is it black?

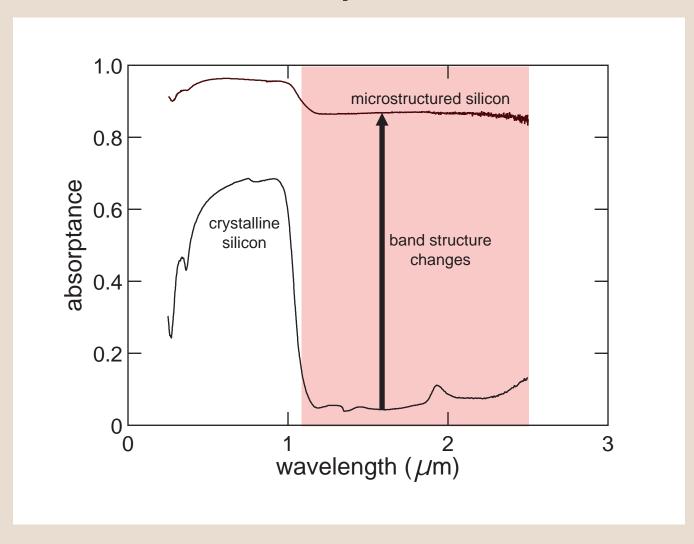
#### absorptance



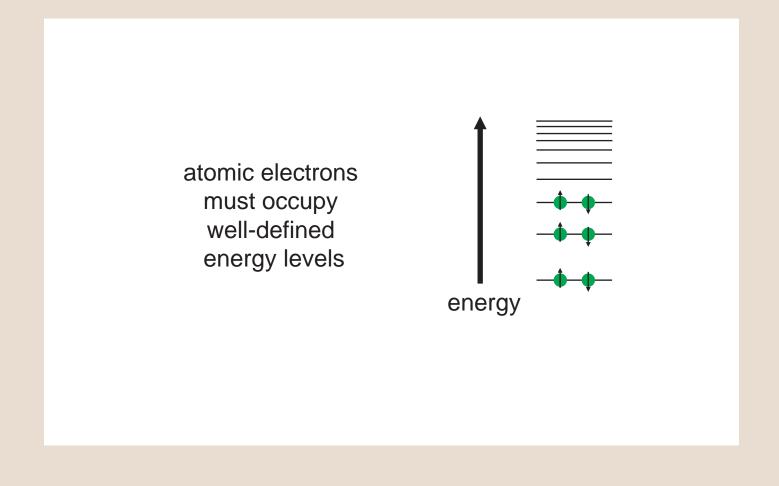
# Multiple reflections can enhance absorption



#### absorptance

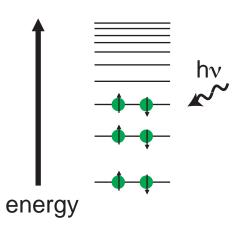


#### atoms absorb light by electronic transitions

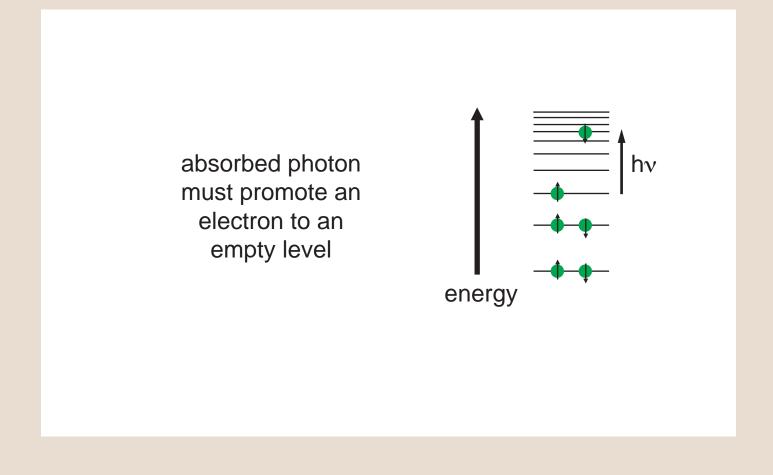


#### atoms absorb light by electronic transitions

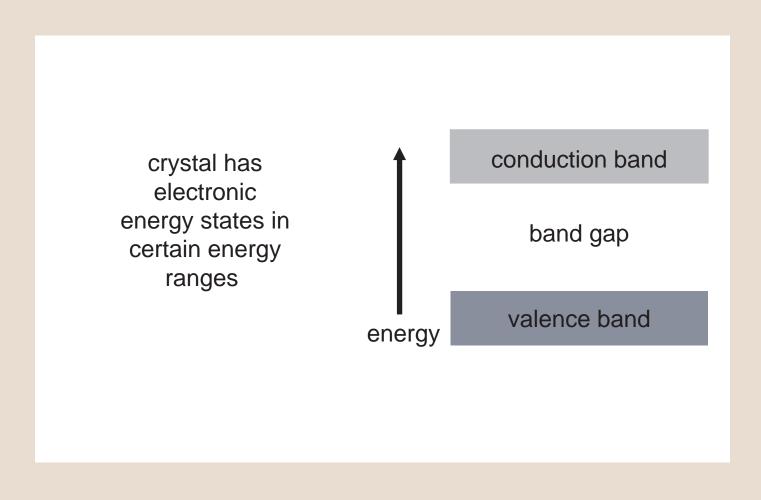
absorbed photon must promote an electron to an empty level



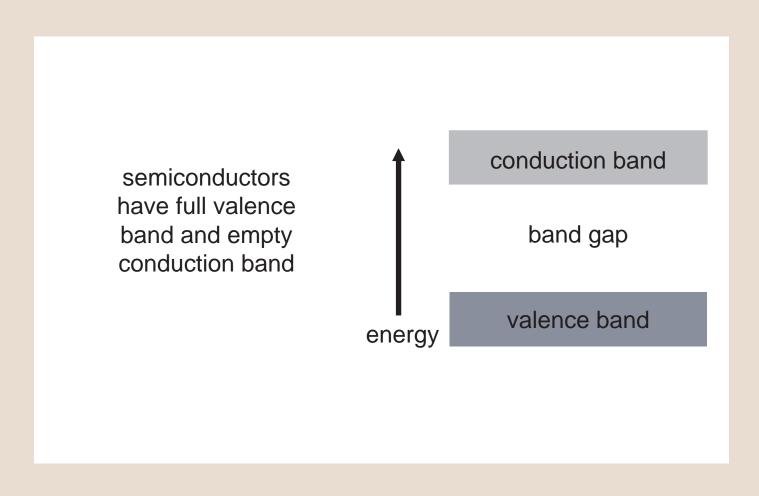
#### Atoms absorb light by electronic transitions



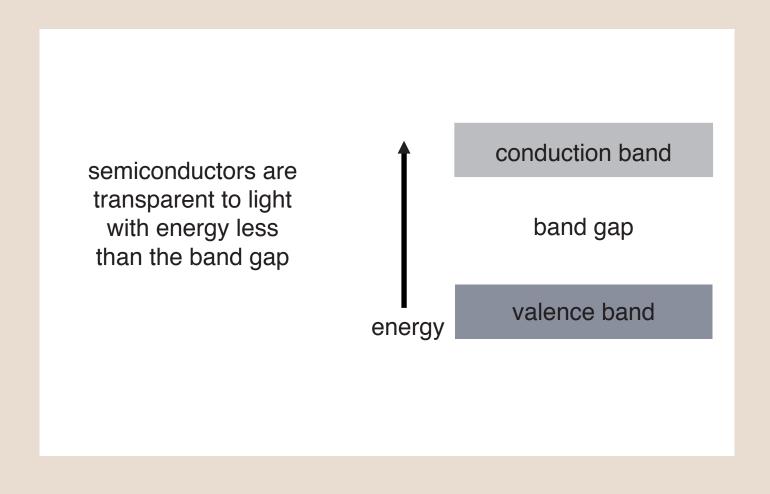
### crystalline solids have bands of energy states



#### crystalline solids have bands of energy states



#### crystalline solids have bands of energy states





What produces the below-band gap absorption?

# What changes band structure?

- impurities
- defects

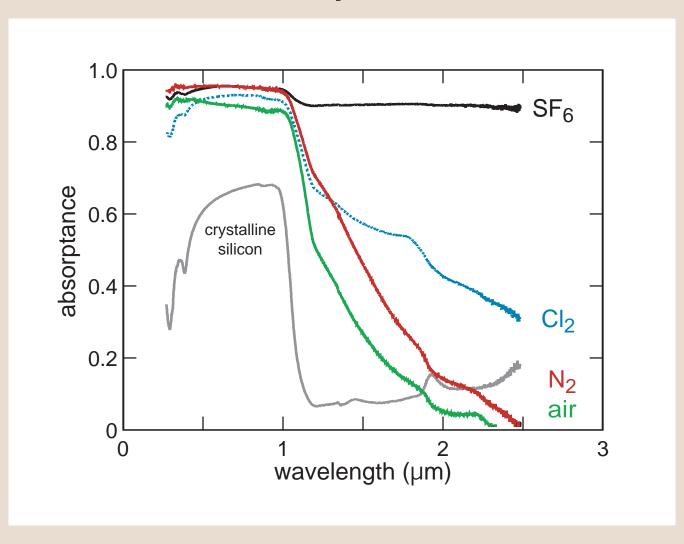
### Chemical analysis

### Previous work with other gases:

gas species incorporated into surface layer

sulfur required for below-band gap absorption

#### absorptance

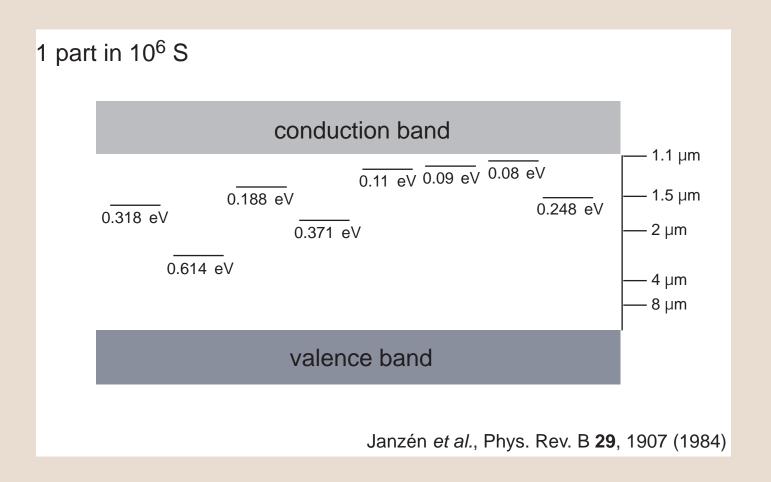


## Surfaces structured in SF<sub>6</sub>:

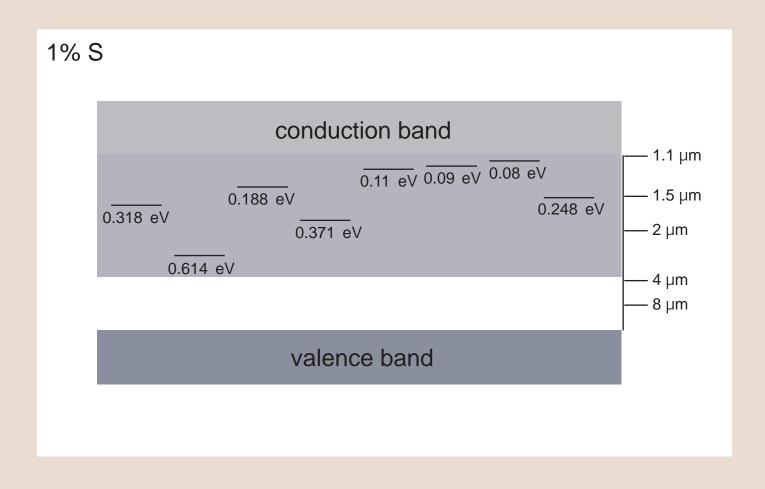
roughly 1% sulfur in surface layer (ion channeling, energy dispersive X-ray spectroscopy)

sulfur content decreases significantly on annealing

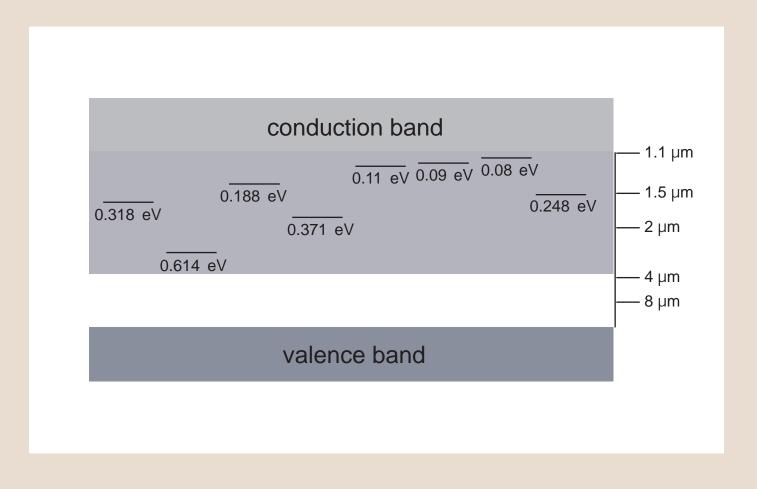
#### sulfur introduces states in silicon band gap



#### at high concentrations, states may broaden into a band

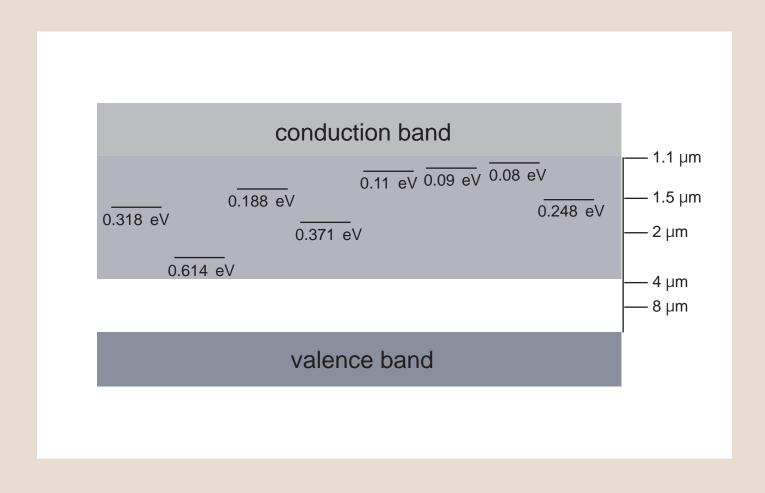


#### at high concentrations, states may broaden into a band



expect absorption to roughly 3 µm

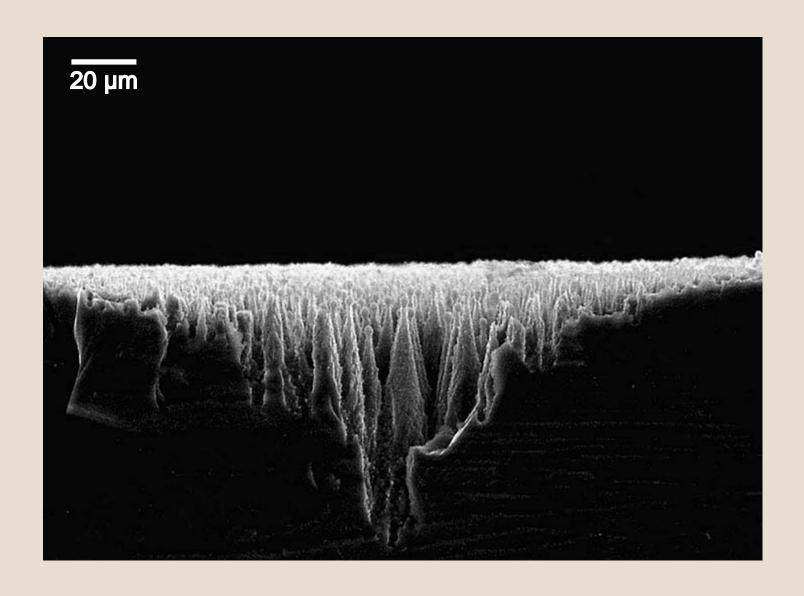
#### near-IR transmittance rises around 3 µm

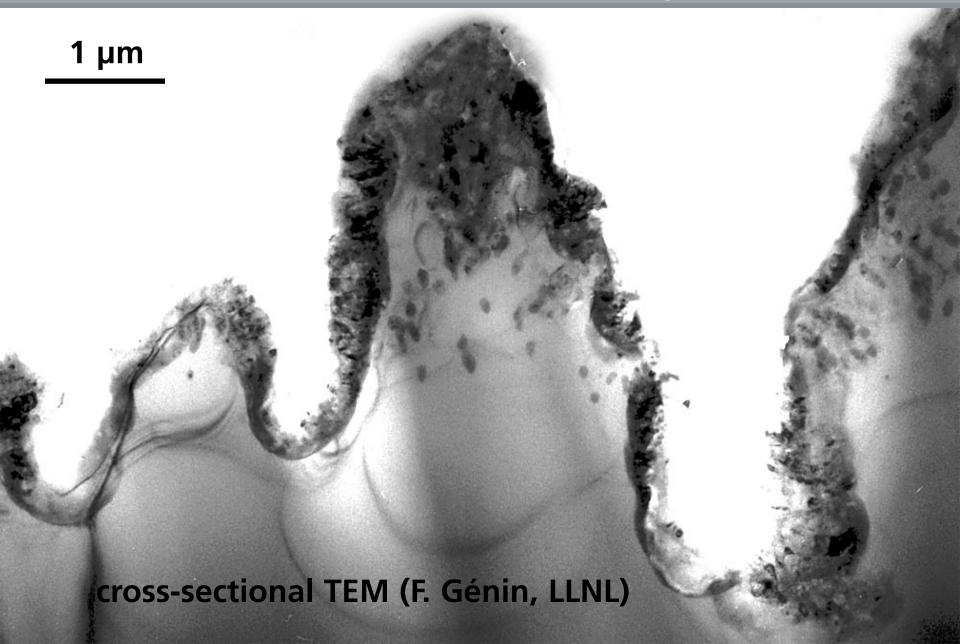


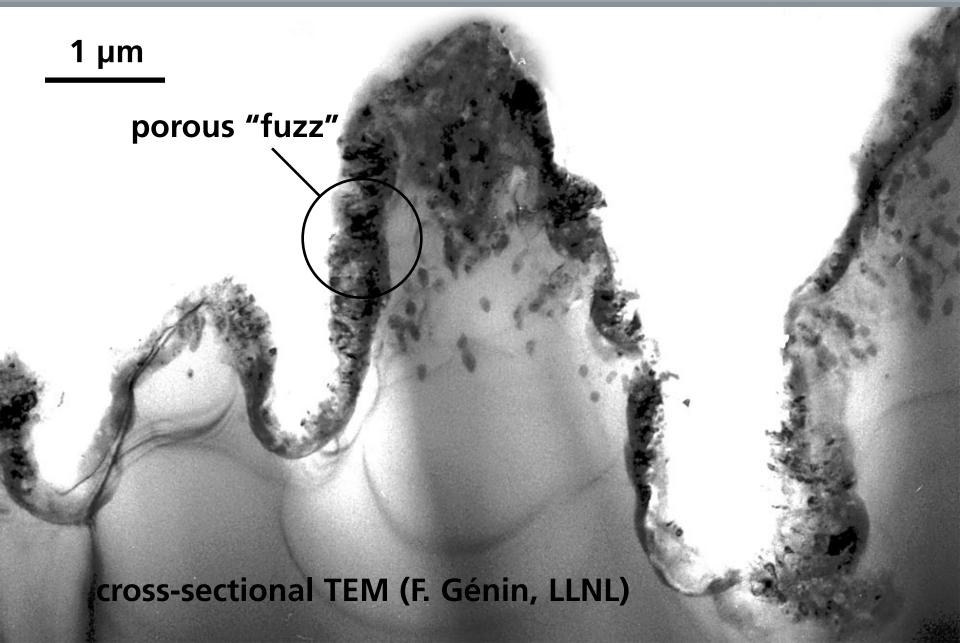
### Sulfur a likely explanation:

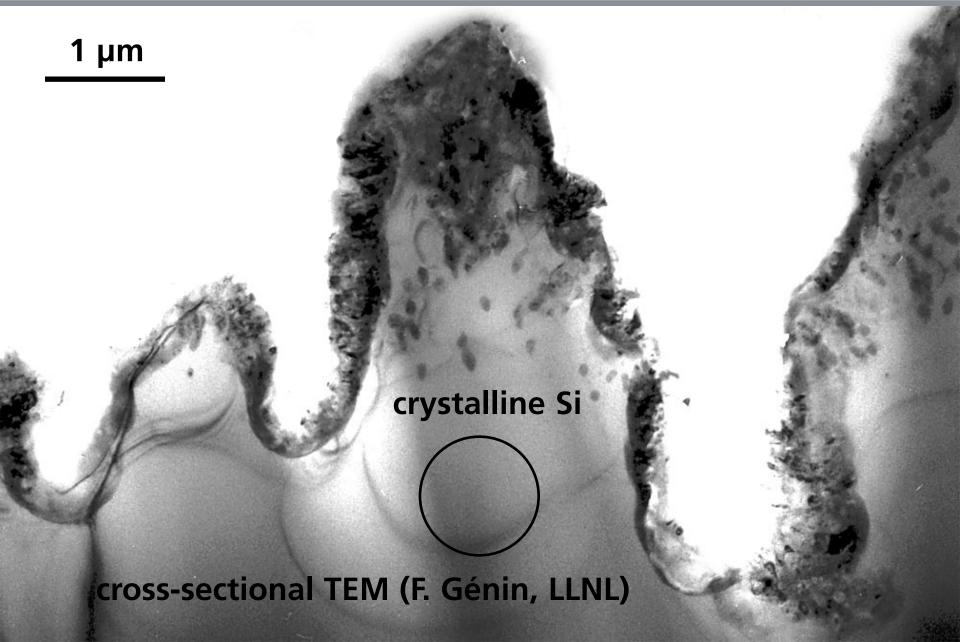
sulfur required for below-band gap absorption annealing reduces sulfur and absorption appropriate wavelength range

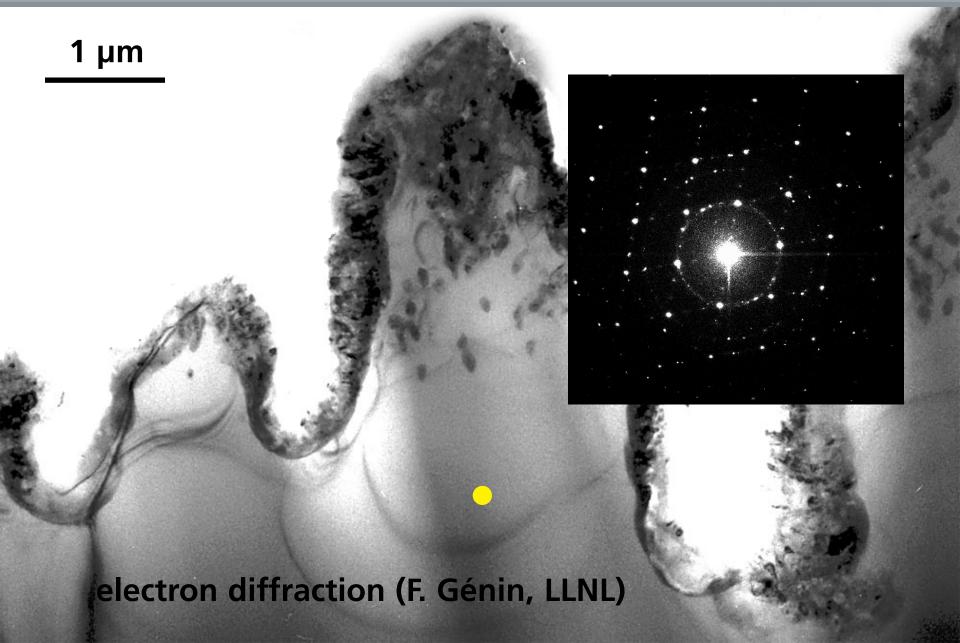
What is the underlying structure?

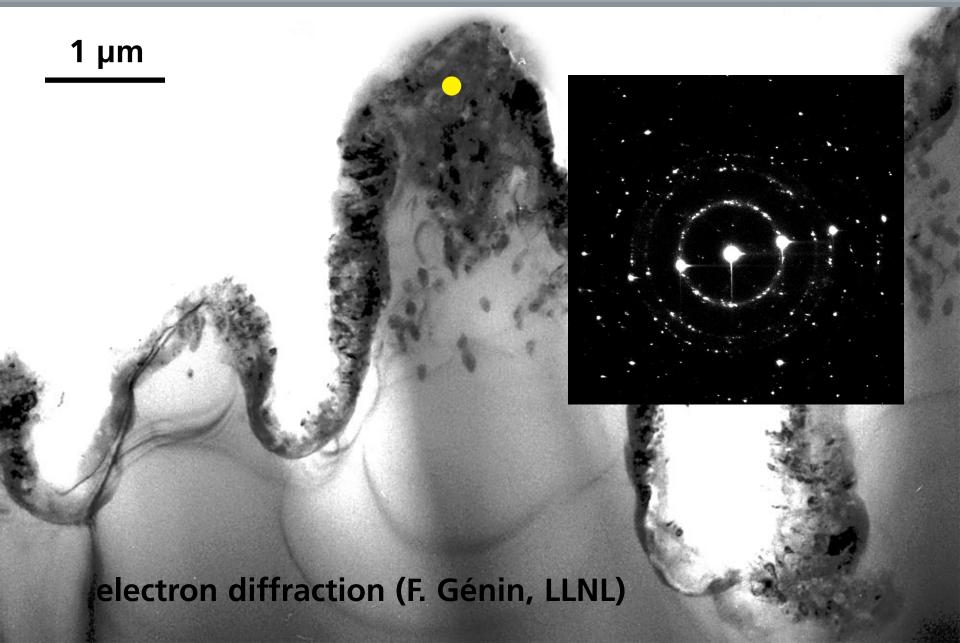












#### cross-sectional TEM:

- core of spikes: undisturbed Si
- surface layer: disordered Si, impurities, embedded nanocrystallites and pores

Structural analysis
Could noncotructures explain infrared chearation?
Could nanostructures explain infrared absorption?

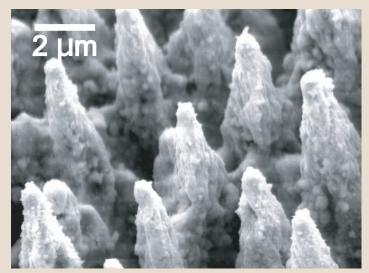
### Structure less likely than sulfur:

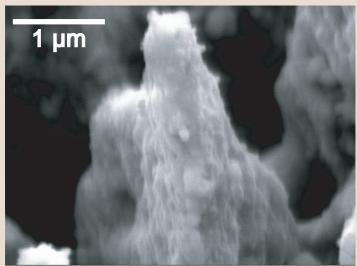
annealing

ns pulses

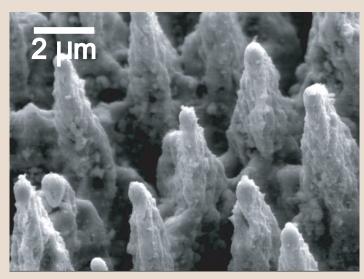
different gases

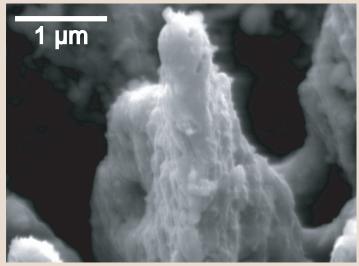
before annealing





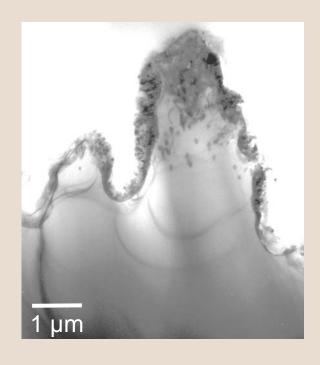
after annealing

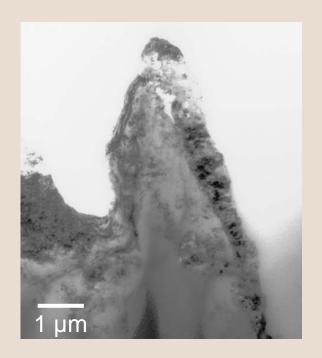




not annealed







annealing does not affect visible structure

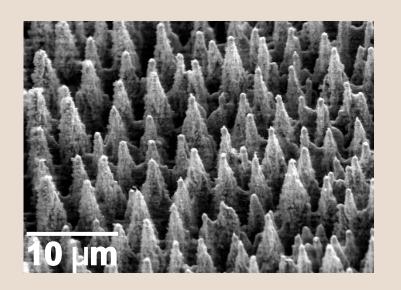
### Structure less likely than sulfur:

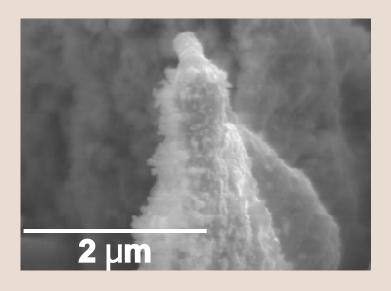
no evident structural change with annealing (consistent with multiple reflections in visible)

What happens with nanosecond pulses?

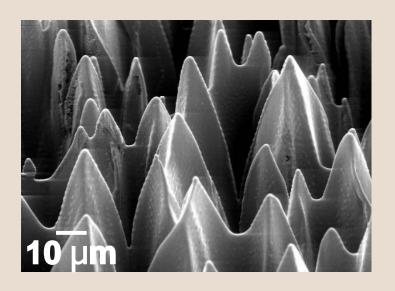
### Nanosecond vs femtosecond

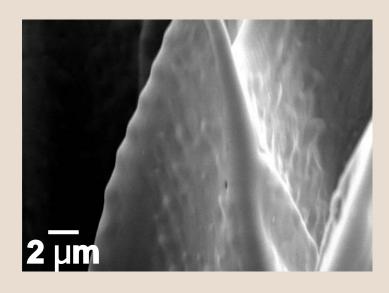
800 nm, 100 fs, 10 kJ/m<sup>2</sup>





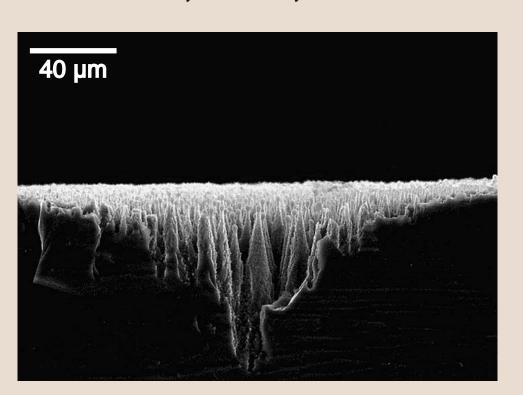
248 nm, 30 ns, 30 kJ/m<sup>2</sup>





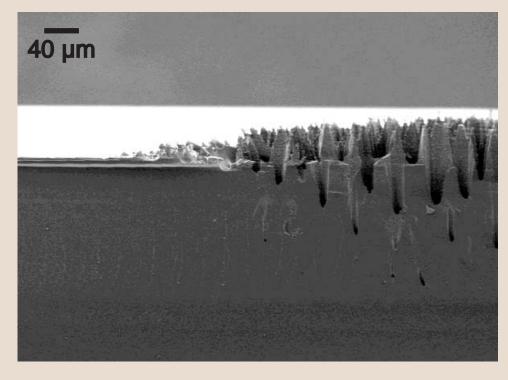
### Nanosecond vs femtosecond

800 nm, 100 fs, 10 kJ/m<sup>2</sup>



fs cones etched below surface

248 nm, 30 ns, 30 kJ/m<sup>2</sup>



ns cones grow above surface

#### Nanosecond vs femtosecond

ns-structured surface shows less disorder

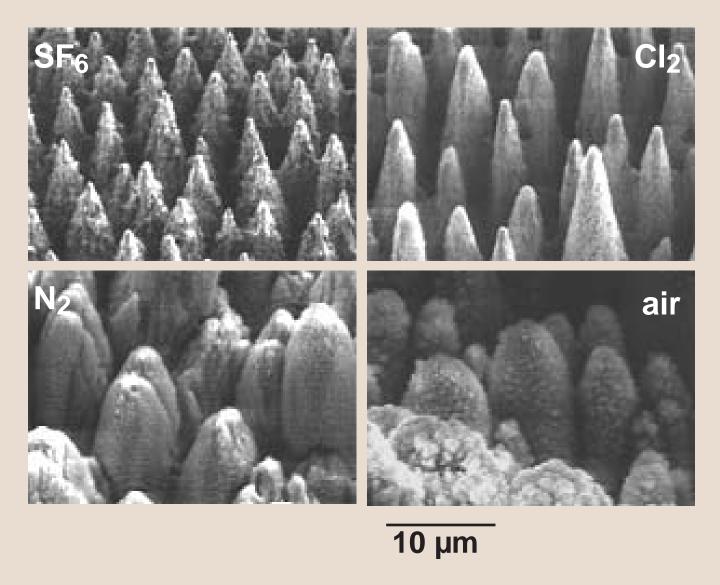
Optical properties virtually identical

Sulfur content very similar

### Structure less likely than sulfur:

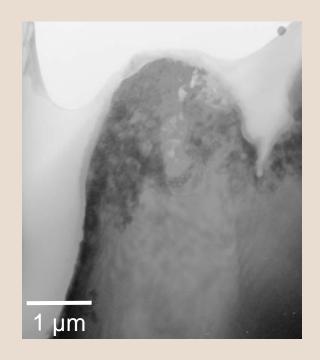
no evident structural change with annealing

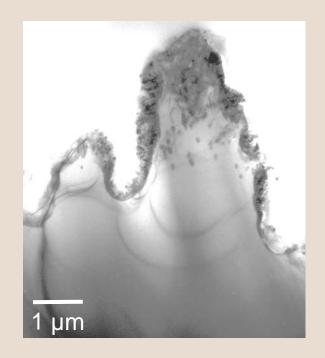
ns pulses produce very different structure, but same composition and optical properties



all except Cl<sub>2</sub> show surface nanostructure

air SF<sub>6</sub>





surface disorder present in air sample

### Structure less likely than sulfur:

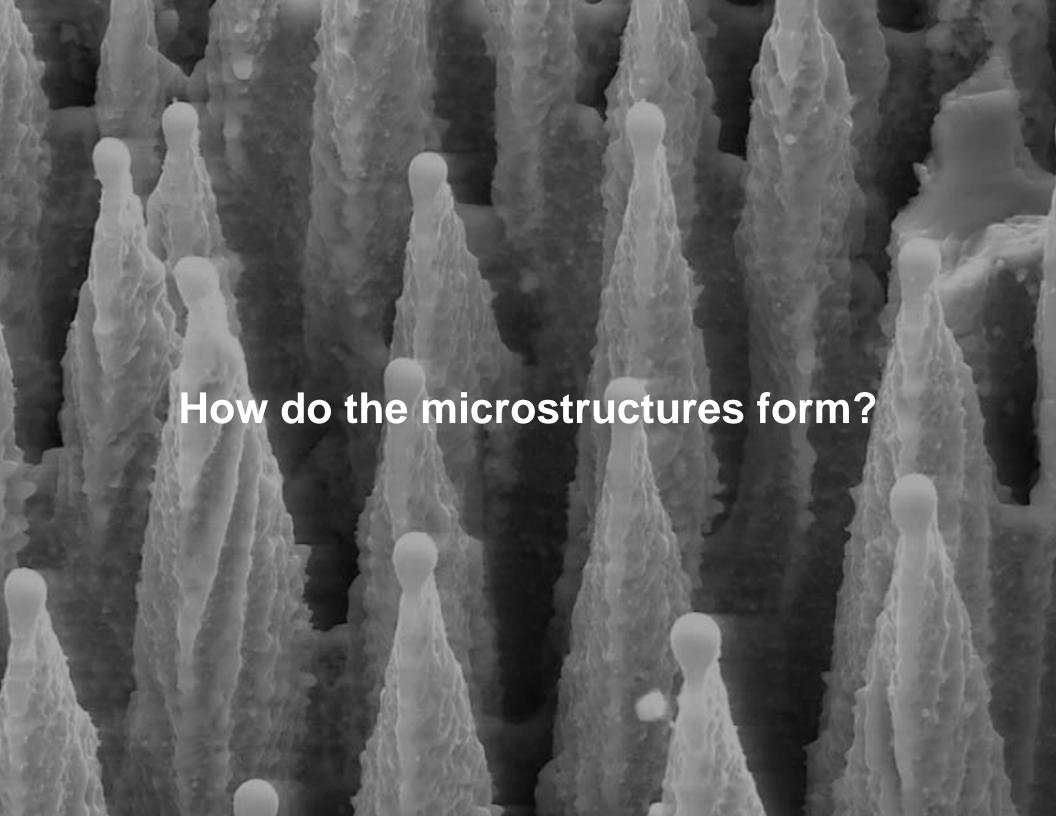
no evident structural change with annealing ns pulses produce very different structure, same composition and optical properties

different gases all produce nanostructures

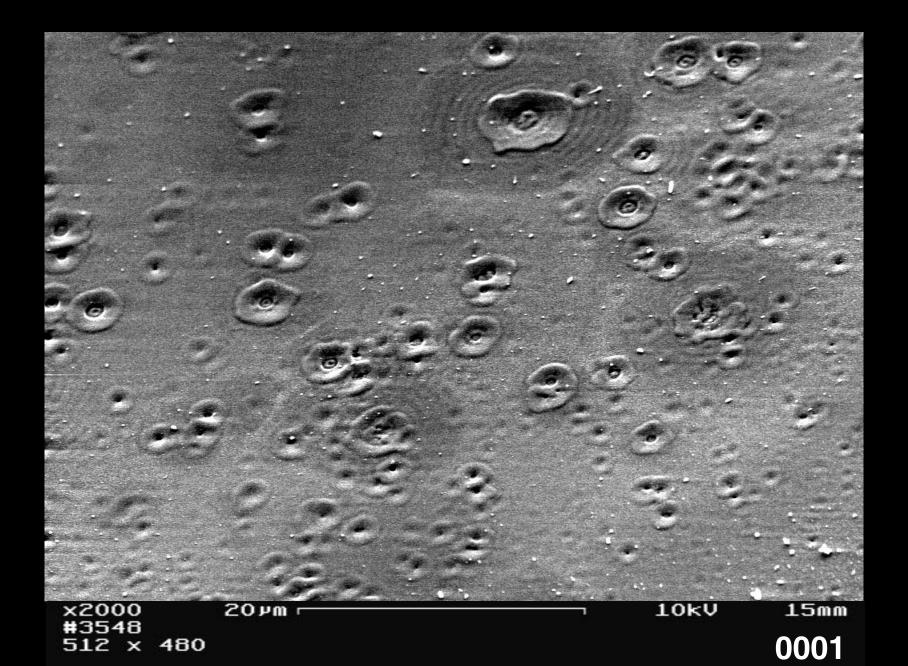
### Optical properties

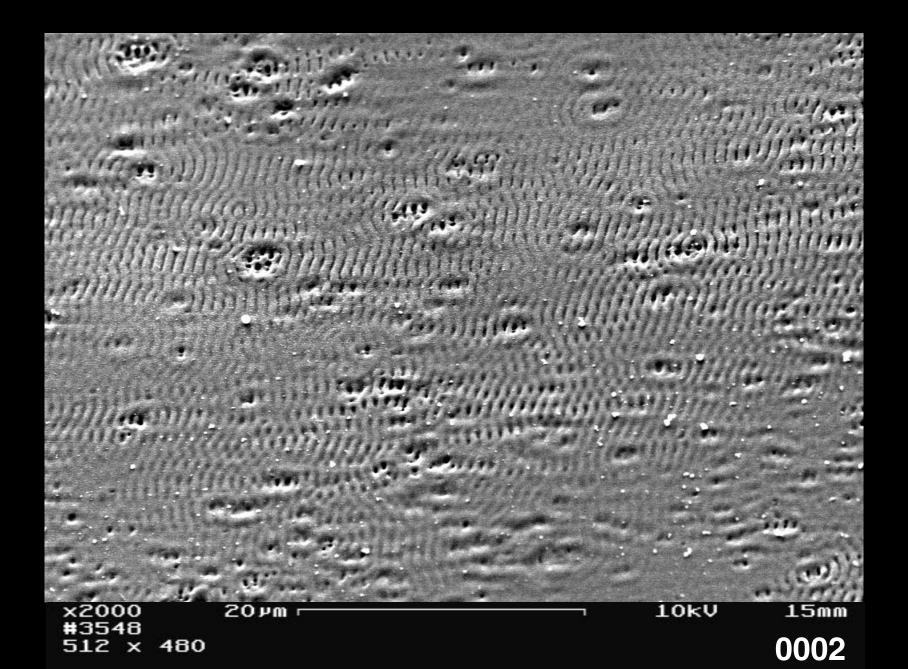
### **Summary of optical properties**

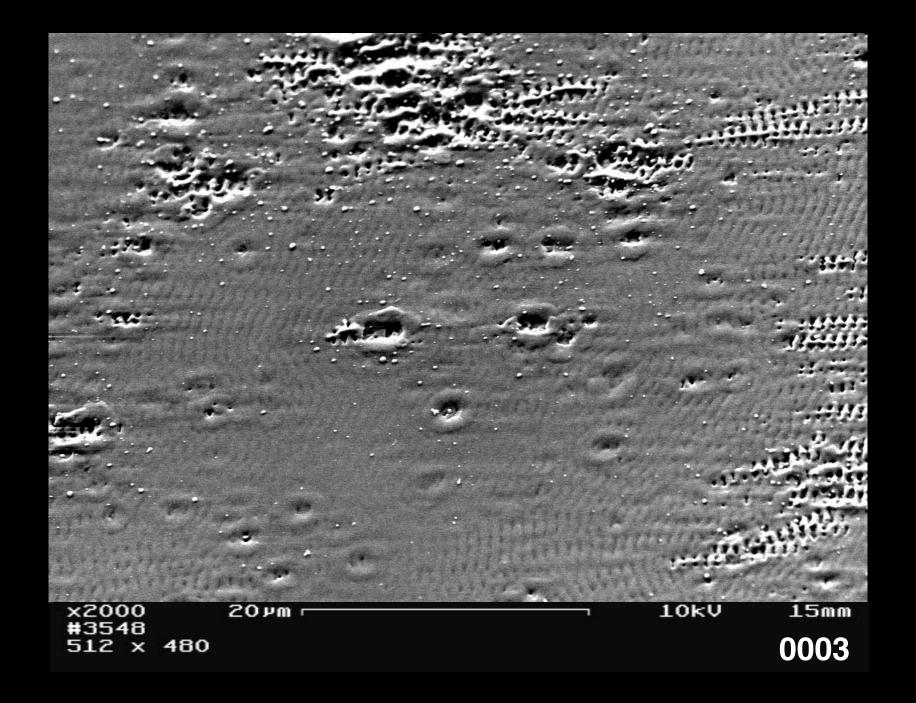
- visible absorptance: multiple reflections
- infrared absorptance: new electronic states
- new states most likely from sulfur impurities

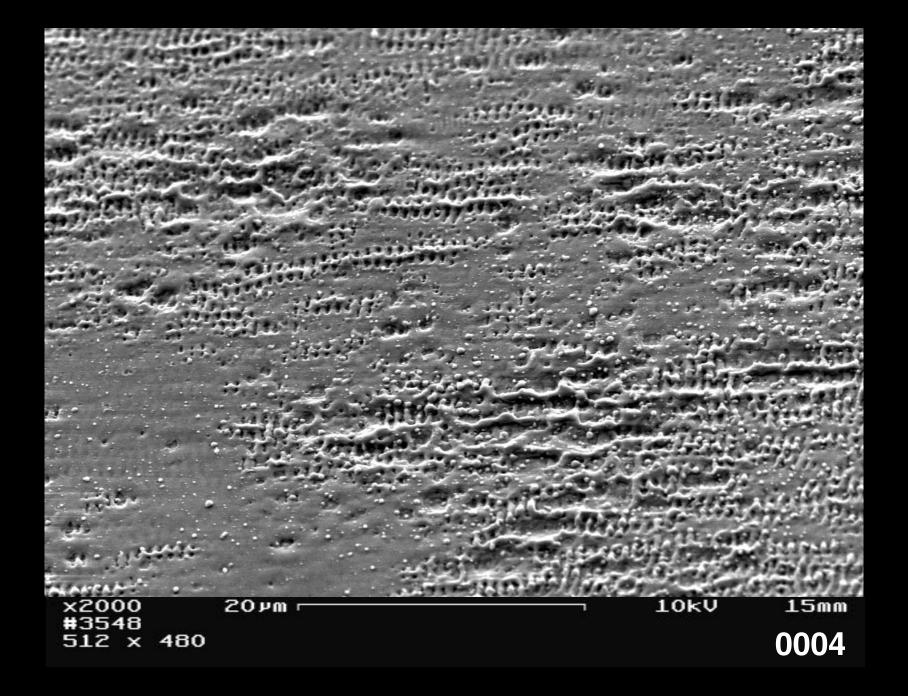


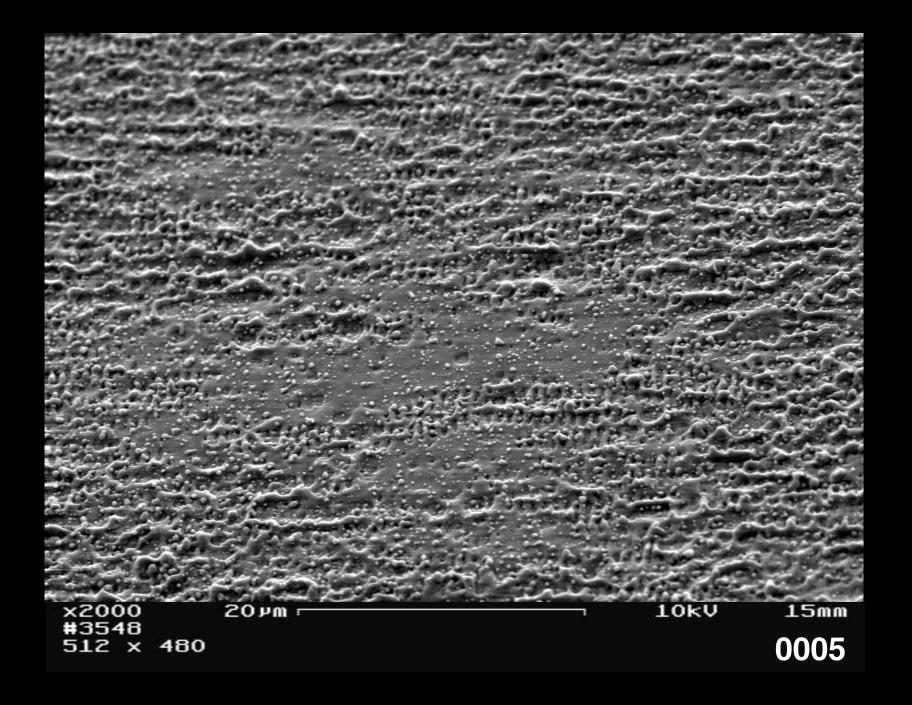
×2000 20µm 10kV 15mm #3548 512 × 480 0000

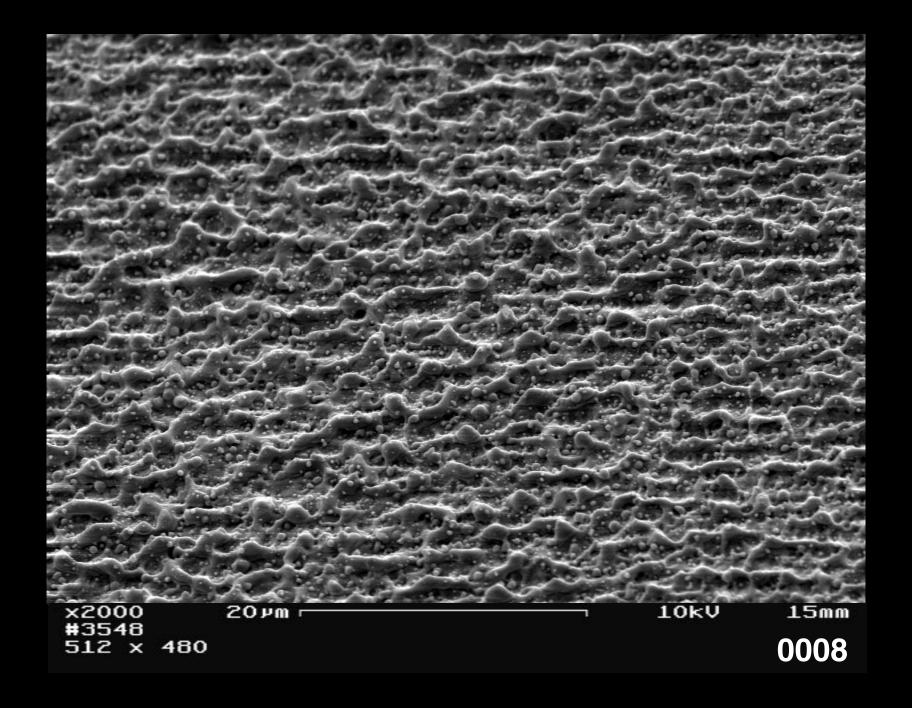


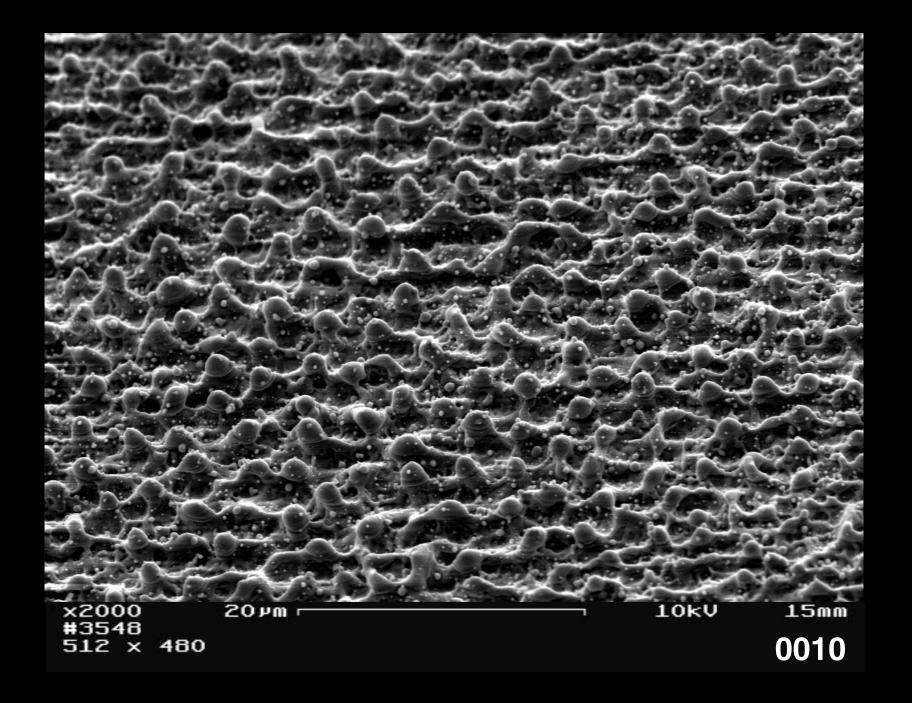


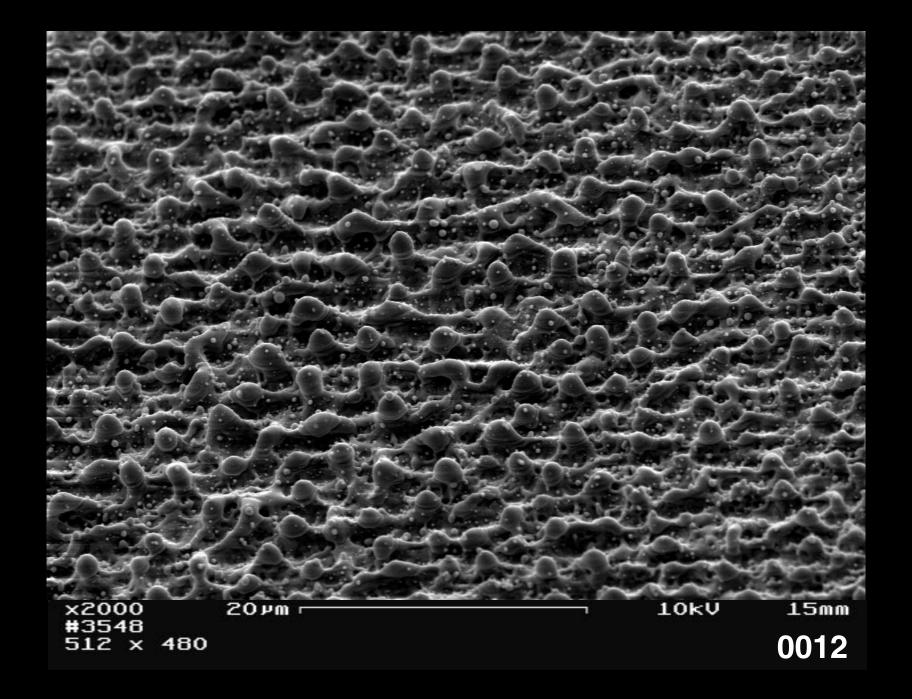


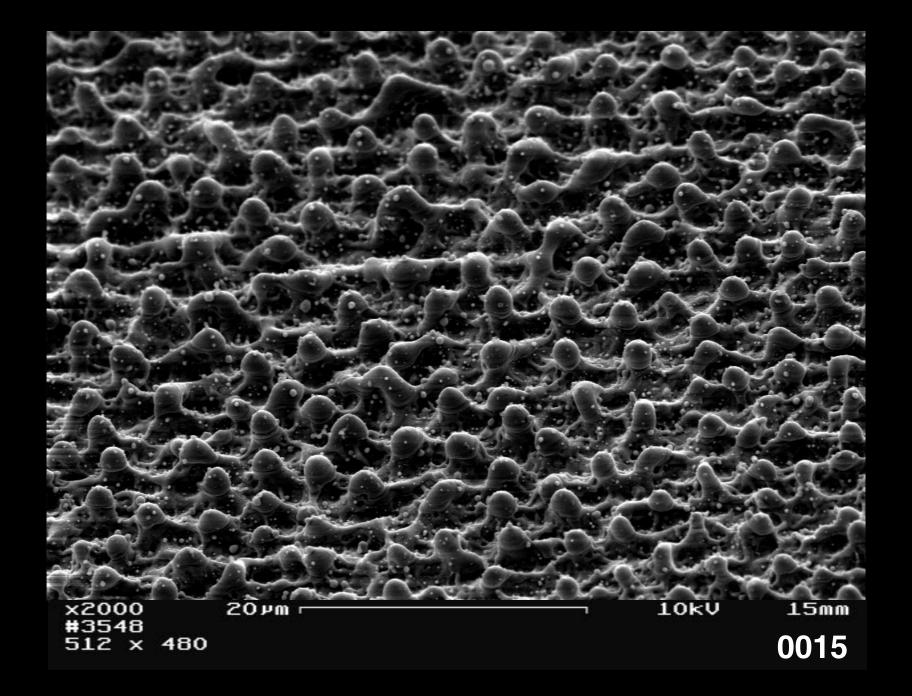


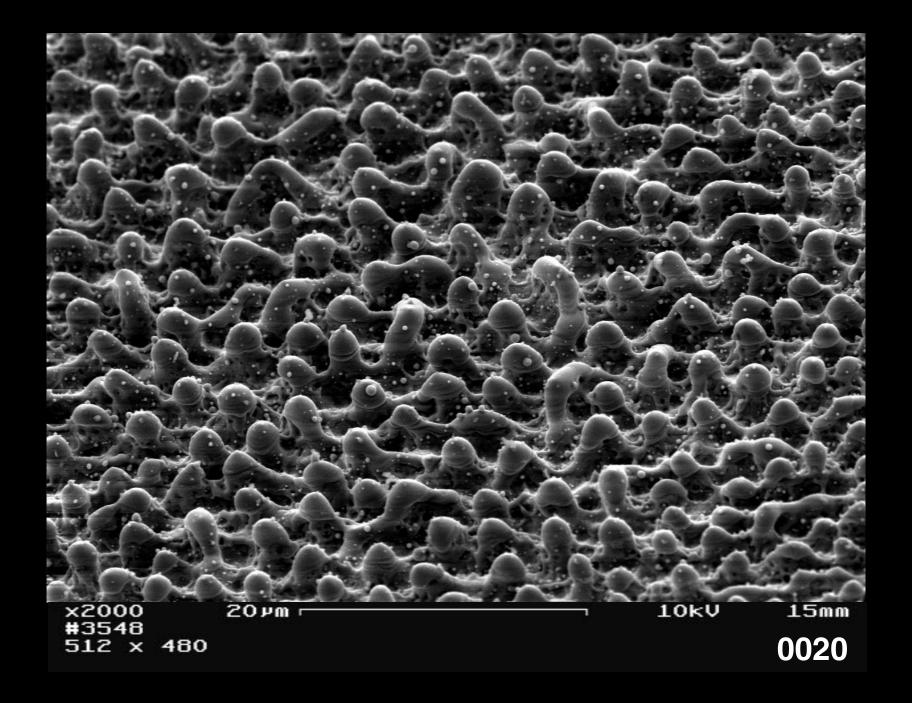


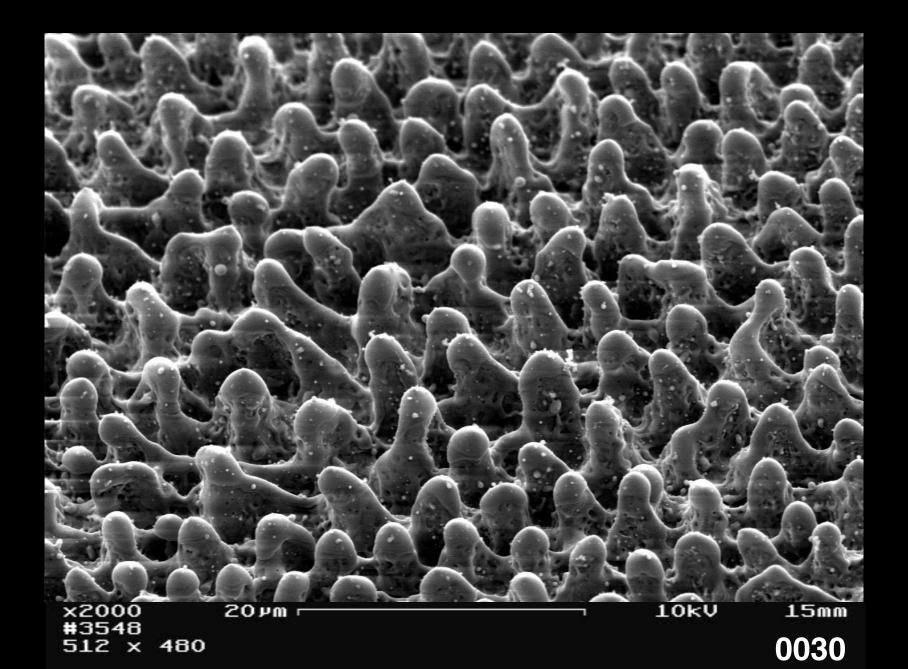


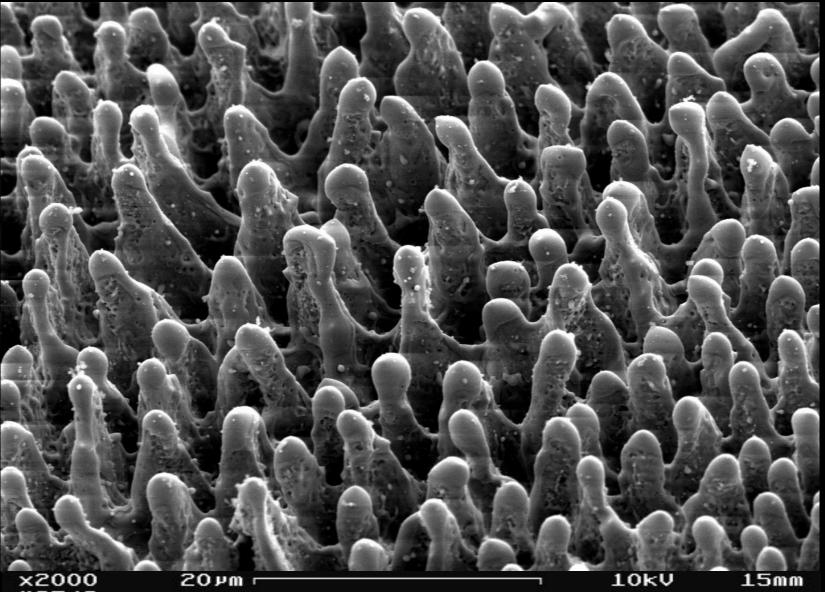


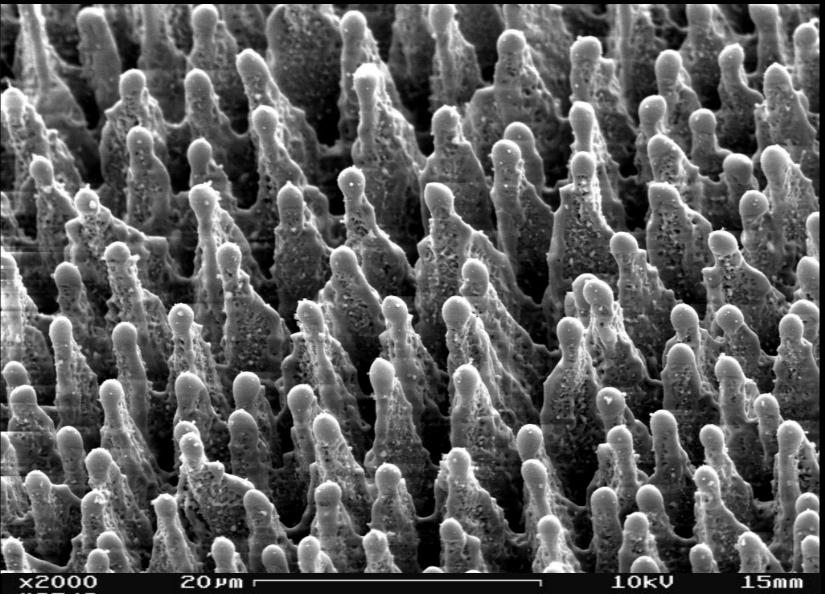




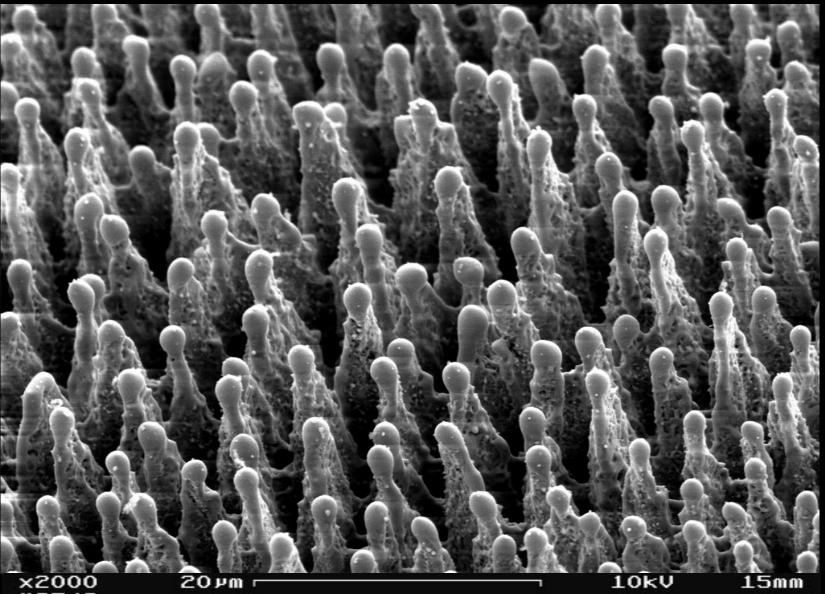






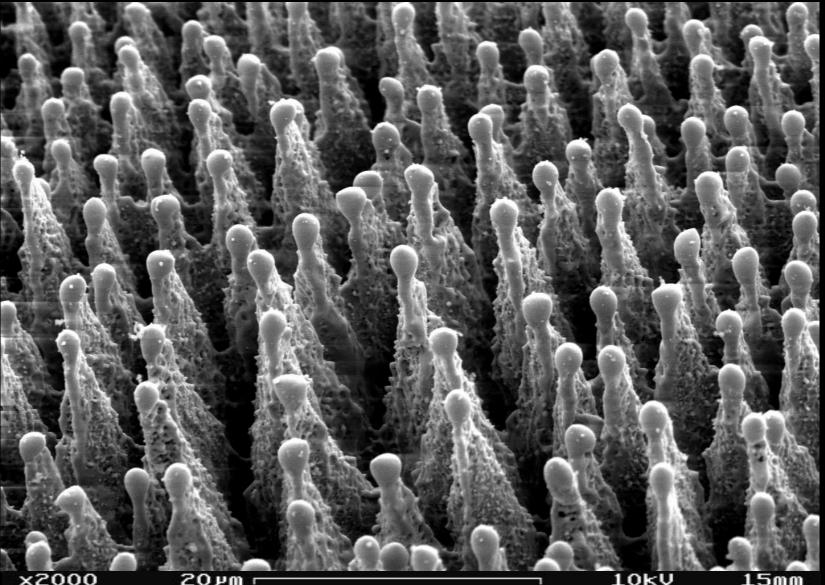


10kV

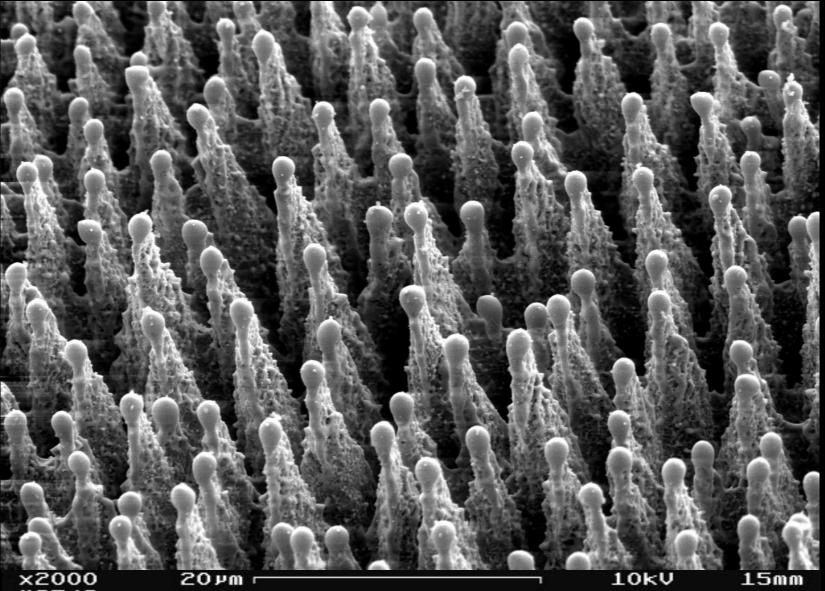


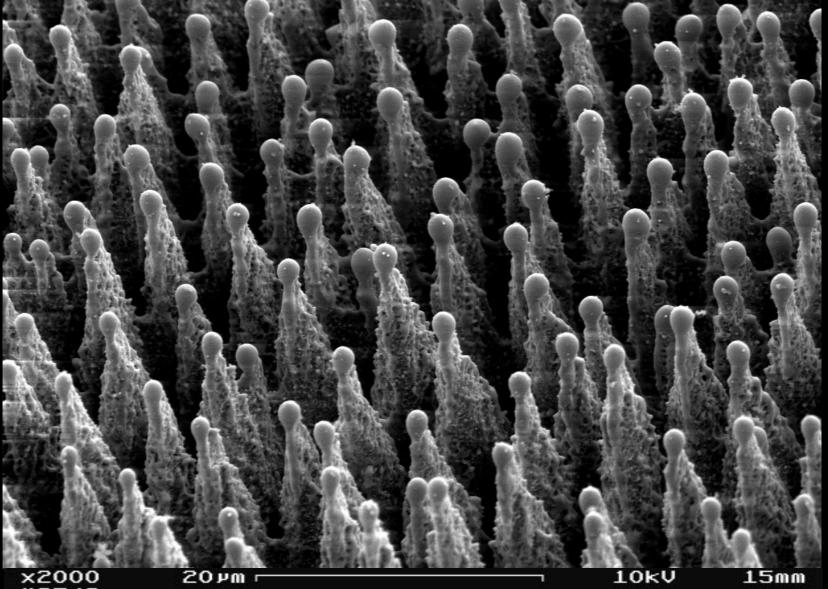
×2000 #3548 512 × 480

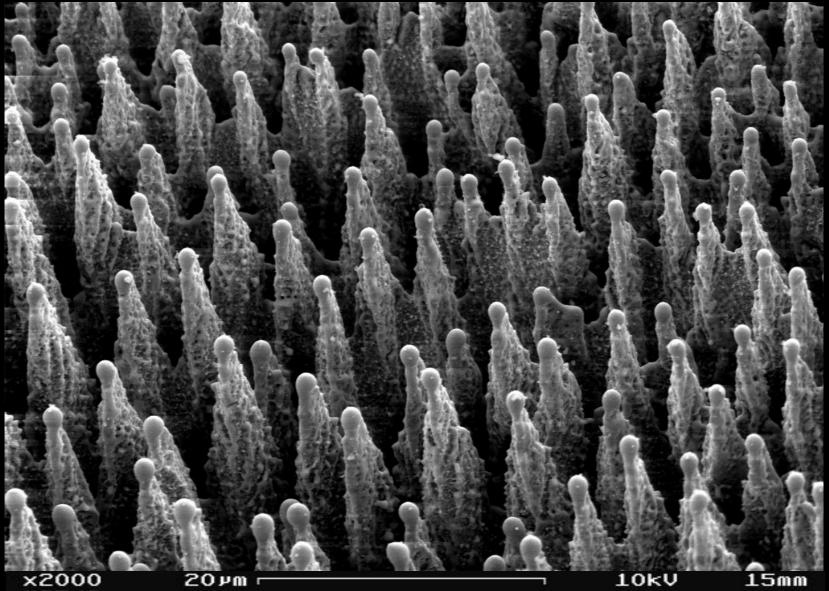
10KA 12000



x2000 #3548 512 x 480 15mm 10kV 20 vm ┌







10kV 15mm

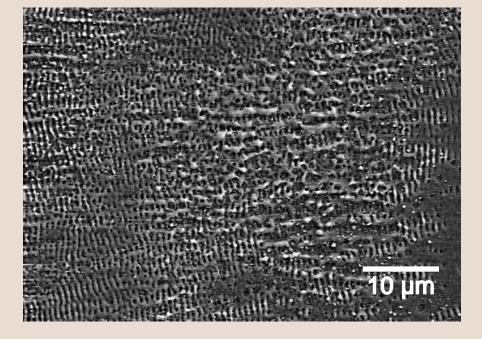
How do ripples give way to spikes?

### Follow evolution of spatial frequencies

- vary number of laser pulses
- calculate Fourier transform of images

#### ripples

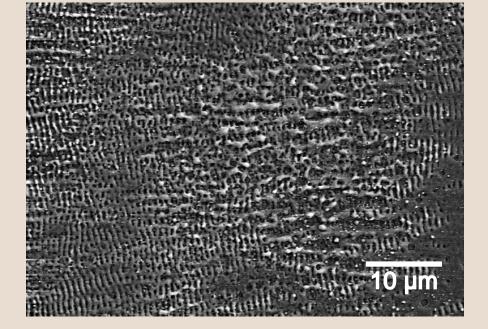
SF<sub>6</sub> 2 pulses



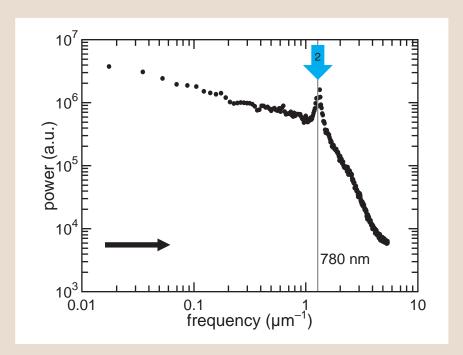
laser polarization

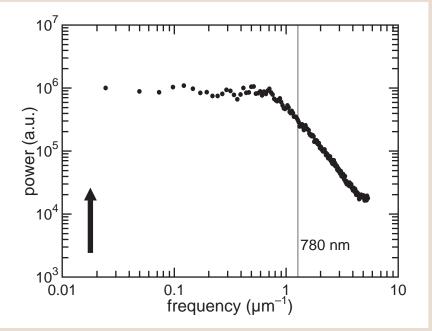
#### ripples

SF<sub>6</sub> 2 pulses

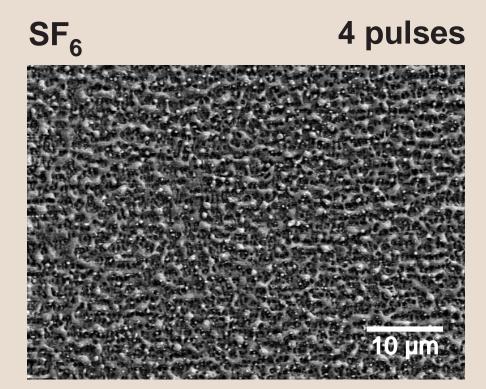


laser polarization

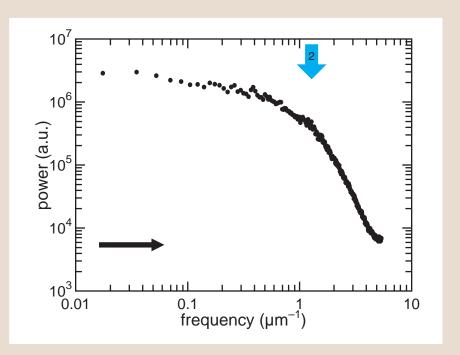


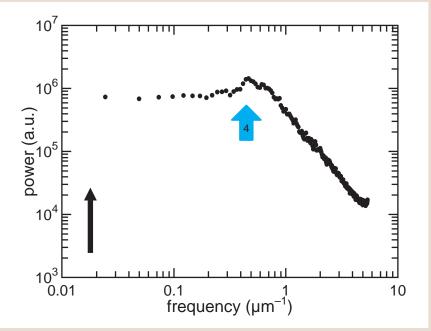


#### ridges



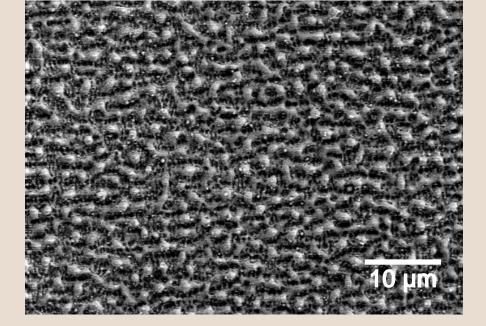
laser polarization



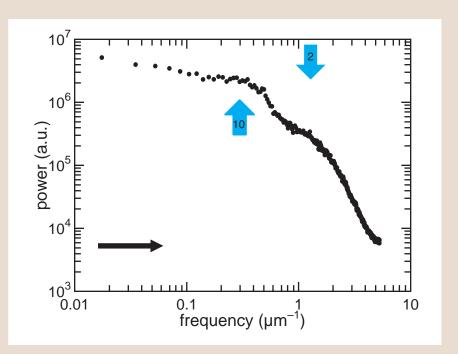


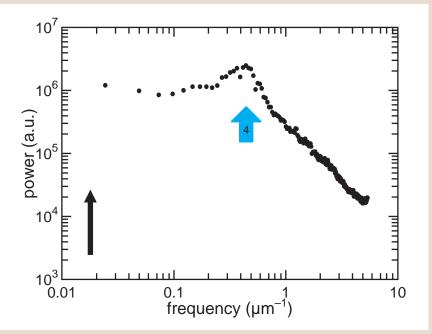
#### spikes

SF<sub>6</sub> 10 pulses

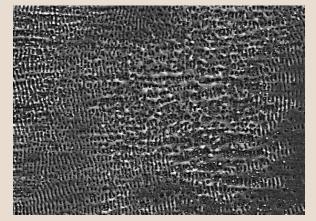


laser polarization

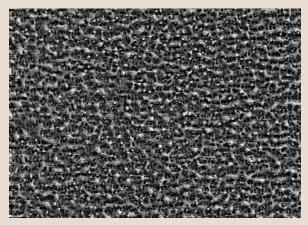




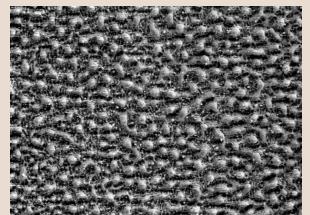
- Interference ripples (⊥ to polarization)
- 2. Coarsened ridges(⊥ to ripples)
- 3. Beads sharpening into spikes



N=2

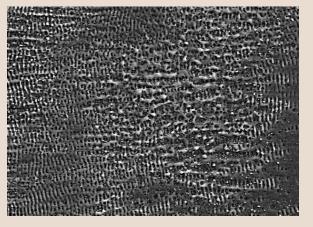


N = 4

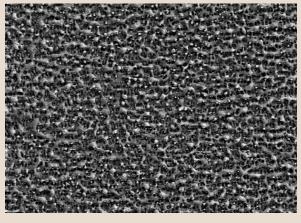


N = 10

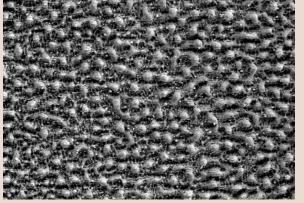
# Two distinct wavelengths: ripples and spikes



$$N = 2$$



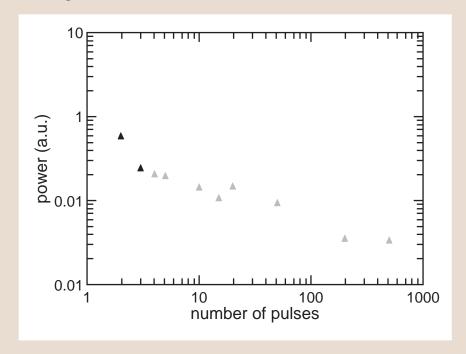
N = 4

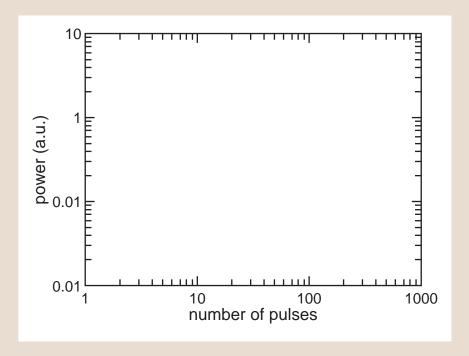


N = 10

#### feature intensities

#### SF<sub>6</sub> ripples



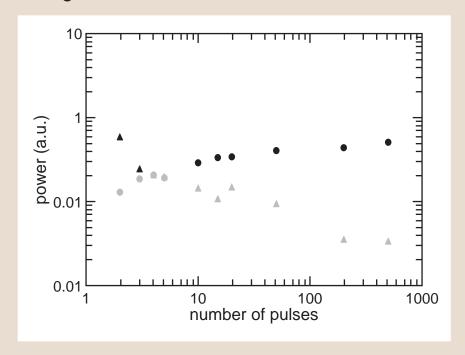


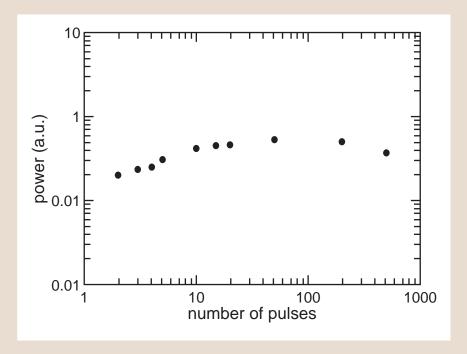
parallel

perpendicular

#### feature intensities

#### SF<sub>6</sub> spikes

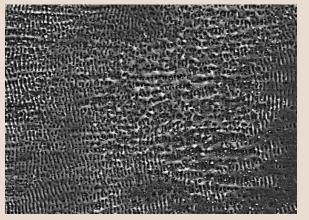




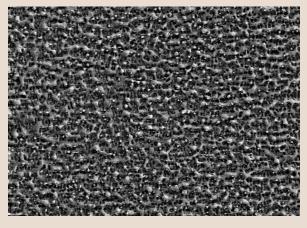
parallel

perpendicular

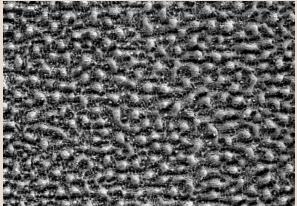
- spike wavelength appears as ripple wavelength disappears
- spike wavelength appears first perpendicular to polarization



$$N=2$$



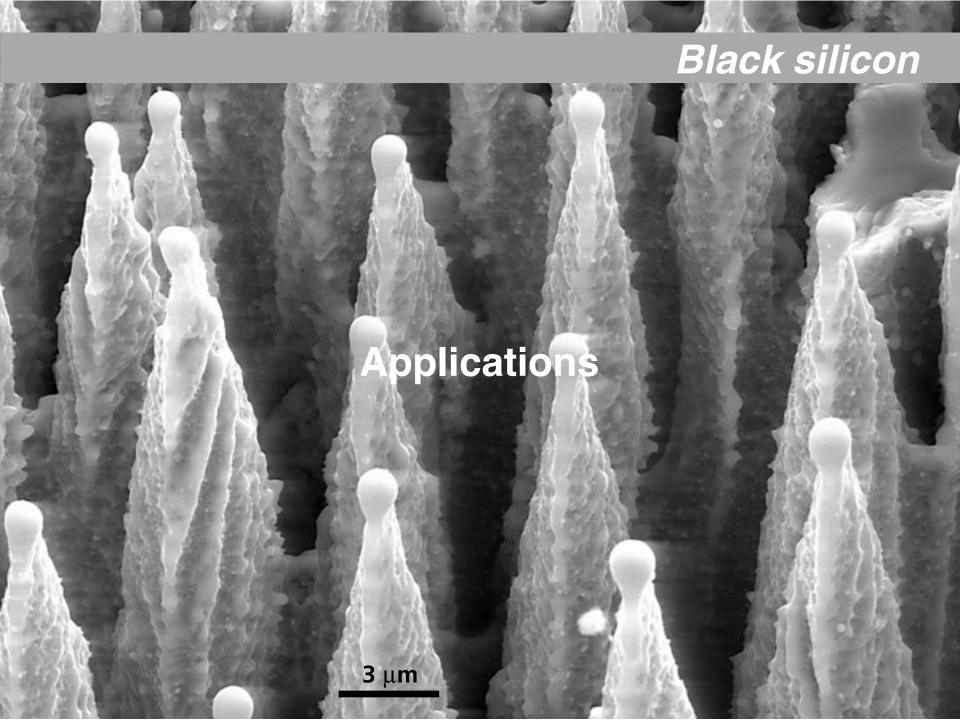
$$N = 4$$



N = 10

## What sets the length scales?

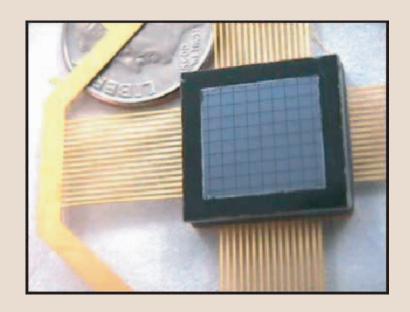
- ripples: laser wavelength
- ridges and spikes: perhaps capillary waves



## **Applications**

### Avalanche photodiode with black silicon

- doubles quantum efficiency at 1064 nm
- promising results at 1.33 μm



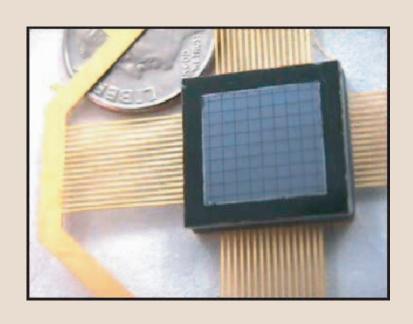
## **Applications**

### Avalanche photodiode with black silicon

- doubles quantum efficiency at 1064 nm
- promising results at 1.33 μm

## Other applications:

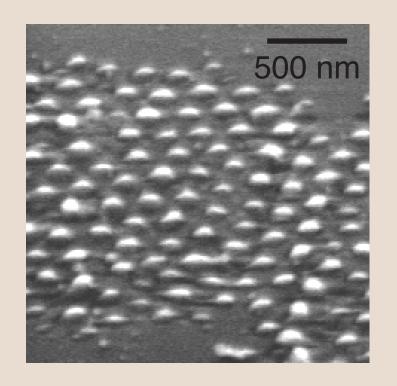
- field emission arrays
- light emitters



#### **Outlook**

## **Self-organization**

- ridge formation
- ordered nanoparticles



# Laser-structured surface properties

- interactions with biomaterials
- visible luminescence

### Summary

#### **Black silicon:**

- near-unity absorption from near-UV to near-IR
- new electronic states from sulfur impurities
- self-organized surface microstructures
- many promising applications!

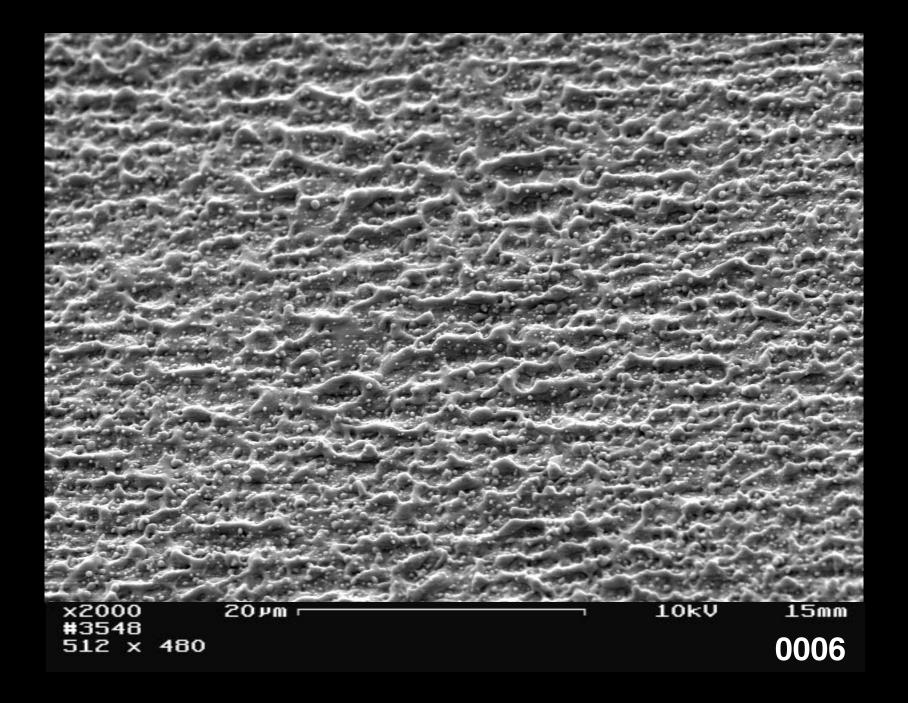
## Acknowledgements

Collaborators: Jim Carey, John Chervinsky, François Génin (TEM), Michael Sheehy, Mengyan Shen, Jeffrey Warrender, Rebecca Younkin

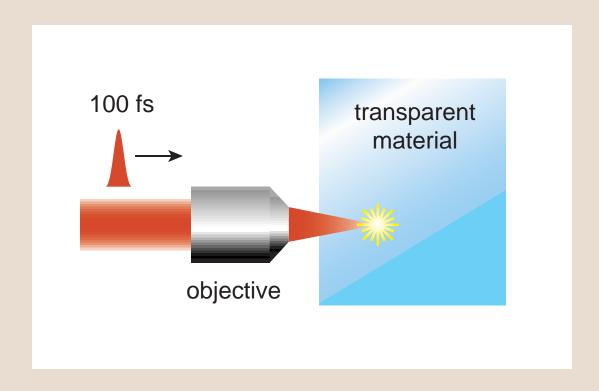
Advisors: Michael Aziz, Cynthia Friend, Eric Mazur, Howard Stone

Funding: Department of Energy, National Science Foundation (Harvard MRSEC)

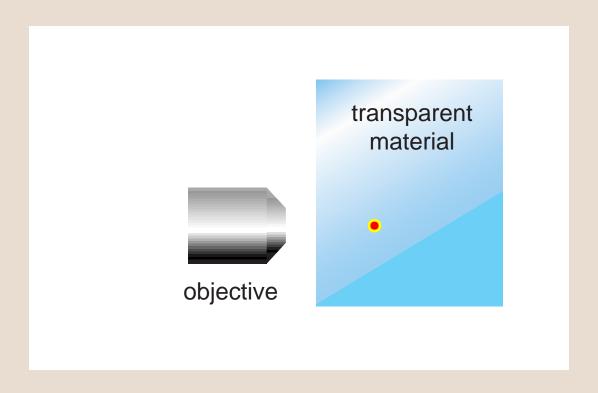
For a copy of this talk and additional information: http://mazur-www.harvard.edu



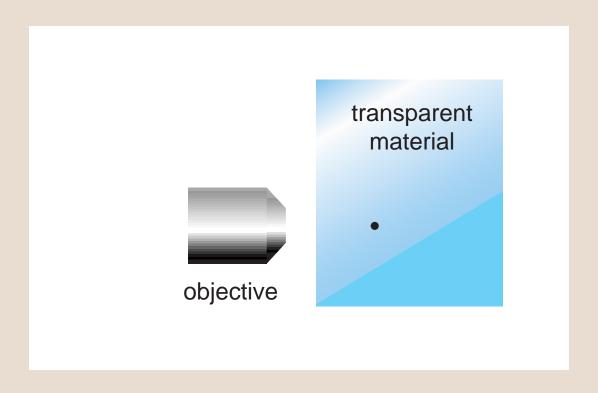
#### tightly focus beam inside bulk glass

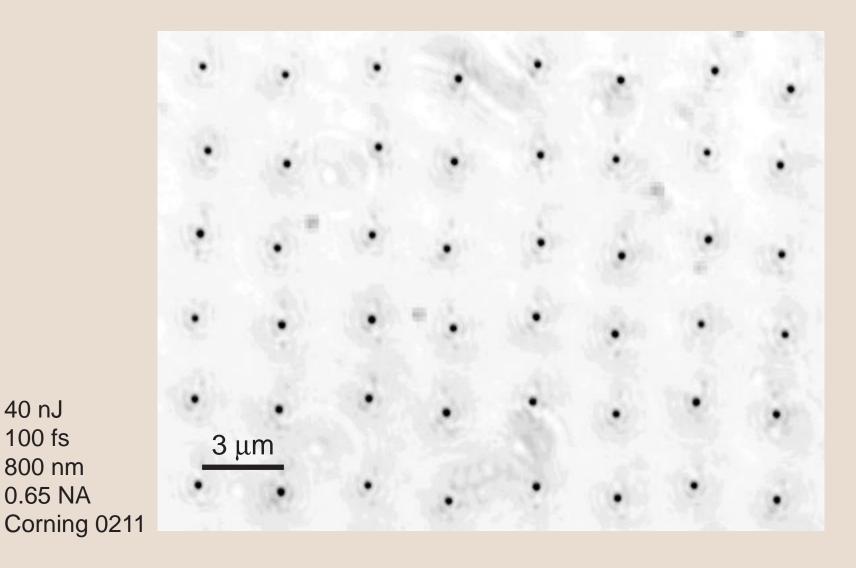


#### energy is deposited in the focal volume



#### producing microscopic bulk damage





40 nJ

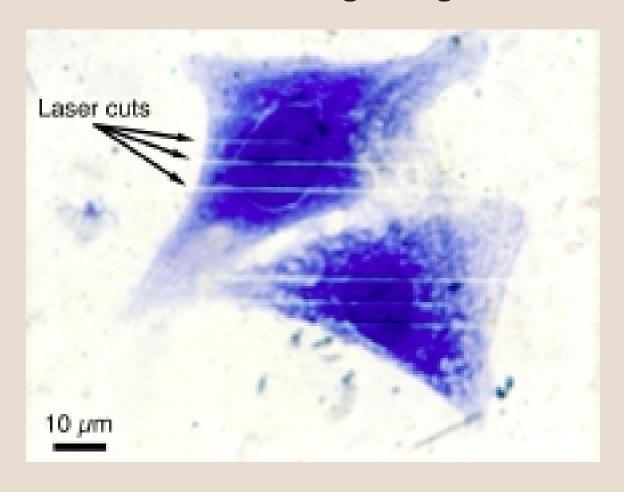
100 fs

800 nm

0.65 NA

top view

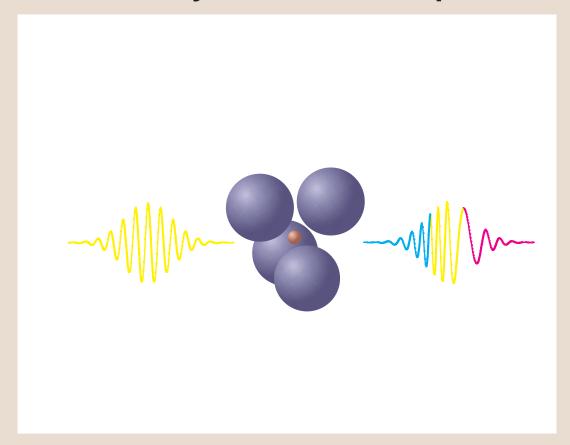
#### laser cuts through single cell



sub-cellular microsurgery

## Nonlinear optical effects

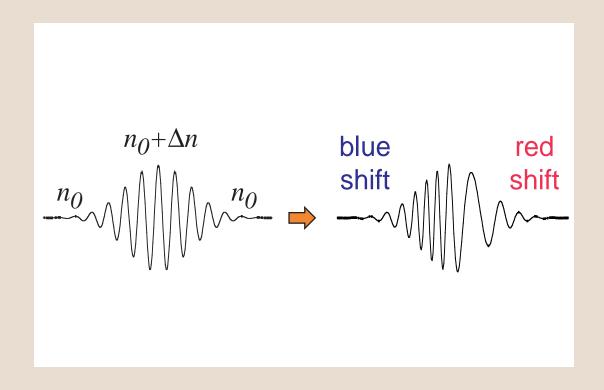
#### "extremely" nonlinear response



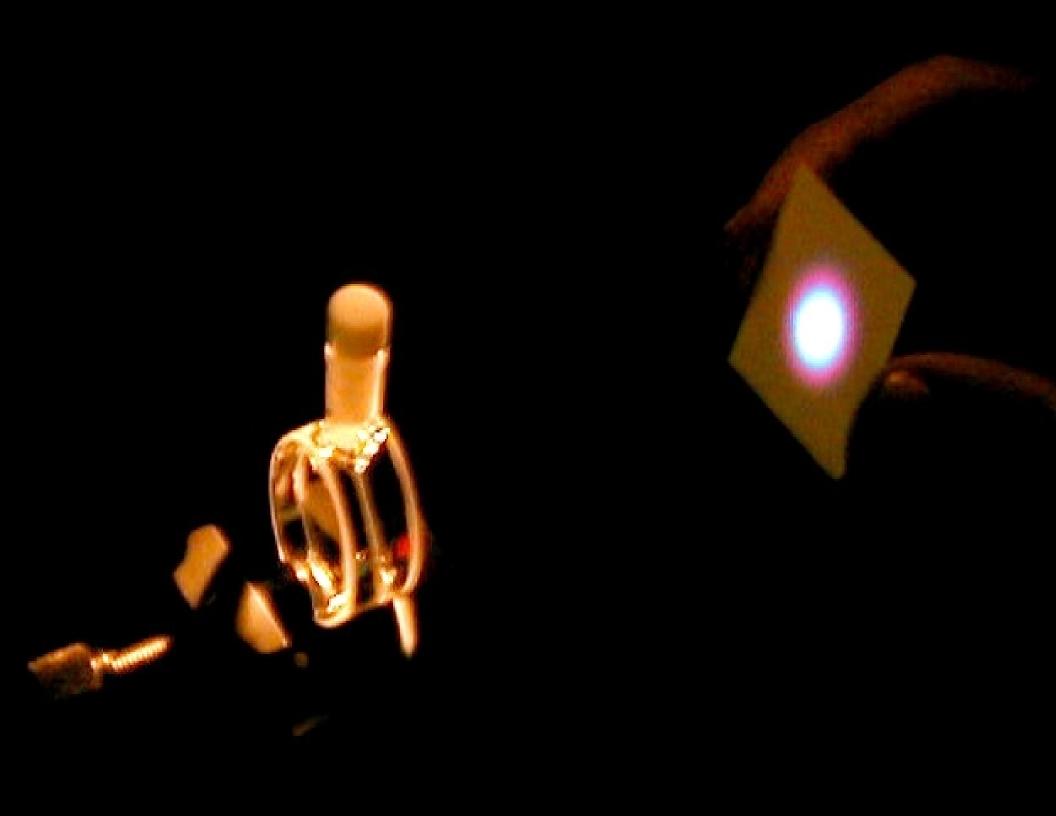
material changes the light

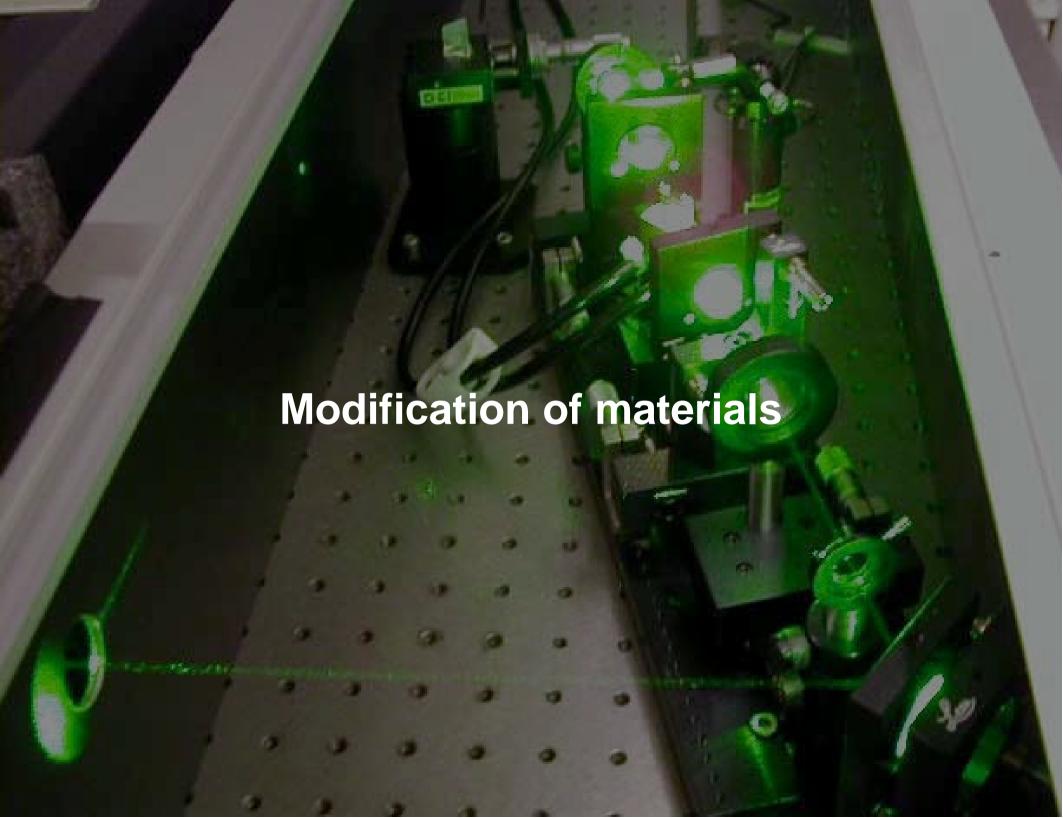
## Nonlinear optical effects

#### light induces time-dependent index of refraction



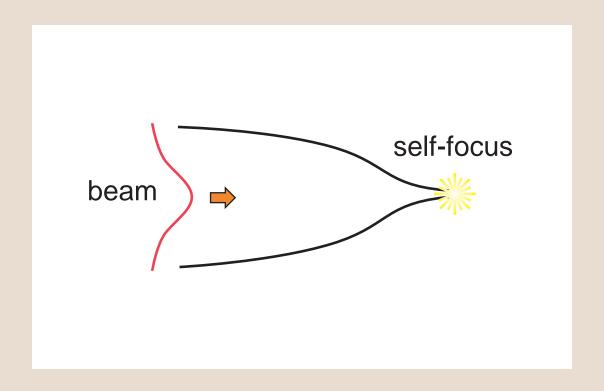
self phase modulation:  $n(t) = n_0 + n_2 I(t)$ 





## Nonlinear optical effects

#### light induces position-dependent index of refraction



self-focusing:  $n(r) = n_0 + n_2 I(r)$